



GILLETTE GENERATORS

LIQUID COOLED DIESEL ENGINE GENERATOR SET

60 HZ MODEL
T4D-600

Model	HZ	STANDBY	PRIME
		130°C RISE	105°C RISE
T4D-600-60 HERTZ	60	60	60



All generator sets are USA prototype built and thoroughly tested. Production models are USA factory built and 100% load tested.



UL1446, UL508, UL142, UL498



NFPA 110, 99, 70, 37

All generator sets meet NFPA-110 Level 1, when equipped with the necessary accessories and installed per NFPA standards.



NEC 700, 701, 702, 708



NEMA ICS10, MG1, ICS6, AB1



ANSI C62.41, 27, 59, 32, 480, 40Q, 81U, 360-05

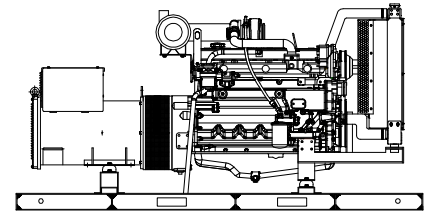


ASCE 7-05 & 7-10

All generator sets meet 180 MPH rating.

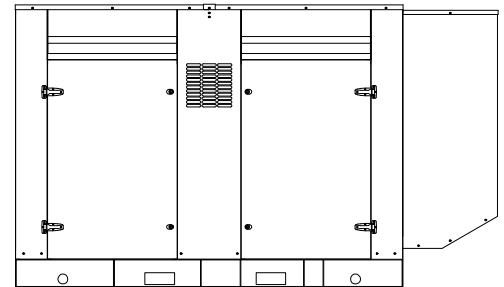


EPA 40CFR Part 60, 89, 1039, 1048, 1054, 1065, 1068



“OPEN” GEN-SET

There is no enclosure, so gen-set must be placed within a weather protected area, uninhabited by humans or animals, with proper ventilation. Silencer not supplied, as installation requirements are not known. However, this item is available as optional equipment.



“LEVEL 2” HOUSED GEN-SET

Full aluminum weather protection and superior sound attenuation for specific low noise applications. Critical grade muffler is standard.

GENERATOR RATINGS

GENERATOR MODEL	VOLTAGE		PH	HZ	130°C RISE STANDBY RATING		105°C RISE PRIME RATING	
	L-N	L-L			KW/KVA	AMP	KW/KVA	AMP
T4D-600-1-1	120	240	1	60	60/60	250	60/60	250
T4D-600-3-2	120	208	3	60	60/75	208	60/75	208
T4D-600-3-3	120	240	3	60	60/75	180	60/75	180
T4D-600-3-4	277	480	3	60	60/75	90	60/75	90
T4D-600-3-5	127	220	3	60	60/75	197	60/75	197
T4D-600-3-16	346	600	3	60	60/75	72	60/75	72

RATINGS: All three phase gen-sets are 12 lead windings, rated at .8 power factor. 130° C “STANDBY RATINGS” are strictly for gen-sets that are used for back-up emergency power to a failed normal utility power source. This standby rating allows varying loads, with no overload capability, for the entire duration of utility power outage. 105° C “PRIME RATINGS” are strictly for gen-sets that provide the prime source of electric power, where normal utility power is unavailable or unreliable. A 10% overload is allowed for a total of 1 hour, within every 12 hours of operation, on every PRIME RATED systems. All gen-set power ratings are based on temperature rise measured by resistance method as defined by MIL-STD 705C and IEEE STD 115, METHOD 6.4.4. All generators have class H (180°C) insulation system on both rotor and stator windings. All factory tests and KW/KVA charts shown above are based 130°C (standby), and 105°C (prime) R/R winding temperature, within a maximum 40°C ambient condition. Generators operated at standby power ratings must not exceed the temperature rise limitation for class H insulation system, as specified in NEMA MG1-22.40. Specifications & ratings are subject to change without prior notice.

APPLICATION & ENGINEERING DATA FOR MODEL T4D-600-60 HZ

GENERATOR SPECIFICATIONS

Manufacturer Stamford Generators
 Model & Type UCI224G-06, 4 Pole, 4 Lead, Single Phase
 UCI224F-311, 4 Pole, 12 Lead, Three Phase
 UCI224F-17, 4 Pole, 12 Lead, 600V, Three Phase
 Exciter Brushless, shunt excited
 Voltage Regulator Solid State, HZ/Volts
 Voltage Regulation ½%, No load to full load
 Frequency 60 HZ
 Frequency Regulation ± ½% (1/2 cycle, no load to full load)
 Unbalanced Load Capability 100% of standby amps
 One Step Load Acceptance 100% of nameplate rating
 Total Stator and Load Insulation Class H, 180°C
 Temperature Rise 105°C R/R, prime rating @ 40°C amb.
 1 Ø Motor Starting @ 30% Voltage Dip (240V) 420 kVA
 3 Ø Motor Starting @ 30% Voltage Dip (208-240V) 450 kVA
 3 Ø Motor Starting @ 30% Voltage Dip (480V-600V) 580 kVA
 Bearing 1, Pre-lubed and sealed
 Coupling Direct flexible disc.
 Total Harmonic Distortion Max 3½% (MIL-STD705B)
 Telephone Interference Factor Max 50 (NEMA MG1-22)
 Deviation Factor Max 5% (MIL-STD 405B)
 Alternator Self ventilating and drip-proof
 Ltd. Warranty Period 24 Months from start-up date or
 1000 hours use, first to occur.

GENERATOR FEATURES

- World Renown Stamford Electric Generator having UL-1446 certification.
- Full generator protection with **Deep Sea 7420** controller, having UL-508 certification.
- Automatic voltage regulator with over-excitation, under-frequency compensation, under-speed protection, and EMI filtering. Entire solid-state board is encapsulated for moisture protection.
- Generator power ratings are based on temperature rise, measured by resistance method, as defined in MIL-STD 705C and IEEE STD 115, Method 6.4.4.
- Power ratings will not exceed temperature rise limitation for class H insulation as per NEMA MG1-22.40.
- Insulation resistance to ground, exceeds 1.5 meg-ohm.
- Stator receives 2000 V. hi-potential test on main windings, and rotor windings receive a 1500 V. hi-potential test, as per MIL-STD 705B.
- Full amortisseur windings with UL-1446 certification.
- Complete engine-generator torsional acceptance, confirmed during initial prototype testing.
- Full load testing on all engine-generator sets, before shipping.

ENGINE SPECIFICATIONS AND APPLICATIONS DATA

ENGINE

Manufacturer John Deere
 Model and Type 4045HFG04, 4 cycle, liquid Cooled
 Aspiration Turbo After Cooler, Air to Air
 Charged Air Cooled System Air to Air
 Cylinder Arrangement 4 Cylinders, In-Line
 Displacement Cu. In. (Liters) 275 (4.5)
 Bore & Stroke in (Cm) 4.2 x 5.0 (10.6 x 12.7)
 Compression Ratio 17.0:1
 Main Bearings Tin Overlay with Babbit Backing
 Cylinder Head Cast Iron with overhead Cam
 Pistons Aluminum Alloy with Graphite Coating
 Crankshaft Induction Hardened, Heat Treated Forged
 Valves Heat Treated and Hardened Exhaust Valve
 Governor Electronic
 Frequency Regulation ± 1/4%
 Air Cleaner Dry, Replaceable Cartridge
 Engine Speed 1800 rpm
 Max Power, bhp (kwm) Standby 107 (80)
 Max Power, bhp (kwm) Prime 97 (73)
 BMEP: psi (kPa) Standby 171 (1180)
 BMEP: psi (kPa) Prime 155 (1070)
 Ltd. Warranty Period 1 Year or 1000 hrs, first to occur

FUEL SYSTEM

Type Diesel Fuel Oil (ASTM No. 2-D)
 Combustion System Direct Injection
 Fuel Injection Pump Electronic, Delphi E3
 12 VDC Coolant heaters Optional Equipment
 Fuel Filter Yes with Water Separator

FUEL CONSUMPTION

GAL/HR (LITER/HR)	STANDBY	PRIME
100% LOAD	10.0 (37.8)	9.1 (34.4)
75% LOAD	7.5 (28.4)	7.0 (26.5)
50% LOAD	5.5 (20.8)	5.1 (19.3)
DEF Consumption is 6% of fuel consumption		

OIL SYSTEM

Type Full Pressure
 Oil Pan Capacity qt. (L) 13.7 (13.0)
 Oil Pan Cap. W/ filter qt. (L) 14.7 (13.9)
 Oil Filter 1, Replaceable Spin-On

ELECTRICAL SYSTEM

Ignition System Electronic
 Eng. Alternator/Starter: 12 VDC, Negative ground, 75 Amp/hr.
 Recommended Battery to -18°C (0°F): ... 12 VDC, Size BCI# 27,
 Max Dimensions: 12" lg X 6 3/4" wi X 9" hi, with standard
 round posts. Min output at 700 CCA. Battery tray (max. dim. at
 12"lg x 7"wi), hold down straps, battery cables, and battery
 charger, is furnished. Installation of (1) starting battery is
 required, with possible higher AMP/HR rating, as described
 above, if normal environment averages -13°F (-25°C) or cooler.

CERTIFICATIONS

All engines are EPA emissions certified. All non-emergency stationary diesel engines are Tier IV Final compliant.

APPLICATION & ENGINEERING DATA FOR MODEL T4D-600-60 HZ

COOLING SYSTEM

Type of System Air to Air, Charged Air Cooler
 Coolant PumpPre-lubricated, self-sealing
 Cooling Fan TypePusher
 Cooling Fan Type (no. of blades)Pusher (7)
 Fan Diameter inches (cm)..... 24" (60.9)
 Ambient Capacity of Radiator °F (°C)..... 122 (50.0)
 Engine Jacket Coolant Capacity Qt. (L)9.0 (8.50)
 Radiator Coolant Capacity Qt. (L).....22 (20.4)
 Water Pump Capacity gpm (L/min)..... 48 (180)
 Heat Rejection Coolant : Btu/min (kw)4098 (72.0)
 Air to Air Heat Reject(kw) 1508 (26.5)
 Low Radiator Coolant Level Shutdown.....Standard
 Note: Coolant temp. shut-down switch setting at 228°F (109°C) with 50/50 (water/antifreeze) mix.

COOLING AIR REQUIREMENTS

Combustion Air cfm (m³/min)226 (6.4)
 Max Air Intake Restrictions:
 Clean Air Cleaner, kPA (in. H2O)..... 3.75 (15.0)
 Radiator Cooling Air, SCFM (m³/min).....29,894 (846)

EXHAUST SYSTEM

Exhaust Outlet Size.....4"
 Max. Back Pressure in KPA (in. Hg)..... 14.2 (4.2)
 Exhaust Flow, at rated KW, CFM (m3/min)..... 533 (15.1)
 Exhaust Temp, (Stack) °F (°C) 910 (488)

SOUND LEVELS MEASURED IN dB(A)

	Open Set	Level 2 Encl.
Level 2, SCR/Residential Silencer	80	75

Note: Open sets (no enclosure) have installed selective catalytic reduction/residential silencer system. Level 2 enclosure has installed selective catalytic reduction/residential silencer. Sound tests are averaged from several test points and taken at 23 ft. (7 m) from source of noise at normal operation.

DERATE GENERATOR FOR ALTITUDE

3% per 1000 ft. (305m) above 3000 ft. (914m) from sea level

DERATE GENERATOR FOR TEMPERATURE

2% per 10°F (5.6°C) above 104°F (40°C)

DIMENSIONS AND WEIGHTS

	Open Set	Level 2 Enclosure
Length in (cm).....	98 (249)	122 (310)
Width in (cm).....	48 (122)	48 (122)
Height in (cm).....	50 (127)	71 (181)
1 Ø Net Weight lbs (kg).....	2327 (1055)	3147(1427)
1 Ø Ship Weight lbs (kg)	2517 (1142)	3397(1541)
3 Ø Net Weight lbs (kg).....	2334(1059)	3124(1417)
3 Ø Ship Weight lbs (kg)	2524 (1145)	3374(1530)

DEEP SEA 7420 DIGITAL MICROPROCESSOR CONTROLLER



Deep Sea 7420

The “7420” controller is an auto start mains (utility) failure module for single gen-set applications. This controller includes a backlit LCD display which continuously displays the status of the engine and generator at all times.

The “7420” controller will also monitor speed, frequency, voltage, current, oil pressure, coolant temp., and fuel levels. These modules have been designed to display warning and shut down status. It also includes: (11) configurable inputs • (8) configurable outputs • voltage monitoring • mains (utility) failure detection • (250) event logs • configurable timers • automatic shutdown or warning during fault detection • remote start (on load) • engine preheat • advanced metering capability • hour meter • text LCD displays • protected solid state outputs • test buttons for: stop/reset • manual mode • auto mode • lamp test • start button • power monitoring (kWh, kVAr, kVAh, kVArh)

This controller includes expansion features including RS232, RS484 (using MODBUS-RTU/TCP), direct USB connection with PC, expansion optioned using DSENet for remote annunciation and remote relay interfacing for a distance of up to 3300FT. The controller software is freely downloadable from the internet and allows monitoring with direct USB cable, LAN, or by internet via the built in web interface.



Further expansion is available by adding the optional “WebNet” gateway interface module. This device will allow comprehensive monitoring of the generator via the cloud including identification, location, and status. Some advantages of this module include: reduced site visits and maintenance costs • remote fuel management • fault analysis • asset tracking • automatic system alerts • maximized system up-time.

STANDARD FEATURES FOR MODEL T4D-600-60 HZ

STANDARD FEATURES

CONTROL PANEL:

- Deep Sea 7420 digital microprocessor with logic allows programming in the field. Controller has:
- STOP-MANUAL-AUTO modes and automatic engine shutdowns, signaled by full text LCD indicators:
 - Low oil pressure • Engine fail to start
 - High engine temp • Engine over speed
 - Low Radiator Level • Engine under speed
 - Three auxiliary alarms • Over & under voltage
 - Battery fail alarm

Also included is tamper-proof engine hour meter

ENGINE:

- Fuel filter • Full flow Oil filter • Air filter • Fuel pump • Oil pump • Solenoid type starter motor • Hi-temp radiator • Jacket water pump • Thermostat • Pusher fan and guard • Exhaust manifold • Electronic Governor • 24 VDC battery charging alternator • Flexible fuel and exhaust connectors • Vibration isolators • Open coolant recovery system with 50/50 water to anti-freeze mixture • flexible oil & radiator hose • Shut-down sensors for low oil pressure, high coolant temp., low coolant level, high ambient temp.

AC GENERATOR SYSTEM:

- AC generator • Shunt excited • Brushless design • Circuit Breaker installed and wired to gen-set • Direct connection to engine with flex disc • Class H, 180°C insulation • Self ventilated • Drip proof construction • UL Certified

VOLTAGE REGULATOR:

- 1% Voltage regulation • EMI filter • Under-speed protection • Over-excitation protection • total encapsulation

DC ELECTRICAL SYSTEM:

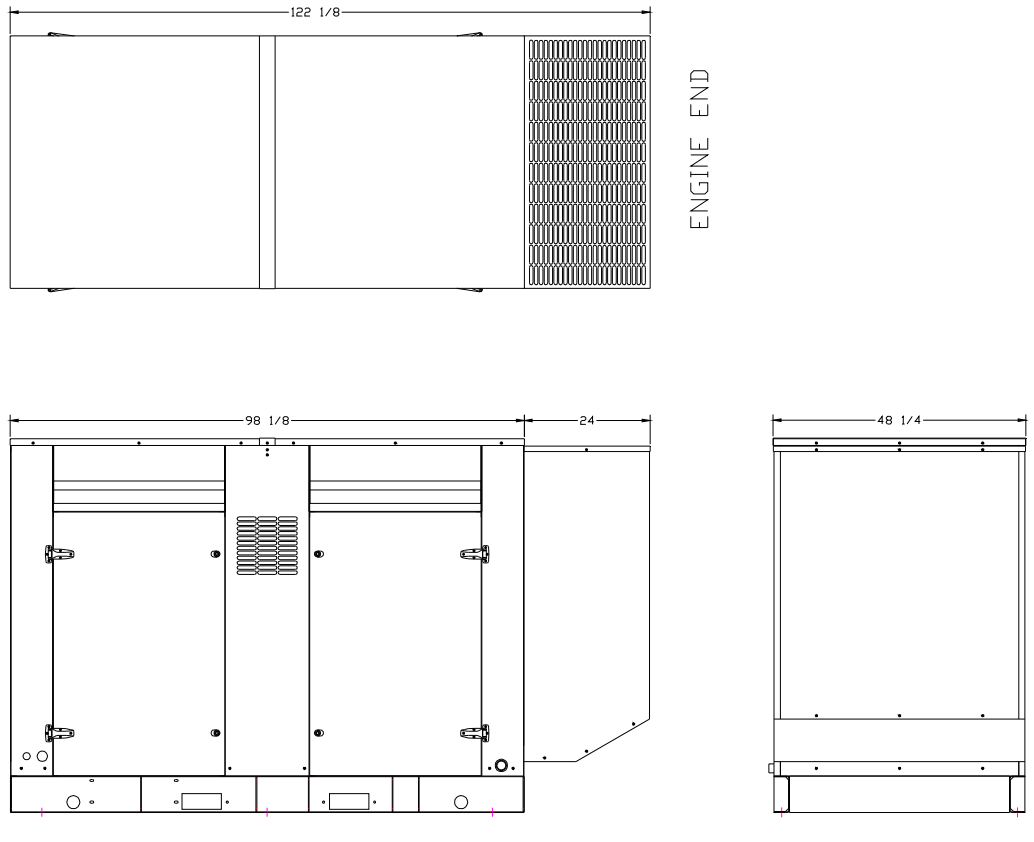
- Battery trays • Battery cables • Battery hold down straps • 3-stage battery charger with float, absorption, & bulk automatic charge stages

WEATHER / SOUNDPROOF ALUMINUM HOUSING:

Corrosion Resistant Protection consisting of:

- (9) Heated and Agitated Wash Stages
- Zinc Phosphate Etching-Coating Stage
- Final Baked on Enamel Powder Coat
- 18/8 Stainless Steel Hardware

Design & specifications subject to change without prior notice. Dimensions shown are approximate. Contact Gillette for certified drawings. DO NOT USE DIMENSIONS FOR INSTALLATION PURPOSES.





JOHN DEERE

ENGINE PERFORMANCE CURVE

Rating: Gross Power
 Application: Generator
 1800 RPM (60 Hz)

PowerTech™ PWL 4.5L Engine
Model: 4045HFG04
 JD Electronic Control
 97 hp (73 kW) Prime
 107 hp (80 kW) Standby

Nominal Engine Power @ 1800 RPM			
Prime		Standby	
HP	kW	HP	kW
97	73	107	80

Generator Efficiency %	Fan Power (% of Standby)		Power Factor	Prime Rating		Standby Rating	
	hp	kW		kWe	kVA	kWe	kVA
88-92	7.5	5.6	0.8	60-62	74-78	65-68	82-86

Note 1: Based on nominal engine power; Fan Power is 7% of Standby Power.

STANDARD CONDITIONS

Air Intake Restriction.....12 in.H₂O (3 kPa)
 Exhaust Back Pressure.....30 in.H₂O (7.5 kPa)

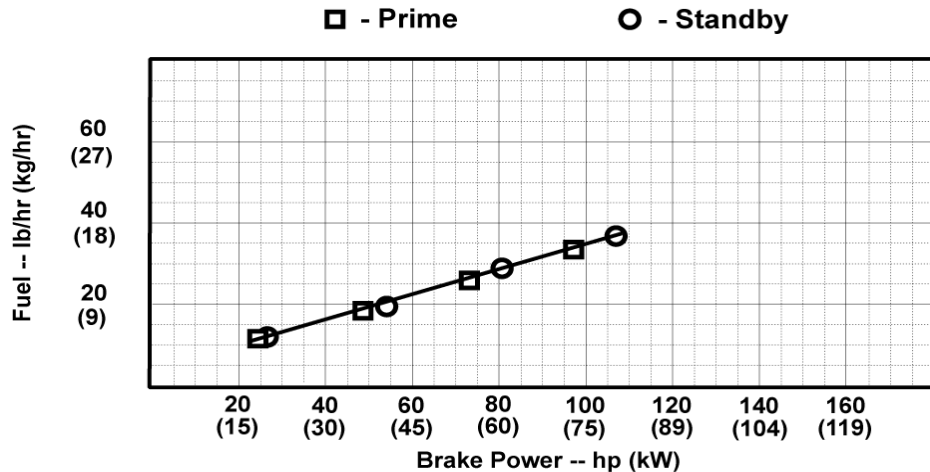
Gross power guaranteed within + or - 5% at SAEJ1995 and ISO 3046 conditions:
 Air Inlet Temperature = 77 °F (25 °C)
 Barometer = 29.31 in.Hg (99 kPa)
 Fuel Inlet Temperature = 104 °F (40 °C)
 Fuel Specific Gravity @ 60 °F (15.5 °C) = 0.853

CONVERSION FACTORS:
 Power: kW = HP x 0.746
 Fuel: 1 Gal = 7.1 lb, 1 L = 0.85kg
 Torque: N·m = lb·ft x 1.356

All values are from currently available data and are subject to change without notice.

Notes: 1) This Performance Curve provides installation requirements necessary for the engine to emit at its certified emission levels. For additional information necessary to meet applicable regulatory requirements, refer to the John Deere Emissions-related Installation Instructions (AG01):
<https://power.deere.com/wps/myportal/jdps/products/engines/apguidelines>.
 2) A crankshaft Torsional Vibration Analysis is required on all Gen Set applications.

Designed/Calibrated to meet:	Certified by:
<ul style="list-style-type: none"> CARB EPA Tier 4 	 01 Oct 2014
Ref: Engine Emission Label	



Performance Curve: 4045HFG04_B

Engine Installation Criteria

General Data

Model	4045HFG04	
Number of Cylinders	4	
Bore	106 mm	4.2 in.
Stroke	127 mm	5.0 in.
Displacement	4.5 L	275 in. ³
Compression Ratio	17.0 : 1	
Valves per Cylinder, Intake/Exhaust	2 / 2	
Firing Order	1-3-4-2	
Combustion System	Direct Injection	
Engine Type	In-line, 4-cycle	
Aspiration	Turbocharged and air-to-air aftercooled	
Engine Crankcase Vent System	Open	

Physical Data

Length	870 mm	34.3 in.
Width	650 mm	25.6 in.
Height	1050 mm	41.3 in.
Center of Gravity Location, X-axis From Rear Face of Block	265 mm	10.4 in.
Center of Gravity Location, Y-axis Right of Crankshaft	10 mm	0.4 in.
Center of Gravity Location, Z-axis Above Crankshaft	140 mm	5.5 in.
Max. Bending Moment about Main Bearings Front and Rear	480 N·m	354 lb·ft
Max. Allowable Static Bending Moment At Rear Face of Flywheel Housing with 5-G Load	814 N·m	600 lb·ft
Thrust Bearing Load Limit Forward, Intermittent	4000 N	899 lb
Thrust Bearing Load Limit Forward, Continuous	2200 N	495 lb
Thrust Bearing Load Limit Rearward, Intermittent	2000 N	450 lb
Thrust Bearing Load Limit Rearward, Continuous	1000 N	225 lb
Weight, with oil & no coolant (Includes engine, flywheel housing, flywheel & electrics)	550 kg	1213 lb
Max. Continuous Damper Temp	NA	
Max. ECU Vibration, All Axis	6.00 gRMS	
Max. Torsional Vibration, Front of Crank	0.25 DDA	

Electrical System

Min. Instantaneous Cranking	50 rpm	
Min. Steady State Cranking	120 rpm	
Starter Rolling Current, 12V @32 °F (0 °C)	450 amps	
Starter Rolling Current, 24V @32 °F (0 °C)	250 amps	
Starter Rolling Current, 12V @-22 °F (-30 °C)	700 amps	
Starter Rolling Current, 24V @-22 °F (-30 °C)	400 amps	
Min. Voltage at ECU during Cranking, 12V	6 volts	
Min. Voltage at ECU during Cranking, 24V	10 volts	
Max. Voltage Drop, Battery to Starter	0.8 volts	
Max. Allowable Start Circuit Resistance, 12V	0.0012 Ohm	
Max. Allowable Start Circuit Resistance, 24V	0.002 Ohm	
Max. Voltage From Engine to Crankshaft, 12V	15 volts	
Max. Voltage From Engine to Crankshaft, 24V	30 volts	
Max. ECU Temperature	105 °C	221 °F
Max. VTG Actuator Surface Temp	NA	
Max. Air Throttle Electrical Actuator Temperature	NA	
Max. Harness Temperature	125 °C	257 °F
Max. Alternator Temperature	105 °C	221 °F
Max. Starter Temperature	120 °C	248 °F
Max. Temperature, All Other Electronics	125 °C	257 °F

Performance Curve: 4045HFG04_B

Engine Installation Criteria

Charge Air Cooling System

Air-to-Air Heat Rejection	11 kW	626 BTU/min
Compressor Discharge Temperature @77°F(25°C) Ambient Air	146 °C	295 °F
Intake Manifold Pressure	122 kPa	17.7 psi
Compressor Discharge Temperature @117°F(47°C) 80 kPa Barametric pressure	186 °C	367 °F
Max. Temperature Out of Charge Air Cooler @All Ambient Conditions	88 °C	190 °F
Max. CAC System Volume	25 Liter	26 quart
Max. Pressure Drop through CAC	10 kPa	40.0 in. H ₂ O
Min. Pressure Drop through CAC	5 kPa	20.0 in. H ₂ O
Max. Temperature Out of Charge Air Cooler @77°F (25°C) Ambient Air	56 °C	133 °F
Min. Temperature Out of Charge Air Cooler @77°F (25°C) Ambient Air	44 °C	111 °F
Max. Bending Moment on Compressor Outlet	3.5 N·m	3 lb-ft
Max. Shear on Compressor Outlet	2.5 kg	6 lb

Cooling System

Engine Heat Rejection	51 kW	2903 BTU/min
Coolant Flow @10 kPa External Restriction	245 L/min	65 gal/min
Coolant Flow @40 kPa External Restriction	218 L/min	58 gal/min
Thermostat Start to Open	85 °C	185 °F
Thermostat Fully Open	97 °C	207 °F
Engine Coolant Capacity	8.5 Liter	9.0 quart
Min. Coolant Fill Rate	12 L/min	3.2 gal/min
Max. Water Pump Inlet Pressure	235 kPaa	34 psia
Min. Pump Inlet Pressure @203°F (95°C) Coolant	103 kPaa	15 psia
Min. Pump Inlet Pressure @Max. Top Tank Temperature	165 kPaa	24 psia
Max. External Coolant Restriction	40 kPa	6 psi
Max. Top Tank Temperature	113 °C	235 °F
Max. Top Tank Temperature 95% of Operating Hours	103 °C	217 °F

Exhaust System

Exhaust Flow	12.6 m ³ /min	445 ft. ³ /min
Exhaust Temperature	400 °C	752 °F
Max. Allowable Exhaust Restriction	11.5 kPa	46 in. H ₂ O
Max. Bending Moment on Turbo Outlet	7.4 N·m	5.5 lb-ft
Max. Shear on Turbine Outlet	2.5 kg	6 lb
Exhaust Filter Size	2 DOC \ 3 SCR; Gen 1.0	
Exhaust Filter Pressure Drop (Clean)	6.5 kPa	26 in. H ₂ O
Min. Mixing Length, Outlet to Exhaust Filter	NA	
Max. Bending Moment on Exhaust Filter Inlet	172 N·m	127 lb-ft
Max. Bending Moment on Exhaust Filter Outlet	85 N·m	63 lb-ft
Max. Exhaust Leakage Rate, Engine to Exhaust Filter @30kPa	5 L/min	1.3 gal/min
Max. Temperature Drop, Engine to Exhaust Filter	30 Δ°C	54 Δ°F

Fuel System

ECU Description	L34 Controller	
Fuel Injection Pump	Denso HP3	
Governor Type	Electronic	
Total Fuel Flow	42 kg/hr	93 lb/hr
Fuel Consumption, Prime	15.3 kg/hr	34 lb/hr
Fuel Consumption, Standby	16.8 kg/hr	37 lb/hr
Fuel Temperature Rise, Inlet to Return	30 Δ°C	54 Δ°F
Min. Fuel Inlet Pressure	-30 kPa	-120 in. H ₂ O
Max. Fuel Return Pressure	20 kPa	80 in. H ₂ O
Min. Fuel Return Pressure	0 kPa	0 in. H ₂ O
Max. Fuel Inlet Temperature	75 °C	167 °F
Fuel Filter @98% Efficiency	2 mic	

Lubrication System

Oil Pressure at Rated Speed	330 kPa	48 psi
Oil Pressure at Low Idle	275 kPa	40 psi
Max. In-Pan Oil Temperature	138 °C	280 °F
Max. Crankcase Pressure	1.0 kPa	4 in. H ₂ O

Performance Curve: 4045HFG04_B

Engine Installation Criteria

Air Intake System

Engine Air Flow	5.9 m ³ /min	208 ft. ³ /min
Air Mass Flow	403 kg/hr	888 lb/hr
Maximum Allowable Temperature Rise, Ambient Air to Engine Inlet	8 Δ°C	15 Δ°F
Max. Air Intake Restriction, Clean Air Cleaner	3.75 kPa	15.0 in. H ₂ O
Max. Air Intake Restriction, Dirty Air Cleaner	6.25 kPa	25.0 in. H ₂ O
Air Cleaner Efficiency	99.9 %	

Performance Data

Rated Power, Prime	73 kW	97 HP
Rated Power, Standby	80 kW	107 HP
Rated Speed	1800 rpm	
Low Idle Speed	1200 rpm	
Rated Torque, Prime	386 N·m	285 lb·ft
Rated Torque, Standby	425 N·m	313 lb·ft
BMEP, Prime	1070 kPa	155 psi
BMEP, Standby	1180 kPa	171 psi
Altitude Capability, Prime	3993 m	13100 ft
Altitude Capability, Standby	3292 m	10800 ft
Friction Power @Rated Speed	17 kW	23 HP
Air:Fuel Ratio, Prime	25.6 : 1	
Air:Fuel Ratio, Standby	24.3 : 1	
Noise @1 m Prime	89.2 dB(A)	
Noise @1 m Standby	89.2 dB(A)	
0-100% Standby Load Acceptance	1.9 sec	
Load Acceptance, ISO 8528-5	G3	

DEF Data

Rating	Engine Speed	DEF Consumption*		Percent of Diesel Consumption**
		g/kWh	lb/hp-hr	
	RPM			%
Standby	1800	11.8	0.01941	4.4
Prime	1800	11.7	0.01925	4.3

*DEF conversion factor: 1.087 kg/l (9.071 lb/gal)

** Percent of diesel consumption by volume at 100% power

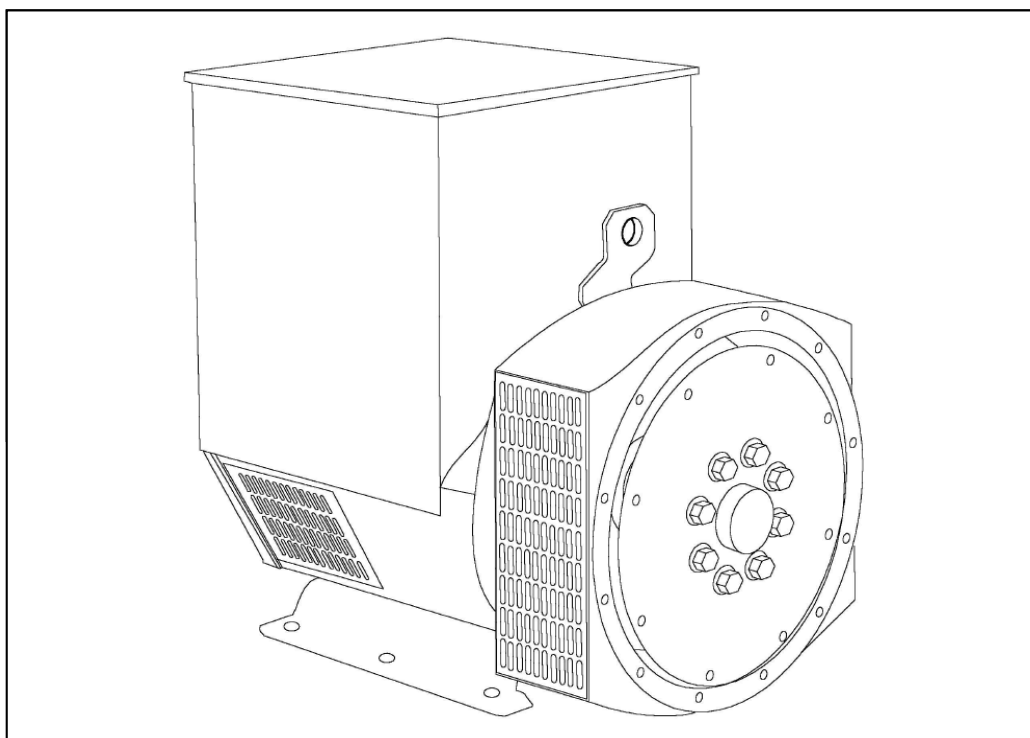
Fuel Consumption	Prime		Standby	
	lb/hr	kg/h	lb/hr	kg/h
25 % Power	11.7	5.3	12.1	5.5
50 % Power	18.7	8.5	19.8	9.0
75 % Power	26.0	11.8	28.2	12.8
100 % Power	33.7	15.3	37.0	16.8

Performance Curve: 4045HFG04_B

STAMFORD®

UCI224G - Winding 06

Technical Data Sheet



SPECIFICATIONS & OPTIONS

STANDARDS

Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359.

Other standards and certifications can be considered on request.

VOLTAGE REGULATORS**SX460 AVR - STANDARD**

With this self excited control system the main stator supplies power via the Automatic Voltage Regulator (AVR) to the exciter stator. The high efficiency semiconductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three phase full wave bridge rectifier. This rectifier is protected by a surge suppressor against surges caused, for example, by short circuit.

AS440 AVR

With this self-excited system the main stator provides power via the AVR to the exciter stator. The high efficiency semi-conductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling.

The AS440 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.

MX341 AVR

This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.

MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally over voltage protection built-in and short circuit current level adjustments as an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Dedicated Single Phase windings have 4 ends brought out to the terminals, which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

DE RATES

All values tabulated on page 8 are subject to the following reductions

5% when air inlet filters are fitted.

3% for every 500 metres by which the operating altitude exceeds 1000 metres above mean sea level.

3% for every 5 C by which the operational ambient temperature exceeds 40 C.

Note: Requirement for operating in an ambient exceeding 60 C must be referred to the factory.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

UCI224G WINDING 06

STAMFORD

CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.		
A.V.R.	MX341	MX321	
VOLTAGE REGULATION	± 1%	± 0.5 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)		

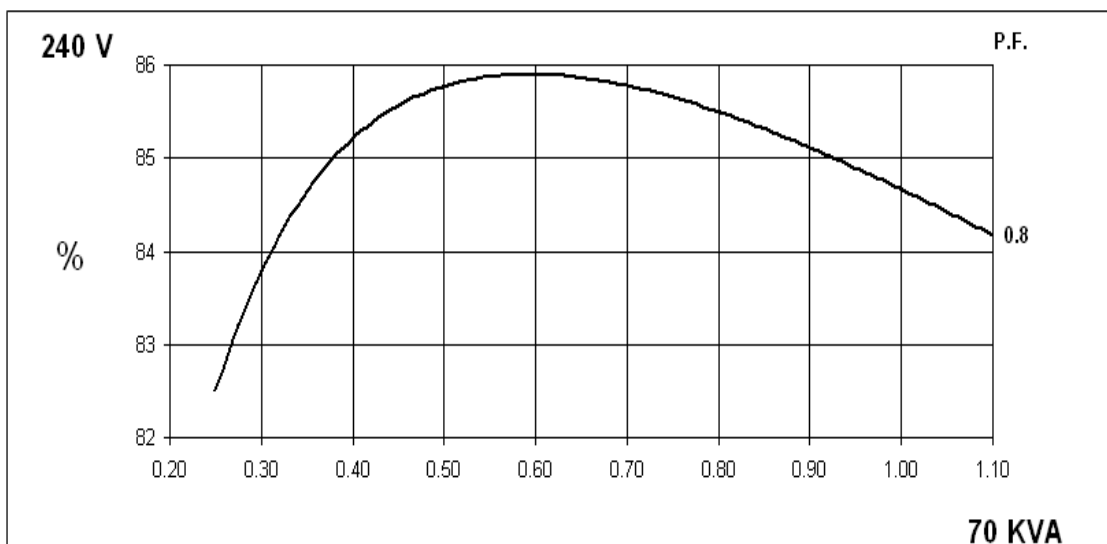
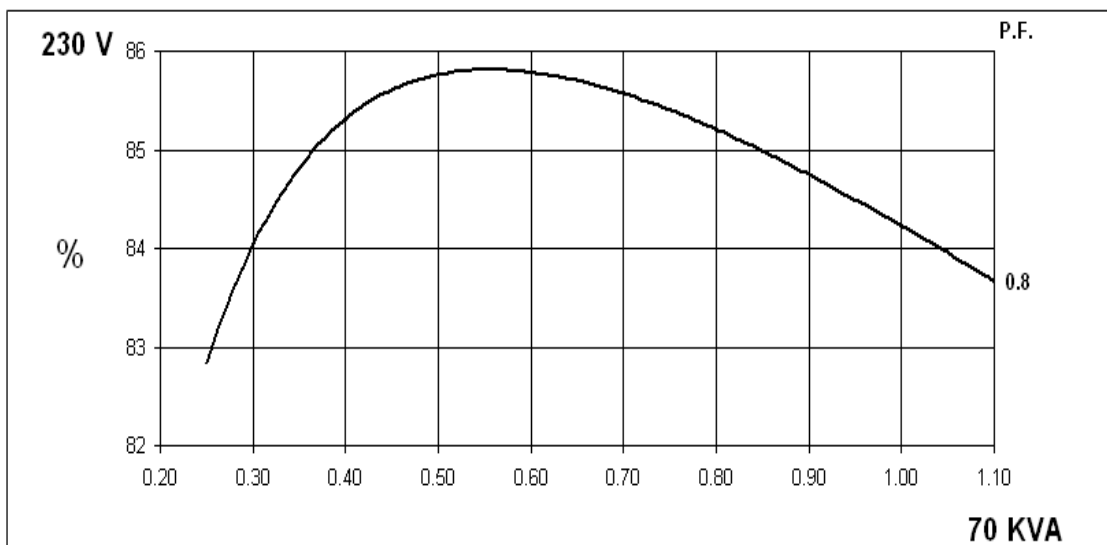
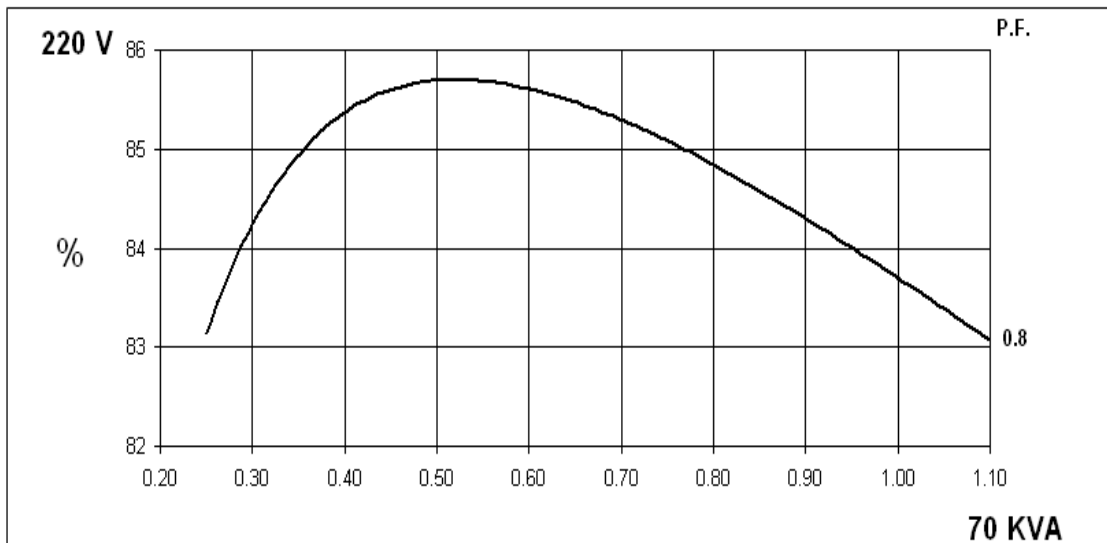
CONTROL SYSTEM	SELF EXCITED		
A.V.R.	SX460	AS440	
VOLTAGE REGULATION	± 1.0 %	± 1.0 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	SERIES 4 CONTROL DOES NOT SUSTAIN A SHORT CIRCUIT CURRENT		

INSULATION SYSTEM	CLASS H					
PROTECTION	IP23					
RATED POWER FACTOR	0.8					
STATOR WINDING	SINGLE LAYER CONCENTRIC					
WINDING PITCH	TWO THIRDS					
WINDING LEADS	4					
MAIN STATOR RESISTANCE	0.019 Ohms AT 22°C SERIES CONNECTED					
MAIN ROTOR RESISTANCE	0.94 Ohms at 22°C					
EXCITER STATOR RESISTANCE	20 Ohms at 22°C					
EXCITER ROTOR RESISTANCE	0.078 Ohms PER PHASE AT 22°C					
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N. refer to factory for others					
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING LINEAR LOAD < 5.0%					
MAXIMUM OVERSPEED	2250 Rev/Min					
BEARING DRIVE END	BALL. 6312-2RS (ISO)					
BEARING NON-DRIVE END	BALL. 6309-2RS (ISO)					
	1 BEARING			2 BEARING		
WEIGHT COMP. GENERATOR	383 kg			400 kg		
WEIGHT WOUND STATOR	139 kg			139 kg		
WEIGHT WOUND ROTOR	126.75 kg			118.38 kg		
WR ² INERTIA	0.7136 kgm ²			0.6818 kgm ²		
SHIPPING WEIGHTS in a crate	404 kg			420 kg		
PACKING CRATE SIZE	105 x 57 x 96(cm)			105 x 57 x 96(cm)		
TELEPHONE INTERFERENCE	THF<2%			TIF<50		
COOLING AIR	0.281 m ³ /sec 595 cfm					
VOLTAGE SERIES	220		230		240	
VOLTAGE PARALLEL	110		115		120	
POWER FACTOR	0.8	1.0	0.8	1.0	0.8	1.0
kVA BASE RATING FOR REACTANCE VALUES	70	75	70	75	70	75
X _d DIR. AXIS SYNCHRONOUS	3.25	3.48	2.97	3.18	2.73	2.93
X' _d DIR. AXIS TRANSIENT	0.24	0.26	0.22	0.24	0.20	0.21
X'' _d DIR. AXIS SUBTRANSIENT	0.17	0.18	0.16	0.17	0.14	0.15
X _q QUAD. AXIS REACTANCE	1.49	1.60	1.36	1.46	1.25	1.34
X' _q QUAD. AXIS SUBTRANSIENT	0.19	0.20	0.17	0.18	0.16	0.17
X _L LEAKAGE REACTANCE	0.09	0.10	0.08	0.09	0.08	0.09
X ₂ NEGATIVE SEQUENCE	0.19	0.20	0.17	0.18	0.16	0.17
X ₀ ZERO SEQUENCE	0.13	0.14	0.12	0.13	0.11	0.12
REACTANCES ARE SATURATED						
T' _d TRANSIENT TIME CONST.	0.03s					
T'' _d SUB-TRANSTIME CONST.	0.008s					
T' _{do} O.C. FIELD TIME CONST.	0.75s					
T _a ARMATURE TIME CONST.	0.007s					
SHORT CIRCUIT RATIO	1/X _d					

UCI224G
Winding 06 / 0.8pf

STAMFORD

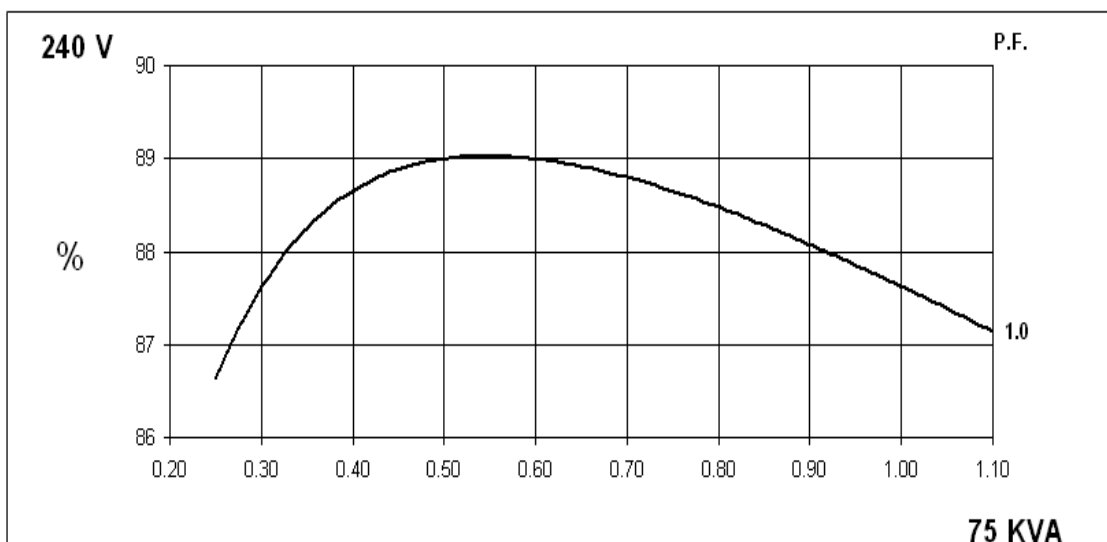
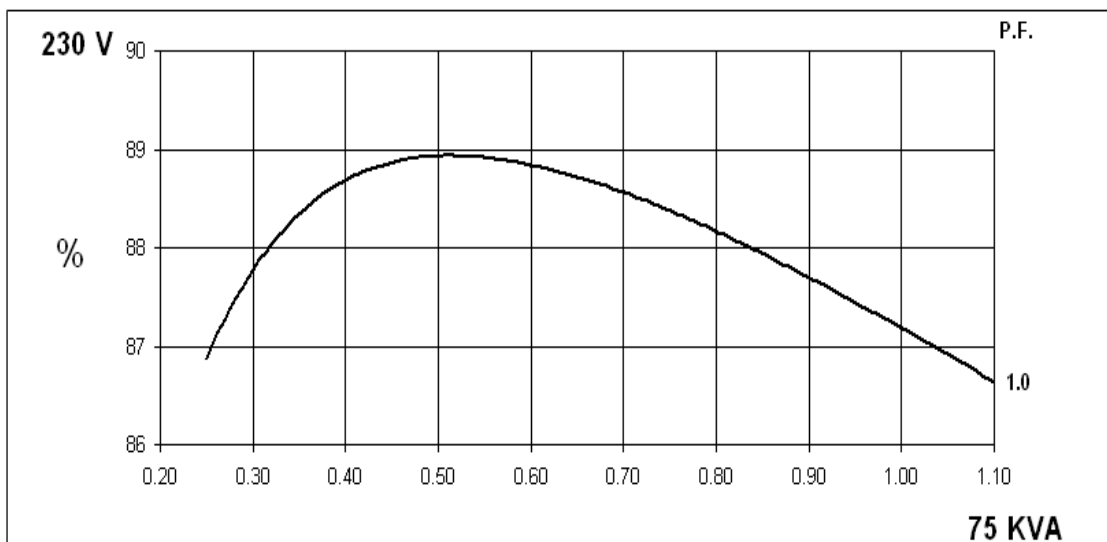
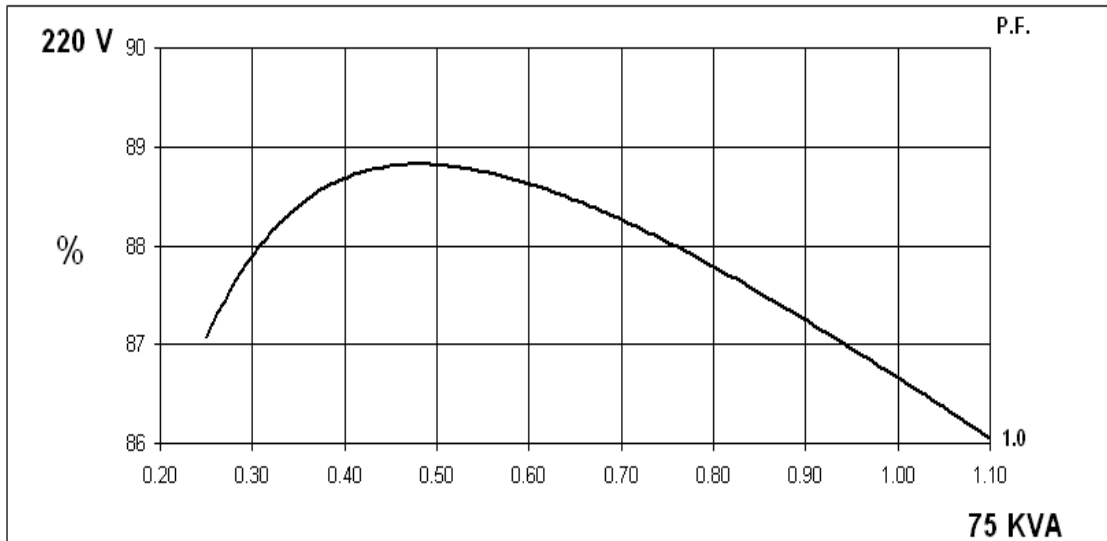
SINGLE PHASE EFFICIENCY CURVES



UCI224G
Winding 06 / 1.0pf

STAMFORD

SINGLE PHASE EFFICIENCY CURVES

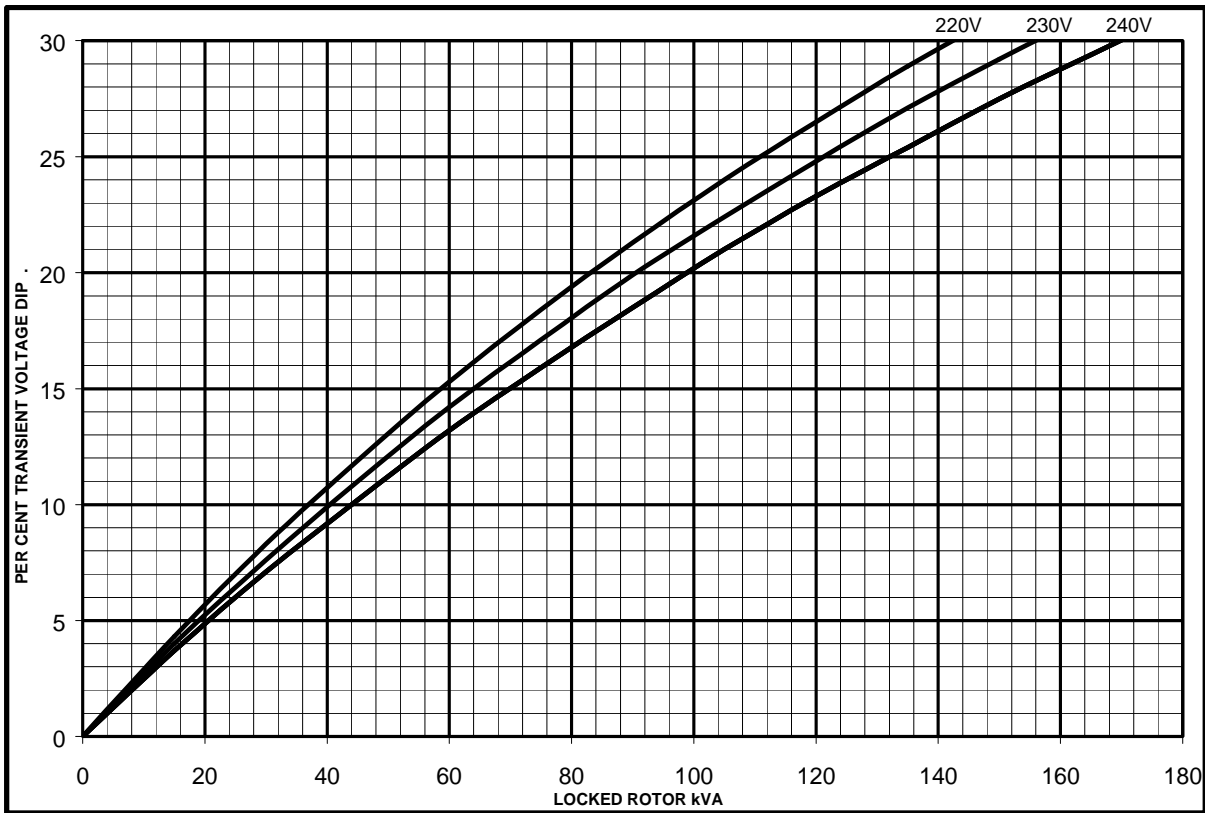


UCI224G
Winding 06

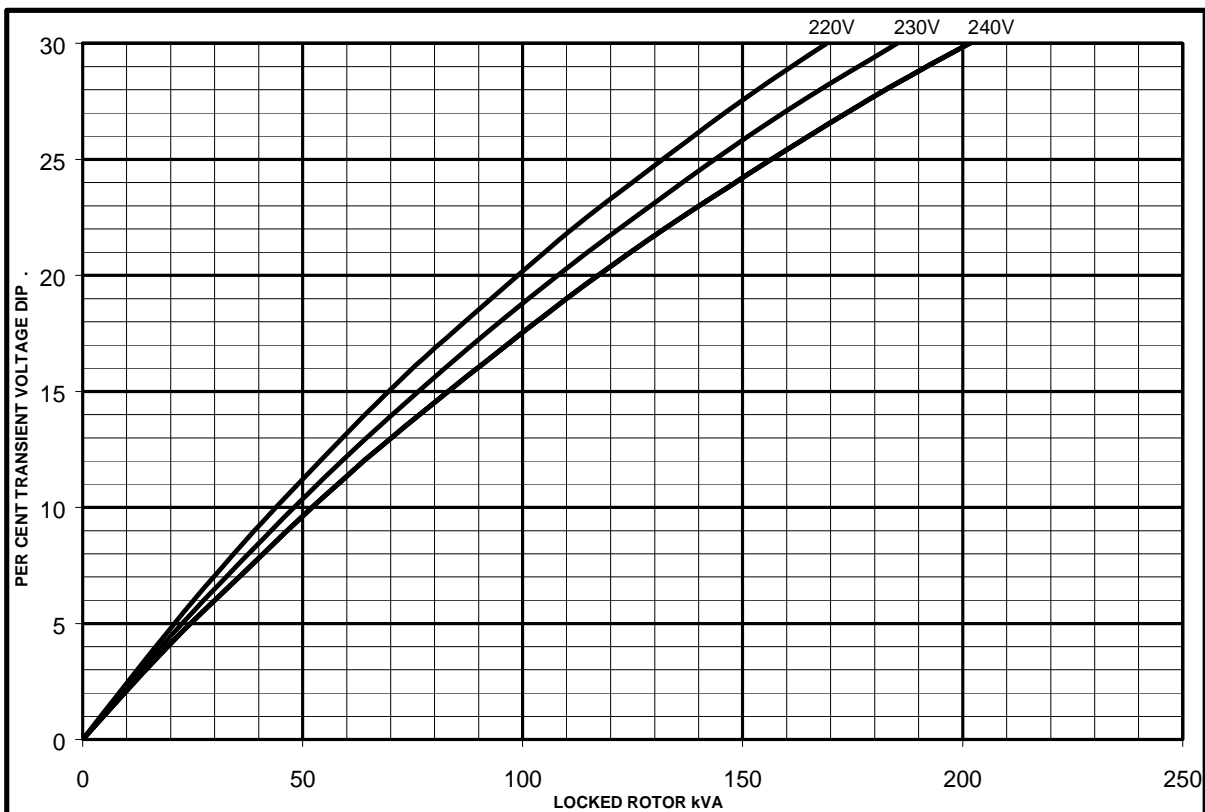
STAMFORD

SX

Locked Rotor Motor Starting Curves



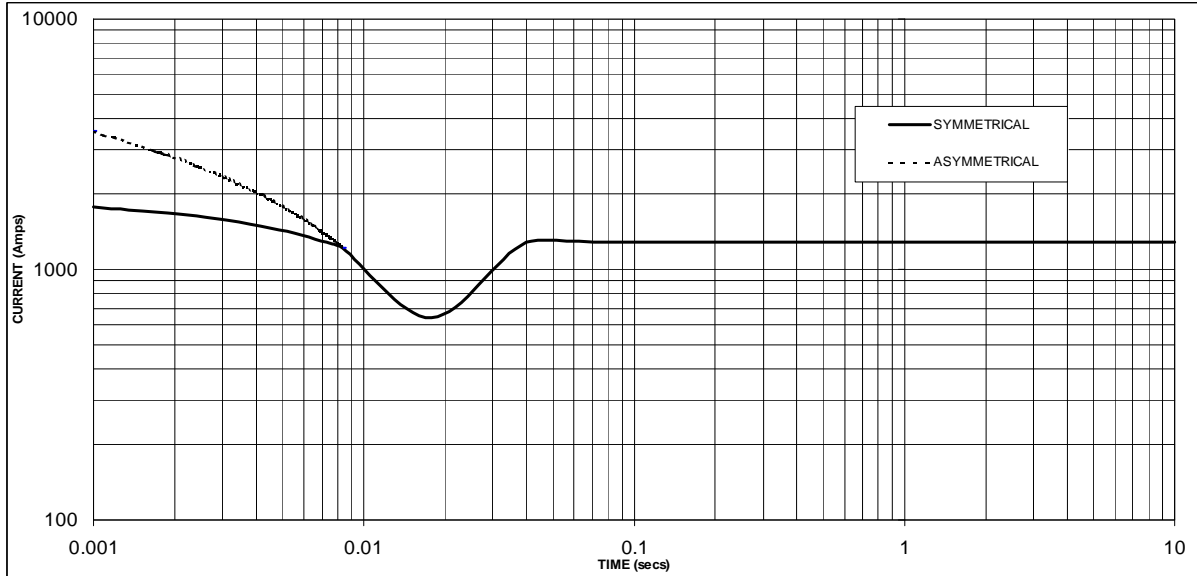
MX



UCI224G
Winding 06

STAMFORD

**Short Circuit Decrement Curve. No-load Excitation at Rated Speed
Based on series connection.**



Sustained Short Circuit = 1280 Amps

Note

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

Voltage	Factor
220V	X 1.00
230V	X 1.05
240V	X 1.09

The sustained current value is constant irrespective of voltage level

UCI224G
Winding 06

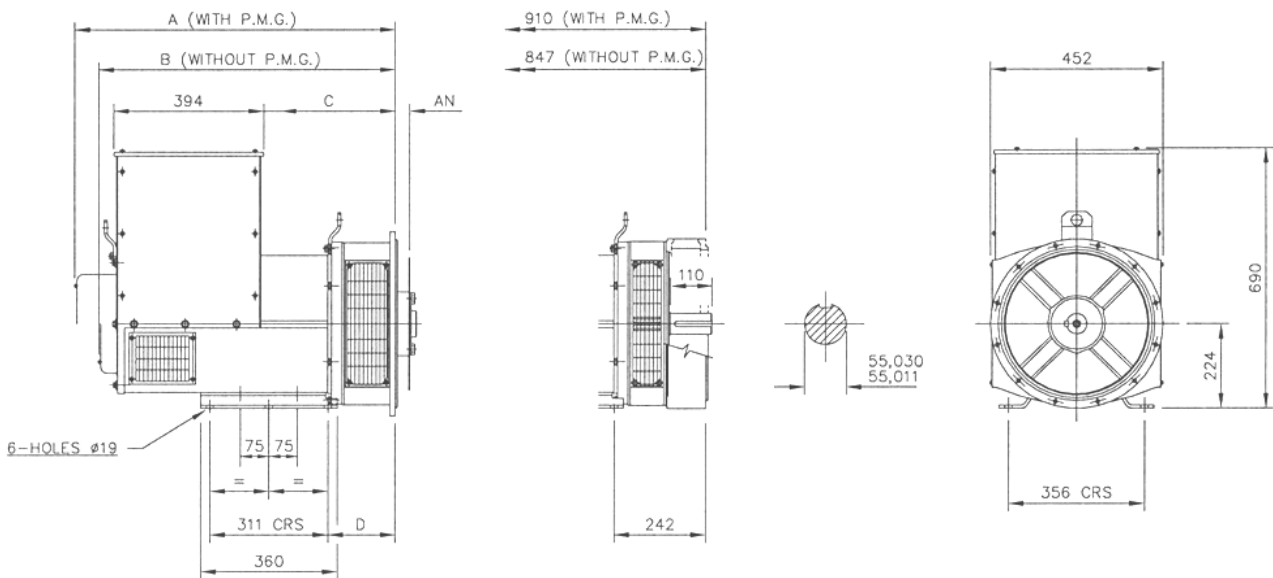
STAMFORD

60Hz

RATINGS

Class - Temp Rise	Cont. F - 105/40°C 0.8pf			Cont. H - 125/40°C 0.8pf			Cont. F - 105/40°C 1.0pf			Cont. H - 125/40°C 1.0pf		
	Series (V)	220	230	240	220	230	240	220	230	240	220	230
Parallel (V)	110	115	120	110	115	120	110	115	120	110	115	120
kVA	65.6	65.6	65.6	70.0	70.0	70.0	65.6	65.6	65.6	75.0	75.0	75.0
kW	52.5	52.5	52.5	56.0	56.0	56.0	65.6	65.6	65.6	75.0	75.0	75.0
Efficiency (%)	84.1	84.6	84.9	83.7	84.2	84.7	87.4	87.8	88.2	86.7	87.2	87.6
kW Input	62.4	62.1	61.8	66.9	66.5	66.1	75.1	74.7	74.4	86.5	86.0	85.6

DIMENSIONS



SINGLE BEARING ADAPTORS				
ADAPTOR	A	B	C	D
SAE 1	859,3	796,3	359,3	191,3
SAE 2	845	782	345	177
SAE 3	845	782	345	177
SAE 4	845	782	345	177

COUPLING DISCS	
DISC	AN
SAE 8	61,90
SAE 10	53,98
SAE 11,5	39,68
SAE 14	25,40

STAMFORD

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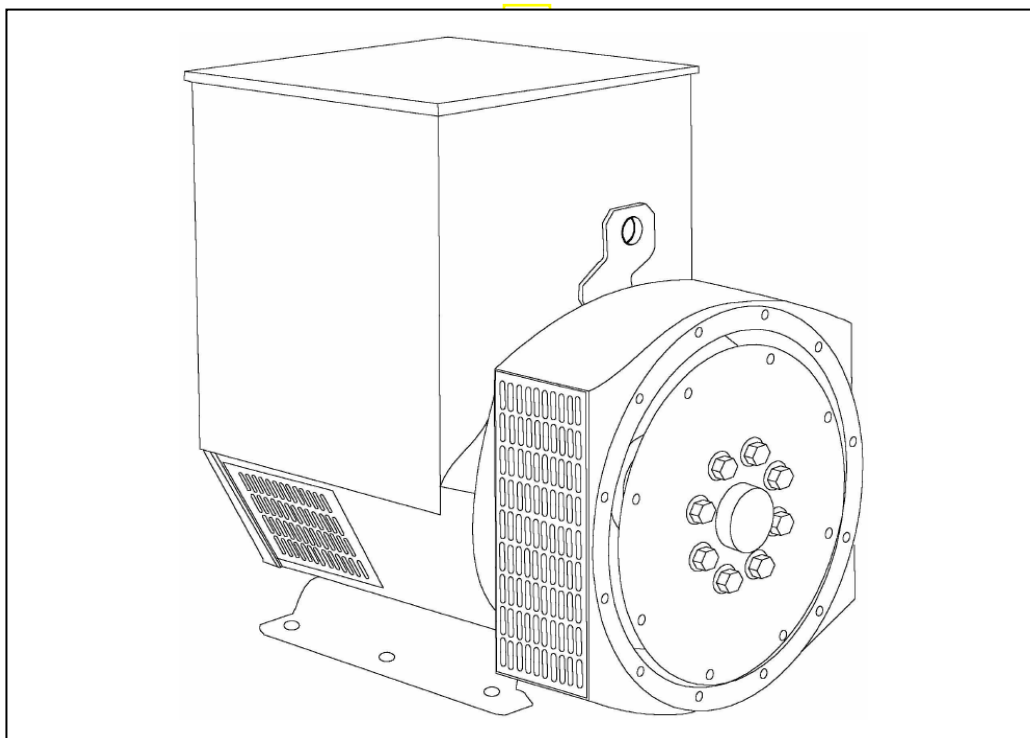
www.cumminsgeneratortechnologies.com

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STAMFORD®

UCI224F - Winding 311

Technical  Data Sheet



UCI224F

SPECIFICATIONS & OPTIONS

STANDARDS

Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359. Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

SX460 AVR - STANDARD

With this self excited control system the main stator supplies power via the Automatic Voltage Regulator (AVR) to the exciter stator. The high efficiency semiconductors of the AVR ensure positive build-up from initial low levels of residual voltage. The exciter rotor output is fed to the main rotor through a three phase full wave bridge rectifier. This rectifier is protected by a surge suppressor against surges caused, for example, by short circuit.

AS440 AVR

With this self-excited system the main stator provides power via the AVR to the exciter stator. The high efficiency semiconductors of the AVR ensure positive build-up from initial low levels of residual voltage. The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling. The AS440 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.

MX341 AVR

This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system. The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds. An engine relief load acceptance feature can enable full load to be applied to the generator in a single step. If three-phase sensing is required with the PMG system the MX321 AVR must be used. We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance. Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators are 3-phase reconnectable with 12 ends brought out to the terminals, which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation.

INSULATION/IMPREGNATION

The insulation system is class 'H'. All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

DE RATES

All values tabulated on page 8 are subject to the following reductions

- 5% when air inlet filters are fitted.
- 3% for every 500 metres by which the operating altitude exceeds 1000 metres above mean sea level.
- 3% for every 5°C by which the operational ambient temperature exceeds 40°C.

Note: Requirement for operating in an ambient exceeding 60°C must be referred to the factory.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

APPROVED DOCUMENT

UCI224F
WINDING 311

STAMFORD

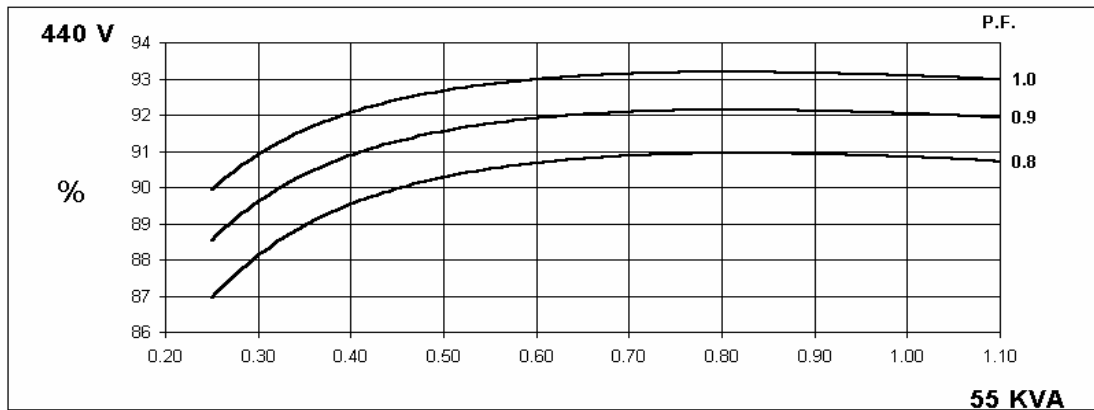
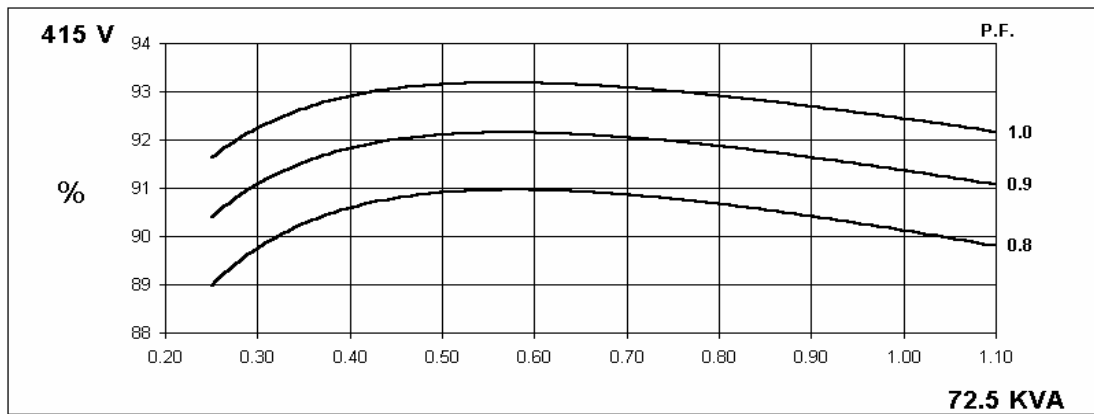
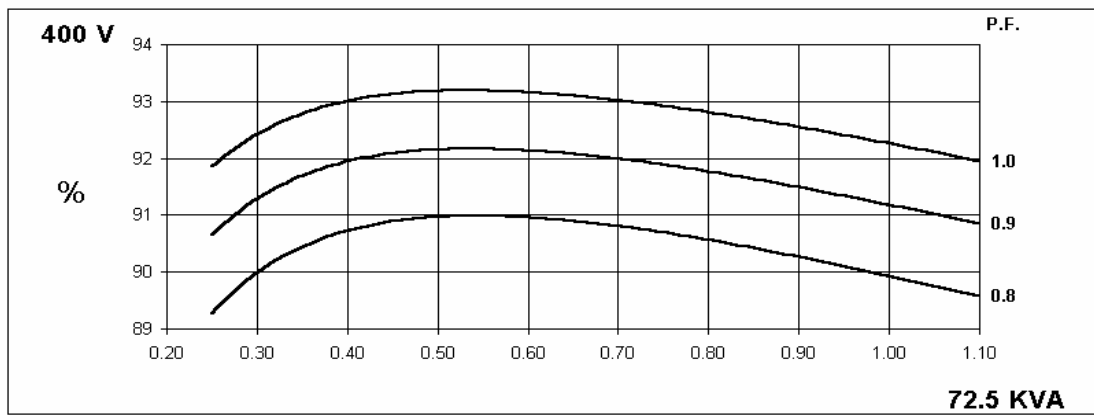
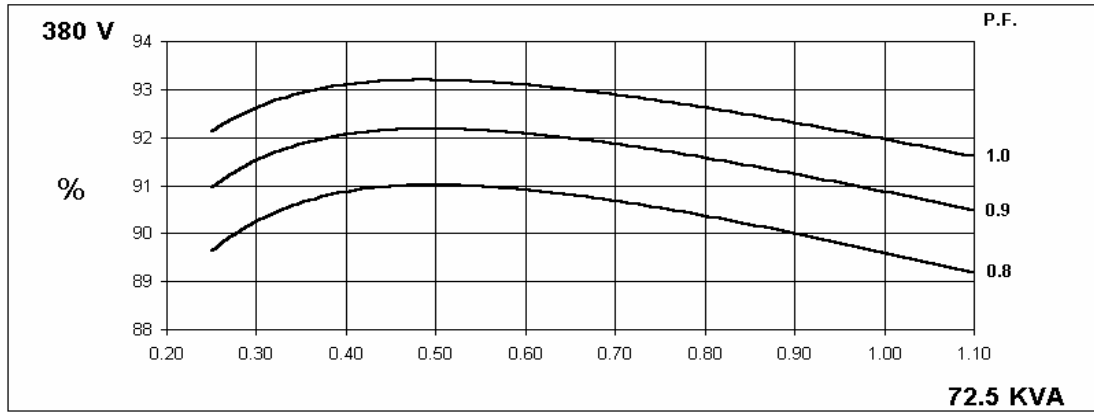
CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.							
A.V.R.	MX321	MX341						
VOLTAGE REGULATION	± 0.5 %	± 1.0 %	With 4% ENGINE GOVERNING					
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)							
CONTROL SYSTEM	SELF EXCITED							
A.V.R.	SX460	AS440						
VOLTAGE REGULATION	± 1.0 %	± 1.0 %	With 4% ENGINE GOVERNING					
SUSTAINED SHORT CIRCUIT	SERIES 4 CONTROL DOES NOT SUSTAIN A SHORT CIRCUIT CURRENT							
INSULATION SYSTEM	CLASS H							
PROTECTION	IP23							
RATED POWER FACTOR	0.8							
STATOR WINDING	DOUBLE LAYER CONCENTRIC							
WINDING PITCH	TWO THIRDS							
WINDING LEADS	12							
STATOR WDG. RESISTANCE	0.065 Ohms PER PHASE AT 22°C SERIES STAR CONNECTED							
ROTOR WDG. RESISTANCE	0.83 Ohms at 22°C							
EXCITER STATOR RESISTANCE	20 Ohms at 22°C							
EXCITER ROTOR RESISTANCE	0.078 Ohms PER PHASE AT 22°C							
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N. refer to factory for others							
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%							
MAXIMUM OVERSPEED	2250 Rev/Min							
BEARING DRIVE END	BALL. 6312-2RS (ISO)							
BEARING NON-DRIVE END	BALL. 6309-2RS (ISO)							
	1 BEARING				2 BEARING			
WEIGHT COMP. GENERATOR	337 kg				350 kg			
WEIGHT WOUND STATOR	120 kg				120 kg			
WEIGHT WOUND ROTOR	110.69 kg				102.32 kg			
WR ² INERTIA	0.6071 kgm ²				0.5754 kgm ²			
SHIPPING WEIGHTS in a crate	360 kg				371 kg			
PACKING CRATE SIZE	105 x 57 x 96(cm)				105 x 57 x 96(cm)			
	50 Hz				60 Hz			
TELEPHONE INTERFERENCE	THF<2%				TIF<50			
COOLING AIR	0.216 m ³ /sec 458 cfm				0.281 m ³ /sec 595 cfm			
VOLTAGE SERIES STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
VOLTAGE PARALLEL STAR	190/110	200/115	208/120	220/127	208/120	220/127	230/133	240/138
VOLTAGE SERIES DELTA	220/110	230/115	240/120	254/127	240/120	254/127	266/133	277/138
KVA BASE RATING FOR REACTANCE VALUES	72.5	72.5	72.5	55	83.8	87.5	87.5	93.8
X _d DIR. AXIS SYNCHRONOUS	2.29	2.07	1.92	1.30	2.52	2.35	2.15	2.12
X' _d DIR. AXIS TRANSIENT	0.18	0.16	0.15	0.10	0.21	0.20	0.18	0.18
X'' _d DIR. AXIS SUBTRANSIENT	0.12	0.11	0.10	0.07	0.14	0.13	0.12	0.12
X _q QUAD. AXIS REACTANCE	1.05	0.95	0.88	0.59	1.16	1.08	0.99	0.98
X'' _q QUAD. AXIS SUBTRANSIENT	0.16	0.14	0.13	0.09	0.13	0.12	0.11	0.11
X _L LEAKAGE REACTANCE	0.07	0.06	0.06	0.04	0.08	0.07	0.07	0.07
X ₂ NEGATIVE SEQUENCE	0.14	0.13	0.12	0.08	0.13	0.12	0.11	0.11
X ₀ ZERO SEQUENCE	0.11	0.10	0.09	0.06	0.10	0.09	0.09	0.08
REACTANCES ARE SATURATED VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED								
T' _d TRANSIENT TIME CONST.	0.03 s							
T'' _d SUB-TRANSTIME CONST.	0.008 s							
T' _{do} O.C. FIELD TIME CONST.	0.75 s							
T _a ARMATURE TIME CONST.	0.0065 s							
SHORT CIRCUIT RATIO	1/X _d							

50
Hz

UCI224F
Winding 311

STAMFORD

THREE PHASE EFFICIENCY CURVES

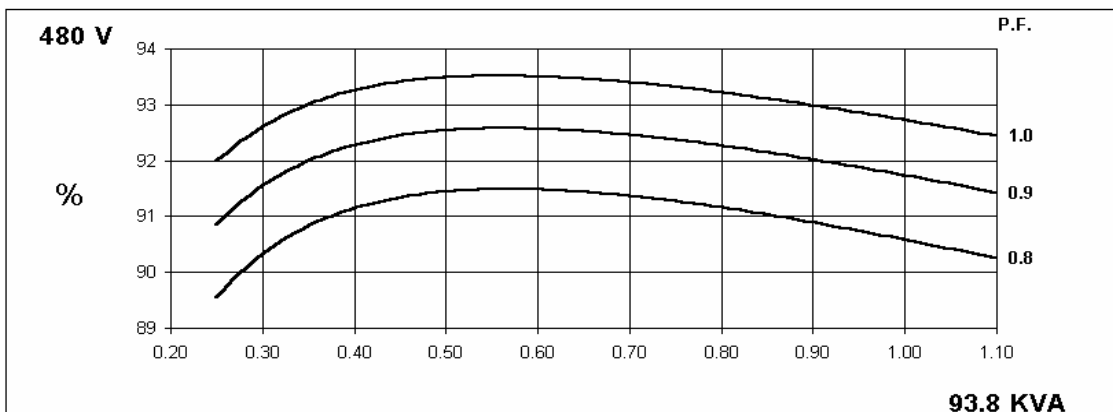
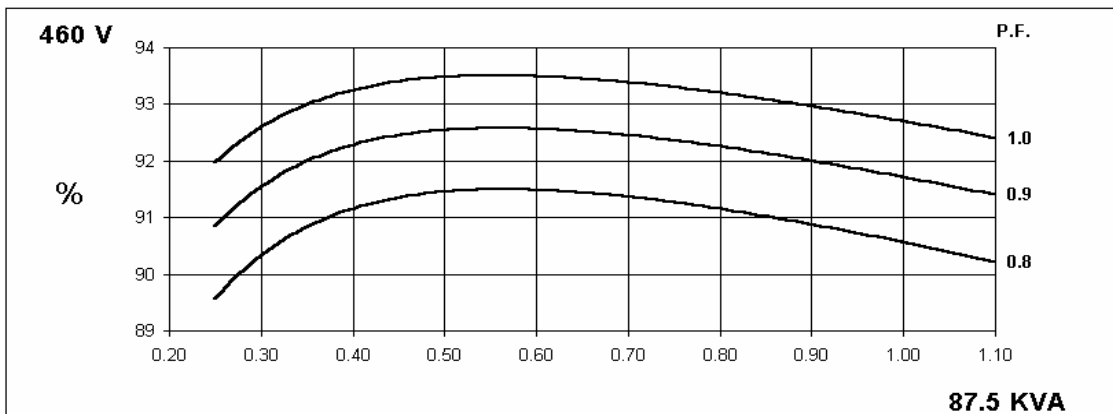
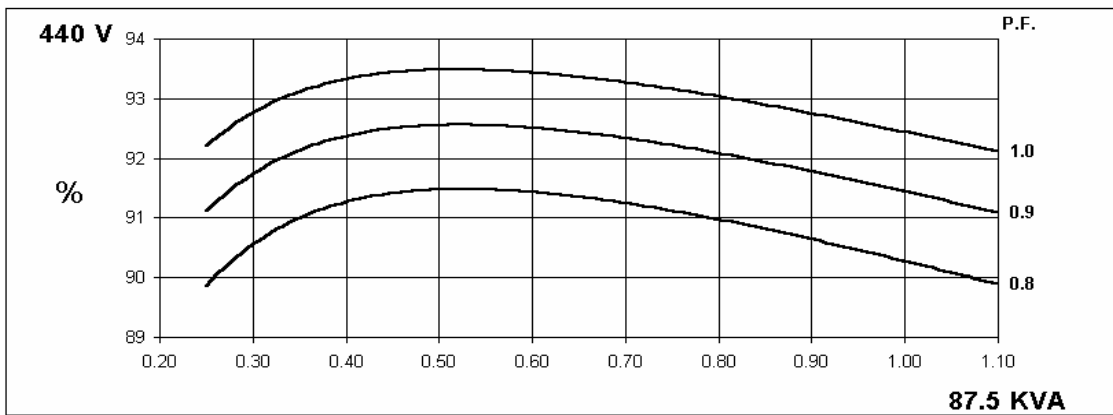
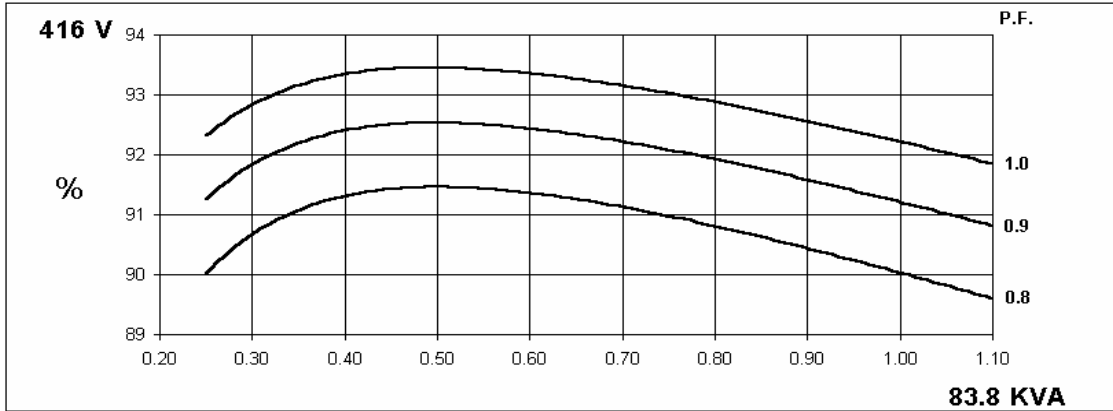


60
Hz

UCI224F
Winding 311

STAMFORD

THREE PHASE EFFICIENCY CURVES

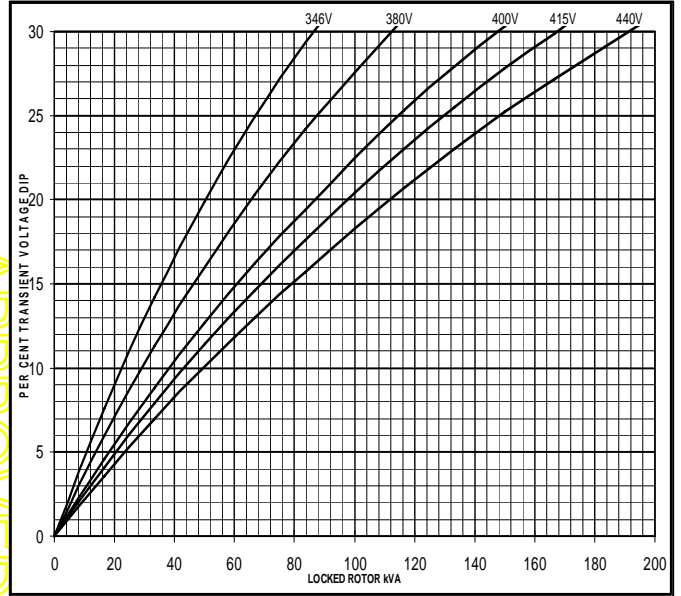
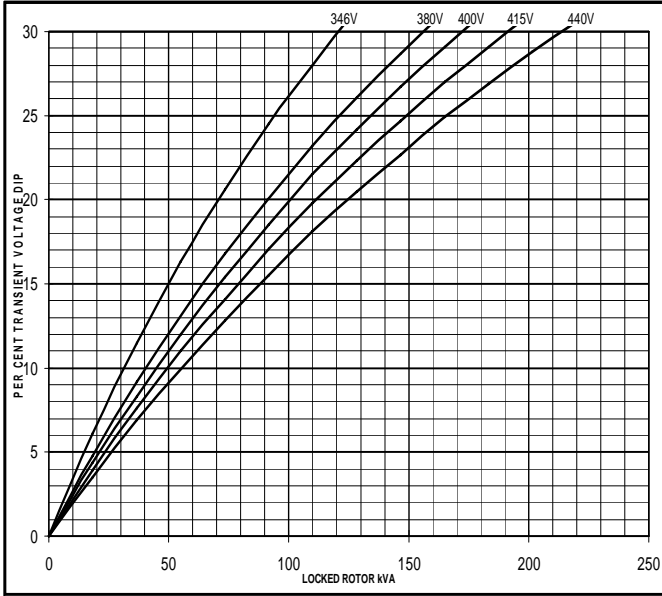


Locked Rotor Motor Starting Curve

50
Hz

MX

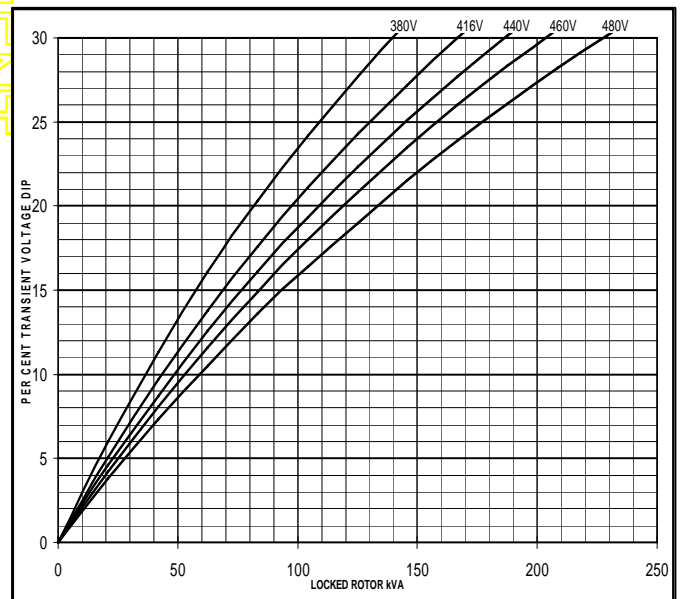
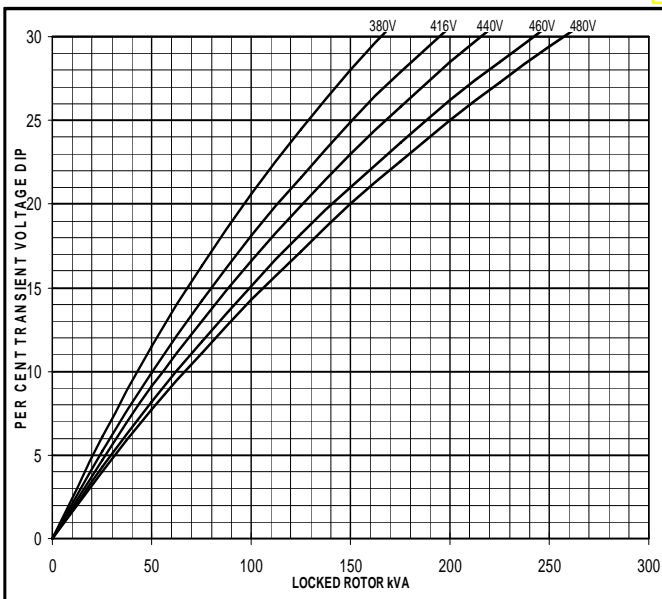
SX



60
Hz

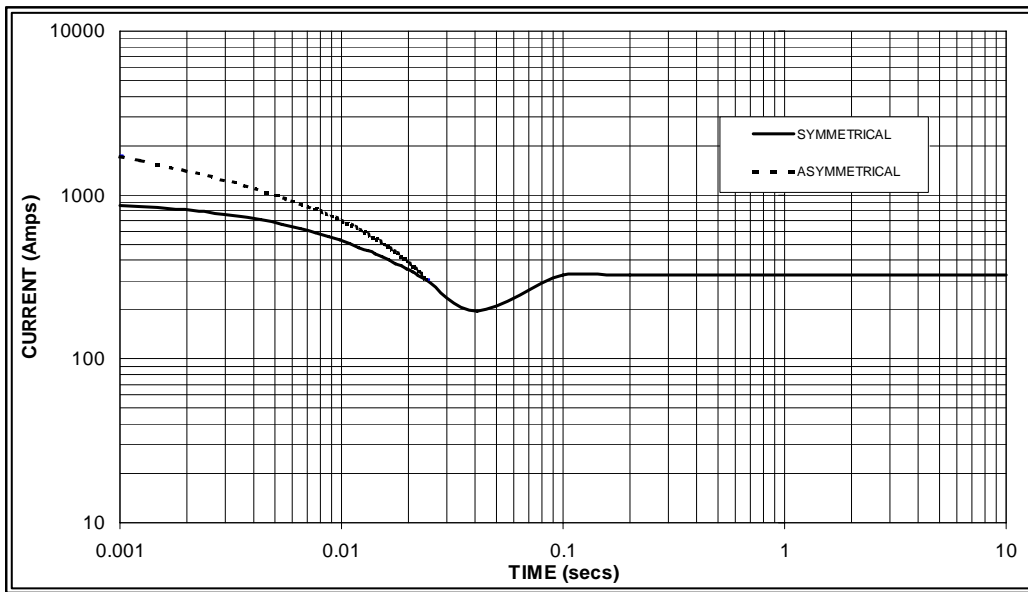
MX

SX



**Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed
Based on star (wye) connection.**

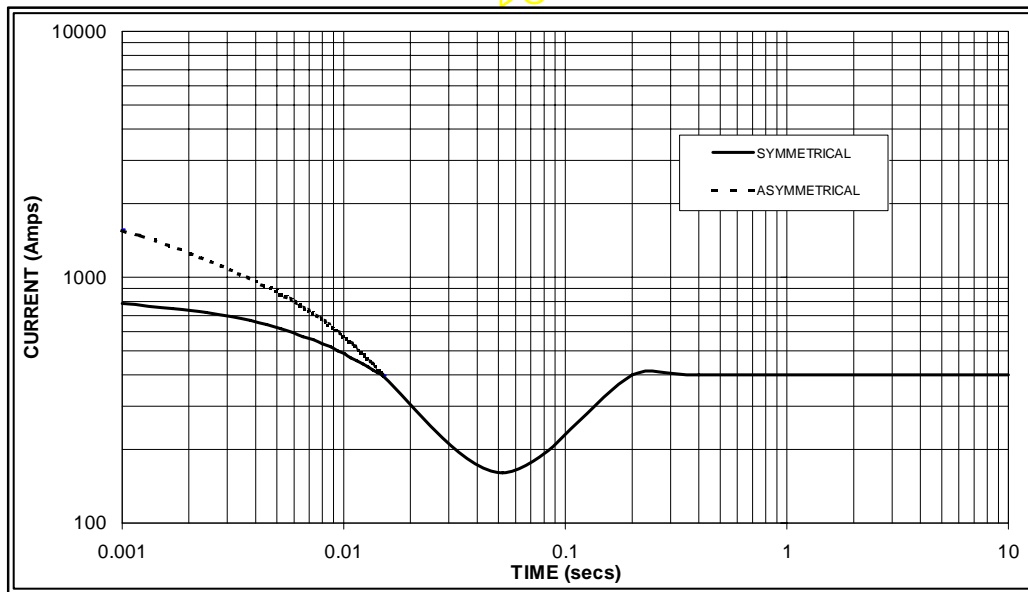
50
Hz



Sustained Short Circuit = 325 Amps



60
Hz



Sustained Short Circuit = 400 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
380v	X 1.00	416v	X 1.00
400v	X 1.07	440v	X 1.06
415v	X 1.12	460v	X 1.12
440v	X 1.18	480v	X 1.17

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

Note 3

Curves are drawn for Star (Wye) connected machines. For other connection the following multipliers should be applied to current values as shown :

Parallel Star = Curve current value X 2

Series Delta = Curve current value X 1.732

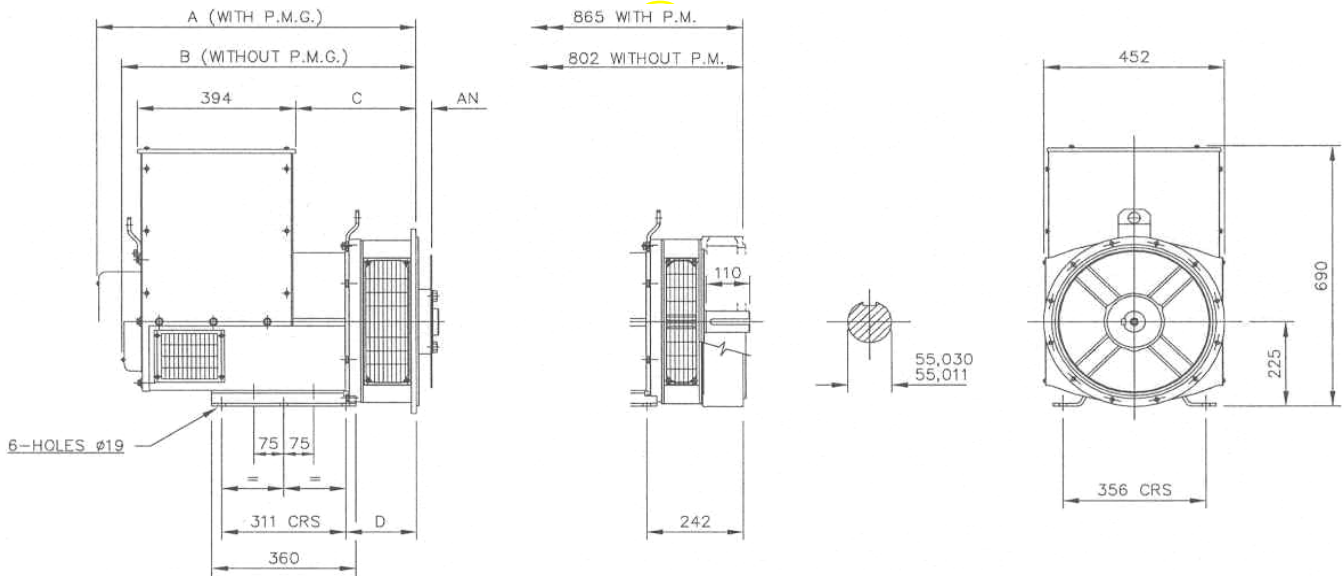
UCI224F
Winding 311 / 0.8 Power Factor

RATINGS

Class - Temp Rise	Cont. F - 105/40°C				Cont. H - 125/40°C				Standby - 150/40°C				Standby - 163/27°C				
50 Hz	Series Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	Parallel Star (V)	190	200	208	220	190	200	208	220	190	200	208	220	190	200	208	220
	Series Delta (V)	220	230	240	254	220	230	240	254	220	230	240	254	220	230	240	254
kVA	65.0	65.0	65.0	48.7	72.5	72.5	72.5	55.0	77.0	77.0	77.0	58.0	80.0	80.0	80.0	60.5	
kW	52.0	52.0	52.0	39.0	58.0	58.0	58.0	44.0	61.6	61.6	61.6	46.4	64.0	64.0	64.0	48.4	
Efficiency (%)	90.0	90.3	90.4	90.9	89.6	89.9	90.1	90.8	89.4	89.7	89.9	90.8	89.2	89.6	89.8	90.7	
kW Input	57.8	57.6	57.5	42.9	64.7	64.5	64.4	48.5	68.9	68.7	68.5	51.1	71.7	71.4	71.3	53.4	

60 Hz	Series Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	Parallel Star (V)	208	220	230	240	208	220	230	240	208	220	230	240	208	220	230	240
	Delta (V)	240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
kVA	75.0	78.1	78.1	82.5	83.8	87.5	87.5	93.8	88.8	92.5	92.5	100.0	91.9	95.0	95.0	102.5	
kW	60.0	62.5	62.5	66.0	67.0	70.0	70.0	75.0	71.0	74.0	74.0	80.0	73.5	76.0	76.0	82.0	
Efficiency (%)	90.5	90.7	90.9	91.0	90.0	90.3	90.6	90.6	89.8	90.1	90.4	90.4	89.6	89.9	90.3	90.3	
kW Input	66.3	68.9	68.7	72.5	74.5	77.5	77.3	82.8	79.1	82.1	81.9	88.5	82.1	84.5	84.2	90.8	

DIMENSIONS



SINGLE BEARING MACHINES ONLY						
ADAPTOR	A	B	C	D	COUPLING DISCS	AN
SAE 1	814,3	751,3	314,3	191,3	SAE 8	61,90
SAE 2	800	737	300	177	SAE 10	53,98
SAE 3	800	737	300	177	SAE 11,5	39,68
SAE 4	800	737	300	177	SAE 14	25,40

APPROVED DOCUMENT

STAMFORD

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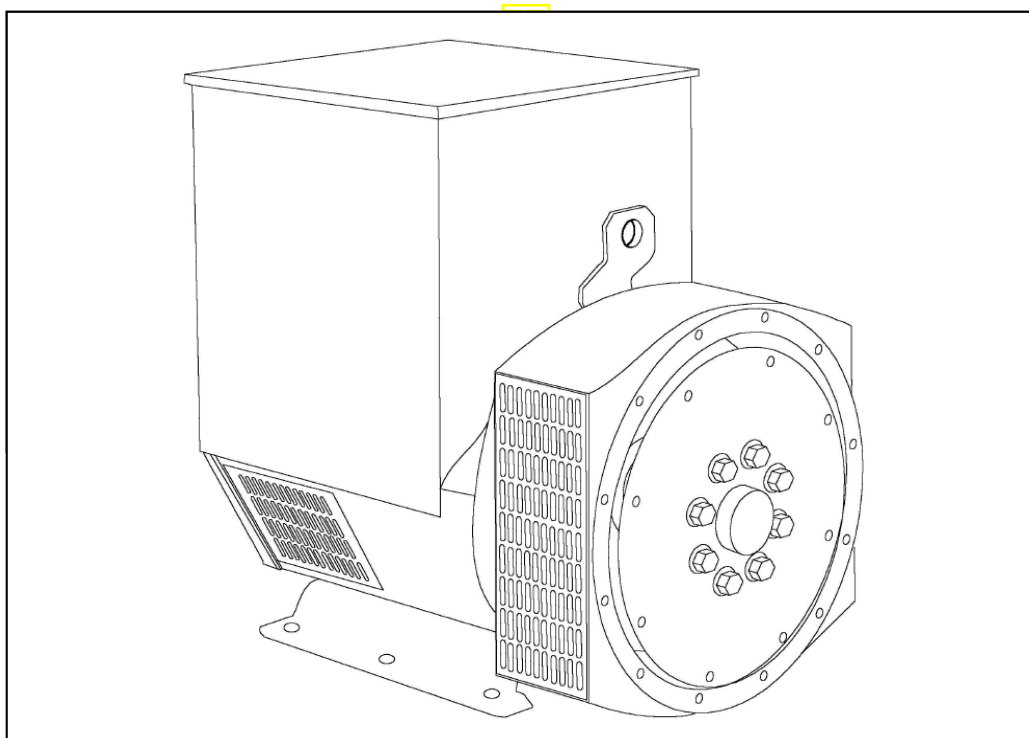
www.cumminsgeneratortechnologies.com

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STAMFORD®

UCI274F - Winding 17

Technical  Data Sheet



SPECIFICATIONS & OPTIONS

STANDARDS

Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359.

Other standards and certifications can be considered on request.

VOLTAGE REGULATORS**SX460 AVR - STANDARD**

With this self excited control system the main stator supplies power via the Automatic Voltage Regulator (AVR) to the exciter stator. The high efficiency semiconductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three phase full wave bridge rectifier. This rectifier is protected by a surge suppressor against surges caused, for example, by short circuit.

AS440 AVR

With this self-excited system the main stator provides power via the AVR to the exciter stator. The high efficiency semiconductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling.

The AS440 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.

MX341 AVR

This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.

If three-phase sensing is required with the PMG system the MX321 AVR must be used.

We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance.

Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators are 3-phase reconnectable with 12 ends brought out to the terminals, which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation.

INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

DE RATES

All values tabulated on page 6 are subject to the following reductions

5% when air inlet filters are fitted.

3% for every 500 metres by which the operating altitude exceeds 1000 metres above mean sea level.

3% for every 5 C by which the operational ambient temperature exceeds 40 C.

Note: Requirement for operating in an ambient exceeding 60 C must be referred to the factory.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

APPROVED DOCUMENT

UCI274F

STAMFORD

WINDING 17

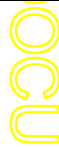
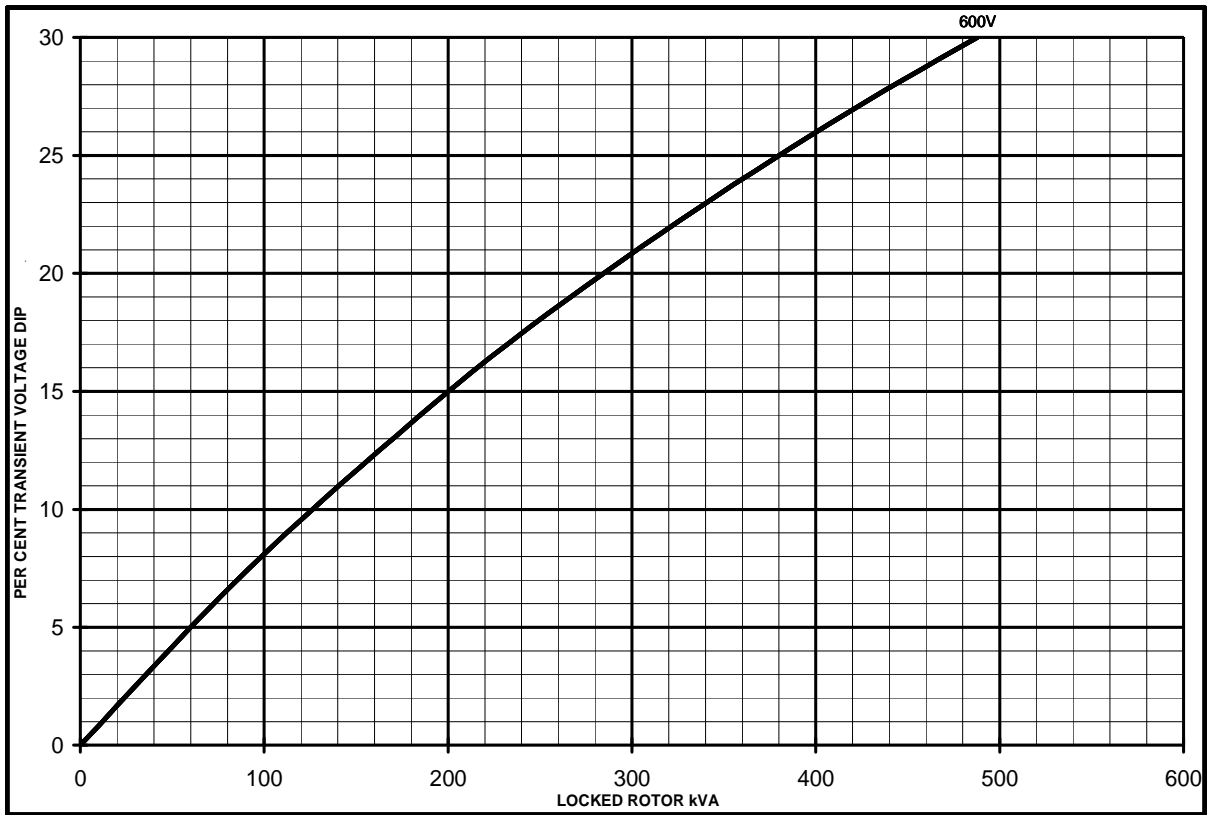
CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.		
A.V.R.	MX321	MX341	
VOLTAGE REGULATION	± 0.5 %	± 1.0 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 5)		
CONTROL SYSTEM	SELF EXCITED		
A.V.R.	SX460	AS440	
VOLTAGE REGULATION	± 1.5 %	± 1.0 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	SERIES 4 CONTROL DOES NOT SUSTAIN A SHORT CIRCUIT CURRENT		
INSULATION SYSTEM	CLASS H		
PROTECTION	IP23		
RATED POWER FACTOR	0.8		
STATOR WINDING	DOUBLE LAYER CONCENTRIC		
WINDING PITCH	TWO THIRDS		
WINDING LEADS	12		
STATOR WDG. RESISTANCE	0.038 Ohms PER PHASE AT 22°C SERIES STAR CONNECTED		
ROTOR WDG. RESISTANCE	1.52 Ohms at 22°C		
EXCITER STATOR RESISTANCE	20 Ohms at 22°C		
EXCITER ROTOR RESISTANCE	0.091 Ohms PER PHASE AT 22°C		
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N. refer to factory for others		
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%		
MAXIMUM OVERSPEED	2250 Rev/Min		
BEARING DRIVE END	BALL. 6315-2RS (ISO)		
BEARING NON-DRIVE END	BALL. 6310-2RS (ISO)		
	1 BEARING	2 BEARING	
WEIGHT COMP. GENERATOR	530 kg	545 kg	
WEIGHT WOUND STATOR	200 kg	200 kg	
WEIGHT WOUND ROTOR	188.67 kg	177.71 kg	
WR ² INERTIA	1.555 kgm ²	1.5044 kgm ²	
SHIPPING WEIGHTS in a crate	563 kg	577 kg	
PACKING CRATE SIZE	123 x 67 x 103(cm)	123 x 67 x 103(cm)	
TELEPHONE INTERFERENCE	THF<2%	TIF<50	
COOLING AIR	0.617 m ³ /sec 1308 cfm		
VOLTAGE SERIES STAR	600V		
VOLTAGE PARALLEL STAR	300V		
VOLTAGE SERIES DELTA	346V		
KVA BASE RATING FOR REACTANCE VALUES	206.3		
X _d DIR. AXIS SYNCHRONOUS	2.17		
X' _d DIR. AXIS TRANSIENT	0.18		
X'' _d DIR. AXIS SUBTRANSIENT	0.12		
X _q QUAD. AXIS REACTANCE	1.30		
X'' _q QUAD. AXIS SUBTRANSIENT	0.17		
X _L LEAKAGE REACTANCE	0.07		
X ₂ NEGATIVE SEQUENCE	0.14		
X ₀ ZERO SEQUENCE	0.08		
REACTANCES ARE SATURATED		VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED	
T' _d TRANSIENT TIME CONST.	0.035s		
T'' _d SUB-TRANSTIME CONST.	0.011s		
T' _{do} O.C. FIELD TIME CONST.	0.9s		
T _a ARMATURE TIME CONST.	0.009s		
SHORT CIRCUIT RATIO	1/X _d		

UCI274F
Winding 17

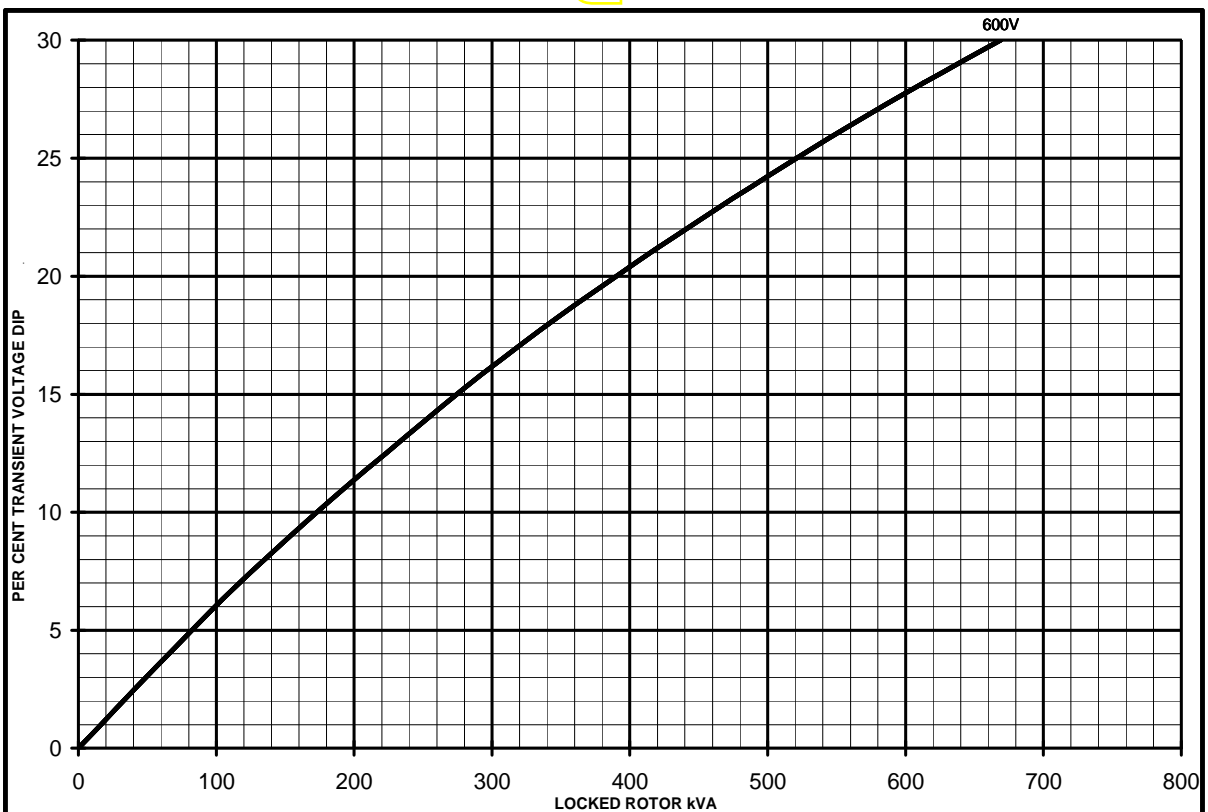
STAMFORD

SX

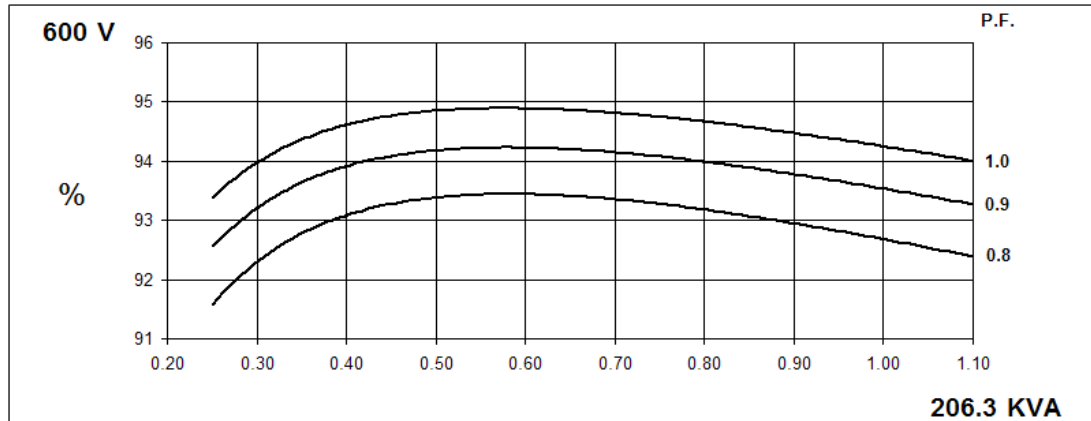
Locked Rotor Motor Starting Curves



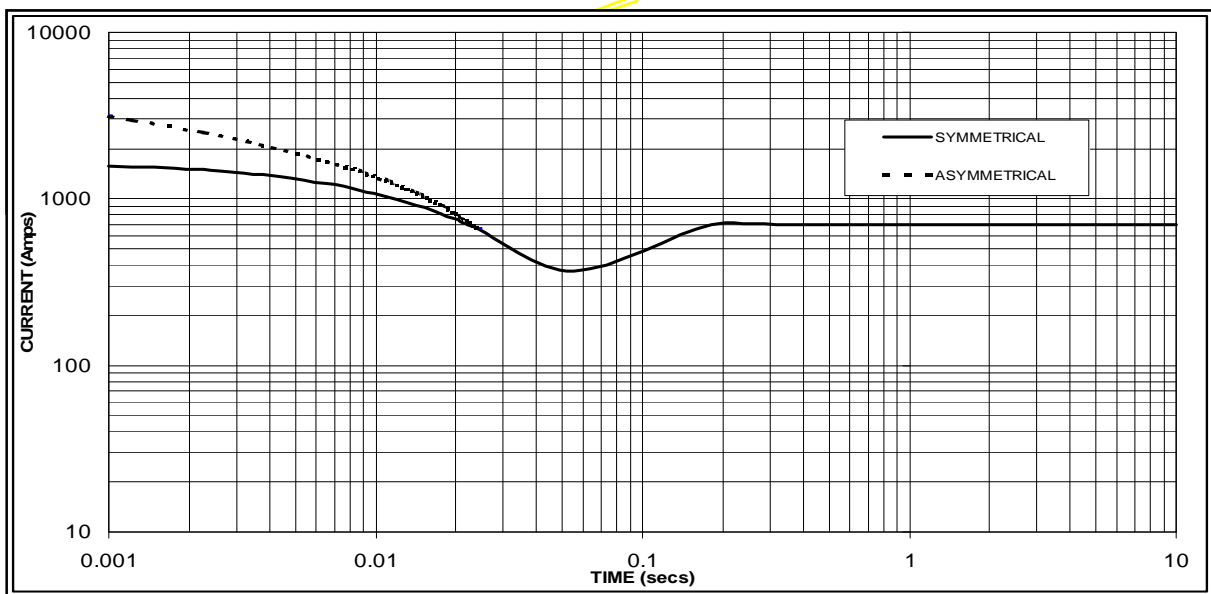
MX



THREE PHASE EFFICIENCY CURVES



Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed Based on star (wye) connection.



Sustained Short Circuit = 700 Amps

Note

The following multiplication factor should be used to convert the values from curve for the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

UCI274F



Winding 17 / 0.8 Power Factor

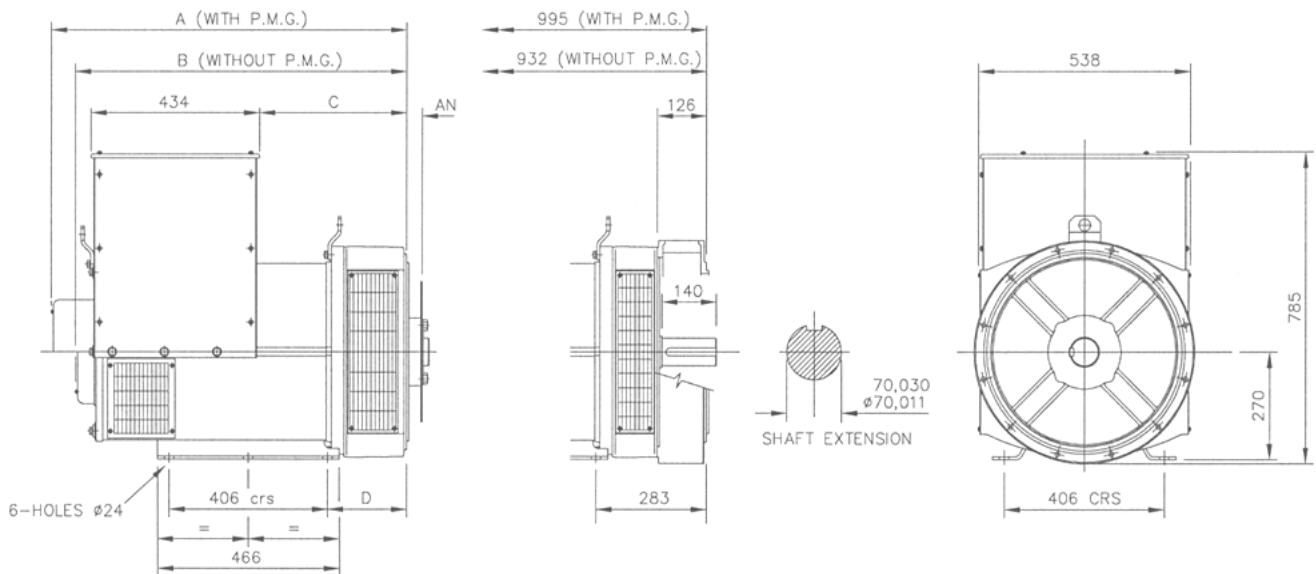
60Hz

RATINGS

Class - Temp Rise	Cont. F - 105/40°C	Cont. H - 125/40°C	Standby - 150/40°C	Standby - 163/27°C
Series Star (V)	600	600	600	600
Parallel Star (V)	300	300	300	300
Series Delta (V)	346	346	346	346
kVA	187.5	206.3	212.5	218.8
kW	150.0	165.0	170.0	175.0
Efficiency (%)	92.9	92.7	92.6	92.5
kW Input	161.4	178.1	183.6	189.2

APPROXIMATE

DIMENSIONS



SINGLE BEARING ADAPTORS				
ADAPTOR	A	B	C	D
SAE 1	928,3	865,3	389,3	216,3
SAE 2	914	851	375	202
SAE 3	914	851	375	202

COUPLING DISCS	
DISC	AN
SAE 10	53,98
SAE 11,5	39,68
SAE 14	25,40

APPROVED DOCUMENT

STAMFORD

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DSE7410/20

AUTO START & AUTO MAINS FAILURE MODULES

FEATURES

The DSE7410 is an Auto Start Control Module and the **DSE7420** is an Auto Mains (Utility) Failure Control Module suitable for a wide variety of single, diesel or gas, gen-set applications.

A sophisticated module monitoring an extensive number of engine parameters, the DSE74xx will announce warnings, shutdown and engine status information on the back-lit LCD screen, illuminated LED, remote PC, audible alarm and via SMS text alerts. The module includes RS232, RS485 & Ethernet ports as well as dedicated terminals for system expansion.

The DSE7400 Series modules are compatible with electronic (CAN) and non-electronic (magnetic pick-up/alternator sensing) engines and offer a comprehensive number of flexible inputs, outputs and extensive engine protections so the system can be easily adapted to meet the most demanding industry paralleling requirements.

The modules can be easily configured using the DSE Configuration Suite Software. Selected front panel editing is also available.

ENVIRONMENTAL TESTING STANDARDS

ELECTRO-MAGNETIC COMPATIBILITY

BS EN 61000-6-2
EMC Generic Immunity Standard for the Industrial Environment
BS EN 61000-6-4
EMC Generic Emission Standard for the Industrial Environment

ELECTRICAL SAFETY

BS EN 60950
Safety of Information Technology Equipment, including Electrical Business Equipment

TEMPERATURE

BS EN 60068-2-1
Ab/Ae Cold Test -30 °C
BS EN 60068-2-2
Bb/Be Dry Heat +70 °C

VIBRATION

BS EN 60068-2-6
Ten sweeps in each of three major axes
5 Hz to 8 Hz @ +/-7.5 mm,
8 Hz to 500 Hz @ 2 gn

HUMIDITY

BS EN 60068-2-30
Db Damp Heat Cyclic 20/55 °C @ 95% RH 48 Hours
BS EN 60068-2-78
Cab Damp Heat Static 40 °C @ 93% RH 48 Hours

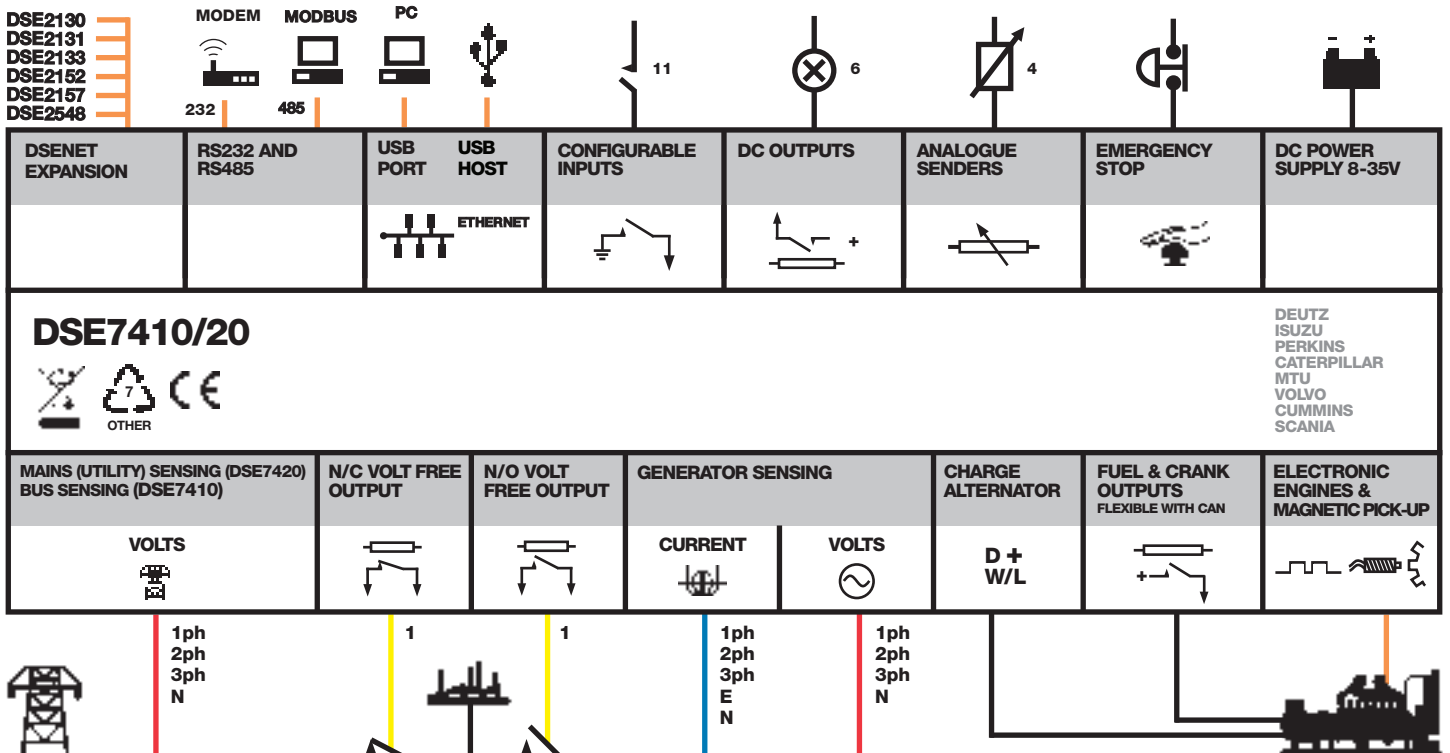
SHOCK

BS EN 60068-2-27
Three shocks in each of three major axes
15 gn in 11 ms

DEGREES OF PROTECTION PROVIDED BY ENCLOSURES

BS EN 60529
IP65 - Front of module when installed into the control panel with the supplied sealing gasket.

COMPREHENSIVE FEATURE LIST TO SUIT A WIDE VARIETY OF GEN-SET APPLICATIONS



DSE7410/20

AUTO START & AUTO MAINS FAILURE MODULES

FEATURES



DSE7410



DSE7420



KEY FEATURES

- Configurable inputs (11)
- Configurable outputs (8)
- Voltage measurement
- Mains (utility) failure detection
- Dedicated load test button
- kW overload alarms
- Comprehensive electrical protection
- RS232, RS485 & Ethernet remote communications
- Modbus RTU/TCP
- PLC functionality
- Multi event exercise timer
- Back-lit LCD 4-line text display
- Multiple display languages
- Automatic start/Manual start
- Audible alarm
- Fixed and flexible LED indicators
- Event log (250)
- Engine protection
- Fault condition notification to a designated PC
- Front panel mounting
- Protected front panel programming
- Configurable alarms and timers
- Configurable start and stop timers

- Five key menu navigation
- Front panel editing with PIN protection
- 3 configurable maintenance alarms
- CAN and magnetic pick-up/Alt. sensing
- Fuel usage monitor and low fuel alarms
- Charge alternator failure alarm
- Manual speed control (on compatible CAN engines)
- Manual fuel pump control
- "Protections disabled" feature
- Reverse power protection
- Power monitoring (kW h, kV Ar, kV A h, kV Ar h)
- Load switching (load shedding and dummy load outputs)
- Automatic load transfer (DSE7420)
- Unbalanced load protection
- Independent earth fault trip
- Fully configurable via DSE Configuration Suite PC software
- Configurable display languages
- Remote SCADA monitoring via DSE Configuration Suite PC software

- Advanced SMS messaging (additional external modem required)
- Start & stop capability via SMS messaging
- Additional display screens to help with modem diagnostics
- DSENet® expansion
- Integral PLC editor

KEY BENEFITS

- RS232, RS485 & Ethernet can be used at the same time
- DSENet® connection for system expansion
- PLC functionality
- Five step dummy load support
- Five step load shedding support
- High number of inputs and outputs
- Worldwide language support
- Direct USB connection to PC
- Ethernet monitoring
- USB host
- Data logging & trending

RELATED MATERIALS

TITLE

DSE7410 Installation Instructions
DSE7420 Installation Instructions
 DSE74xx Quick Start Guide
 DSE74xx Operator Manual
 DSE74xx PC Configuration Suite Manual

PART NO'S

053-085
 053-088
 057-162
 057-161
 057-160

SPECIFICATION

DC SUPPLY

CONTINUOUS VOLTAGE RATING
 8 V to 35 V Continuous

CRANKING DROPOUTS

Able to survive 0 V for 50 mS, providing supply was at least 10 V before dropout and supply recovers to 5 V. This is achieved without the need for internal batteries

MAXIMUM OPERATING CURRENT

260 mA at 12 V, 130 mA at 24 V

MAXIMUM STANDBY CURRENT

120 mA at 12 V, 65 mA at 24 V

CHARGE FAIL/EXCITATION RANGE

0 V to 35 V

OUTPUTS

OUTPUT A (FUEL)

15 A DC at supply voltage

OUTPUT B (START)

15 A DC at supply voltage

OUTPUTS C & D

8 A AC at 250 V AC (Volt free)

AUXILIARY OUTPUTS E,F,G,H,I & J

2 A DC at supply voltage

GENERATOR

VOLTAGE RANGE

15 V to 333 V AC (L-N)

FREQUENCY RANGE

3.5 Hz to 75 Hz

MAINS (UTILITY) (DSE7420)

VOLTAGE RANGE

15 V to 333 V AC (L-N)

FREQUENCY RANGE

3.5 Hz to 75 Hz

BUS (DSE7410)

VOLTAGE RANGE

15 V to 333 V AC (L-N)

FREQUENCY RANGE

3.5 Hz to 75 Hz

MAGNETIC PICK UP

VOLTAGE RANGE

+/- 0.5 V to 70 V

FREQUENCY RANGE

10,000 Hz (max)

DIMENSIONS

OVERALL

240 mm x 172 mm x 57 mm
 9.4" x 6.8" x 2.2"

PANEL CUTOUT

220 mm x 160 mm
 8.7" x 6.3"

MAXIMUM PANEL THICKNESS

8 mm
 0.3"

STORAGE TEMPERATURE RANGE

-40 °C to +85 °C

DEEP SEA ELECTRONICS PLC UK

Highfield House, Hunmanby Industrial Estate, Hunmanby YO14 0PH
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EMAIL sales@deepseausa.com **WEBSITE** www.deepseausa.com

Tmax-Molded Case Circuit Breakers

T1 100A Frame

AC Circuit Breakers & Switches

DC Circuit Breakers & Switches

1, 3 and 4 Poles

Higher performances in less space

Field Installable Accessories



Dimensions 3P Fixed Version 5.12H x 3.00W x 2.76D

Compliance with Standards

UL 489

CSA C22.2 No.5.1

IEC 60947-2

Standards

EC directive:

– “Low Voltage Directives” (LVD) no. 73/23 EEC

– “Electromagnetic Compatibility Directive” (EMC) no.89/336 EEC

The ABB Quality System complies with the international ISO 9001 - 2000 Standard (model for quality assurance in design, development, construction, and installation and service) and with the equivalent European EN ISO 9001 and Italian UNI EN ISO 9001 Standards

Interrupting ratings (RMS sym. kAmps)

	T1	
	100A	100A
Continuous Current Rating		
Number of Poles	1	3-4
	B	N
AC		
240V		50
277V	18	
347V	14	
480V		22
600Y/347V		10
DC		
250V 2 poles in series		25
500V 3 poles in series		25

Please Note: 15 A 1P 10Kaic @ 347Vac, 3p 14Kaic @ 480Y/277Vac, 3p 35Kaic @ 240Vac



Company Quality Systems and Environmental Systems

The new Tmax series has a hologram on the front, obtained using special anti-imitation techniques, which guarantees the quality and that the circuit breaker is an original ABB product.

Attention to protection of the environment and to health and safety in the work place is another priority commitment for ABB and, as confirmation of this, the company environmental management system has been certified by RINA in 1997, in conformity with the international ISO 14001 Standard. This certification has been integrated in 1999 with the Management System for Health and Safety in the workplace, according to OHSAS 18001 (British Standards), obtaining one of the first certification of integrated management System, QES (Quality, Environment,

Safety) issued by RINA. ABB - the first industry in the electro-mechanical section in Italy to obtain this recognition - thanks to a revision of the production process with an eye to ecology has been able to reduce the consumption of raw materials and waste from processing by 20%. ABB's commitment to safeguarding the environment is also shown in a concrete way by the Life Cycle Assessments of its products carried out directly by the ABB Research and Development in collaboration with the ABB Research Center. Selection of materials, processes and packing materials is made optimizing the true environmental impact of the product, also foreseeing the possibility of its being recycled.

Mounting

Fixed

Connections

Pressure-type terminals for bare copper cables

Trip Unit

TMF thermo magnetic trip units, with fixed thermal and magnetic threshold ($I_3 = 10 \times I_n$);

Weight (lbs) 2.34

Auxiliary Devices for Indication and Control

- Auxiliary contacts - AUX
- Undervoltage release - UVR
- Shunt trip - SOR
- Terminal covers
- Flange handle mechanism
- Direct rotary handle - RHD
- Through the door rotary handle
- Solenoid operator
- Key lock - KLF
- Early auxiliary contact - AVE
- Front terminal for copper cable - FC CU
- Front extended terminal - EF
- Phase separators
- Residual current release (IEC Only)
- Mechanical interlock



ABB Inc.

1206 Hatton Road
Wichita Falls, TX 76302
For more information and
the location of your local
field office please go to
www.abb-control.com

Tmax-Molded Case Circuit Breakers

T3 225A Frame

AC Circuit Breakers and Switches

DC Circuit Breakers and Switches

3 and 4 Pole

Motor Circuit Protectors

Higher Performances in Less Space

Field Installable Accessories



Dimensions 3P Fixed Version 5.9H x 4.13W x 2.76D

Compliance with Standards

UL 489

CSA C22.2 No.5.1

IEC 60947-2

Standards

EC directive:

- "Low Voltage Directives" (LVD) no. 73/23 EEC

- "Electromagnetic Compatibility Directive" (EMC) no.89/336 EEC

The ABB Quality System complies with the international ISO 9001 - 2000 Standard (model for quality assurance in design, development, construction, and installation and service) and with the equivalent European EN ISO 9001 and Italian UNI EN ISO 9001 Standards

Interrupting ratings (RMS sym. kAmps)

T3

Continuous Current Rating

225A

Number of Poles

3-4

N

S

AC

240V

50

65

480V

25

35

600Y / 347V

10

10

DC

250V 2 poles in series

25

35

500V 3 poles in series

25

35

Company Quality Systems and Environmental Systems

The new Tmax series has a hologram on the front, obtained using special anti-imitation techniques, which guarantees the quality and that the circuit breaker is an original ABB product.

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Mounting

Fixed
Plug-in

Connections

Busbar connection or compression lugs
Pressure-type terminals for bare cables
Rear connections

Trip Unit

TMF thermo magnetic trip units, with fixed thermal and magnetic threshold ($I_3 = 10 \times I_n$);

Weight (lbs)	5.45
---------------------	------

Auxiliary Devices for Indication and Control

- Auxiliary contacts - AUX
- Undervoltage release - UVR
- Shunt trip - SOR
- Terminal covers
- Front for lever operating mechanism - FLD
- Direct rotary handle - RHD
- Solenoid operator
- Key lock - KLF
- Early auxiliary contact - AUE
- Transmitted rotary handle - RHE
- Front terminal for copper cable - FC Cu
- Front extended terminal - EF
- Front terminal for copper-aluminum - FC CuAl
- Front extended spread terminal - ES
- Distribution lugs
- Rear orientated terminal - R
- Phase separators
- Residual current release (IEC Only)



ABB Inc.

1206 Hatton Road
Wichita Falls, TX 76302
For more information and
the location of your local
field office please go to
www.abb-control.com

Tmax-Molded Case Circuit Breakers

T4 250A Frame

AC Circuit Breakers and Switches

DC Circuit Breakers and Switches

3 and 4 Pole

Motor Circuit Protectors

Higher Performances in Less Space

Field Installable Accessories and Trip Units



Dimensions 3P Fixed Version 8.07H x 4.13W x 4.07D

Compliance with Standards

UL 489

CSA C22.2 No.5.1

IEC 60947-2

Standards

EC directive:

- "Low Voltage Directives" (LVD) no. 73/23 EEC

- "Electromagnetic Compatibility Directive" (EMC) no.89/336 EEC

The ABB Quality System complies with the international ISO 9001 - 2000 Standard (model for quality assurance in design, development, construction, and installation and service) and with the equivalent European EN ISO 9001 and Italian UNI EN ISO 9001 Standards

Interrupting ratings (RMS sym. kAmps)

T4

Continuous Current Rating

250A

Number of Poles

3-4

		N	S	H	L	V
AC						
	240V	65	100	150	200	200
	480V	25	35	65	100	150
	600V	18	25	35	65	100
DC*						
	500V 2 poles in series	25	35	50	65	100
	600V 3 poles in series	16	25	35	50	65

*Thermo Magnetic Trip Only

Company Quality Systems and Environmental Systems

The new Tmax series has a hologram on the front, obtained using special anti-imitation techniques, which guarantees the quality and that the circuit breaker is an original ABB product.

Attention to protection of the environment and to health and safety in the work place is another priority commitment for ABB and, as confirmation of this, the company environmental management system has been certified by RINA in 1997, in conformity with the international ISO 14001 Standard. This certification has been integrated in 1999 with the Management System for Health and Safety in the workplace, according to OHSAS 18001 (British Standards), obtaining one of the first certification of integrated management System, QES (Quality, Environment,

Safety) issued by RINA. ABB - the first industry in the electro-mechanical section in Italy to obtain this recognition - thanks to a revision of the production process with an eye to ecology has been able to reduce the consumption of raw materials and waste from processing by 20%. ABB's commitment to safeguarding the environment is also shown in a concrete way by the Life Cycle Assessments of its products carried out directly by the ABB Research and Development in collaboration with the ABB Research Center. Selection of materials, processes and packing materials is made optimizing the true environmental impact of the product, also foreseeing the possibility of its being recycled.

Mounting

Fixed
Plug-in
Drawout

Connections

Busbar connection or compression lugs
Pressure-type terminals for bare cables
Rear connections

Trip Unit

TMF thermo magnetic trip units, with fixed thermal and magnetic threshold ($I_3 = 10 \times I_n$);

TMD (up to 50 A) thermo magnetic trip units with adjustable thermal threshold ($I_1 = 0.7 \dots 1 \times I_n$) and fixed magnetic threshold ($I_3 = 10 \times I_n$).

TMA thermo magnetic trip units, with adjustable thermal threshold ($I_1 = 0.7 \dots 1 \times I_n$) and adjustable magnetic threshold ($I_3 = 5 \dots 10 \times I_n$).

PR221DS, PR222DS/P and PR222DS/PD-A electronic trip unit

Weight (lbs)	6.18
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Auxiliary Devices for Indication and Control

- Auxiliary contacts - AUX
- Undervoltage release - UVR
- Shunt trip - SOR
- Terminal covers
- Front for lever operating mechanism - FLD
- Direct rotary handle - RHD
- Stored energy motor operator - MOE
- Key lock - KLF
- Early auxiliary contact - AUE
- Transmitted rotary handle - RHE
- Front terminal for copper cable - FC Cu
- Front extended terminal - EF
- Front terminal for copper-aluminum - FC CuAl
- Front extended spread terminal - ES
- Distribution lugs
- Rear orientated terminal - R
- Phase separators
- Residual current release (IEC Only)



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Tmax-Molded Case Circuit Breakers

T5 400A and 600A Frame

AC Circuit Breakers and Switches

DC Circuit Breakers and Switches (400A Only)

3 and 4 Pole

Motor Circuit Protectors

Higher Performances in Less Space

Field Installable Accessories and Trip Units



Dimensions 3P Fixed Version 8.07H x 5.51W x 4.07D

Compliance with Standards

UL 489

CSA C22.2 No.5.1

IEC 60947-2

Standards

EC directive:

- "Low Voltage Directives" (LVD) no. 73/23 EEC

- "Electromagnetic Compatibility Directive" (EMC) no.89/336 EEC

The ABB Quality System complies with the international ISO 9001 - 2000 Standard (model for quality assurance in design, development, construction, and installation and service) and with the equivalent European EN ISO 9001 and Italian UNI EN ISO 9001 Standards

Interrupting ratings (RMS sym. kAmps)

T5

Continuous Current Rating

400-600A

Number of Poles

3-4

		N S H L V				
AC						
240V		65	100	150	200	200
480V		25	35	65	100	150
600V		18	25	35	65	100
DC* (400 A only)						
500V	2 poles in series	25	35	50	65	100
600V	3 poles in series	16	25	35	50	65

*Thermo Magnetic Trip Only



Company Quality Systems and Environmental Systems

The new Tmax series has a hologram on the front, obtained using special anti-imitation techniques, which guarantees the quality and that the circuit breaker is an original ABB product.

Attention to protection of the environment and to health and safety in the work place is another priority commitment for ABB and, as confirmation of this, the company environmental management system has been certified by RINA in 1997, in conformity with the international ISO 14001 Standard. This certification has been integrated in 1999 with the Management System for Health and Safety in the workplace, according to OHSAS 18001 (British Standards), obtaining one of the first certification of integrated management System, QES (Quality, Environment,

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Mounting

Fixed
Plug-in
Drawout

Connections

Busbar connection or compression lugs
Pressure-type terminals for bare cables
Rear connections

Trip Unit

TMA thermo magnetic trip units, with adjustable thermal threshold ($I_1 = 0.7 \dots 1 \times I_n$) and adjustable magnetic threshold ($I_3 = 5 \dots 10 \times I_n$).

PR221DS, PR222DS/P and PR222DS/PD-A electronic trip unit

Weight (lbs)	8.55
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Auxiliary Devices for Indication and Control

- Auxiliary contacts - AUX
- Undervoltage release - UVR
- Shunt trip - SOR
- Terminal covers
- Front for lever operating mechanism - FLD
- Direct rotary handle - RHD
- Stored energy motor operator - MOE
- Key lock - KLF
- Early auxiliary contact - AUE
- Transmitted rotary handle - RHE
- Front terminal for copper cable - FC Cu
- Front extended terminal - EF
- Front terminal for copper-aluminum - FC CuAl
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GUEST® Genset Chargers



Guest chargers are proven performers in genset applications. For specific application information, or if you are developing a new product, be sure to consult with the Guest applications engineering team to ensure the correct charger is specified.

Genset Chargers

MODEL	TOTAL AMPS	OUT-PUTS	AMPS PER OUTPUT	BATTERY SYSTEM	INPUT VOLTAGE	AC	DC	DIMENSIONS	WT. (LBS)	AGENCY LISTING
2602A-12	2	1	2	12V	100 - 130 50/60Hz	6' w/ Connect- Charge plug	4' w/ ring terminals	2.9" x 5.1" x 1.5"	2	UL
2602A-12-B (bulk)										
2605A-1-24RT-01 (bulk pack only) (1)	5	1	5	24V	100 - 130 50/60Hz	6' SJT 18-3 w/ Connect- Charge plug	6' SJT 18-3 w/ ring terminals	7.4" x 6.3" x 2.4"	4.5	UL
2608A-B-01 (bulk pack only) (1)	6	1	6	12V	100 - 130 50/60Hz	6' cable w/ molded plug rated -40 to 105C	4' w/ ring terminals rated -40 to 105C	3.5" x 6.4" x 2.3"	4	UL
2610A	10	2	5/5	12V+12V	100 - 130 50/60Hz	Studs	Studs	5.5" x 7.8" x 2.4"	5.6	-
2610A-B (bulk)										UL (bulk only)

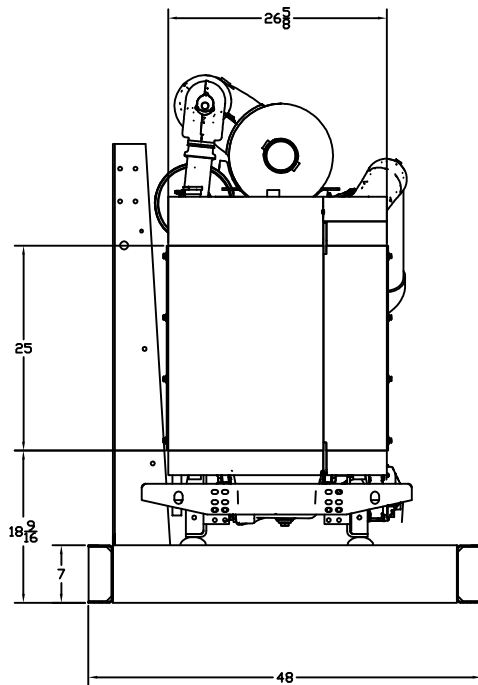
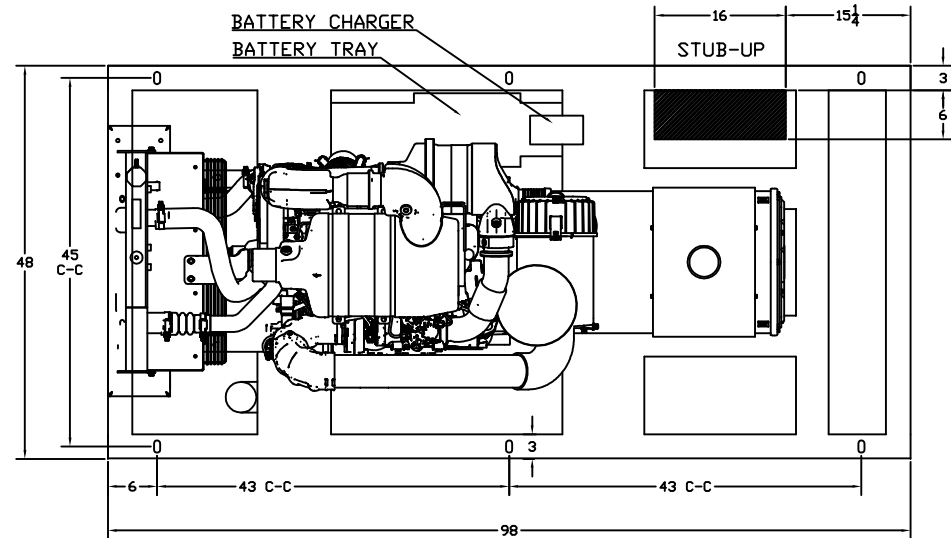
(1) 2-stage charging



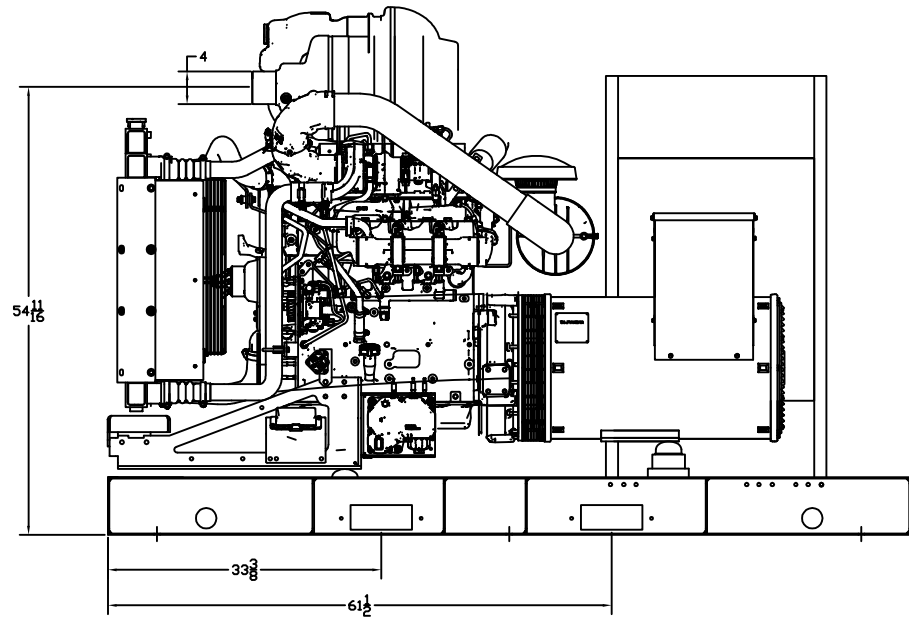
Individual agency listings as shown in product chart.

T4D-600 OPEN DIMENSIONAL OVERVIEW

TOP VIEW



RADIATOR VIEW

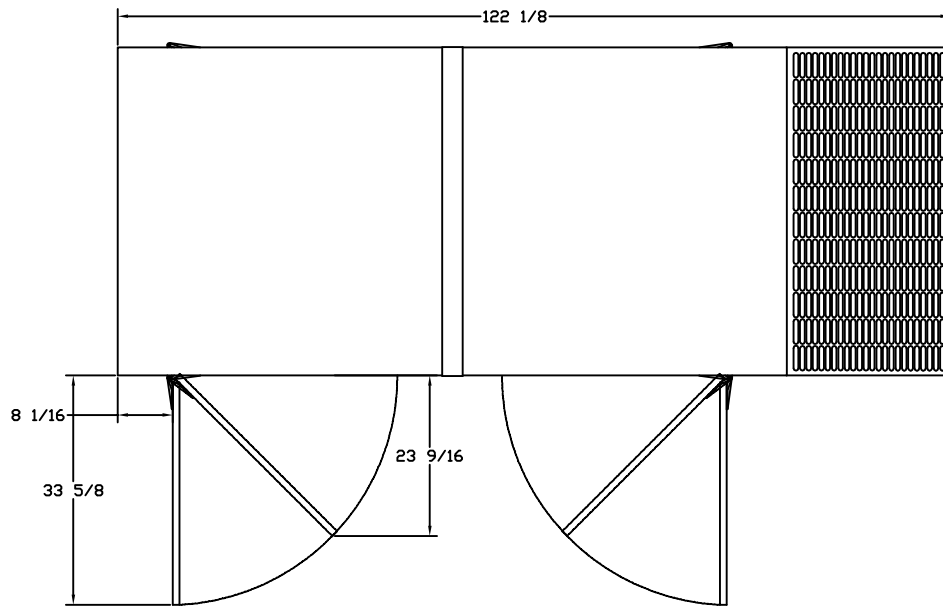


SIDE VIEW

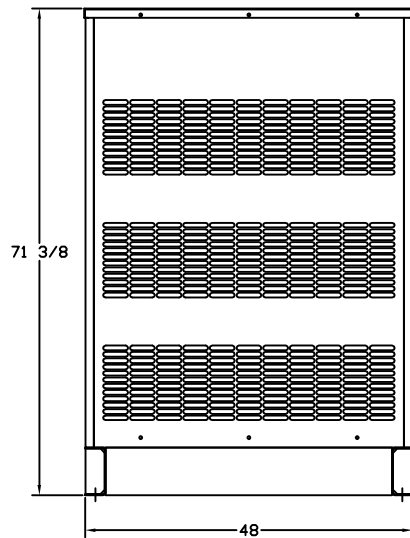
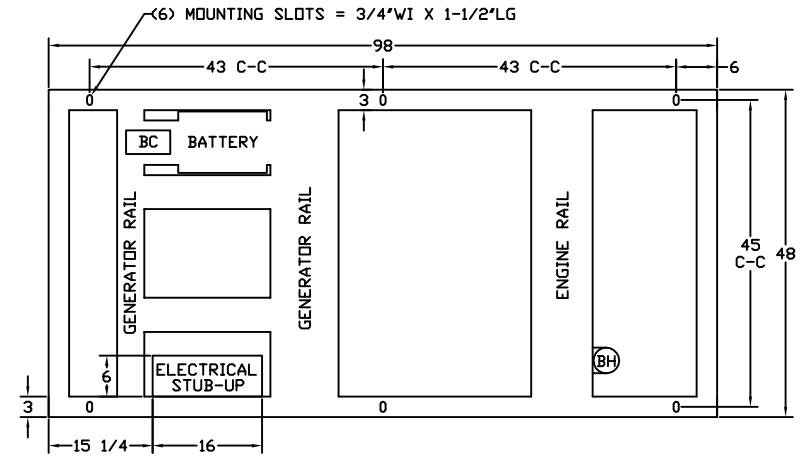
OUTLINE DIMENSIONS FOR T4D-600 LEVEL 2 ENCLOSURE (HINGED DOORS)

TOP VIEW

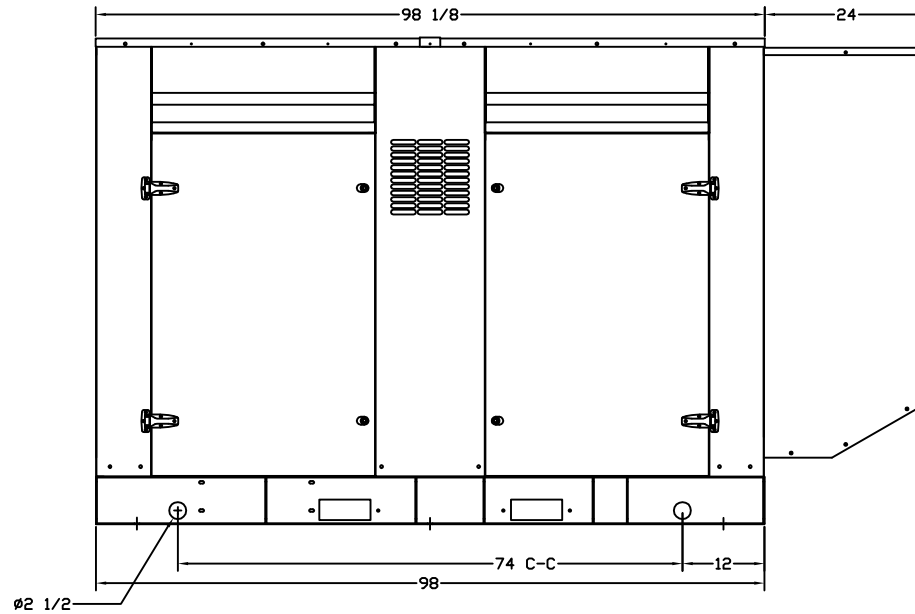
(GEN-SET HAS (4) DOORS, (2) SHOWN OPEN ARE TYPICAL FOR BOTH SIDES)



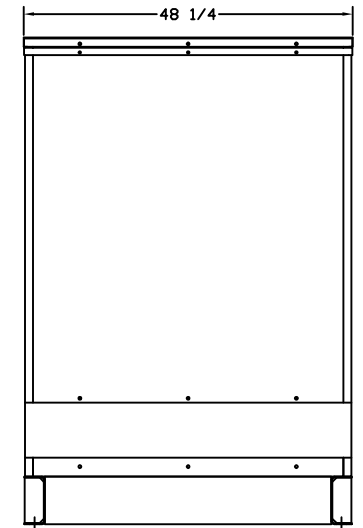
BASE VIEW



GENERATOR END VIEW



SIDE VIEW



RADIATOR END VIEW