



GILLETTE GENERATORS

LIQUID COOLED DIESEL ENGINE GENERATOR SET

Model	HZ	STANDBY 130°C RISE
	60	1000 KW



All generator sets are USA prototype built and thoroughly tested. Production models are USA factory built and 100% load tested.



UL1446, UL508, UL142, UL498



NFPA 110, 99, 70, 37

All generator sets meet NFPA-110 Level 1, when equipped with the necessary accessories and installed per NFPA standards.



NEC 700, 701, 702, 708



NEMA ICS10, MG1, ICS6, AB1



ANSI C62.41, 27, 59, 32, 480, 40Q, 81U, 360-05



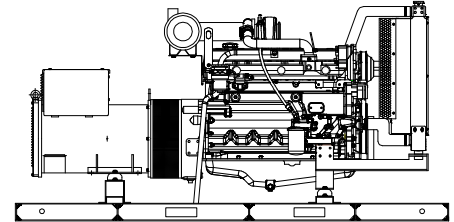
ASCE 7-05 & 7-10

All generator sets meet 180 MPH rating.



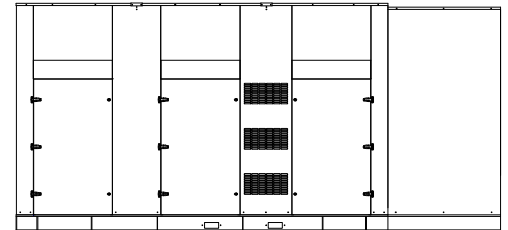
EPA 40CFR Part 60, 1048, 1054, 1065, 1068

60 HZ MODEL SPMI-1M



“OPEN” GEN-SET

There is no enclosure, so gen-set must be placed within a weather protected area, uninhabited by humans or animals, with proper ventilation. Silencer not supplied, as installation requirements are not known. However, this item is available as optional equipment.



“LEVEL 2” HOUSED GEN-SET

Full aluminum weather protection and superior sound attenuation for specific low noise applications. Critical grade muffler is standard.

GENERATOR RATINGS

GENERATOR MODEL	VOLTAGE		PH	HZ	130°C RISE STANDBY RATING		POWER LEAD CONNECTIONS
	L-N	L-L			KW/KVA	AMP	
SPMI-1M-3-2	120	208	3	60	1000/1250	3473	12 LEAD LOW WYE
SPMI-1M-3-3	120	240	3	60	1000/1250	3010	12 LEAD HIGH DELTA
SPMI-1M-3-4	277	480	3	60	1000/1250	1505	12 LEAD HIGH WYE
SPMI-1M-3-5	127	220	3	60	1000/1250	3284	12 LEAD LOW WYE
SPMI-1M-3-16	346	600	3	60	1000/1250	1204	4 LEAD HIGH WYE

RATINGS: All single phase gen-sets are dedicated 4 lead windings, rated at unity (1.0) power factor. All three phase gen-sets are 12 lead windings, rated at .8 power factor. 130° C “STANDBY RATINGS” are strictly for gen-sets that are used for back-up emergency power to a failed normal utility power source. This standby rating allows varying loads, with no overload capability, for the entire duration of utility power outage. All gen-set power ratings are based on temperature rise measured by resistance method as defined by MIL-STD 705C and IEEE STD 115, METHOD 6.4.4. All generators have class H (180°C) insulation system on both rotor and stator windings. All factory tests and KW/KVA charts shown above are based 130°C (standby) R/R winding temperature, within a maximum 40°C ambient condition. Generators operated at standby power ratings must not exceed the temperature rise limitation for class H insulation system, as specified in NEMA MG1-22.40. Specifications & ratings are subject to change without prior notice.

APPLICATION & ENGINEERING DATA FOR MODEL SPMI-1M-60 HZ

GENERATOR SPECIFICATIONS

Manufacturer..... Stamford AVK Electric Generators
Model & Type..... HCI634K-311, 4 Pole, 12 Lead, Three Phase
..... HCI634J-311, 4 Pole, 12 Lead, 480V, Three Phase
..... HCI634J-07, 4 Pole, 6 Lead, 600V, Three Phase
Exciter..... Brushless, PMG excited
Voltage Regulator..... Solid State, HZ/Volts
Voltage Regulation..... ½%, No load to full load
Frequency..... Field convertible, 60 HZ to 50 HZ
Frequency Regulation..... ± ½% (1/2 cycle, no load to full load)
Unbalanced Load Capability..... 100% of standby amps
One Step Load Acceptance..... 100% of nameplate rating
Total Stator and Load Insulation..... Class H, 180°C
Temperature Rise..... 130°C R/R, standby rating @ 40°C amb.
3 Ø Motor Starting @ 30% Voltage Dip (208-240V)...2825 kVA
3 Ø Motor Starting @ 30% Voltage Dip (480V-600V) 3100 kVA
Bearing..... 1, Pre-lubed and sealed
Coupling..... Direct flexible disc.
Total Harmonic Distortion..... Max 3½% (MIL-STD705B)
Telephone Interference Factor..... Max 50 (NEMA MG1-22)
Deviation Factor..... Max 5% (MIL-STD 405B)
Alternator..... Self ventilating and drip-proof
Ltd. Warranty Period..... 24 Months from start-up date or
..... 1000 hours use, first to occur.

GENERATOR FEATURES

- World Renown STAMFORD Generator having UL-1446 certification.
- Full generator protection with **Basler DGC-2020** controller, having UL-508 certification.
- Automatic voltage regulator with over-excitation, under-frequency compensation, under-speed protection, and EMI filtering. Entire solid-state board is encapsulated for moisture protection.
- Generator power ratings are based on temperature rise, measured by resistance method, as defined in MIL-STD 705C and IEEE STD 115, Method 6.4.4.
- Power ratings will not exceed temperature rise limitation for class H insulation as per NEMA MG1-22.40.
- Insulation resistance to ground, exceeds 1.5 meg-ohm.
- Stator receives 2000 V. hi-potential test on main windings, and rotor windings receive a 1500 V. hi-potential test, as per MIL-STD 705B.
- Full amortisseur windings with UL-1446 certification.
- Complete engine-generator torsional acceptance, confirmed during initial prototype testing.
- Full load testing on all engine-generator sets, before shipping.

ENGINE SPECIFICATIONS AND APPLICATIONS DATA

ENGINE

Manufacturer..... MITSUBISHI
Model and Type..... S12H-Y2PTAW-1, 4 cycle, liquid Cooled
Aspiration..... Turbo After Cooler, H2O to Air
Charged Air Cooled System..... H2O to Air
Cylinder Arrangement..... 12 Cylinders, V-12
Displacement Cu. In. (Liters)..... 2,265 (37.1)
Bore & Stroke In (Cm)..... 5.91 x 6.89 (15.0 x 17.5)
Compression Ratio..... 14.5:1
Main Bearings..... Tin Overlay with Babbit Backing
Cylinder Head..... Cast Iron with overhead Cam
Pistons..... Aluminum Alloy with Graphite Coating
Crankshaft..... Induction Hardened, Heat Treated Forged
Valves..... 2/ Cylinder, Heat Treated and Hardened Ex. Valves
Governor..... Electronic, Bosch
Frequency Regulation..... ± 1/4%
Air Cleaner..... Dry, Replaceable Cartridge
Engine Speed..... 1800 rpm
Max Power, bhp (kwm) Standby..... 1528 (1140)
Ltd. Warranty Period..... 2 Year or 1000 hrs, first to occur

FUEL SYSTEM

Type..... Diesel Fuel Oil (ASTM No. 2-D)
Combustion System..... Direct Injection
Fuel Injection Pump..... Electronic, Bosch P Type x2
Total Fuel Flow gal/hr (L/hr)..... 127 (480)
Fuel Filter..... Yes
Maximum Fuel Lift ft. (m)..... 10 (3)

FUEL CONSUMPTION

GAL/HR (LITER/HR)	STANDBY
100% LOAD	75.1 (284)
75% LOAD	59.7 (226)
50% LOAD	39.8 (151)

OIL SYSTEM

Type..... Full Pressure
Oil Pan Capacity qt. (L)..... 190 (180)
Oil Pan Cap. W/ filter qt. (L)..... 212 (200)
Oil Filter..... 6, Replaceable Cartridge Type

ELECTRICAL SYSTEM

Ignition System..... Electronic
Eng. Alternator/Starter: 24 VDC, negative ground, 55 amp/hr.

Recommended battery to -18°C (0° F):(2) 12 VDC, BCI# 31, Max. Dimensions: 14"lg x 6 3/4" wi x 10" hi, with standard round posts. Min output 1400 CCA. Battery tray (max. dim. at 15"lg x 7"wi). This model has (2) battery trays, (2) hold down straps, (2) sets of battery cables, and (1) battery charger. Installation of (2) 12VDC starting batteries connected in series for 24VDC output is required, with possible higher AMP/HR rating, as described above, if the normal environment temperature averages -13° F (-25°C) or cooler.

CERTIFICATIONS

All engines are EPA emissions certified. All emergency stationary diesel engines are Tier II compliant.

APPLICATION & ENGINEERING DATA FOR MODEL SPMI-1M-60 HZ

COOLING SYSTEM

Type of System Air to Air, Charged Air Cooler
 Coolant PumpPre-lubricated, self-sealing
 Cooling Fan Type (no. of blades) Pusher (28)
 Fan Diameter inches (cm).....60 (152)
 Ambient Capacity of Radiator °F (°C)..... 122 (50)
 Engine Jacket Coolant Capacity gal. (L).....26.4 (100)
 Radiator Coolant Capacity gal. (L) 115.2 (436)
 Water Pump Capacity gpm (L/min)..... 383 (1,450)
 Heat Reject Coolant: Btu/min57,133
 Air to Air Heat Reject, BTU/min.19,552
 Low Radiator Coolant Level Shutdown.....Standard
 Note: Coolant temp. shut-down switch setting at 217°F (103°C) with 50/50 (water/antifreeze) mix.

COOLING AIR REQUIREMENTS

Combustion Air cfm (m³/min)3,602 (102)
 Max Air Intake Restrictions:
 Clean Air Cleaner, KPA (MBAR)3.91 (16)
 Max. Temp. out of Charger Air Cooler
 @ 77° F (25°C), Amb. Air °F (°C)412 (211)
 Radiator Cooling Air, SCFM (m³/min).....42,191 (1,194)

EXHAUST SYSTEM

Exhaust Outlet Size..... 12"
 Max. Back Pressure in KPA (in. H2O)..... 5.9 (24.1)
 Exhaust Flow, at rated KW, CFM (m³/min)..... 9,534 (270)
 Exhaust Temp, (Stack) °F (°C)910 (488)

SOUND LEVELS MEASURED IN dB(A)

	Open Set	Level 2 Encl.
Level 2, Critical Silencer	99	88
Level 3, Hospital Silencer.....	94	82

Note: Open sets (no enclosure) have optional silencer system choices due to unknown job-site applications. Level 2 enclosure has installed critical silencer with upgrade to Level 3 hospital silencer. Sound tests are averaged from several test points and taken at 23 ft. (7 m) from source of noise at normal operation.

DERATE GENERATOR FOR ALTITUDE

3% per 1000 ft.(305m) above 3000 ft. (914m) from sea level

DERATE GENERATOR FOR TEMPERATURE

2% per 10°F(5.6°C) above 104°F (40°C)

DIMENSIONS AND WEIGHTS

	Open Set	Level 2 Enclosure
Length in (cm).....	198 (503)	258 (655)
Width in (cm).....	96 (244)	96 (244)
Height in (cm).....	100 (254)	121 (307)
3 Ø Net Weight lbs (kg).....	22675 (10285)	25525 (11578)
3 Ø Ship Weight lbs (kg)	22975 (10422)	25825 (11714)

BASLER DGC-2020 DIGITAL MICROPROCESSOR CONTROLLER

Basler DGC-2020



The “2020” controller is a highly advanced integrated gen-set control system for single gen-set applications. This controller includes a backlit LCD display which continuously displays the status of the engine and generator at all times.

Basler “DGC-2020” includes: Generator metering (including three phase) • Engine – Generator protections including IEEE-[27] under voltage, [32] power, [40] loss of excitation, [59] over voltage, [81] over and under frequency, Exercise timer • SAE J1939 engine ECU communications • Expansion capabilities for both inputs and outputs with expansion • Remote communications through RS-485 to Basler’s RDP110 remote Display panel • (16) programmable contact inputs • (15) programmable contact outputs- (3) for up to 30AmpDC and (12) for up to 2 Amp DC • Illuminated Text Display • Front panel menu scroll buttons • Front panel operation mode buttons for STOP, RUN and AUTO • Alarm Silence and Lamp Test buttons

This controller includes expansion features including, RS485 (using MODBUS), direct USB connection with PC, expansion optioned using BESTCOMSPPlus for remote annunciation and remote relay interfacing for a distance of up to 3300FT. The controller software is freely downloadable from the internet and allows monitoring with direct USB cable, LAN, or by internet via the built in web interface.



Further expansion is available by adding the optional RDP-110 remote display panel module. This featured device will allow Four programmable LEDs (2) alarms and (2) pre-alarms • (17) alarms and pre-alarms displayed from Basler controller • audible alarm horn • lamp test and alarm silence buttons • RD100 local power supply inputs of either 12vdc or 24vdc • connects through Basler controller through RS-485 communications protocol • conduit box included for (2) mounting configurations- either surface mount or semi-flush mounting.

STANDARD FEATURES FOR MODEL SPMI-1M-60 HZ

STANDARD FEATURES

CONTROL PANEL:

- Basler DGC-2020 digital microprocessor with logic allows programming in the field. Controller has:
- STOP-MANUAL-AUTO modes and automatic engine shutdowns, signaled by full text LCD indicators:
 - Low oil pressure
 - High engine temp
 - Low Radiator Level
 - Three auxiliary alarms
 - Battery fail alarm
 - Engine fail to start
 - Engine over speed
 - Engine under speed
 - Over & under voltage

Also included is tamper-proof engine hour meter

ENGINE:

- Fuel filter
- Full flow Oil filter
- Air filter
- Fuel pump
- Oil pump
- Solenoid type starter motor
- Hi-temp radiator
- Jacket water pump
- Thermostat
- Pusher fan and guard
- Exhaust manifold
- Electronic Governor
- 24 VDC battery charging alternator
- Flexible fuel and exhaust connectors
- Vibration isolators
- Open coolant recovery system with 50/50 water to anti-freeze mixture
- flexible oil & radiator hose
- Shut-down sensors for low oil pressure, high coolant temp., low coolant level, high ambient temp.

AC GENERATOR SYSTEM:

- AC generator
- PMG excited
- Brushless design
- Circuit Breaker installed and wired to gen-set
- Direct connection to engine with flex disc
- Class H, 180°C insulation
- Self ventilated
- Drip proof construction
- UL Certified

VOLTAGE REGULATOR:

- 1% Voltage regulation
- EMI filter
- Under-speed protection
- Over-excitation protection
- total encapsulation

DC ELECTRICAL SYSTEM:

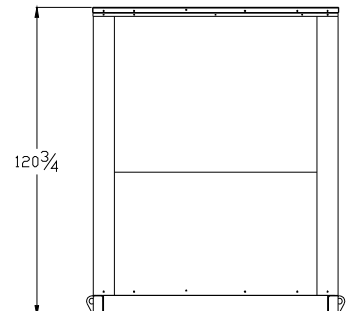
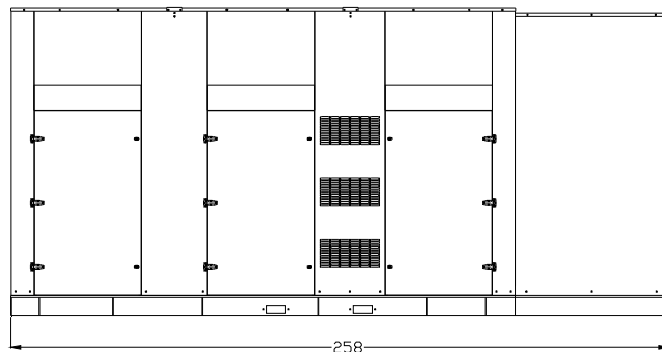
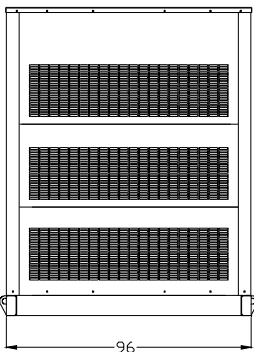
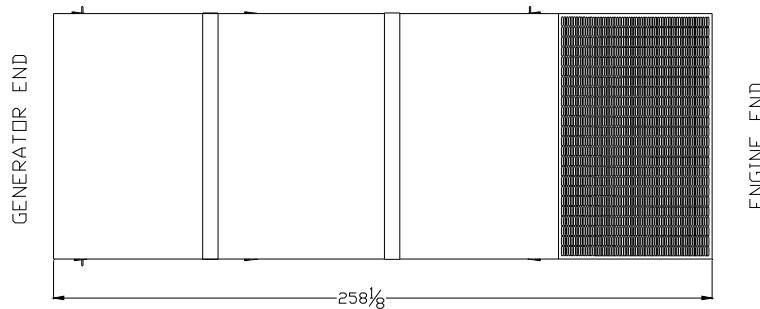
- Battery tray
- Battery cables
- Battery hold down straps
- 3-stage battery charger with float, absorption, & bulk automatic charge stages

WEATHER / SOUNDPROOF ALUMINUM HOUSING:

Corrosion Resistant Protection consisting of:

- (9) Heated and Agitated Wash Stages
- Zinc Phosphate Etching-Coating Stage
- Final Baked on Enamel Powder Coat
- 18/8 Stainless Steel Hardware

Design & specifications subject to change without prior notice. Dimensions shown are approximate. Contact Gillette for certified drawings. DO NOT USE DIMENSIONS FOR INSTALLATION PURPOSES.



GENERAL ENGINE DATA

Type	4-Cycle, Water Cooled	
Aspiration	Turbo-Charged, Inter Cooler (Fresh water to Cooler)	
Cylinder Arrangement	60°V	
No.of Cylinders	12	
Bore mm(in.)	150	(5.91)
Stroke mm(in.)	175	(6.89)
Displacement liter(in ³)	37.11	(2265)
Compression Ratio	14.5:1	
Dry Weight - Engine only - kg(lb)	4300	(9482)
Wet Weight - Engine only - kg(lb)	4560	(10055)

PERFORMANCE DATA

Steady State Speed Stability Band at any Constant Load		
Electric Governor - %	±0.25 or better	
Maximum Overspeed Capacity - rpm	2000	
Moment of inertia of Rotating Components - kgf·m ² (lbf·ft ²)	55.6	(1319.6)
(Includes Std.Flywheel)		
Cyclic Speed Variation with Flywheel at 1800rpm	1/523	

ENGINE MOUNTING

Maximum Bending Moment at Rear Face of Flywheel Housing - kgf·m(lbf·ft)	200	(1446.9)
---	-----	----------

AIR INLET SYSTEM

Maximum Intake Air Restriction (Includes piping)		
With Clean Filter Element - mm H ₂ O (in.H ₂ O)	400	(15.7)
With Dirty Filter Element - mm H ₂ O (in.H ₂ O)	635	(25.0)

EXHAUST SYSTEM

Maximum Allowable Back Pressure - mm H ₂ O (in.H ₂ O)	600	(23.6)
---	-----	--------

LUBRICATION SYSTEM

Oil Pressure at Idle - kgf/cm ² (psi)	2 ~ 3	(29 ~ 43)
at Rate Speed - kgf/cm ² (psi)	5 ~ 6	(71 ~ 86)
Maximum Oil Temperature - °C(°F)	110	230
Oil Capacity of Standard Pan	High - liter (U.S.gal)	180 (48)
	Low - liter (U.S.gal)	150 (39.6)
Total System Capacity (Includes Oil Filter) - liter (U.S.gal)	200	(52.8)
Maximum Angle of Installation (Std. Pan)	Front Down	9.5°
(Engine Only)	Front Up	11°
	Side to Side	22.5°

COOLING SYSTEM

Coolant Capacity of Jacket (Engine only) - liter (U.S.gal)	83	(21.9)
Coolant Capacity of Air cooler (Engine only) - liter (U.S.gal)	17	(4.5)
Maximum External Friction Head at Engine Outlet - kgf/cm ² (psi)	(For Jacket and Air Cooler)	
	0.35	(5.0)
Maximum Static Head of Coolant above Crankshaft Center - m(ft)	10	(32.8)
Standard Thermostat (modulating)Range of Jacket - °C(°F)	71 ~ 85	(160 ~ 185)
Standard Thermostat (modulating)Range of Air Cooler - °C(°F)	35 ~ 50	(95 ~ 122)
Maximum Coolant Temperature at Engine Outlet of Jacket - °C(°F)	98	(208)
Minimum Coolant Expansion Space - % of System Capacity	(For Jacket and Air Cooler)	
	10	(0.4)
Maximum Coolant Temperature at Intercooler Inlet, PTAW type - °C(°F)	45	(113)
Maximum Air Restriction on Discharge Side of Radiator and Fan - mm H ₂ O(in.H ₂ O)	10	(0.4)

Certified for US EPA-Tier 2 / Constant Speed

Standard Model [1000kWe/60Hz]

mitsubishi

S12H-Y2PTAW-1

SPECIFICATION SHEET

DIESEL ENGINES

FUEL SYSTEM

Fuel Injector	_____	Mitsubishi Electrical controlled Unit injector × 12
Maximum Suction Head of Feed Pump - mm Hg (in. Hg)	_____	75 (3.0)
Maximum Static Head of Return Pipe - mm Hg (in.Hg)	_____	220 (8.7)

STARTING SYSTEM

Battery Charging Alternator - V- Ah	_____	24-30
Starting Motor Capacity - V - kW	_____	24-7.5 × 2
Maximum Allowable Resistance of Cranking Circuit - m	_____	1.5
Recommended Minimum Battery Capacity		
At 5°C (41°F) and above - Ah	_____	300
Below 5°C (41°F) through - 5°C (23°F)	_____	600

The specifications are subject to change without notice.

APPLICATION : GENERATOR

Pub. No. T13-0633-E

Certified for US EPA-Tier 2 / Constant Speed

Standard Model [1000kWe/60Hz]

S12H-Y2PTAW-1

SPECIFICATION SHEET

MITSUBISHI

DIESEL ENGINES

ENGINE RATING

All data represent net performance with standard accessories such as air cleaner, inlet /exhaust manifolds, fuel oil system, L.O. pump, etc. under the condition of 100kPa(29.6inHg) barometric pressure, 77°F(25°C) ambient temperature and 30% relative humidity.

ITEM	UNIT	STAND-BY POWER	PRIME POWER		
		60Hz	60Hz		
Engine Speed	rpm	1800	1800		
No. of Cylinders		12			
Bore	mm (in.)	150 (5.91)			
Stroke	mm (in.)	175 (6.89)			
Displacement	liter (in. ³)	37.11 (2265)			
Brake Horse power without Fan	HP (kW)	1528 (1140)	1389 (1036)		
Brake Mean Effective Pressure without Fan	kgf/cm ² (psi)	20.9 (297)	19.0 (270)		
Mean Piston Speed	m/s (ft/min)	10.5 (2067)	10.5 (2067)		
Maximum Regenerative Power Absorption Capacity without Fan	HP (kW)	145 (108)	145 (108)		
Intake Air flow	m ³ /min (CFM)	102 (3602)	93 (3284)		
Exhaust Gas Flow	m ³ /min (CFM)	270 (9534)	247 (8722)		
Coolant Flow	liter/min (U.S. GPM)	1450 (383)	1450 (383)		
Coolant Flow to Intercooler (PTAW only)	liter/min (U.S. GPM)	500 (132)	500 (132)		
Cooling Air Flow (Std. Fan)	m ³ /min (CFM)	-	-		
Allowable Fan Loss Horse Power	HP (kW)	54 (40)	54 (40)		
Radiated Heat to Ambient	kcal/hr (BTU/min)	76835 (5082)	70236 (4645)		
Heat Rejection to Coolant	kcal/hr (BTU/min)	358563 (23715)	327770 (21678)		
Heat Rejection to Air Cooler (PTAW Version)	kcal/hr (BTU/min)	281728 (18633)	257534 (17033)		
Heat Rejection to Exhaust	kcal/hr (BTU/min)	863831 (57133)	794890 (52573)		
Noise Level (1 m height & distance) (excludes, Intake,Exhaust & Fan)	dB(A)	113	111		

The specifications are subject to change without notice.

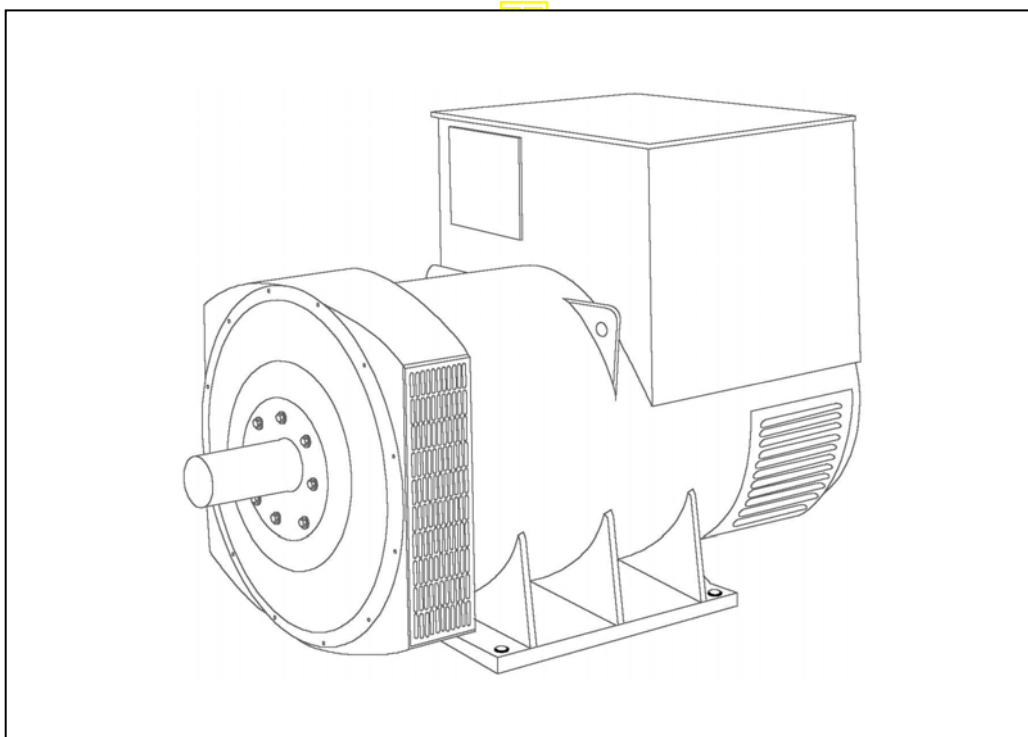
APPLICATION : GENERATOR

Pub. No. T13-0633-E

STAMFORD®

HCI634K - Winding 311 and 312

Technical  Data Sheet



HCI634K

SPECIFICATIONS & OPTIONS

WINDING 311 and 312

STAMFORD

STANDARDS

Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359. Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

MX321 AVR - STANDARD

This sophisticated Automatic Voltage Regulator (AVR) is incorporated into the Stamford Permanent Magnet Generator (PMG) system and is fitted as standard to generators of this type.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators feature a main stator with either 6 ends (Winding 312) or 12 ends (Winding 311) brought out to the terminals, which are mounted on the frame at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

DE RATES

All values tabulated on page 8 are subject to the following reductions

5% when air inlet filters are fitted.

10% when IP44 Filters are fitted.

3% for every 500 metres by which the operating altitude exceeds 1000 metres above mean sea level.

3% for every 5°C by which the operational ambient temperature exceeds 40°C.

Note: Requirement for operating in an ambient exceeding 60°C must be referred to the factory.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

APPROVED DOCUMENT

WINDING 311 and 312

CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.	
A.V.R.	MX321	
VOLTAGE REGULATION	± 0.5 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)	

INSULATION SYSTEM	CLASS H
PROTECTION	IP23
RATED POWER FACTOR	0.8
STATOR WINDING	DOUBLE LAYER LAP
WINDING PITCH	TWO THIRDS
WINDING LEADS	6 (Wdg 312) or 12 (Wdg 311)
STATOR WDG. RESISTANCE	0.002 Ohms PER PHASE AT 22°C STAR CONNECTED
ROTOR WDG. RESISTANCE	2.36 Ohms at 22°C
EXCITER STATOR RESISTANCE	17 Ohms at 22°C
EXCITER ROTOR RESISTANCE	0.079 Ohms PER PHASE AT 22°C
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N. refer to factory for others
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%
MAXIMUM OVERSPEED	2250 Rev/Min
BEARING DRIVE END	BALL. 6224 (ISO)
BEARING NON-DRIVE END	BALL. 6317 (ISO)

	1 BEARING				2 BEARING			
WEIGHT COMP. GENERATOR	2541 kg				2581 kg			
WEIGHT WOUND STATOR	1294 kg				1294 kg			
WEIGHT WOUND ROTOR	1093 kg				1048 kg			
WR ² INERTIA	26.5295 kgm ²				25.9823 kgm ²			
SHIPPING WEIGHTS in a crate	2601kg				2622kg			
PACKING CRATE SIZE	194 x 92 x 147(cm)				194 x 92 x 147(cm)			
	50 Hz				60 Hz			
TELEPHONE INTERFERENCE	THF<2%				TIF<50			
COOLING AIR	1.614 m ³ /sec 3420 cfm				1.961 m ³ /sec 4156 cfm			
VOLTAGE STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
VOLTAGE PARALLEL STAR (*)	190/110	200/115	208/120	220/127	208/120	220/127	230/133	240/138
VOLTAGE DELTA	220	230	240	254	240	254	266	277
kVA BASE RATING FOR REACTANCE VALUES	1110	1135	1110	1110	1275	1338	1388	1438
X _d DIR. AXIS SYNCHRONOUS	2.78	2.57	2.33	2.08	3.20	3.00	2.85	2.71
X' _d DIR. AXIS TRANSIENT	0.22	0.20	0.18	0.16	0.26	0.24	0.23	0.22
X'' _d DIR. AXIS SUBTRANSIENT	0.15	0.14	0.13	0.11	0.18	0.17	0.16	0.15
X _q QUAD. AXIS REACTANCE	1.63	1.50	1.36	1.21	1.88	1.76	1.67	1.59
X' _q QUAD. AXIS SUBTRANSIENT	0.23	0.21	0.19	0.17	0.27	0.25	0.24	0.23
X _L LEAKAGE REACTANCE	0.08	0.07	0.06	0.06	0.09	0.08	0.08	0.07
X ₂ NEGATIVE SEQUENCE	0.22	0.20	0.18	0.16	0.26	0.24	0.23	0.22
X ₀ ZERO SEQUENCE	0.02	0.02	0.02	0.02	0.03	0.03	0.03	0.03

REACTANCES ARE SATURATED

VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED

T' _d TRANSIENT TIME CONST.	0.185
T'' _d SUB-TRANSTIME CONST.	0.025
T' _{do} O.C. FIELD TIME CONST.	3.4
T _a ARMATURE TIME CONST.	0.049
SHORT CIRCUIT RATIO	1/X _d

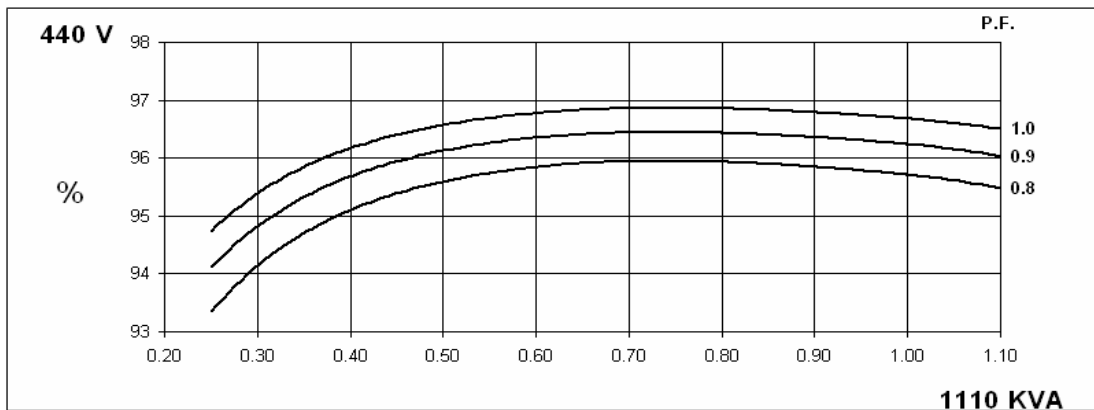
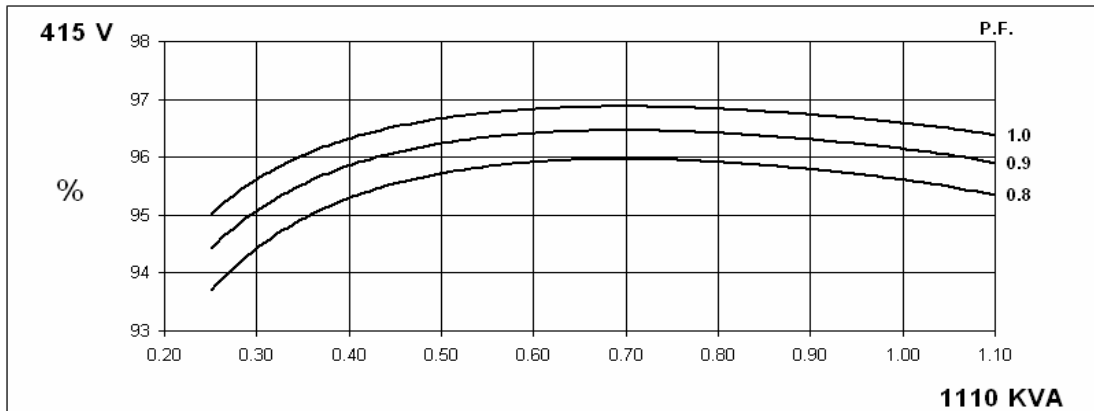
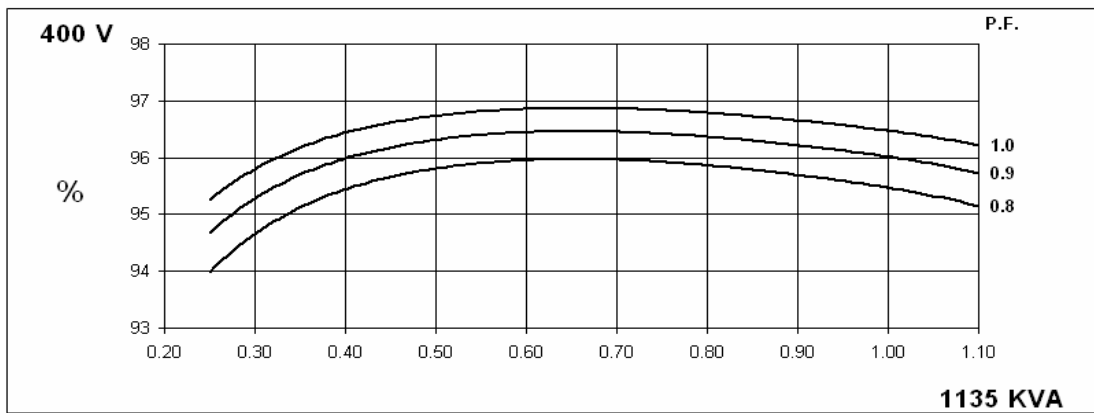
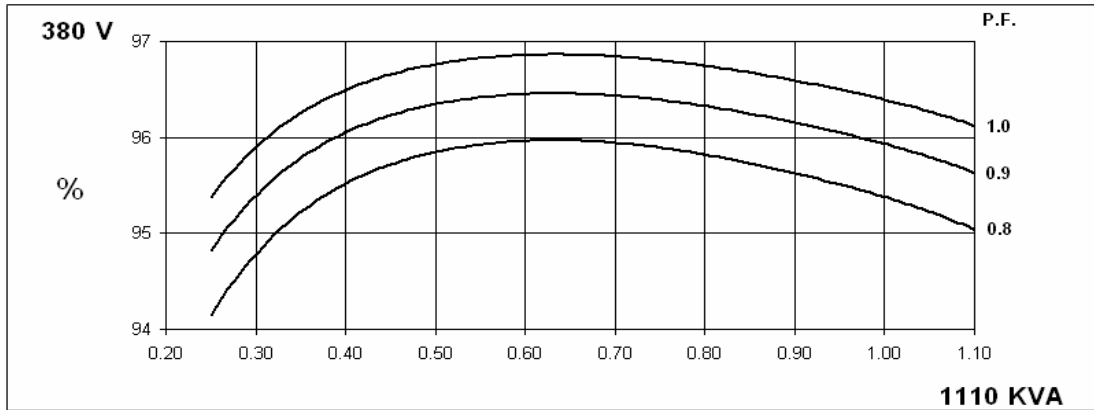
(*) Parallel Star connection only available with Wdg 311

50
Hz

HCI634K
WINDING 311 and 312

STAMFORD

THREE PHASE EFFICIENCY CURVES

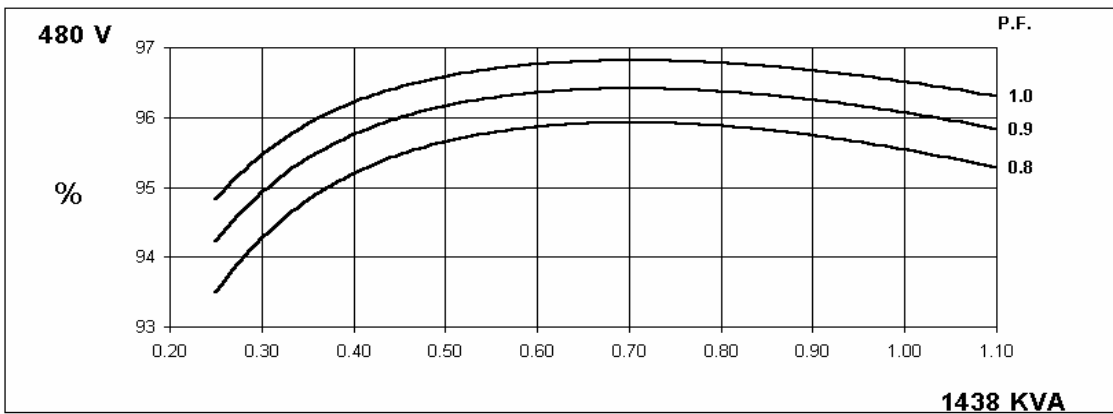
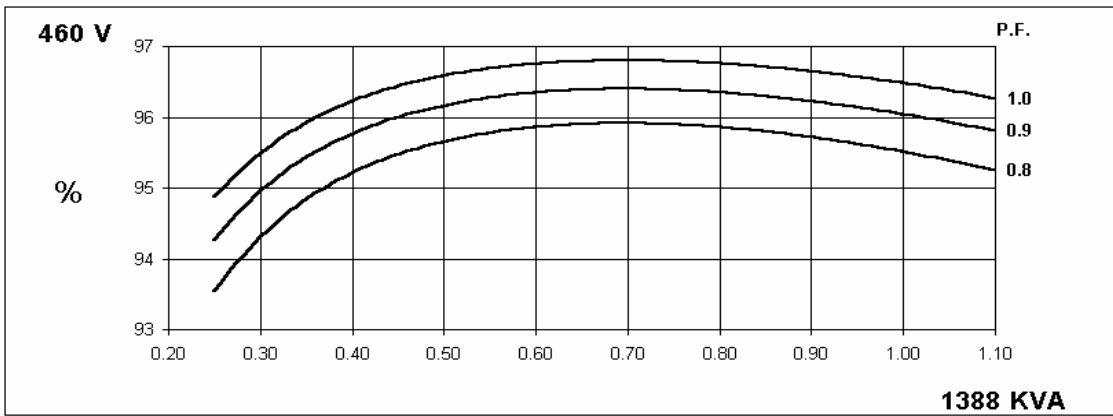
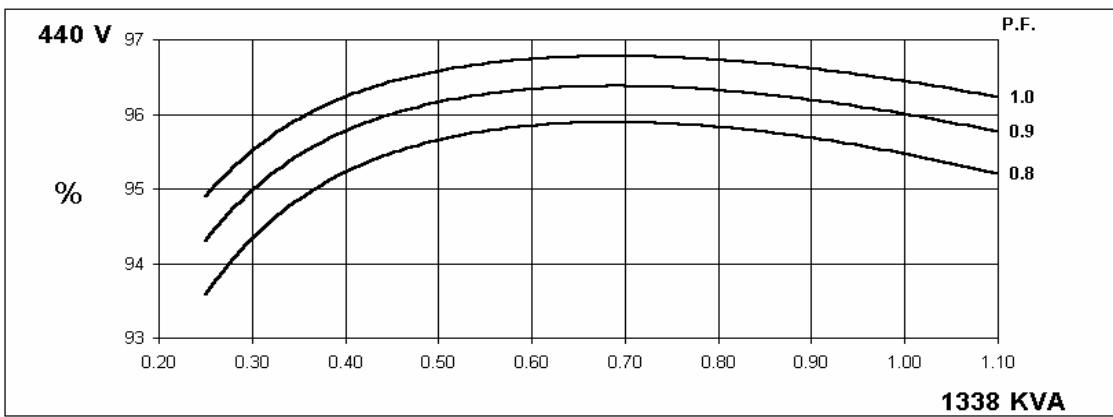
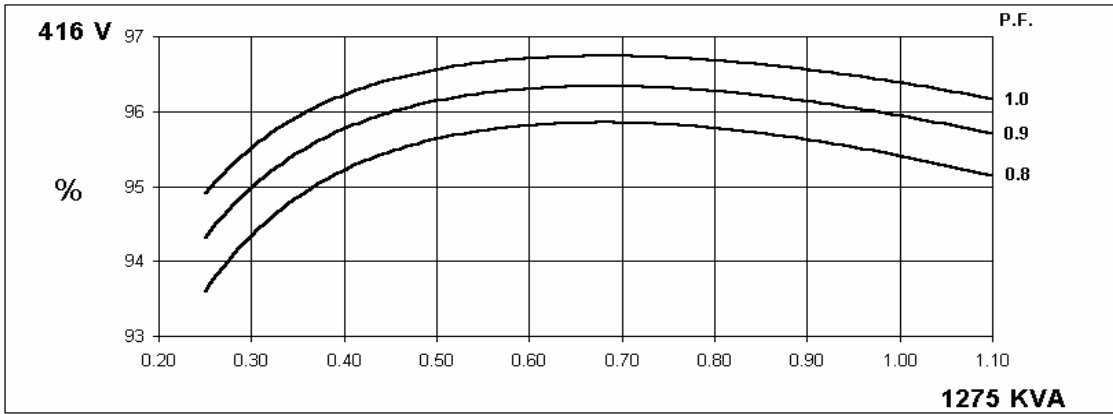


60
Hz

HCI634K
WINDING 311 and 312

STAMFORD

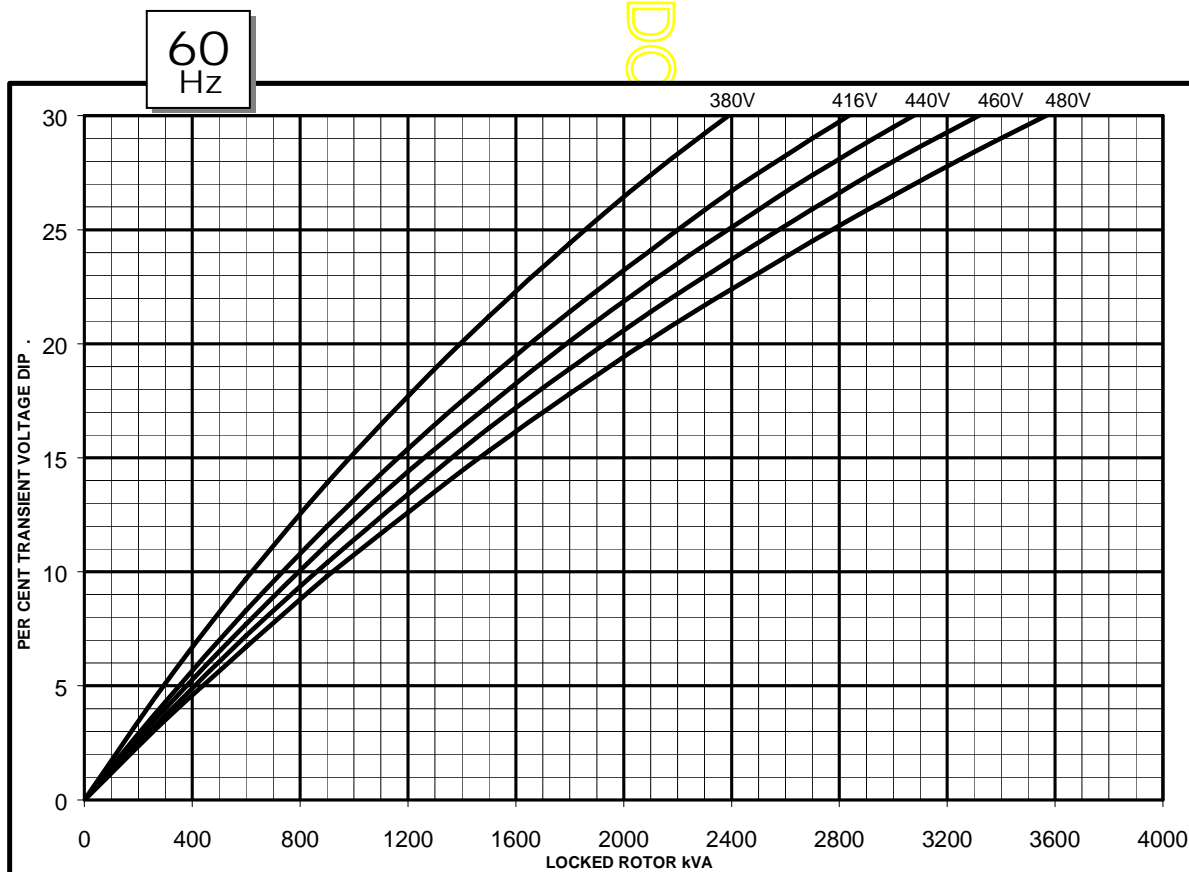
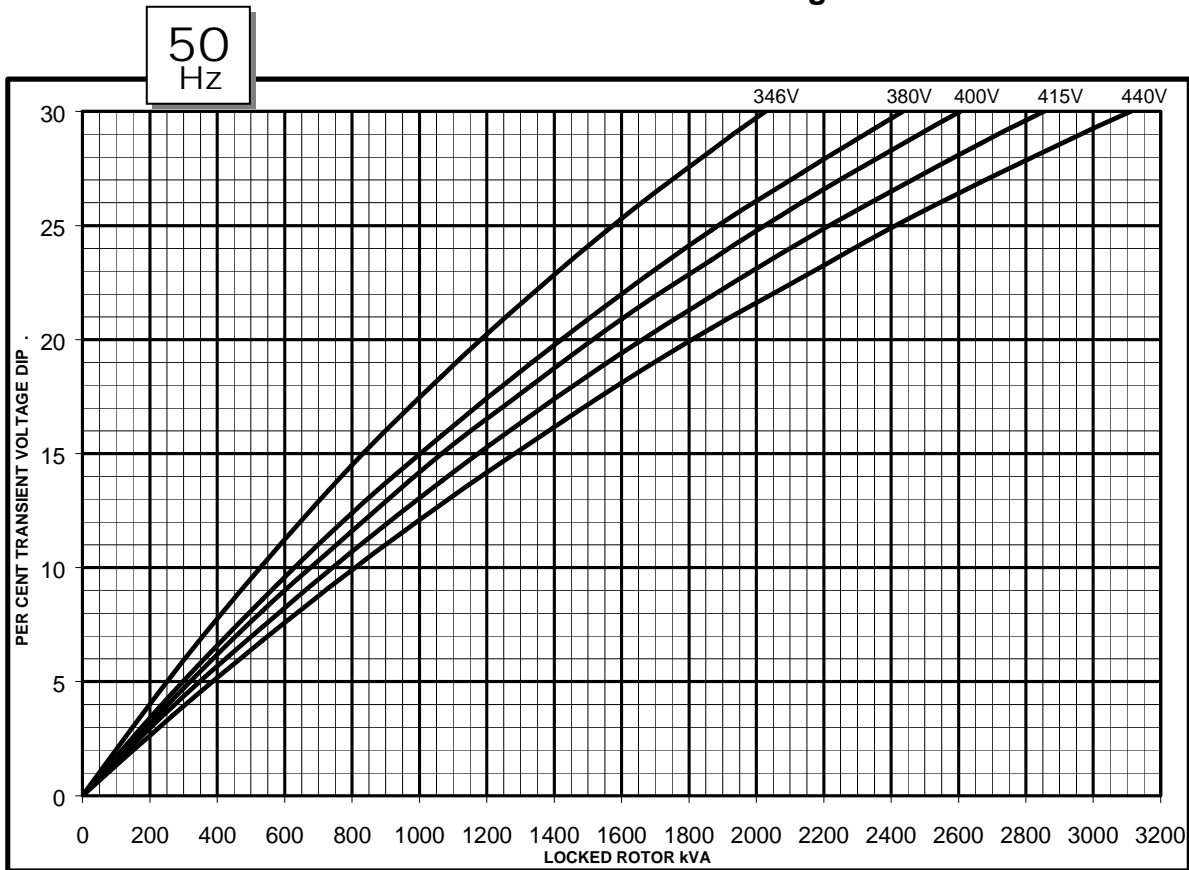
THREE PHASE EFFICIENCY CURVES



HCI634K
WINDING 311 and 312

STAMFORD

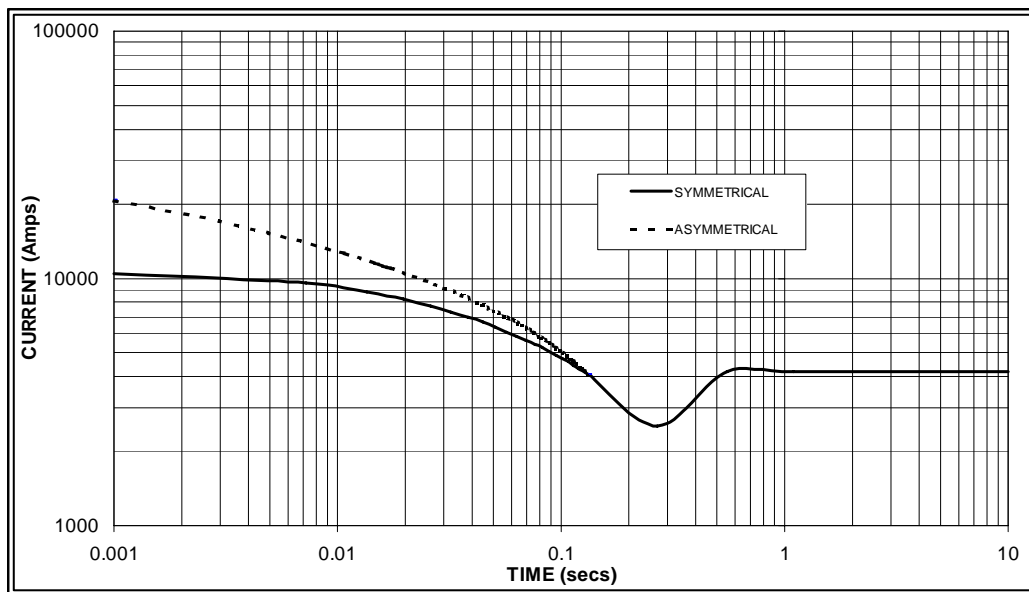
Locked Rotor Motor Starting Curve



**HCI634K
WINDING 311 and 312**

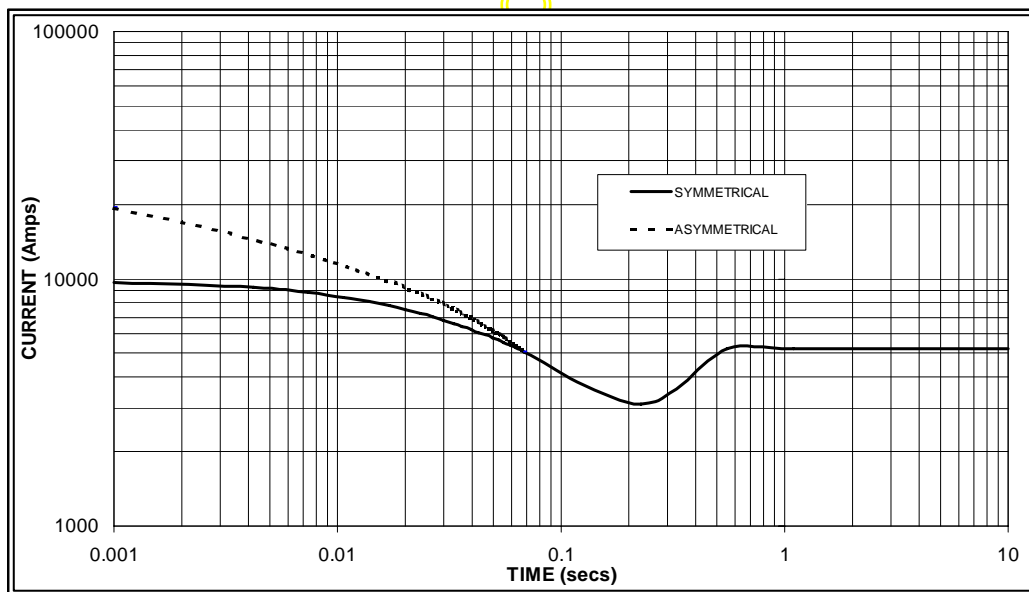
**Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed
Based on star (wye) connection.**

**50
Hz**



Sustained Short Circuit = 4,200 Amps

**60
Hz**



Sustained Short Circuit = 5,200 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
380v	X 1.00	416v	x 1.00
400v	X 1.07	440v	x 1.06
415v	X 1.12	460v	x 1.12
440v	X 1.18	480v	x 1.17

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

Note 3

Curves are drawn for Star (Wye) connected machines.
For Delta connection multiply the Curve current value by 1.732

HCI634K

Winding 311 and 312 0.8 Power Factor

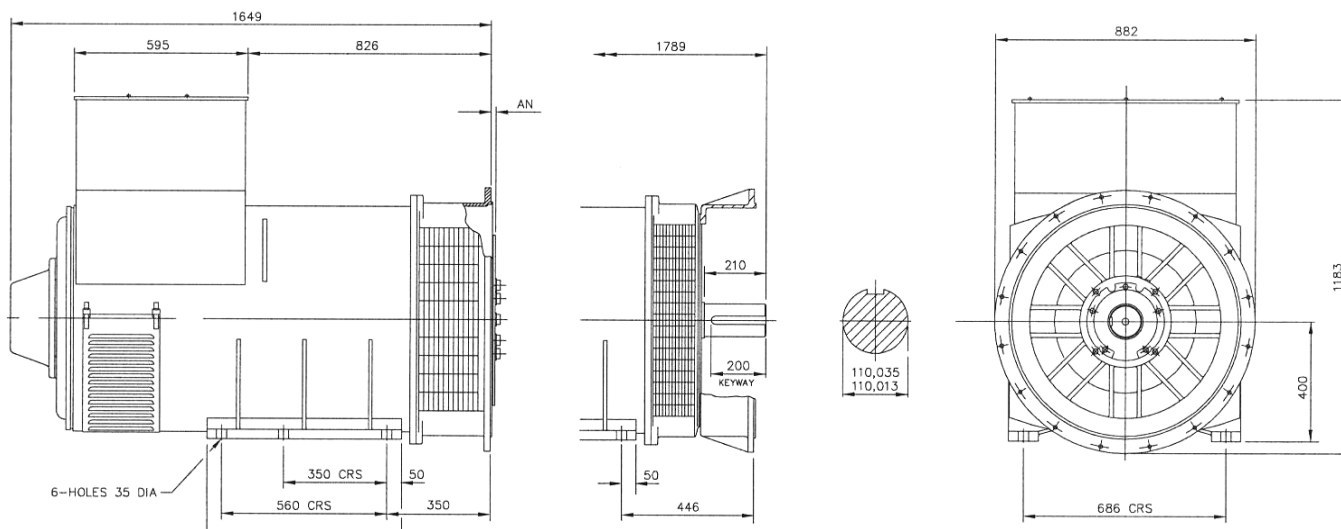
RATINGS

Class - Temp Rise	Cont. F - 105/40°C				Cont. H - 125/40°C				Standby - 150/40°C				Standby - 163/27°C				
50Hz	Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	Parallel Star (V) *	180	200	208	220	180	200	208	220	180	200	208	220	180	200	208	220
	Delta (V)	220	230	240	254	220	230	240	254	220	230	240	254	220	230	240	254
	kVA	1000	1018	1000	1000	1110	1135	1110	1110	1180	1190	1180	1180	1220	1230	1220	1220
	kW	800	814	800	800	888	904	888	888	944	952	944	944	976	984	976	976
	Efficiency (%)	95.6	95.7	95.8	95.9	95.4	95.5	95.6	95.7	95.2	95.3	95.5	95.6	95.1	95.2	95.4	95.5
	kW Input	837	851	835	834	931	951	929	928	992	999	988	987	1026	1034	1023	1022

60Hz	Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	Parallel Star (V) *	208	220	230	240	208	220	230	240	208	220	230	240	208	220	230	240
	Delta (V)	240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
	kVA	1188	1238	1275	1313	1275	1338	1388	1438	1350	1413	1469	1525	1400	1463	1519	1575
	kW	950	990	1020	1050	1020	1070	1110	1150	1080	1130	1175	1220	1120	1170	1215	1260
	Efficiency (%)	95.6	95.6	95.7	95.7	95.4	95.5	95.5	95.5	95.3	95.3	95.4	95.4	95.1	95.2	95.3	95.3
	kW Input	994	1036	1066	1098	1069	1121	1163	1205	1133	1186	1232	1279	1178	1229	1275	1322

* Parallel Star only available with Wdg 311

DIMENSIONS



SAE	14	18	21	24
AN	25.4	15.87	0	0

APPROVED DOCUMENT

STAMFORD

Head Office Address:
Barnack Road, Stamford
Lincolnshire, PE9 2NB
United Kingdom
Tel: +44 (0) 1780 484000
Fax: +44 (0) 1780 484100

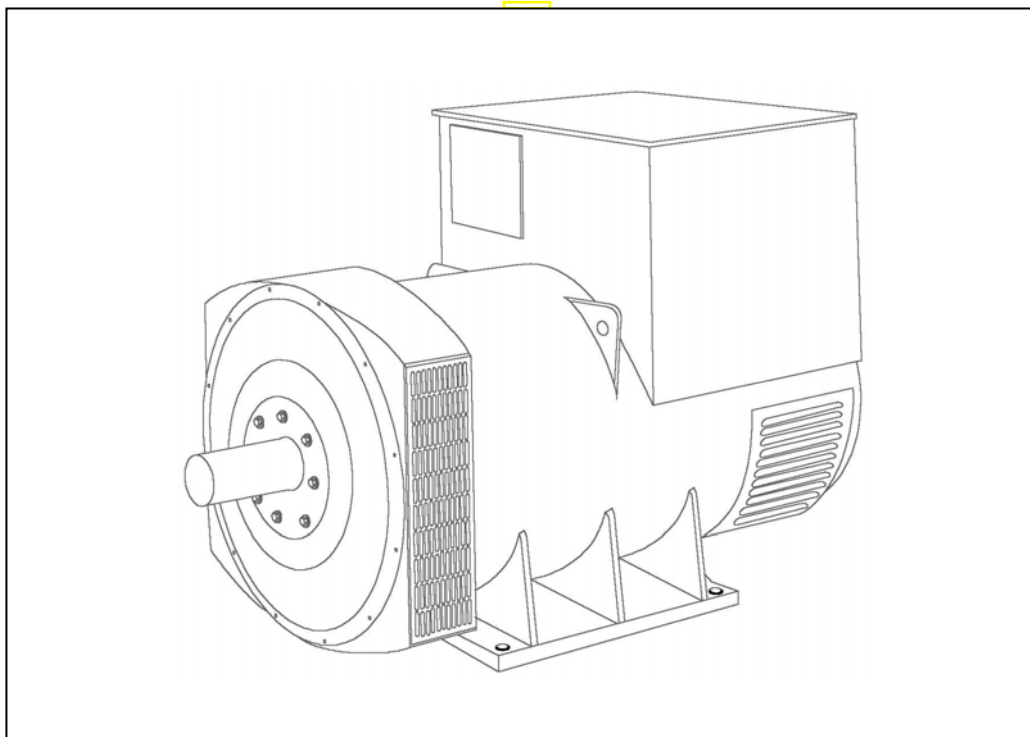
www.cumminsgeneratortechnologies.com

Copyright 2010, Cummins Generator Technologies Ltd, All Rights Reserved
Stamford and AvK are registered trade marks of Cummins Generator Technologies Ltd
Cummins and the Cummins logo are registered trade marks of Cummins Inc.

STAMFORD®

HCI634J - Winding 311 and 312

Technical  Data Sheet



HCI634J

SPECIFICATIONS & OPTIONS

WINDING 311 and 312

STAMFORD

STANDARDS

Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359. Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

MX321 AVR - STANDARD

This sophisticated Automatic Voltage Regulator (AVR) is incorporated into the Stamford Permanent Magnet Generator (PMG) system and is fitted as standard to generators of this type.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators feature a main stator with either 6 ends (Winding 312) or 12 ends (Winding 311) brought out to the terminals, which are mounted on the frame at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

DE RATES

All values tabulated on page 8 are subject to the following reductions

5% when air inlet filters are fitted.

10% when IP44 Filters are fitted.

3% for every 500 metres by which the operating altitude exceeds 1000 metres above mean sea level.

3% for every 5°C by which the operational ambient temperature exceeds 40°C.

Note: Requirement for operating in an ambient exceeding 60°C must be referred to the factory.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

APPROVED DOCUMENT

WINDING 311 and 312

CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.	
A.V.R.	MX321	
VOLTAGE REGULATION	± 0.5 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)	

INSULATION SYSTEM	CLASS H
PROTECTION	IP23
RATED POWER FACTOR	0.8
STATOR WINDING	DOUBLE LAYER LAP
WINDING PITCH	TWO THIRDS
WINDING LEADS	6 (Wdg 312) or 12 (Wdg 311)
STATOR WDG. RESISTANCE	0.002 Ohms PER PHASE AT 22°C STAR CONNECTED
ROTOR WDG. RESISTANCE	2.09 Ohms at 22°C
EXCITER STATOR RESISTANCE	17 Ohms at 22°C
EXCITER ROTOR RESISTANCE	0.079 Ohms PER PHASE AT 22°C
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N. refer to factory for others
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%
MAXIMUM OVERSPEED	2250 Rev/Min
BEARING DRIVE END	BALL. 6224 (ISO)
BEARING NON-DRIVE END	BALL. 6317 (ISO)

	1 BEARING				2 BEARING			
WEIGHT COMP. GENERATOR	2279 kg				2300 kg			
WEIGHT WOUND STATOR	1120 kg				1120 kg			
WEIGHT WOUND ROTOR	962 kg				916 kg			
WR ² INERTIA	22.9287 kgm ²				22.3814 kgm ²			
SHIPPING WEIGHTS in a crate	2328kg				2329kg			
PACKING CRATE SIZE	183 x 92 x 140(cm)				183 x 92 x 140(cm)			
	50 Hz				60 Hz			
TELEPHONE INTERFERENCE	THF<2%				TIF<50			
COOLING AIR	1.614 m ³ /sec 3420 cfm				1.961 m ³ /sec 4156 cfm			
VOLTAGE STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
VOLTAGE PARALLEL STAR (*)	190/110	200/115	208/120	220/127	208/120	220/127	230/133	240/138
VOLTAGE DELTA	220	230	240	254	240	254	266	277
kVA BASE RATING FOR REACTANCE VALUES	1000	1030	1030	1000	1150	1200	1250	1300
X _d DIR. AXIS SYNCHRONOUS	3.02	2.81	2.61	2.25	3.49	3.25	3.10	2.96
X' _d DIR. AXIS TRANSIENT	0.24	0.23	0.21	0.18	0.28	0.26	0.25	0.24
X'' _d DIR. AXIS SUBTRANSIENT	0.17	0.15	0.14	0.12	0.19	0.18	0.17	0.16
X _q QUAD. AXIS REACTANCE	1.78	1.66	1.54	1.33	2.05	1.91	1.82	1.74
X' _q QUAD. AXIS SUBTRANSIENT	0.21	0.20	0.19	0.16	0.25	0.23	0.22	0.21
X _L LEAKAGE REACTANCE	0.09	0.08	0.07	0.07	0.10	0.10	0.09	0.09
X ₂ NEGATIVE SEQUENCE	0.21	0.20	0.19	0.16	0.25	0.23	0.22	0.21
X ₀ ZERO SEQUENCE	0.03	0.02	0.02	0.02	0.03	0.03	0.03	0.03

REACTANCES ARE SATURATED

VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED

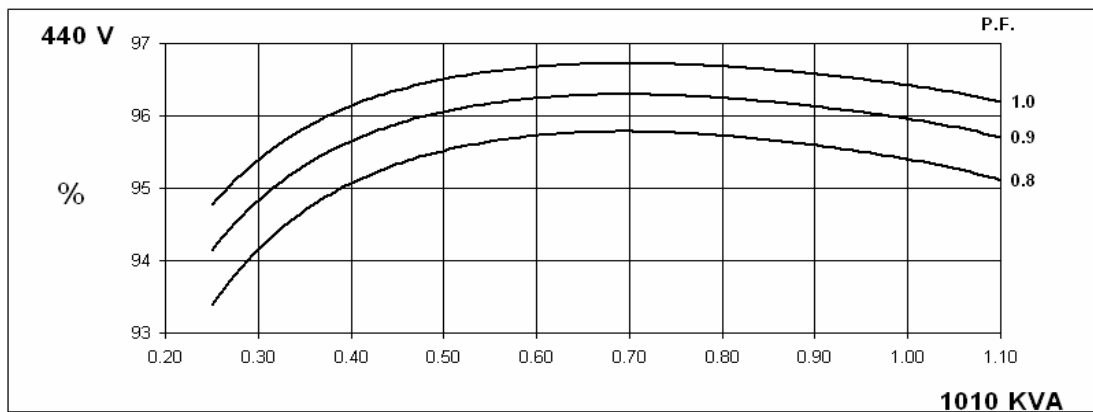
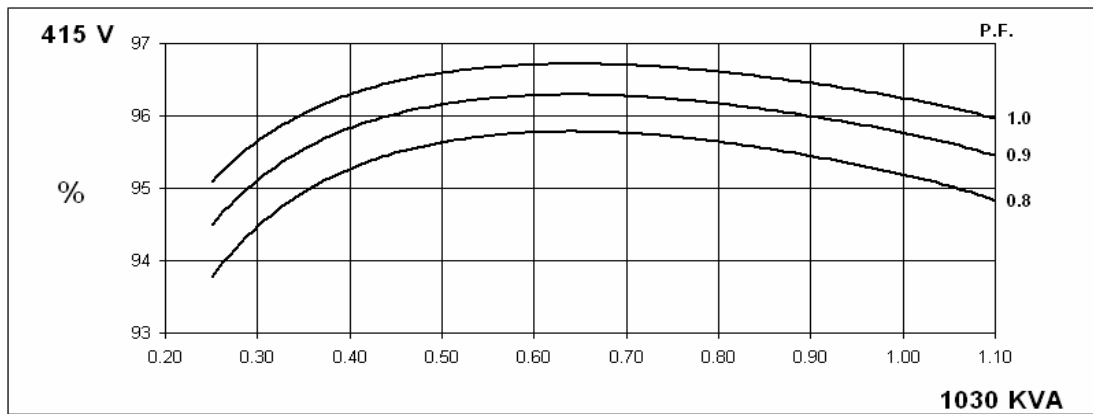
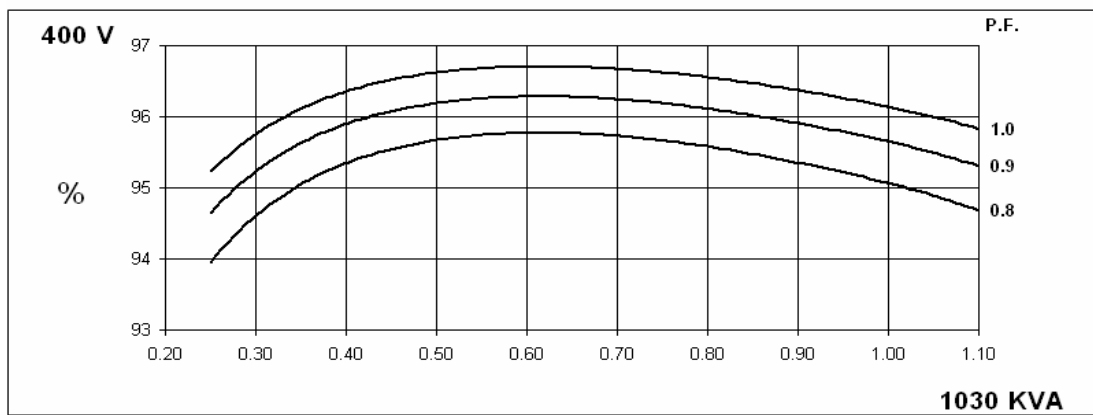
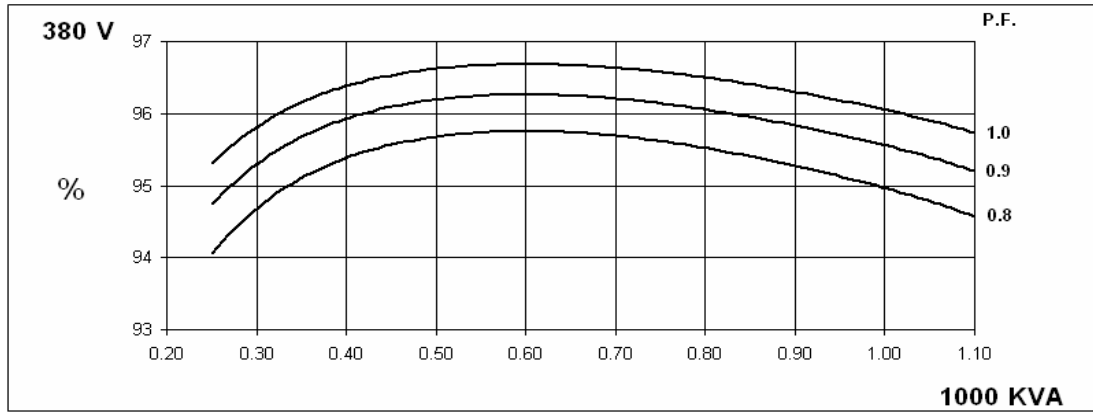
T' _d TRANSIENT TIME CONST.	0.185
T'' _d SUB-TRANSTIME CONST.	0.025
T' _{do} O.C. FIELD TIME CONST.	3.03
T _a ARMATURE TIME CONST.	0.046
SHORT CIRCUIT RATIO	1/X _d

50
Hz

HCI634J
WINDING 311 and 312

STAMFORD

THREE PHASE EFFICIENCY CURVES

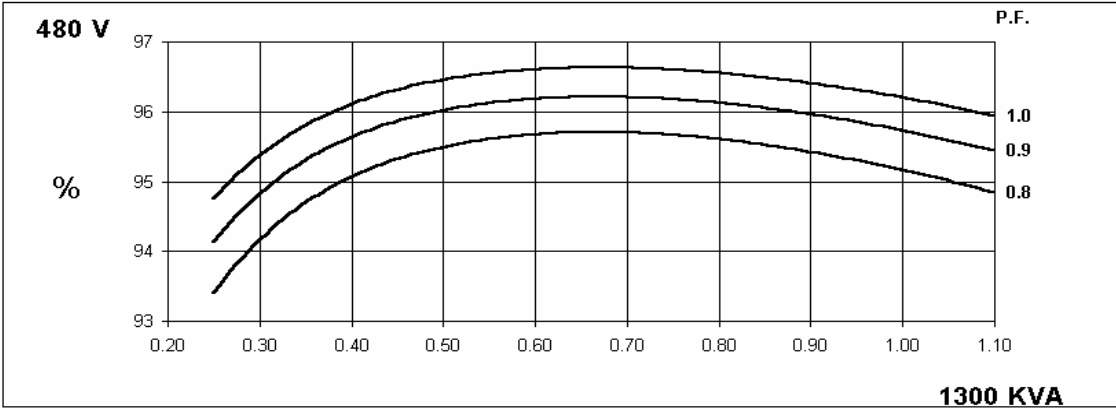
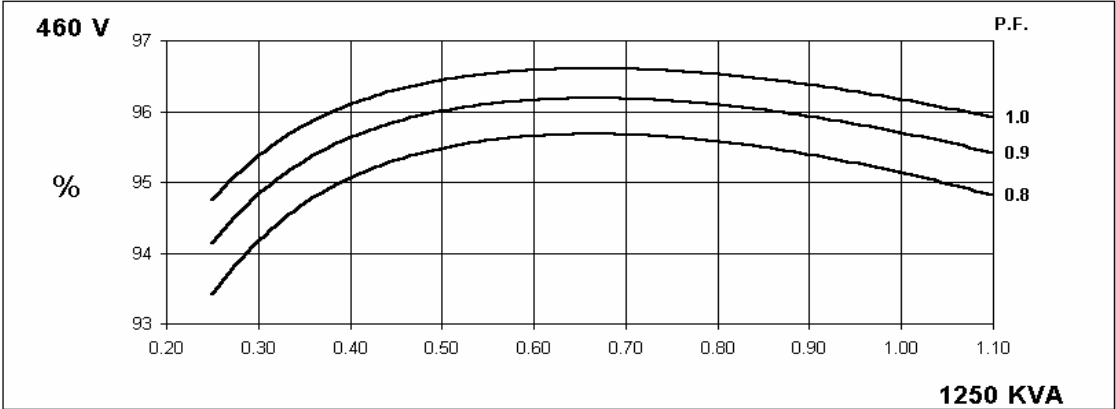
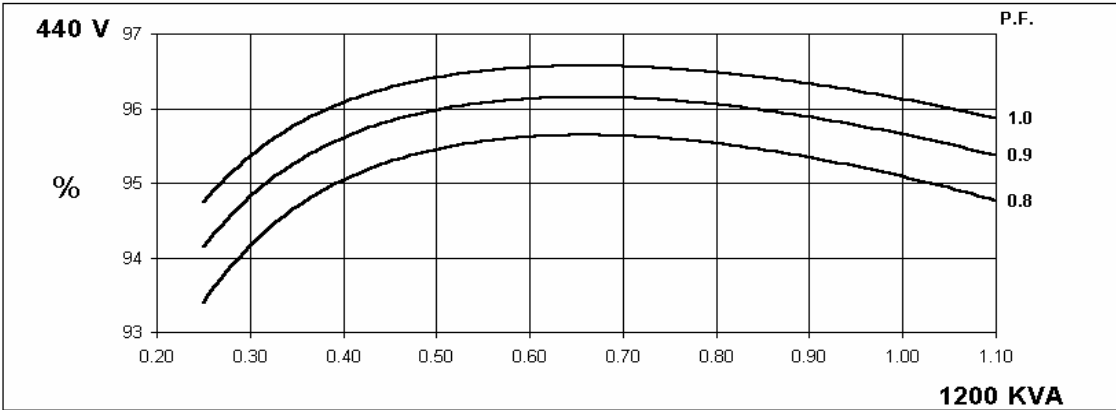
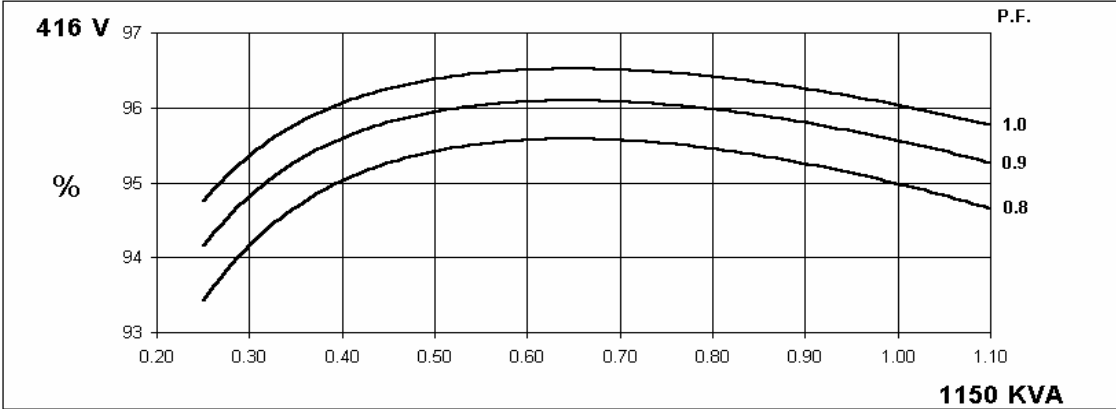


60
Hz

HCI634J
WINDING 311 and 312

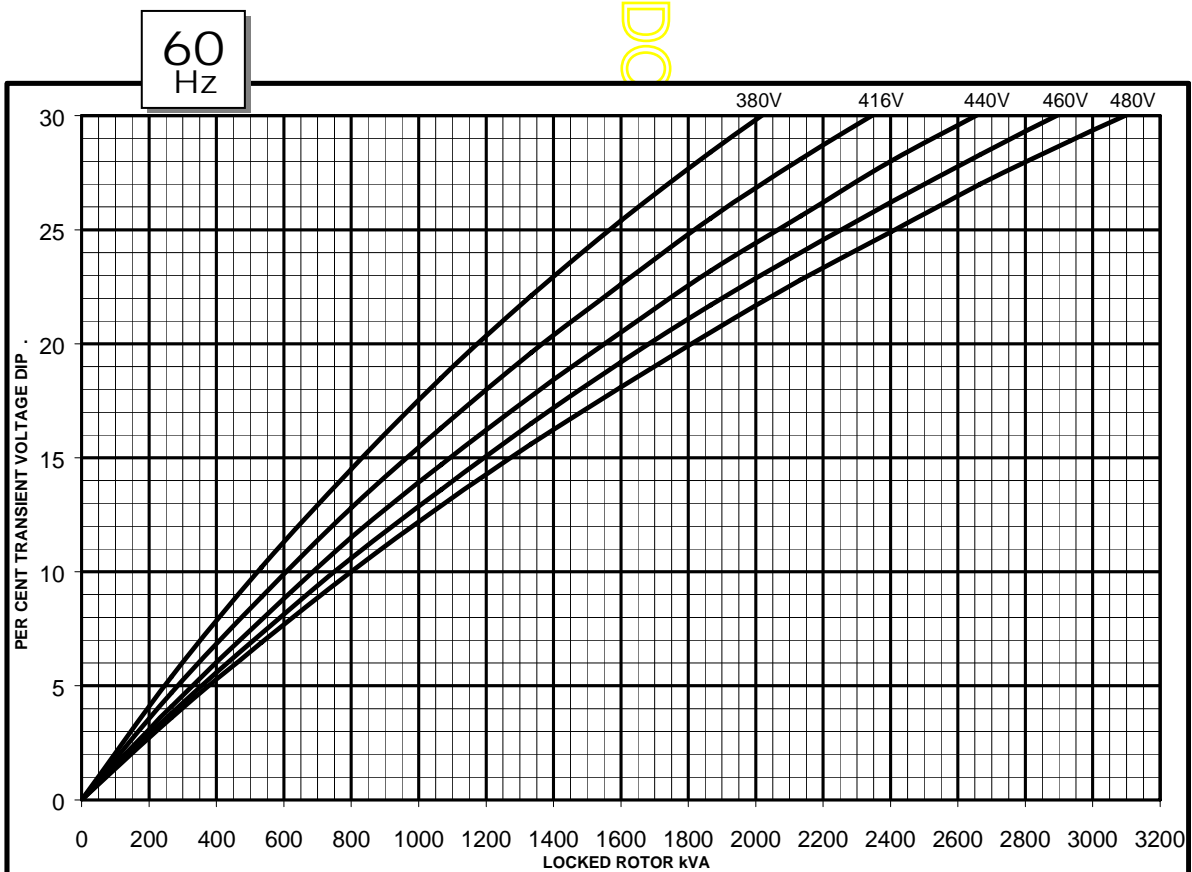
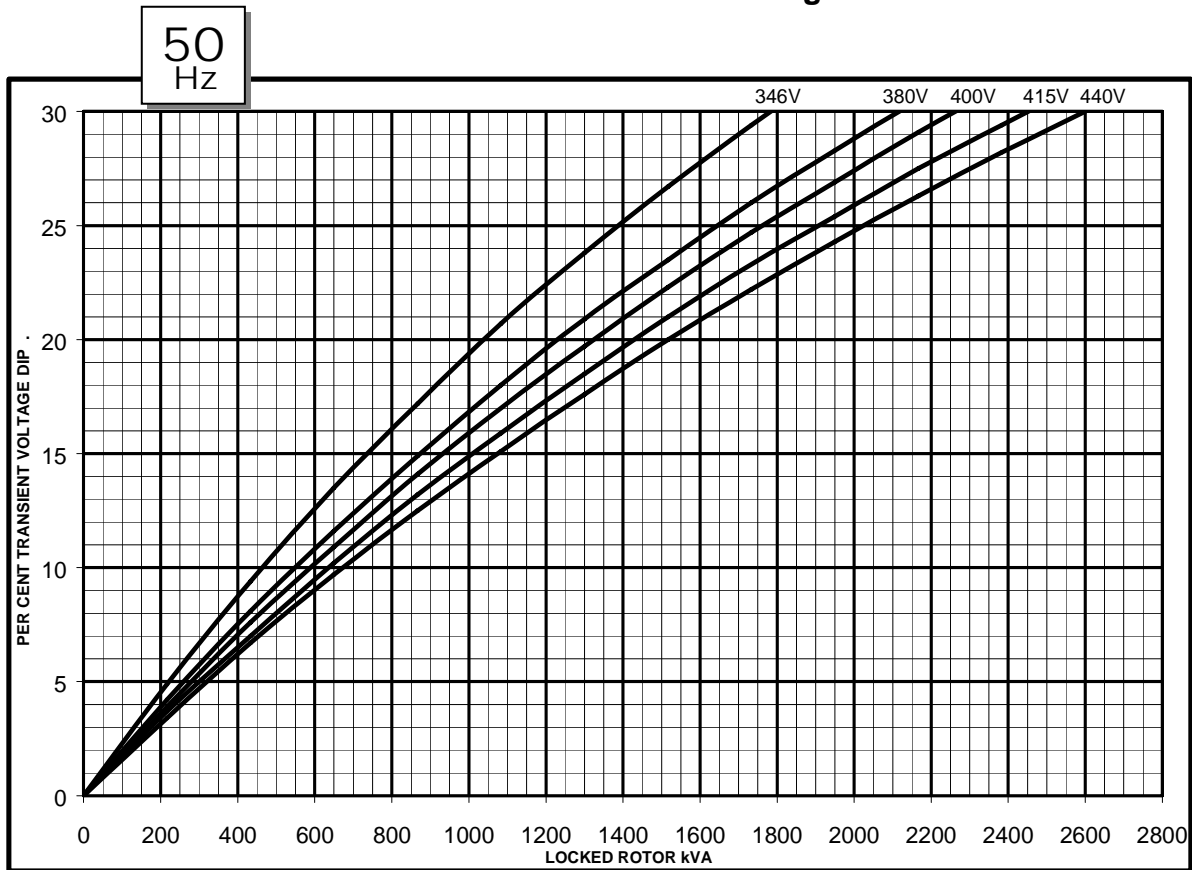
STAMFORD

THREE PHASE EFFICIENCY CURVES



HCI634J
WINDING 311 and 312

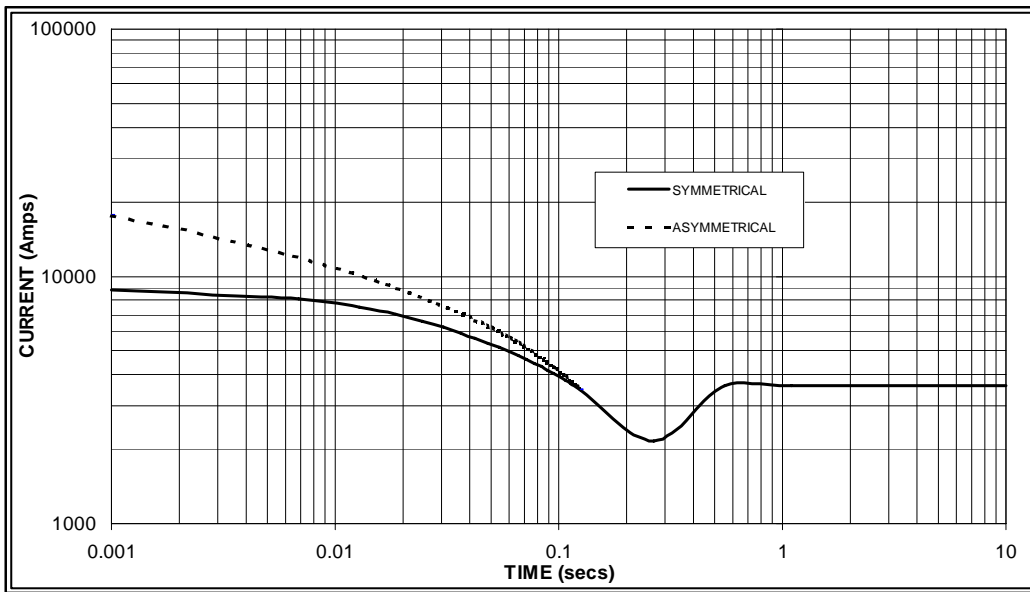
Locked Rotor Motor Starting Curve



WINDING 311 and 312

**Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed
Based on star (wye) connection.**

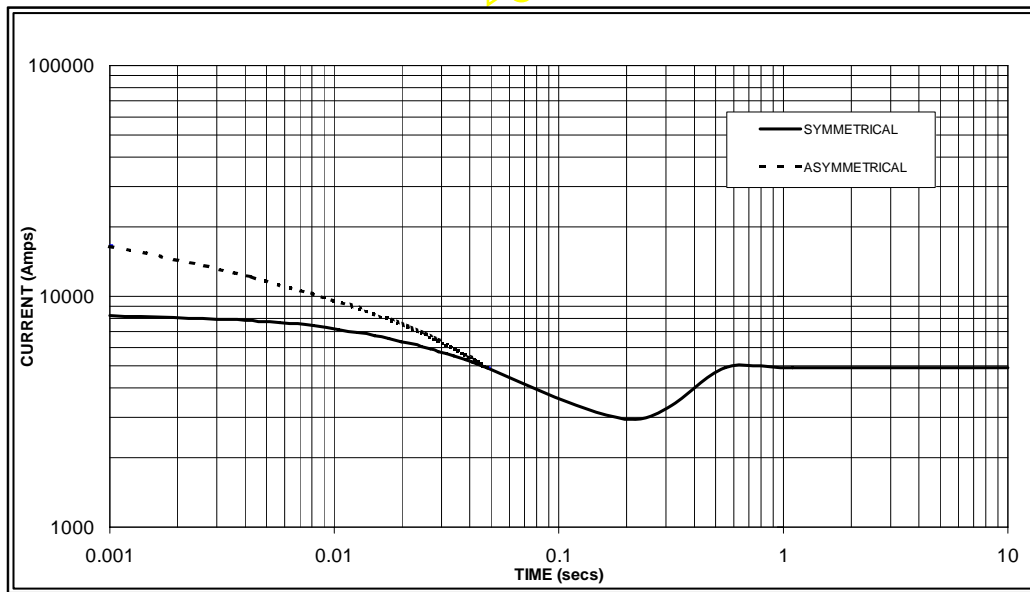
50
Hz



Sustained Short Circuit = 3,600 Amps



60
Hz



Sustained Short Circuit = 4,900 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
380v	X 1.00	416v	x 1.00
400v	X 1.07	440v	x 1.06
415v	X 1.12	460v	x 1.12
440v	X 1.18	480v	x 1.17

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

Note 3

Curves are drawn for Star (Wye) connected machines.
For Delta connection multiply the Curve current value by 1.732

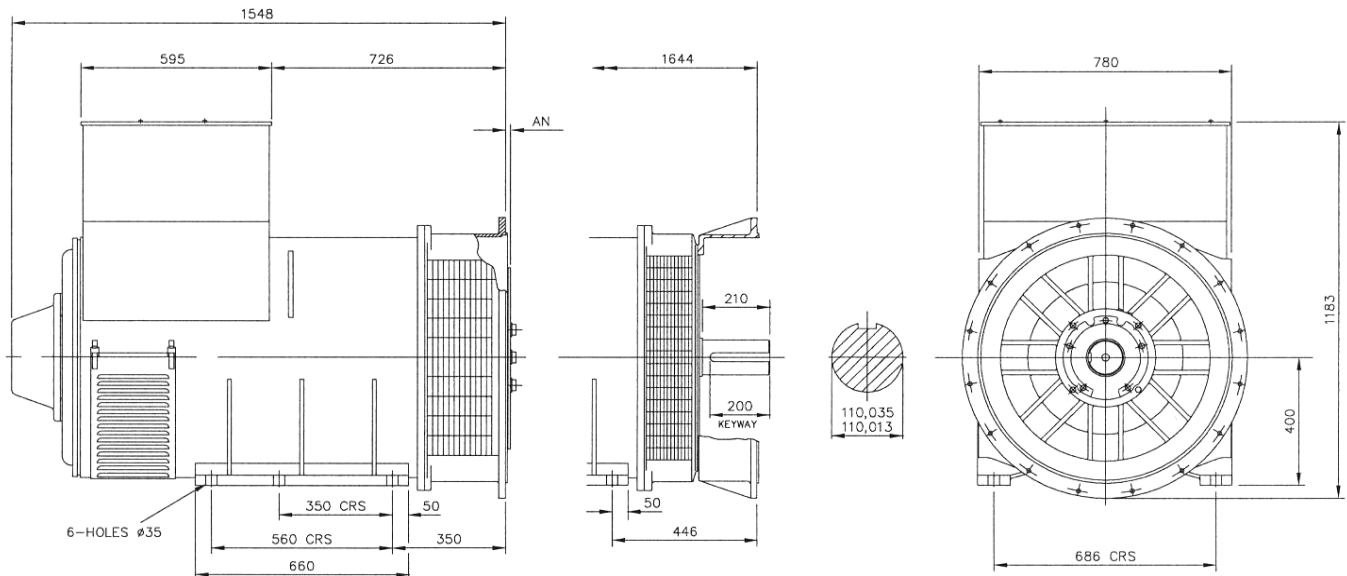
RATINGS

Class - Temp Rise	Cont. F - 105/40°C				Cont. H - 125/40°C				Standby - 150/40°C				Standby - 163/27°C				
50Hz	Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	Parallel Star (V) *	180	200	208	220	180	200	208	220	180	200	208	220	180	200	208	220
	Delta (V)	220	230	240	254	220	230	240	254	220	230	240	254	220	230	240	254
	kVA	900	927	927	900	1000	1030	1030	1010	1060	1070	1070	1060	1100	1110	1110	1100
	kW	720	742	742	720	800	824	824	808	848	856	856	848	880	888	888	880
	Efficiency (%)	95.3	95.4	95.5	95.6	95.0	95.1	95.2	95.4	94.7	94.9	95.1	95.3	94.6	94.8	94.9	95.2
	kW Input	756	777	777	753	842	866	866	847	895	902	900	890	930	937	936	924

60Hz	Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	Parallel Star (V) *	208	220	230	240	208	220	230	240	208	220	230	240	208	220	230	240
	Delta (V)	240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
	kVA	1063	1100	1150	1188	1150	1200	1250	1300	1206	1250	1300	1350	1250	1300	1350	1400
	kW	850	880	920	950	920	960	1000	1040	965	1000	1040	1080	1000	1040	1080	1120
	Efficiency (%)	95.2	95.3	95.3	95.4	95.0	95.1	95.1	95.2	94.8	95.0	95.0	95.1	94.7	94.8	94.9	94.9
	kW Input	893	923	965	996	968	1009	1052	1092	1018	1053	1095	1136	1056	1097	1138	1180

* Parallel Star only available with Wdg 311

DIMENSIONS



SAE	14	18	21	24
AN	25.4	15.87	0	0

APPROVED DOCUMENT

STAMFORD

Head Office Address:
Barnack Road, Stamford
Lincolnshire, PE9 2NB
United Kingdom
Tel: +44 (0) 1780 484000
Fax: +44 (0) 1780 484100

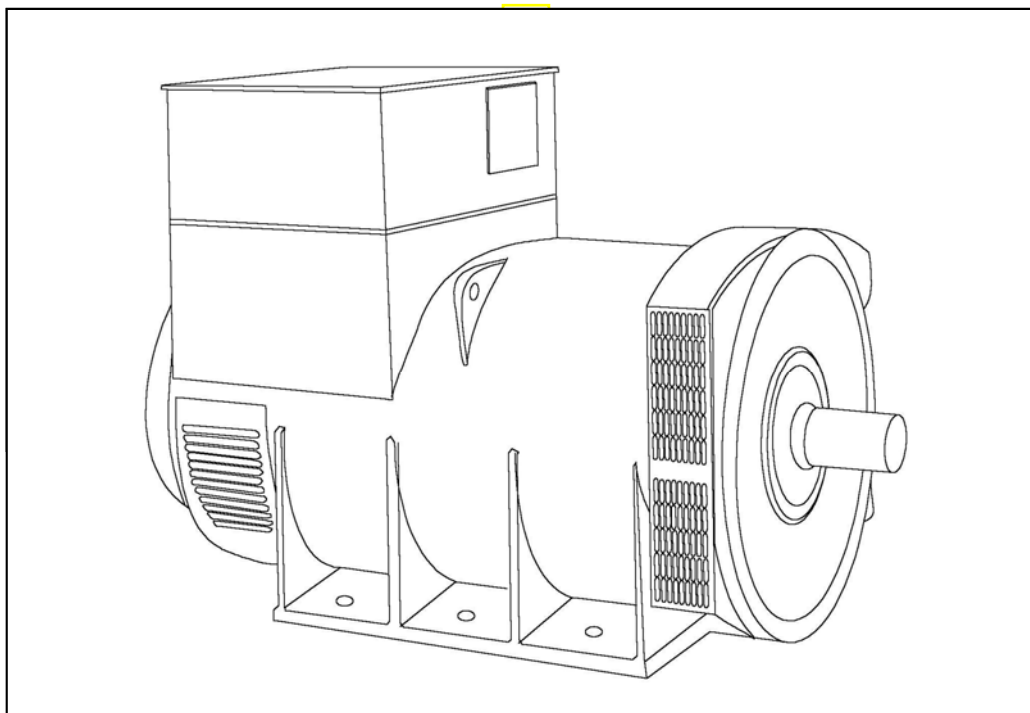
www.cumminsgeneratortechnologies.com

Copyright 2010, Cummins Generator Technologies Ltd, All Rights Reserved
Stamford and AvK are registered trade marks of Cummins Generator Technologies Ltd
Cummins and the Cummins logo are registered trade marks of Cummins Inc.

STAMFORD®

HCI634J - Winding 07

Technical  Data Sheet



HCI634J

SPECIFICATIONS & OPTIONS

STANDARDS

Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359. Other standards and certifications can be considered on request.

VOLTAGE REGULATORS**MX321 AVR - STANDARD**

This sophisticated Automatic Voltage Regulator (AVR) is incorporated into the Stamford Permanent Magnet Generator (PMG) system and is fitted as standard to generators of this type.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds. Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators feature a main stator with 6 ends brought out to the terminals, which are mounted on the frame at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals.

Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001.

At no time will the steady-state voltage regulation exceed 2%.

DE RATES

All values tabulated on page 6 are subject to the following reductions

5% when air inlet filters are fitted.

10% when IP44 filters are fitted.

3% for every 500 metres by which the operating altitude exceeds 1000 metres above mean sea level.

3% for every 5 C by which the operational ambient temperature exceeds 40 C.

Note: Requirement for operating in an ambient exceeding 60 C must be referred to the factory.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

APPROVED DOCUMENT

HCI634J



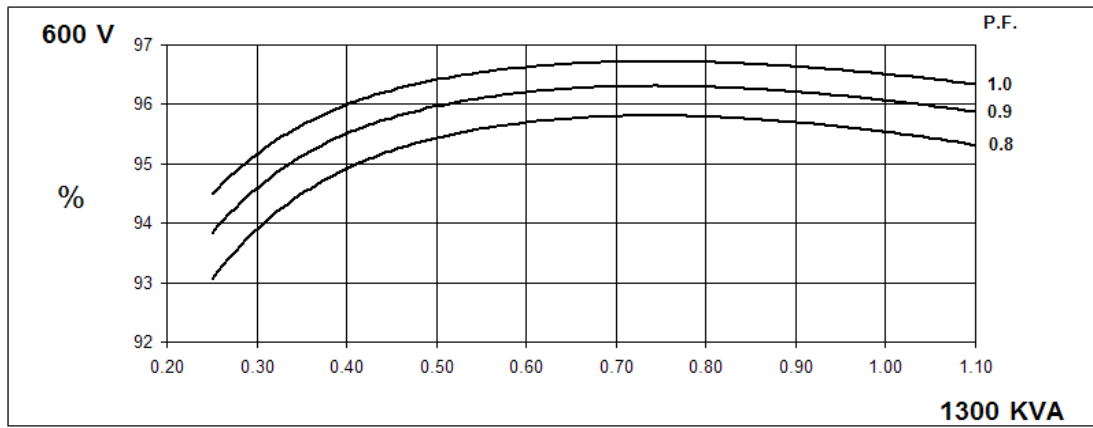
WINDING 07

CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.	
A.V.R.	MX321	
VOLTAGE REGULATION	± 0.5 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 5)	
INSULATION SYSTEM	CLASS H	
PROTECTION	IP23	
RATED POWER FACTOR	0.8	
STATOR WINDING	DOUBLE LAYER LAP	
WINDING PITCH	TWO THIRDS	
WINDING LEADS	6	
STATOR WDG. RESISTANCE	0.003 Ohms PER PHASE AT 22°C SERIES STAR CONNECTED	
ROTOR WDG. RESISTANCE	2.09 Ohms at 22°C	
EXCITER STATOR RESISTANCE	17 Ohms at 22°C	
EXCITER ROTOR RESISTANCE	0.079 Ohms PER PHASE AT 22°C	
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N. refer to factory for others	
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%	
MAXIMUM OVERSPEED	2250 Rev/Min	
BEARING DRIVE END	BALL. 6224 (ISO)	
BEARING NON-DRIVE END	BALL. 6317 (ISO)	
	1 BEARING	2 BEARING
WEIGHT COMP. GENERATOR	2279 kg	2300 kg
WEIGHT WOUND STATOR	1120 kg	1120 kg
WEIGHT WOUND ROTOR	962 kg	916 kg
WR ² INERTIA	22.9287 kgm ²	22.3814 kgm ²
SHIPPING WEIGHTS in a crate	2328 kg	2329 kg
PACKING CRATE SIZE	183 x 92 x 140(cm)	183 x 92 x 140(cm)
TELEPHONE INTERFERENCE	THF < 2%	TIF < 50
COOLING AIR	1.961 m ³ /sec 4156 cfm	
VOLTAGE STAR	600V	
VOLTAGE DELTA	346V	
kVA BASE RATING FOR REACTANCE VALUES	1300	
X _d DIR. AXIS SYNCHRONOUS	2.53	
X' _d DIR. AXIS TRANSIENT	0.19	
X'' _d DIR. AXIS SUBTRANSIENT	0.14	
X _q QUAD. AXIS REACTANCE	1.48	
X'' _q QUAD. AXIS SUBTRANSIENT	0.17	
X _L LEAKAGE REACTANCE	0.06	
X ₂ NEGATIVE SEQUENCE	0.17	
X ₀ ZERO SEQUENCE	0.02	
REACTANCES ARE SATURATED VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED		
T' _d TRANSIENT TIME CONST.	0.185s	
T'' _d SUB-TRANSTIME CONST.	0.025s	
T' _{do} O.C. FIELD TIME CONST.	3.03s	
T _a ARMATURE TIME CONST.	0.046s	
SHORT CIRCUIT RATIO	1/X _d	

HCI634J
Winding 07

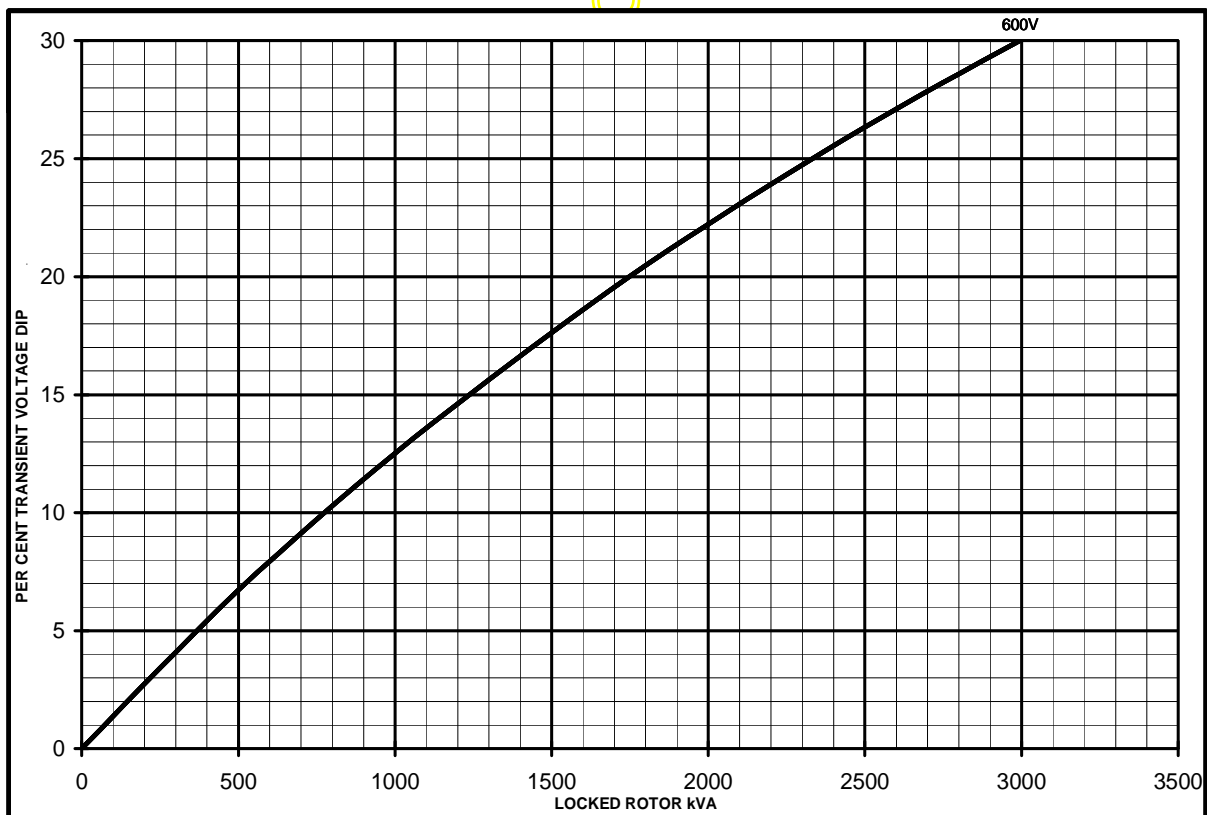
STAMFORD

THREE PHASE EFFICIENCY CURVES

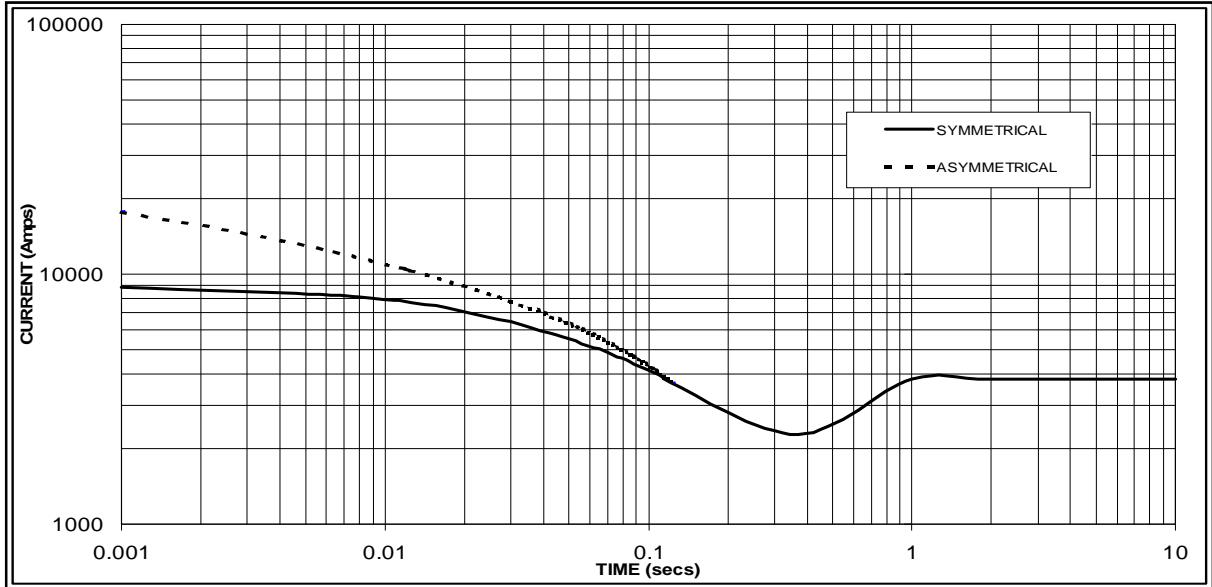


ROVTEC

Locked Rotor Motor Starting Curve



**Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed
Based on star (wye) connection.**



Sustained Short Circuit = 3800 Amps

Note

The following multiplication factor should be used to convert the values from curve for the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

HCI634J
Winding 07 / 0.8 Power Factor

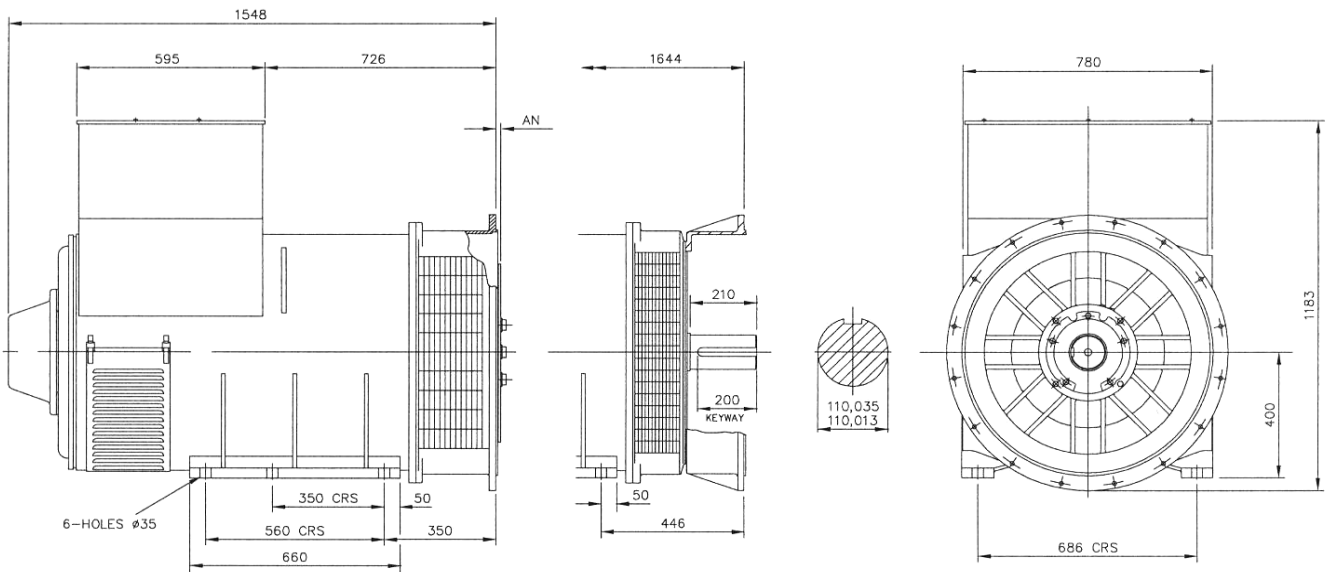
60Hz

RATINGS

Class - Temp Rise	Cont. F - 105/40°C	Cont. H - 125/40°C	Standby - 150/40°C	Standby - 163/27°C
Star (V)	600	600	600	600
Delta (V)	346	346	346	346
kVA	1188	1300	1350	1400
kW	950	1040	1080	1120
Efficiency (%)	95.7	95.5	95.5	95.4
kW Input	993	1089	1131	1174

DIMENSIONS

APPROVED



SAE	14	18	21	24
AN	25.4	15.87	0	0

APPROVED DOCUMENT

STAMFORD

Head Office Address:
Barnack Road, Stamford
Lincolnshire, PE9 2NB
United Kingdom
Tel: +44 (0) 1780 484000
Fax: +44 (0) 1780 484100

www.cumminsgeneratortechnologies.com

Copyright 2010, Cummins Generator Technologies Ltd, All Rights Reserved
Stamford and AvK are registered trade marks of Cummins Generator Technologies Ltd
Cummins and the Cummins logo are registered trade marks of Cummins Inc.



A highly advanced integrated genset control system, this device provides genset control, transfer switch control, metering, protection, and programmable logic in a simple, easy-to-use, reliable, rugged, and cost effective package.

FEATURES

- Generator metering (includes three-phase mains)
- Engine and generator protection: 27, 32R, 40Q, 59, 810/U
- Optional enhanced generator protection: 47, 51, 78, and 81ROCOF
- Load sharing and generator sequencing (via LSM-200 Load Share Module)
- Var sharing over Ethernet (via LSM-200)
- BESTCOMSP^{Plus}® Software
 - Programming and setup
 - Intuitive and powerful
 - Remote control and monitoring
 - Programmable logic
 - USB communications
- Automatic transfer switch control
- Automatic synchronizer (optional)
- Exercise timer
- SAE J1939 engine ECU communications
- Automatic generator configuration detection
- Expandable functionality via add-on modules
 - [LSM-200 Load Share Module](#)
 - [CEM-200 Contact Expansion Module](#)
 - [AEM-200 Analog Expansion Module](#)
- Multilingual capability
- Remote communications to Basler's RDP-110 (remote display panel)
- Sixteen programmable contact inputs
- Up to 15 contact outputs: 3 contacts rated for 30 Adc and up to 12 programmable contacts rated for 2 Adc

BENEFITS

- Provides integrated engine-genset control, protection, and metering in a single package.
- The Offline Simulator, provided in BESTlogic™*Plus*, helps test and troubleshoot logic without the need for expensive hardware.
- Flexible programmable logic and programmable I/O make it easy to expand the DGC-200's inputs and outputs with the CEM-200 (Contact Expansion Module) and the AEM-200 (Analog Expansion Module). This saves time and money by eliminating unnecessary external PLCs and control relaying.

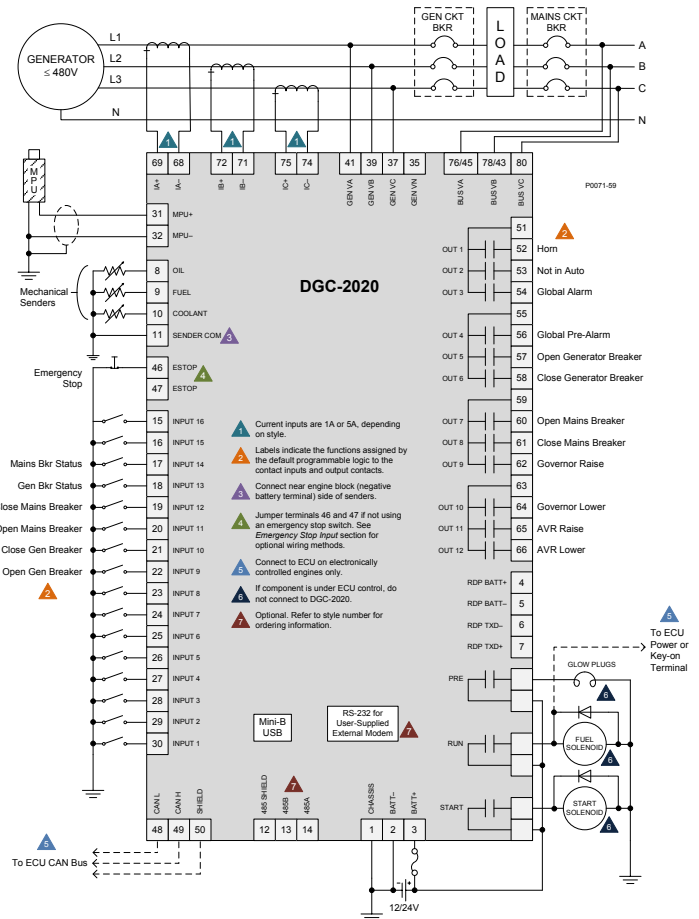


Figure 1 - DGC-200 Connection Diagram for a Typical Application

Visit www.basler.com
FOR ADDITIONAL INFORMATION.

SPECIFICATIONS

Power Supply

Nominal:	12 or 24 Vdc
Range:	6 to 32 Vdc
Battery Ride Through:	Starting at 10 Vdc, withstands cranking ride-through down to 0 V for 50 ms

Power Consumption

Sleep Mode:	5 W
Normal Operational Mode:	7.9 W
Maximum:	14.2 W

Current Sensing

1 A Sensing:	0.02 to 1.0 Aac, continuous 2 Aac for 1 second
5 A Sensing:	0.1 to 5.0 Aac, continuous 10 Aac for 1 second
Burden:	1 VA

Voltage Sensing

Range:	12 to 576 Vrms L-L
Frequency Range:	10 to 72 Hz for 50/60 Hz style, 10 to 480 Hz for 400 Hz style
Burden:	1 VA
One-second Rating:	720 Vrms

Contact Sensing

Contact Inputs (16): Accepts normally open (N.O.), Dry Contacts, programmable
Emergency Stop: Normally closed (N.C.), Dry Contact

Engine Speed Sensing

Magnetic Pickup:	
Voltage Range:	6 to 70 Vpp
Frequency Range:	32 to 10,000 Hz
Generator Frequency:	
Generator Voltage Range:	12 to 576 Vrms
Via ECU over J1939	

Resistive Senders

Fuel Level Sender:	0 to 250 Ω nominal
Coolant Temp Sender:	10 to 2,750 Ω nominal
Oil Pressure Sender:	0 to 250 Ω nominal

Output Contacts

Fuel Solenoid, Engine Crank, Pre-Start Relays Rating:	30 Adc at 28 Vdc-make, break, and carry
Programmable Relays:	Up to 12
Rating:	2 Adc at 28 Vdc-make, break, and carry

Protection

Generator:	27, 32R, 40Q, 59, 810/U (standard) 47, 51, 78, 81 ROCOF (optional)
Engine:	Oil pressure, coolant temperature, overcrank, ECU-specific elements, and diagnostic reporting.

Agency Approvals

CSA certified, NFPA compliant, CE compliant,
UL recognized (Hazardous Location certification available upon request), EAC certified

Communication

USB Port:	USB 2.0, Mini-B jack
RS-485 (optional):	9600 baud, 8 data bits, no parity
RDP-110 (optional):	4,000 ft (1,219 m) max wire length, 20 AWG (0.52 mm ²) min wire size
Modem (optional):	DB-9 connector (male)
CAN bus:	250 kb/s communication rate, 1.5 to 3 Vdc differential bus

Environmental

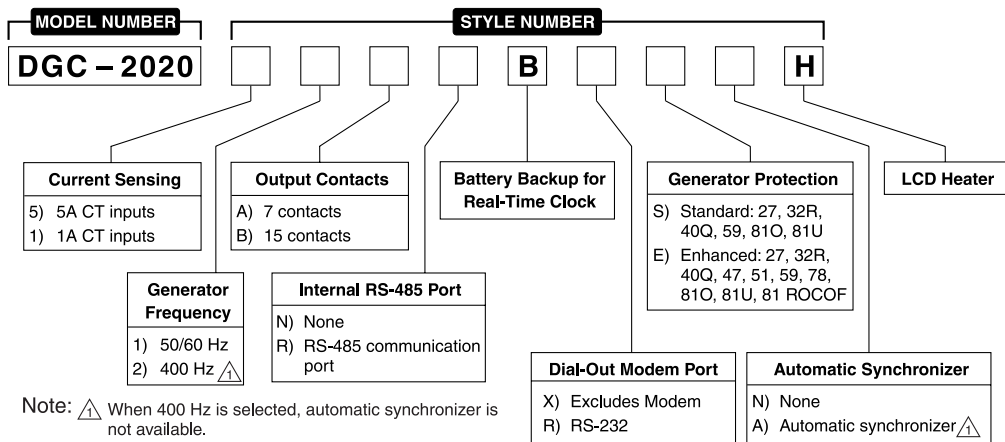
Operating Temp:	-40°C to 70°C (-40°F to 158°F)
Storage Temp:	-40°C to 85°C (-40°F to 185°F)
Humidity:	IEC 68-2-38
Salt Fog:	ASTM B 17-73, IEC 68-2-11
Ingress Protection:	IEC IP54 for front panel
Shock:	15 G in three perpendicular planes
Vibration:	
5 to 29 Hz:	1.5 G peak
29 to 52 Hz:	0.036" (0.914 mm) double amplitude
52 to 500 Hz:	5 G peak

Physical

Weight:	4.4 lb (2 kg)
Dimensions (WxHxD):	11.77 x 8.27 x 2.69 inches (299 x 210 x 69 mm)

For complete specifications, download the instruction manual at www.basler.com.

STYLE CHART



RELATED PRODUCTS

- [BE1-11g Generator Protection System](#)
 - A complete generator protection system.
- [DECS-250 Digital Excitation Control System](#)
 - Total control in a compact package provides precise voltage, var and power factor regulation, exceptional system response, and generator protection.

ACCESSORIES

- [AEM-2020 Analog Expansion Module](#)
 - Easily increases the functionality by seamlessly adding analog inputs and outputs.
- [CEM-2020, CEM-2020H Contact Expansion Module](#)
 - Each module adds 10 inputs and up to 24 outputs that are easily programmed through BESTCOMSPUs[®] for easy integration into the system.
- [LSM-2020 Load Share Module](#)
 - The simple-to-use LSM-2020 easily adds paralleling capabilities with little effort and expense.
- [RDP-110 Remote Display Panel](#)
 - Provides remote alarm and pre-alarm indication and annunciation of system status, easily meeting the annunciation requirements of NFPA-110 applications.



12570 State Route 143, Highland, Illinois 62249-1074 USA
Tel +1 618.654.2341 Fax +1 618.654.2351
email: info@basler.com www.basler.com

P.A.E. Les Pins, 67319 Wasselonne Cedex, FRANCE
Tel +33 3.88.87.1010 Fax +33 3.88.87.0808
e-mail: franceinfo@basler.com

No. 59 Heshun Road Loufeng District (N),
Suzhou Industrial Park, 215122, Suzhou, P.R.China
Tel +86(0)512.8227.2888 Fax +86(0)512.8227.2887
e-mail: chinainfo@basler.com

111 North Bridge Road #15-06 Peninsula Plaza
Singapore 179098
Tel +65 68.44.6445 Fax +65 68.44.8902
e-mail: singaporeinfo@basler.com

Tmax-Molded Case Circuit Breakers

T7 1200A Frame

AC Circuit Breakers and Switches

3 and 4 Pole

Motor Circuit Protectors

Higher Performances in Less Space

Field Installable Accessories and Trip Units



Dimensions 3P Fixed Version 10.55H x 8.26W x 6.06D

Weight 21.4 (lbs)

Compliance with Standards

UL 489

CSA C22.2 No.5.1

IEC 60947-2

Standards

EC directive:

– “Low Voltage Directives” (LVD) no. 73/23 EEC

– “Electromagnetic Compatibility Directive” (EMC) no.89/336 EEC

The ABB Quality System complies with the international ISO 9001 - 2000 Standard (model for quality assurance in design, development, construction, and installation and service) and with the equivalent European EN ISO 9001 and Italian UNI EN ISO 9001 Standards

Interrupting ratings (RMS sym. kAmps)		T7		
Continuous Current Rating		1200		
Number of Poles		3-4		
		S	H	L
AC				
	240V	65	100	150
	480V	50	65	100
	600V	25	50	65



Company Quality Systems and Environmental Systems

The new Tmax series has a hologram on the front, obtained using special anti-imitation techniques, which guarantees the quality and that the circuit breaker is an original ABB product.

Attention to protection of the environment and to health and safety in the work place is another priority commitment for ABB and, as confirmation of this, the company environmental management system has been certified by RINA in 1997, in conformity with the international ISO 14001 Standard. This certification has been integrated in 1999 with the Management System for Health and Safety in the workplace, according to OHSAS 18001 (British Standards), obtaining one of the first certification of integrated management System, QES (Quality, Environment,

Safety) issued by RINA. ABB - the first industry in the electro-mechanical section in Italy to obtain this recognition - thanks to a revision of the production process with an eye to ecology has been able to reduce the consumption of raw materials and waste from processing by 20%. ABB's commitment to safeguarding the environment is also shown in a concrete way by the Life Cycle Assessments of its products carried out directly by the ABB Research and Development in collaboration with the ABB Research Center. Selection of materials, processes and packing materials is made optimizing the true environmental impact of the product, also foreseeing the possibility of its being recycled.

Mounting

Fixed
Drawout

Connections

Busbar connection or compression lugs
Pressure-type terminals for bare cables
Rear connections

Trip Unit

PR231/P, PR232/P, PR331DS, and PR332DS/P electronic trip unit

Auxiliary Devices for Indication and Control

- Auxiliary contacts - AUX
- Undervoltage release - UVR
- Shunt trip - SOR
- Terminal covers
- Padlock provision - PLL
- Direct rotary handle - RHD
- Key lock - KLF
- Early auxiliary contact - AUE
- Transmitted rotary handle - RHE
- Front extended terminal - EF
- Front terminal for copper-aluminum - FC CuAl
- Front extended spread terminal - ES
- Rear orientated terminal - R
- Phase separators
- Residual current relay (IEC Only)



ABB Inc.

1206 Hatton Road
Wichita Falls, TX 76302
For more information and
the location of your local
field office please go to
www.abb-control.com

Annex to the
technical catalog



Tmax T8

Low voltage molded case
circuit breaker up to 3000 A

UL 489 and CSA C22.2 Standard

1SDC210026D0201 – 2008 Edition



ABB

Main characteristics

The Tmax family, conforming to the UL 489 and CSA C22.2 No. 5.1 Standards, is enriched with the Tmax T8 size, which allows 3000 A to be reached. Also available in the 1600 A, 2000 A and 2500 A frames, Tmax T8 is equipped with the same electronic trip units as Tmax T7, thereby guaranteeing extremely high performances able to satisfy all installation requirements. Adequately sized for the performances offered (W=16.8 / D=11.2 / H=15.0 in). Tmax T8 is able to interrupt the following short-circuit currents: 125 kA@480 V and 100 kA@600 V.



Main characteristics

General characteristics

The Tmax T8 size has both circuit breakers and molded case switches (MCS). The following tables show the main characteristics of these ranges.

Circuit breakers for power distribution

			Tmax T8
Frame size		[A]	1600/2000/2500/3000
Number of poles		[No]	3/4
Rated voltage	(AC) 50-60 Hz	[V]	600
	(DC)	[V]	–
Test voltage (1 min) 50-60 Hz		[V]	3000
Interrupting ratings		[kA rms]	V
	240 V AC	[kA rms]	125
	480 V AC	[kA rms]	125
	600 V AC	[kA rms]	100
Trip units	Electronic	PR232/P-T8	■
		PR331/P	■
		PR332/P	■
Dimensions fixed version (3p)	H	[in-mm]	15.0 - 382
	W	[in-mm]	16.8 - 427
	D	[in-mm]	11.2 - 282
Mechanical life		[operations]	15000
Weight (fixed 3p)	1600/2000/2500 A	[lbs]	161
	3000 A	[lbs]	236

Molded case switches (MCS)

The Tmax T8 MCS are derived from the corresponding circuit breakers, of which they keep the overall dimensions, the versions, the fixing systems and the possibility of mounting accessories unchanged. This version only differs from the circuit breakers in the absence of the protection trip units. All molded case switches comply with the UL 489 and CSA C22.2 Standards and are self-protected.

			Tmax T8V-D
Rating		[A]	2000/2500/3000
Poles		[No]	3/4
Magnetic override		[A]	40000
Rated voltage	AC (50-60 Hz)	[V]	600
	DC	[V]	–

Digital Linear Chargers

Specifications (cont.)

- New 4-color package design

minnkotamotors.com

MINN-KOTA

ON-BOARD MARINE BATTERY CHARGER

DIGITALLY CONTROLLED 2X FASTER CHARGING PROTECTS BATTERIES

Digital CONTROL

MK210D

MK 210D
2 CHARGING BANKS
5 AMPS PER BANK
10 AMPS TOTAL OUTPUT

UL LISTED FC 10AMPS

CHARGING TECHNOLOGY

CHARGING TECHNOLOGY

DIGITALLY CONTROLLED.
Microprocessor design protects your batteries so you can stay on the water longer. It monitors temperature and state of charge to create a faster, regulated, more precise charge. Also includes automatic shut-off when charging is complete to extend battery life.

DIGITALLY CONTROLLED.
Microprocessor design protects your batteries so you can stay on the water longer. It monitors temperature and state of charge to create a faster, regulated, more precise charge. Also includes automatic shut-off when charging is complete to extend battery life.

ENHANCED STATUS CODES.
Provides comprehensive feedback on charge stage, maintenance mode status, error notification and full charge.

ENHANCED STATUS CODES.
Provides comprehensive feedback on charge stage, maintenance mode status, error notification and full charge.

Digital CONTROL

MULTI-STAGE CHARGING

AMPS & VOLTS

TIME (THREE STAGE CHARGER)

BULK ABSORPTION MAINTENANCE

— VOLTS
— AMPS

BATTERY CHARGER TEMPERATURE COMPENSATION

BATTERY VOLTAGE

absorption voltage (output voltage)

BATTERY TEMPERATURE (degrees F)

MULTI-STAGE CHARGING.
Delivers a fast, precise charge profile by automatically controlling current and voltage without overcharging your batteries.

MULTI-STAGE CHARGING.
Delivers a fast, precise charge profile by automatically controlling current and voltage without overcharging your batteries.

AUTOMATIC TEMPERATURE COMPENSATION.
Adjusts output voltage based on ambient temperature to ensure a full charge and protect your batteries.

AUTOMATIC TEMPERATURE COMPENSATION.
Adjusts output voltage based on ambient temperature to ensure a full charge and protect your batteries.

2010



Digital Linear Chargers

Specifications

- Waterproof, shock-and vibration-resistant aluminum construction
- Saltwater tested and fully corrosion-resistant
- Short circuit, reverse polarity, and ignition protected
- For use with 12V/6 cell batteries that are flooded/wet cell, maintenance free or starved electrolyte (AGM) only
- FCC compliant
- UL listed to marine standard 1236
- 3 year warranty
- Replaces all existing current on-board chargers (excluding portables)
- No Price Increase
- Availability: November 2010

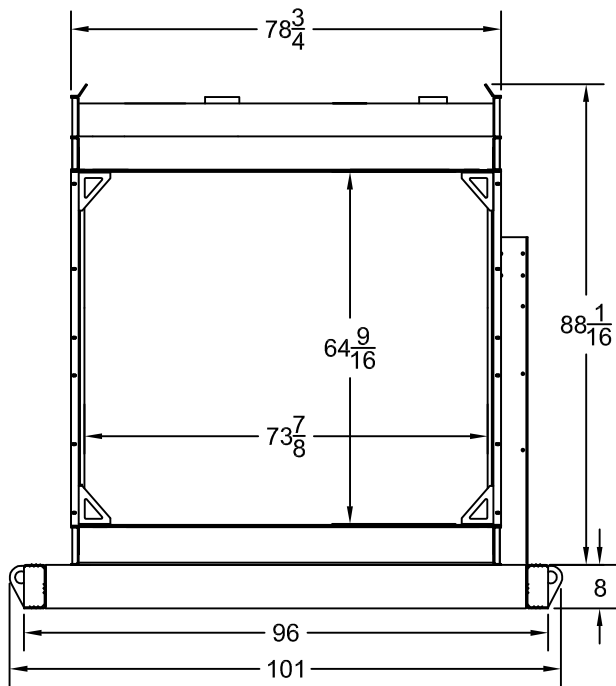
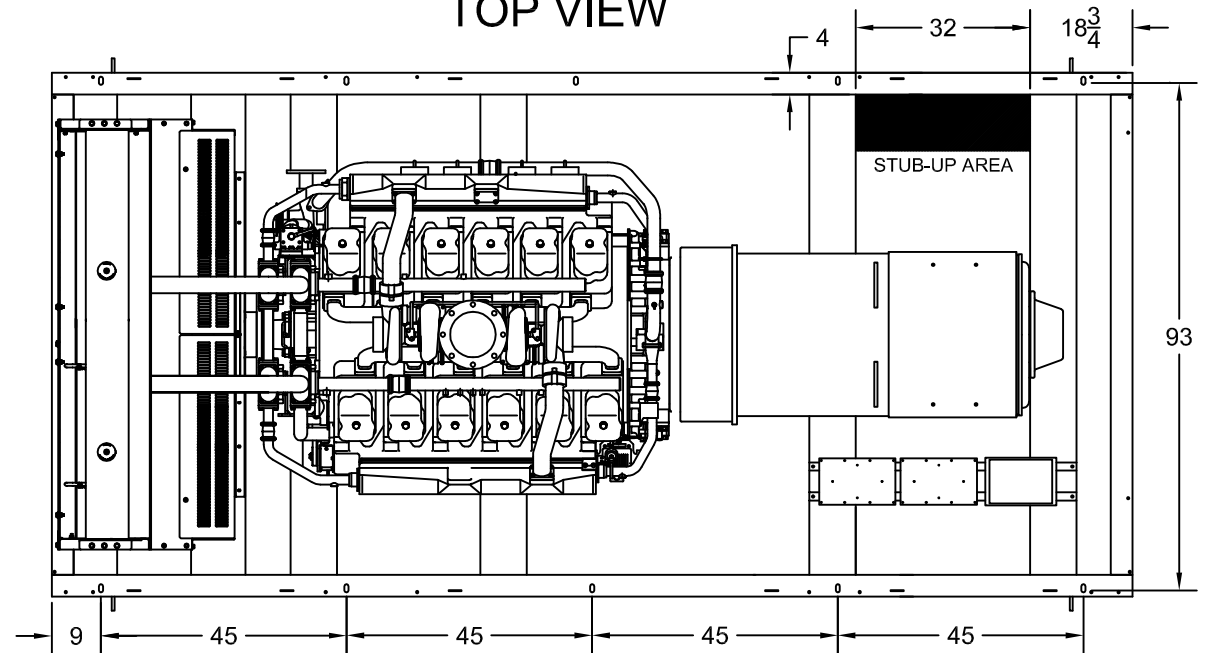


DIGITAL LINEAR ON-BOARD CHARGERS

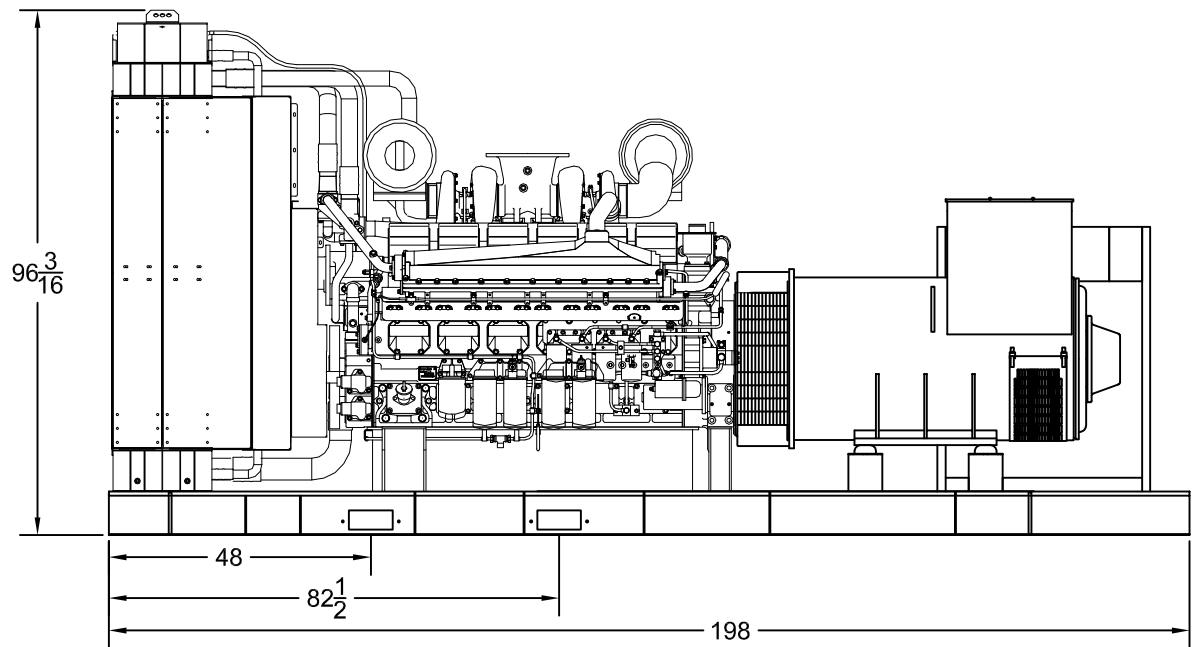
PRODUCT CODE	PRODUCT DESCRIPTION
1821065	MK 106D (1 bank x 6 amps)
1821105	MK-110D (1 bank x 10 amps)
1822105	MK-210D (2 bank x 5 amps)
1823155	MK-315D (3 bank x 5 amps)
1822205	MK-220D (2 bank x 10 amps)
1823305	MK-330D (3 bank x 10 amps)
1824405	MK-440D (4 bank x 10 amps)
1822305	MK-230D (2 bank x 15 amps)
1823455	MK-345D (3 bank x 15 amps)
1824605	MK-460D (4 bank x 15 amps)

SPMI-1M OPEN DIMENSIONAL OVERVIEW

TOP VIEW



RADIATOR VIEW

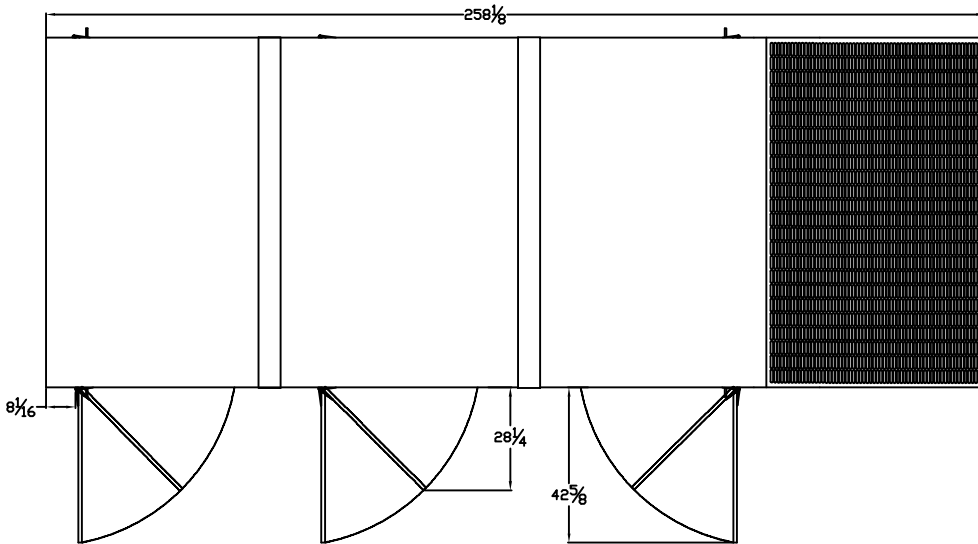


SIDE VIEW

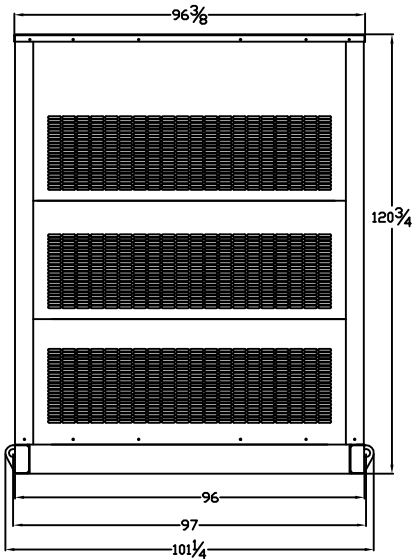
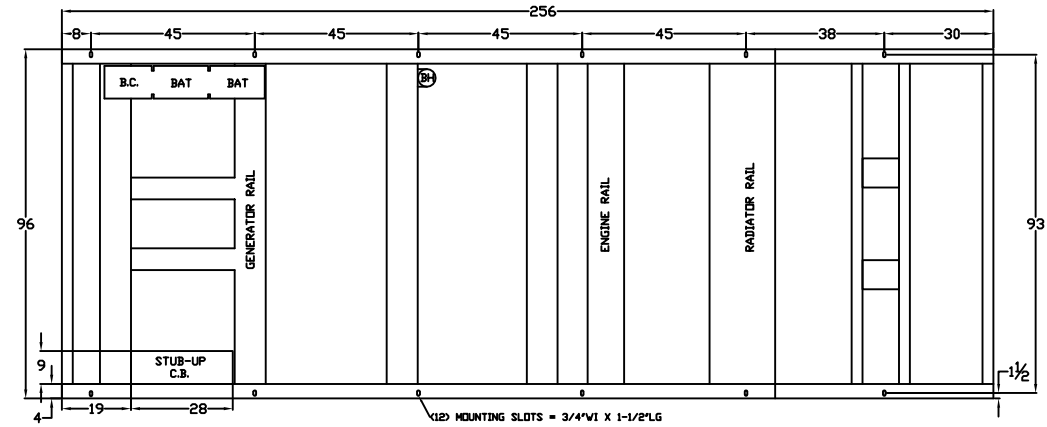
LEVEL 2 & 3 ENCLOSURE OUTLINE DIMENSIONS FOR SPMI-1M

TOP VIEW

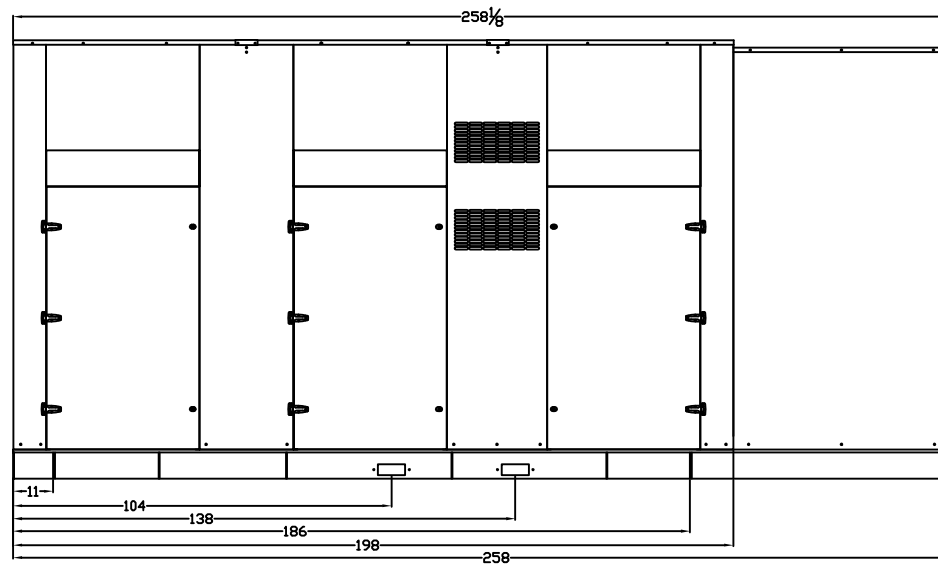
(GEN-SET HAS (6) DOORS, (3) SHOWN OPEN ARE TYPICAL FOR BOTH SIDES)



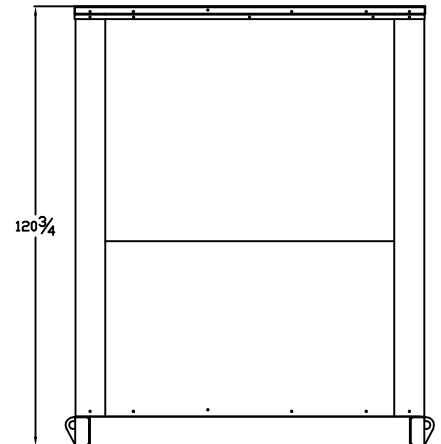
FRAME VIEW



GENERATOR END VIEW



SIDE VIEW



RADIATOR END VIEW