

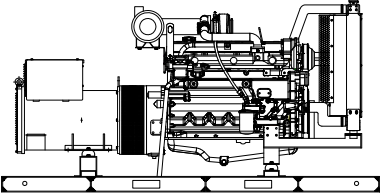


# GILLETTE GENERATORS

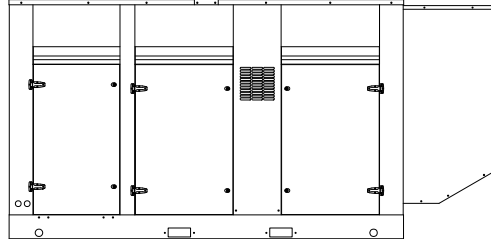
**LIQUID COOLED NAT. GAS ENGINE GENERATOR SET**

PRIME MODEL  
**PR-1000**  
60 HERTZ

Model	PRIME 105°C RISE NATURAL GAS	
	HZ	
<b>PR-1000-60 HERTZ</b>	60	100



**“OPEN” GEN-SET**  
There is no enclosure, so gen-set must be placed within a weather protected area, un-inhabited by humans or animals, with proper ventilation. Silencer not supplied, as installation requirements are not known. However, this item is available as optional equipment.



**“LEVEL 2” HOUSED GEN-SET**  
Full aluminum weather protection and superior sound attenuation for specific low noise applications. Critical grade muffler is standard.



All generator sets are USA prototype built and thoroughly tested. Production models are USA factory built and 100% load tested.



**UL1446, UL508, UL142, UL498**



**NFPA 110, 99, 70, 37**  
All generator sets meet NFPA-110 Level 1, when equipped with the necessary accessories and installed per NFPA standards.



**NEC 700, 701, 702, 708**



**NEMA ICS10, MG1, ICS6, AB1**



**ANSI C62.41, 27, 59, 32, 480, 40Q, 81U, 360-05**



**ASCE 7-05 & 7-10**  
All generator sets meet 180 MPH rating.



**EPA 40CFR Part 60, 1048, 1065, 1068**

GENERATOR MODEL	VOLTAGE		PH	HZ	NATURAL GAS FUEL		POWER LEAD CONNECTIONS
	L-N	L-L			105°C RISE PRIME RATING		
					KW/KVA	AMP	
<b>PR-1000-1-1</b>	120	240	1	60	100/100	417	4 LEAD DEDICATED 1 PH.
<b>PR-1000-3-2</b>	120	208	3	60	100/125	347	12 LEAD LOW WYE
<b>PR-1000-3-3</b>	120	240	3	60	100/125	301	12 LEAD HIGH DELTA
<b>PR-1000-3-4</b>	277	480	3	60	100/125	151	12 LEAD HIGH WYE
<b>PR-1000-3-5</b>	127	220	3	60	100/125	328	12 LEAD LOW WYE
<b>PR-1000-3-16</b>	346	600	3	60	100/125	120	4 LEAD DEDICATED 3 PH.

RATINGS: All single phase gen-sets are dedicated 4 lead windings, rated at unity (1.0) power factor. All three phase gen-sets are 12 lead windings, rated at (.8) power factor. 105°C “PRIME RATINGS” are strictly for gen-sets provide the prime source of electric power, where normal utility power is unavailable or unreliable. A 10% overload is allowed for a total of 1 hour, within every 12 hours of operation of PRIME RATED systems. All gen-set power ratings are based on temperature rise measured by resistance method as defined by MIL-STD 705C and IEEE STD 115, METHOD 6.4.4. All generators have class H (180°C) insulation system on both rotor and stator windings. All factory tests and KW/KVA charts shown above are based on 105°C (prime) R/R winding temperature, within a maximum 40°C ambient condition. Specifications & ratings are subject to change without prior notice.

# APPLICATION AND ENGINEERING DATA FOR MODEL PR-1000-60 HZ

## GENERATOR SPECIFICATIONS

Manufacturer.....Stamford Electric Generators  
Model & Type..... UCI274E-06, 4 Pole, 4 Lead, Single Phase  
..... UCI274E-311, 4 Pole, 12 Lead, Three Phase  
.....UCI274E-17, 4 Pole, 12 Lead, 600V, Three Phase  
Exciter.....Brushless, shunt excited  
Voltage Regulator.....Solid State, HZ/Volts  
Voltage Regulation.....½%, No load to full load  
Frequency.....Field convertible, 60 HZ to 50 HZ  
Frequency Regulation.....½% (½ cycle, no load to full load)  
Unbalanced Load Capability..... 100% of prime amps  
Total Stator and Load Insulation.....Class H, 180°C  
Temperature Rise.....105°C R/R, prime rating @ 40°C amb.  
1 Ø Motor Starting @ 30% Voltage Dip (240V).....450 kVA  
3 Ø Motor Starting @ 30% Voltage Dip (208-240V).....450 kVA  
3 Ø Motor Starting @ 30% Voltage Dip (480V).....580 kVA  
Bearing..... 1, Pre-lubed and sealed  
Coupling.....Direct flexible disc  
Total Harmonic Distortion..... Max 3½% (MIL-STD705B)  
Telephone Interference Factor..... Max 50 (NEMA MG1-22)  
Deviation Factor.....Max 5% (MIL-STD 405B)  
Ltd. Warranty Period..... 24 Months from date of start-up or  
..... 1000 hours use, first to occur.

## GENERATOR FEATURES

- World Renown Stamford Electric Generator having UL-1446 certification.
- Full generator protection with **Deep Sea 7420** controller, having UL-508 certification.
- Automatic voltage regulator with over-excitation, under-frequency compensation, under-speed protection, and EMI filtering. Entire solid-state board is encapsulated for moisture protection.
- Generator power ratings are based on temperature rise, measured by resistance method, as defined in MIL-STD 705C and IEEE STD 115, Method 6.4.4.
- Power ratings will not exceed temperature rise limitation for class H insulation as per NEMA MG1-22.40.
- Insulation resistance to ground, exceeds 1.5 meg-ohm.
- Stator receives 2000 V. hi-potential test on main windings, and rotor windings receive a 1500 V. hi-potential test, as per MIL-STD 705B.
- Full amortisseur windings with UL-1446 certification.
- Complete engine-generator torsional acceptance, confirmed during initial prototype testing.
- Full load testing on all engine-generator sets, before shipping.
- Self ventilating and drip-proof & revolving field design

## ENGINE SPECIFICATIONS AND APPLICATIONS DATA

### ENGINE

Manufacturer.....Power Solutions Inc. (PSI)  
Model and Type.....Heavy Duty 8.1LTCAC, 4 cycle  
Aspiration.....Turbocharged & Charge Air Cooled  
Cylinder Arrangement.....6 Cylinders, Inline  
Displacement Cu. In. (Liters).....492 (8.1)  
Bore & Stroke In. (Cm.).....4.37 x 5.9 (11.1 x 13.9)  
Compression Ratio..... 10.5:1  
Main Bearings & Style..... 7, Precision Half-Shell  
Cylinder Head.....Cast Iron  
Pistons.....Cast Aluminum  
Crankshaft.....Forged Steel  
Exhaust Valve.....Inconel, A193  
Governor.....Electronic  
Frequency Reg. (no load-full load).....Isochronous  
Frequency Reg. (steady state).....± 1/4%  
Air Cleaner.....Dry, Replaceable Cartridge  
Engine Speed..... 1800  
Piston Speed, ft/min (m./min)..... 1641 (500)  
Max Power, bhp (kwm) Prime/NG..... 199 (149)  
Ltd. Warranty Period..... 12 Months or 2000 hrs., first to occur

### FUEL SYSTEM

Type.....NAT. GAS, Vapor Withdrawal  
Fuel Pressure (kpa), in. H<sub>2</sub>O.....(1.74), 7”  
Secondary Fuel Regulator.....NG Vapor System  
Auto Fuel Lock-Off Solenoid..... Standard on all sets  
Fuel Supply Inlet Line.....2” NPTF

### FUEL CONSUMPTION

NAT. GAS: FT <sup>3</sup> /HR (M <sup>3</sup> /HR)	PRIME
100% LOAD	1330 (37.6)
75% LOAD	1030 (29.1)
50% LOAD	730 (20.6)
NG = 1000 BTU X FT <sup>3</sup> /HR = Total BTU/HR	

### OIL SYSTEM

Type..... Full Pressure  
Oil Pan Capacity qt. (L).....26.4 (25.0)  
Oil Pan Cap. W/ filter qt. (L).....28.8 (27.0)  
Oil Filter..... 1, Replaceable Spin-On

### ELECTRICAL SYSTEM

Ignition System.....Electronic  
Eng. Alternator/Starter: 24 VDC, negative ground, 45 amp/hr.  
Recommended battery to -18°C (0° F): ....(2) 12 VDC, BCI# 27,  
Max. Dimensions: 12”lg x 6 3/4” wi x 9” hi, with standard round posts. Min output 700 CCA. Battery tray (max. dim. at 12”lg x 7”wi). This model has (2) battery trays, (2) hold down straps, (2) sets of battery cables, and (1) battery charger. Installation of (2) 12VDC starting batteries connected in series for 24VDC output is required, with possible higher AMP/HR rating, as described above, if the normal environment temperature averages -13° F (-25°C) or cooler.

# APPLICATION AND ENGINEERING DATA FOR MODEL PR-1000-60 HZ

## COOLING SYSTEM

Type of System .....	Pressurized, closed recovery
Coolant Pump .....	Pre-lubricated, self-sealing
Cooling Fan Type (no. of blades) .....	Pusher (12)
Fan Diameter inches (mm).....	38" (965)
Ambient Capacity of Radiator °F (°C).....	125 (51.6)
Engine Jacket Coolant Capacity Gal (L).....	5.5 (21.0)
Radiator Coolant Capacity Gal. (L) .....	30.6 (116)
Maximum Restriction of Cooling Air Intake and discharge side of radiator in. H <sub>2</sub> O (kpa).....	0.5 (.125)
Water Pump Capacity gpm (L/min).....	75 (284)
Heat Reject Coolant: Btu/min (kw) .....	8100 (142)
Low Radiator Coolant Level Shutdown.....	Standard
Note: Coolant temp. shut-down switch setting at 230°F (110°C) with 50/50 (water/antifreeze) mix.	

## AIR REQUIREMENTS

Combustion Air, cfm (m <sup>3</sup> /min) .....	448 (12.7)
Radiator Air Flow cfm (m <sup>3</sup> /min).....	18,000 (510)
Heat Rejected to Ambient:	
Engine: kw (btu/min).....	60.3 (3430)
Alternator: kw (btu/min).....	16 (910)

## EXHAUST SYSTEM

Exhaust Outlet Size.....	5"
Max. Back Pressure, in. hg (KPA).....	3.0 (10.2)
Exhaust Flow, at rated kw: cfm (m <sup>3</sup> /min) .....	1425 (40.3)
Exhaust Temp., at rated kw: °F (°C) .....	1382 (750)
Engines are EPA certified for Natural Gas.	

## SOUND LEVELS MEASURED IN dB(A)

	Open Set	Level 2 Encl.
Level 2, Critical Silencer .....	90	75

Note: Open sets (no enclosure) has (2) optional silencer system choices due to unknown job-site applications. Level 2 enclosure has installed critical silencer with upgrade to hospital silencer. Sound tests are averaged from several test points and taken at 23 ft. (7 m) from source of noise at normal operation.

## DERATE GENERATOR FOR ALTITUDE

3% per 1000 ft.(305m) above 3000 ft. (914m) from sea level

## DERATE GENERATOR FOR TEMPERATURE

2% per 10°F(5.6°C) above 85°F (29.4°C)

## DIMENSIONS AND WEIGHTS

	Open Set	Level 2 Enclosure
Length in (cm).....	132 (335)	174 (442)
Width in (cm).....	52 (132)	52 (132)
Height in (cm).....	65 (165)	80 (203)
1 Ø Net Weight lbs (kg).....	5300 (2404)	6570 (2980)
1 Ø Ship Weight lbs (kg) .....	5575 (2529)	6915 (3137)
3 Ø Net Weight lbs (kg).....	5175 (2347)	6445 (2923)
3 Ø Ship Weight lbs (kg) .....	5450 (2472)	6790 (3080)

# DEEP SEA 7420MKII DIGITAL MICROPROCESSOR CONTROLLER

## Deep Sea 7420MKII



The “7420MKII” controller is an auto start mains (utility) failure module for single gen-set applications. This controller includes a backlit LCD display which continuously displays the status of the engine and generator at all times.

The “7420MKII” controller will also monitor speed, frequency, voltage, current, oil pressure, coolant temp., and fuel levels. These modules have been designed to display warning and shut down status. It also includes: (11) configurable inputs • (8) configurable outputs • voltage monitoring • mains (utility) failure detection • (250) event logs • configurable timers • automatic shutdown or warning during fault detection • remote start (on load) • engine preheat • advanced metering capability • hour meter • text LCD 132 x 64 pixel ratio display • protected solid state outputs • test buttons for: stop/reset • manual mode • auto mode • lamp test • start button • power monitoring (kWh, kVAh, kVAh) • IP65 rating (with supplied gasket)

This controller includes the expansion features including RS232, RS484 (using MODBUS-RTU/TCP), direct USB connection with PC, expansion optioned using DSENet for remote annunciation and remote relay interfacing for a distance of up to 3300FT. The controller software is freely downloadable from the internet and allows monitoring with direct USB cable, LAN, or by internet via the built in web interface.

### Advanced Features:

PLC editor allow user configurable functions to meet specific application requirements • Data logging to assist with fault finding with 20 parameter data logging and recording on USB drives • Multiple date and time scheduler • Set maintenance periods can be configured to maintain optimum engine performance • Modules can be integrated into building management systems (BMS) using MODBUS • Configurable MODBUS pages with RTU & TCP support • Fully configurable via DSE Configuration Suite PC software • Remote SCADA monitoring via DSE Configuration Suite PC software • Engine exerciser • Automatic load transfer • Multiple configurations

# STANDARD FEATURES FOR MODEL PR-1000-60 HZ

## STANDARD FEATURES

### CONTROL PANEL:

- Deep sea 7420 digital microprocessor with logic allows programming in the field. Controller has:
- STOP-MANUAL-AUTO modes and automatic engine shutdowns, signaled by full text LCD indicators:
  - Low oil pressure
  - High engine temp
  - Low Radiator Level
  - Three auxiliary alarms
  - Battery fail alarm
  - Engine fail to start
  - Engine over speed
  - Engine under speed
  - Over & under voltage
- Also included is tamper-proof engine hour meter

### ENGINE:

- Full flow oil filter • Air filter • Oil pump • Solenoid type starter motor • Hi-temp radiator • Jacket water pump
- Thermostat • Pusher fan and guard • Exhaust manifold
  - 24 VDC battery charging alternator • Flexible exhaust connector • "Isochronous" duty, electronic governor • Secondary dry fuel regulator • Dry fuel lock-off solenoid • Vibration isolators • Closed coolant recovery system with 50/50 water to anti-freeze mixture • flexible oil & radiator drain hose.

### AC GENERATOR SYSTEM:

- AC generator • Shunt excited • Brushless design • Circuit Breaker installed and wired to gen-set • Direct connection to engine with flex disc • Class H, 180°C insulation • Self ventilated • Drip proof construction • UL Certified

### VOLTAGE REGULATOR:

- ½% Voltage regulation • EMI filter • Under-speed protection • Over-excitation protection • total encapsulation

### DC ELECTRICAL SYSTEM:

- Battery tray • Battery cables • Battery hold down straps
- 2-stage battery float charger with maintaining & recharging automatic charge stages

### WEATHER/SOUND PROOF ALUMINUM HOUSING CORROSION RESISTANT PROTECTION CONSISTING OF:

- 9 Heated And Agitated Wash Stages
- Zinc Phosphate Etching-coating Stage
- Final Baked On Enamel Powder Coat
- 18/8 Stainless Steel Hardware

Design & specifications subject to change without prior notice. Dimensions shown are approximate. Contact Gillette for certified drawings. DO NOT USE DIMENSIONS FOR INSTALLATION PURPOSES.

