



GILLETTE GENERATORS

LIQUID COOLED DIESEL ENGINE GENERATOR SET

Model	HZ	STANDBY 130°C RISE
SPMI-1M-60 HERTZ	60	1000 KW



All generator sets are USA prototype built and thoroughly tested. Production models are USA factory built and 100% load tested.



UL2200, UL1446, UL508, UL142, UL498



NFPA 110, 99, 70, 37

All generator sets meet NFPA-110 Level 1, when equipped with the necessary accessories and installed per NFPA standards.



NEC 700, 701, 702, 708



NEMA ICS10, MG1, ICS6, AB1



ANSI C62.41, 27, 59, 32, 480, 40Q, 81U, 360-05



ASCE 7-05 & 7-10

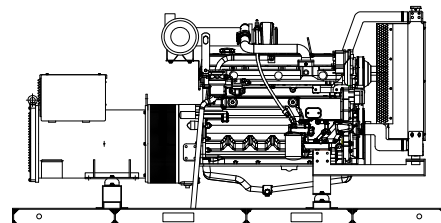
All generator sets meet 180 MPH rating.



EPA 40CFR Part 60, 1048, 1054, 1065, 1068

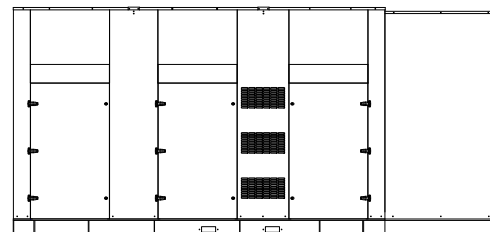
60 HZ MODEL

SPMI-1M



“OPEN” GEN-SET

There is no enclosure, so gen-set must be placed within a weather protected area, uninhabited by humans or animals, with proper ventilation. Silencer not supplied, as installation requirements are not known. However, this item is available as optional equipment.



“LEVEL 2” HOUSED GEN-SET

Full aluminum weather protection and superior sound attenuation for specific low noise applications. Critical grade muffler is standard.

GENERATOR RATINGS

GENERATOR MODEL	VOLTAGE		PH	HZ	130°C RISE STANDBY RATING		POWER LEAD CONNECTIONS
	L-N	L-L			KW/KVA	AMP	
SPMI-1M-3-2	120	208	3	60	1000/1250	3473	12 LEAD LOW WYE
SPMI-1M-3-3	120	240	3	60	1000/1250	3010	12 LEAD HIGH DELTA
SPMI-1M-3-4	277	480	3	60	1000/1250	1505	12 LEAD HIGH WYE
SPMI-1M-3-5	127	220	3	60	1000/1250	3284	12 LEAD LOW WYE
SPMI-1M-3-16	346	600	3	60	1000/1250	1204	4 LEAD HIGH WYE

RATINGS: All single phase gen-sets are dedicated 4 lead windings, rated at unity (1.0) power factor. All three phase gen-sets are 12 lead windings, rated at .8 power factor. 130° C “STANDBY RATINGS” are strictly for gen-sets that are used for back-up emergency power to a failed normal utility power source. This standby rating allows varying loads, with no overload capability, for the entire duration of utility power outage. All gen-set power ratings are based on temperature rise measured by resistance method as defined by MIL-STD 705C and IEEE STD 115, METHOD 6.4.4. All generators have class H (180°C) insulation system on both rotor and stator windings. All factory tests and KW/KVA charts shown above are based 130°C (standby) R/R winding temperature, within a maximum 40°C ambient condition. Generators operated at standby power ratings must not exceed the temperature rise limitation for class H insulation system, as specified in NEMA MG1-22.40. Specifications & ratings are subject to change without prior notice.

APPLICATION & ENGINEERING DATA FOR MODEL SPMI-1M-60 HZ

GENERATOR SPECIFICATIONS

Manufacturer..... Stamford AVK Electric Generators
Model & Type..... S6DF311-311, 4 Pole, 12 Lead, Three Phase
..... S6DE311-311, 4 Pole, 12 Lead, 480V, Three Phase
..... HCI634J-07, 4 Pole, 6 Lead, 600V, Three Phase
Exciter..... Brushless, PMG excited
Voltage Regulator..... Solid State, HZ/Volts
Voltage Regulation..... ½%, No load to full load
Frequency..... Field convertible, 60 HZ to 50 HZ
Frequency Regulation..... ± ½% (1/2 cycle, no load to full load)
Unbalanced Load Capability..... 100% of standby amps
One Step Load Acceptance..... 100% of nameplate rating
Total Stator and Load Insulation..... Class H, 180°C
Temperature Rise..... 130°C R/R, standby rating @ 40°C amb.
3 Ø Motor Starting @ 30% Voltage Dip (208-240V)...2825 kVA
3 Ø Motor Starting @ 30% Voltage Dip (480V-600V) 3100 kVA
Bearing..... 1, Pre-lubed and sealed
Coupling..... Direct flexible disc.
Total Harmonic Distortion..... Max 3½% (MIL-STD705B)
Telephone Interference Factor..... Max 50 (NEMA MG1-22)
Deviation Factor..... Max 5% (MIL-STD 405B)
Alternator..... Self ventilating and drip-proof
Ltd. Warranty Period..... 24 Months from start-up date or
..... 1000 hours use, first to occur.

GENERATOR FEATURES

- World Renown STAMFORD Generator having UL-1446 certification.
- Full generator protection with **Deep Sea 7420** controller, having UL-508 certification.
- Automatic voltage regulator with over-excitation, under-frequency compensation, under-speed protection, and EMI filtering. Entire solid-state board is encapsulated for moisture protection.
- Generator power ratings are based on temperature rise, measured by resistance method, as defined in MIL-STD 705C and IEEE STD 115, Method 6.4.4.
- Power ratings will not exceed temperature rise limitation for class H insulation as per NEMA MG1-22.40.
- Insulation resistance to ground, exceeds 1.5 meg-ohm.
- Stator receives 2000 V. hi-potential test on main windings, and rotor windings receive a 1500 V. hi-potential test, as per MIL-STD 705B.
- Full amortisseur windings with UL-1446 certification.
- Complete engine-generator torsional acceptance, confirmed during initial prototype testing.
- Full load testing on all engine-generator sets, before shipping.

ENGINE SPECIFICATIONS AND APPLICATIONS DATA

ENGINE

Manufacturer..... MITSUBISHI
Model and Type..... S12H-Y2PTAW-1, 4 cycle, liquid Cooled
Aspiration..... Turbo After Cooler, H2O to Air
Charged Air Cooled System..... H2O to Air
Cylinder Arrangement..... 12 Cylinders, V-12
Displacement Cu. In. (Liters)..... 2,265 (37.1)
Bore & Stroke In (Cm)..... 5.91 x 6.89 (15.0 x 17.5)
Compression Ratio..... 14.5:1
Main Bearings..... Tin Overlay with Babbit Backing
Cylinder Head..... Cast Iron with overhead Cam
Pistons..... Aluminum Alloy with Graphite Coating
Crankshaft..... Induction Hardened, Heat Treated Forged
Valves..... 2/ Cylinder, Heat Treated and Hardened Ex. Valves
Governor..... Electronic, Bosch
Frequency Regulation..... ± 1/4%
Air Cleaner..... Dry, Replaceable Cartridge
Engine Speed..... 1800 rpm
Max Power, bhp (kwm) Standby..... 1528 (1140)
Ltd. Warranty Period..... 2 Year or 1000 hrs, first to occur

FUEL SYSTEM

Type..... Diesel Fuel Oil (ASTM No. 2-D)
Combustion System..... Direct Injection
Fuel Injection Pump..... Electronic, Bosch P Type x2
Total Fuel Flow gal/hr (L/hr)..... 127 (480)
Fuel Filter..... Yes
Maximum Fuel Lift ft. (m)..... 10 (3)

FUEL CONSUMPTION

GAL/HR (LITER/HR)	STANDBY
100% LOAD	75.1 (284)
75% LOAD	59.7 (226)
50% LOAD	39.8 (151)

OIL SYSTEM

Type..... Full Pressure
Oil Pan Capacity qt. (L)..... 190 (180)
Oil Pan Cap. W/ filter qt. (L)..... 212 (200)
Oil Filter..... 6, Replaceable Cartridge Type

ELECTRICAL SYSTEM

Ignition System..... Electronic
Eng. Alternator/Starter: 24 VDC, negative ground, 55 amp/hr.

Recommended battery to -18°C (0° F):(2) 12 VDC, BCI# 31,
Max. Dimensions: 14"lg x 6 3/4" wi x 10" hi, with standard
round posts. Min output 1400 CCA. Battery tray (max. dim. at
15"lg x 7"wi). This model has (2) battery trays, (2) hold down
straps, (2) sets of battery cables, and (1) battery charger.
Installation of (2) 12VDC starting batteries connected in series
for 24VDC output is required, with possible higher AMP/HR
rating, as described above, if the normal environment
temperature averages -13° F (-25°C) or cooler.

CERTIFICATIONS

All engines are EPA emissions certified. All emergency
stationary diesel engines are Tier II compliant.

APPLICATION & ENGINEERING DATA FOR MODEL SPMI-1M-60 HZ

COOLING SYSTEM

Type of System Air to Air, Charged Air Cooler
Coolant PumpPre-lubricated, self-sealing
Cooling Fan Type (no. of blades) Pusher (28)
Fan Diameter inches (cm)..... 60 (152)
Ambient Capacity of Radiator °F (°C)..... 122 (50)
Engine Jacket Coolant Capacity gal. (L).....26.4 (100)
Radiator Coolant Capacity gal. (L)..... 115.2 (436)
Water Pump Capacity gpm (L/min)..... 383 (1,450)
Heat Reject Coolant: Btu/min 57,133
Air to Air Heat Reject, BTU/min. 19,552
Low Radiator Coolant Level Shutdown.....Standard
Note: Coolant temp. shut-down switch setting at 217°F (103°C) with 50/50 (water/antifreeze) mix.

COOLING AIR REQUIREMENTS

Combustion Air cfm (m³/min)3,602 (102)
Max Air Intake Restrictions:
Clean Air Cleaner, KPA (MBAR).....3.91 (16)
Max. Temp. out of Charger Air Cooler
@ 77° F (25°C), Amb. Air °F (°C)412 (211)
Radiator Cooling Air, SCFM (m³/min).....42,191 (1,194)

EXHAUST SYSTEM

Exhaust Outlet Size..... 12"
Max. Back Pressure in KPA (in. H₂O)..... 5.9 (24.1)
Exhaust Flow, at rated KW, CFM (m³/min)..... 9,534 (270)
Exhaust Temp, (Stack) °F (°C) 910 (488)

SOUND LEVELS MEASURED IN dB(A)

	Open Set	Level 2 Encl.
Level 2, Critical Silencer	99.....	88
Level 3, Hospital Silencer.....	94.....	82

Note: Open sets (no enclosure) have optional silencer system choices due to unknown job-site applications. Level 2 enclosure has installed critical silencer with upgrade to Level 3 hospital silencer. Sound tests are averaged from several test points and taken at 23 ft. (7 m) from source of noise at normal operation.

DERATE GENERATOR FOR ALTITUDE

3% per 1000 ft.(305m) above 3000 ft. (914m) from sea level

DERATE GENERATOR FOR TEMPERATURE

2% per 10°F(5.6°C) above 104°F (40°C)

DIMENSIONS AND WEIGHTS

	Open Set	Level 2 Enclosure
Length in (cm).....	198 (503)	258 (655)
Width in (cm).....	96 (244)	96 (244)
Height in (cm).....	100 (254)	121 (307)
3 Ø Net Weight lbs (kg).....	22675 (10285) .	25525 (11578)
3 Ø Ship Weight lbs (kg)	22975 (10422) .	25825 (11714)

DEEP SEA 7420MKII DIGITAL MICROPROCESSOR CONTROLLER

Deep Sea 7420MKII



The “7420MKII” controller is an auto start mains (utility) failure module for single gen-set applications. This controller includes a backlit LCD display which continuously displays the status of the engine and generator at all times.

The “7420MKII” controller will also monitor speed, frequency, voltage, current, oil pressure, coolant temp., and fuel levels. These modules have been designed to display warning and shut down status. It also includes: (11) configurable inputs • (8) configurable outputs • voltage monitoring • mains (utility) failure detection • (250) event logs • configurable timers • automatic shutdown or warning during fault detection • remote start (on load) • engine preheat • advanced metering capability • hour meter • text LCD 132 x 64 pixel ratio display • protected solid state outputs • test buttons for: stop/reset • manual mode • auto mode • lamp test • start button • power monitoring (kWh, kVAh, kVAh) • IP65 rating (with supplied gasket)

This controller includes expansion features including RS232, RS484 (using MODBUS-RTU/TCP), direct USB connection with PC, expansion optioned using DSENet for remote annunciation and remote relay interfacing for a distance of up to 3300FT. The controller software is freely downloadable from the Deep Sea website and allows monitoring with direct USB cable, LAN, or by internet via the built in web interface.

Advanced Features:

PLC editor allow user configurable functions to meet specific application requirements • Data logging to assist with fault finding with 20 parameter data logging and recording on USB drives • Multiple date and time scheduler • Set maintenance periods can be configured to maintain optimum engine performance • Modules can be integrated into building management systems (BMS) using MODBUS • Configurable MODBUS pages with RTU & TCP support • Fully configurable via DSE Configuration Suite PC software • Remote SCADA monitoring via DSE Configuration Suite PC software • Engine exerciser • Automatic load transfer • Multiple configurations

STANDARD FEATURES FOR MODEL SPMI-1M-60 HZ

STANDARD FEATURES

CONTROL PANEL:

Deep Sea 7420 digital microprocessor with logic allows programming in the field. Controller has:

- STOP-MANUAL-AUTO modes and automatic engine shutdowns, signaled by full text LCD indicators:
- Low oil pressure
- High engine temp
- Low Radiator Level
- Three auxiliary alarms
- Battery fail alarm
- Engine fail to start
- Engine over speed
- Engine under speed
- Over & under voltage

Also included is tamper-proof engine hour meter

ENGINE:

Fuel filter • Full flow Oil filter • Air filter • Fuel pump • Oil pump • Solenoid type starter motor • Hi-temp radiator • Jacket water pump • Thermostat • Pusher fan and guard • Exhaust manifold • Electronic Governor • 24 VDC battery charging alternator • Flexible fuel and exhaust connectors • Vibration isolators • Open coolant recovery system with 50/50 water to anti-freeze mixture • flexible oil & radiator hose • Shut-down sensors for low oil pressure, high coolant temp., low coolant level, high ambient temp.

AC GENERATOR SYSTEM:

AC generator • PMG excited • Brushless design • Circuit Breaker installed and wired to gen-set • Direct connection to engine with flex disc • Class H, 180°C insulation • Self ventilated • Drip proof construction • UL Certified

VOLTAGE REGULATOR:

1% Voltage regulation • EMI filter • Under-speed protection • Over-excitation protection • total encapsulation

DC ELECTRICAL SYSTEM:

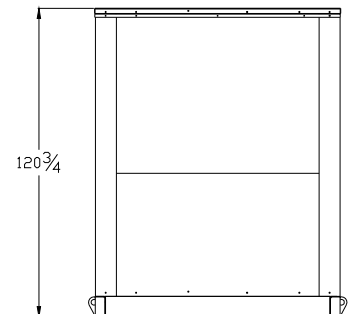
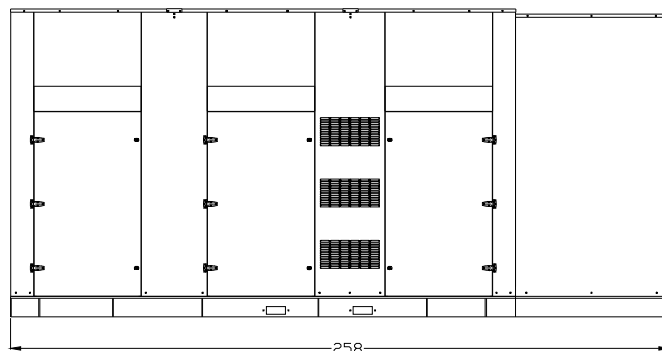
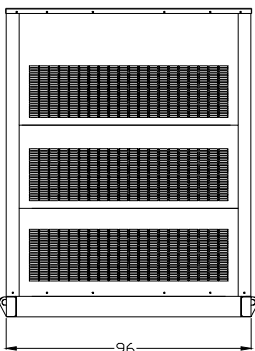
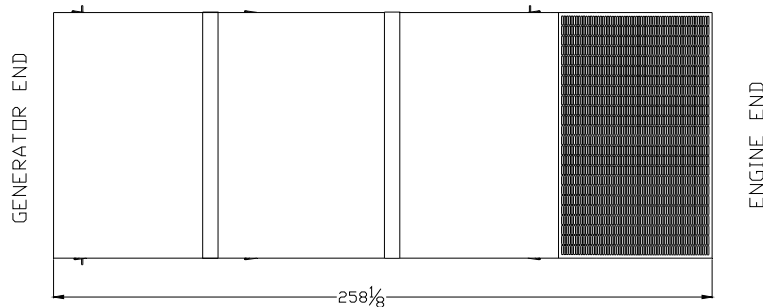
Battery tray • Battery cables • Battery hold down straps • 3-stage battery charger with float, absorption, & bulk automatic charge stages

WEATHER / SOUNDPROOF ALUMINUM HOUSING:

Corrosion Resistant Protection consisting of:

- (9) Heated and Agitated Wash Stages
- Zinc Phosphate Etching-Coating Stage
- Final Baked on Enamel Powder Coat
- 18/8 Stainless Steel Hardware

Design & specifications subject to change without prior notice. Dimensions shown are approximate. Contact Gillette for certified drawings. DO NOT USE DIMENSIONS FOR INSTALLATION PURPOSES.



Certified for US EPA-Tier 2 / Constant Speed

Standard Model [1000kWe/60Hz]

S12H-Y2PTAW-1

SPECIFICATION SHEET

MITSUBISHI

DIESEL ENGINES

GENERAL ENGINE DATA

Type	4-Cycle, Water Cooled
Aspiration	Turbo-Charged, Inter Cooler (Fresh water to Cooler)
Cylinder Arrangement	60°V
No. of Cylinders	12
Bore mm(in.)	150 (5.91)
Stroke mm(in.)	175 (6.89)
Displacement liter(in ³)	37.11 (2265)
Compression Ratio	14.5:1
Dry Weight - Engine only - kg(lb)	4300 (9482)
Wet Weight - Engine only - kg(lb)	4560 (10055)

PERFORMANCE DATA

Steady State Speed Stability Band at any Constant Load	
Electric Governor - %	±0.25 or better
Maximum Overspeed Capacity - rpm	2000
Moment of inertia of Rotating Components - kgf m ² (lbf ft ²)	55.6 (1319.6)
(Includes Std. Flywheel)	
Cyclic Speed Variation with Flywheel at 1800rpm	1/523

ENGINE MOUNTING

Maximum Bending Moment at Rear Face of Flywheel Housing - kgf m(lbf ft)	200 (1446.9)
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AIR INLET SYSTEM

Maximum Intake Air Restriction (Includes piping)	
With Clean Filter Element - mm H ₂ O (in. H ₂ O)	400 (15.7)
With Dirty Filter Element - mm H ₂ O (in. H ₂ O)	635 (25.0)

EXHAUST SYSTEM

Maximum Allowable Back Pressure - mm H ₂ O (in. H ₂ O)	600 (23.6)
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LUBRICATION SYSTEM

Oil Pressure at Idle - kgf/cm ² (psi)	2~3 (29~43)
at Rate Speed - kgf/cm ² (psi)	5~6 (71~86)
Maximum Oil Temperature - °C(°F)	110 230
Oil Capacity of Standard Pan	
High - liter (U.S. gal)	180 (48)
Low - liter (U.S. gal)	150 (39.6)
Total System Capacity (Includes Oil Filter) - liter (U.S. gal)	200 (52.8)
Maximum Angle of Installation (Std. Pan)	
(Engine Only)	
Front Down	9.5°
Front Up	11°
Side to Side	22.5°

COOLING SYSTEM

Coolant Capacity of Jacket (Engine only) - liter (U.S. gal)	83 (21.9)
Coolant Capacity of Air cooler (Engine only) - liter (U.S. gal)	17 (4.5)
Maximum External Friction Head at Engine Outlet - kgf/cm ² (psi)	
(For Jacket and Air Cooler)	0.35 (5.0)
Maximum Static Head of Coolant above Crankshaft Center - m(ft)	10 (32.8)
Standard Thermostat (modulating) Range of Jacket - °C(°F)	71~85 (160~185)
Standard Thermostat (modulating) Range of Air Cooler - °C(°F)	35~50 (95~122)
Maximum Coolant Temperature at Engine Outlet of Jacket - °C(°F)	98 (208)
Minimum Coolant Expansion Space - % of System Capacity	
(For Jacket and Air Cooler)	10 (0.4)
Maximum Coolant Temperature at Intercooler Inlet, PTAW type - °C(°F)	45 (113)
Maximum Air Restriction on Discharge Side of Radiator and Fan - mm H ₂ O(in. H ₂ O)	10 (0.4)

APPLICATION : GENERATOR

Pub. No. T13-0633-E

Certified for US EPA-Tier 2 / Constant Speed

Standard Model [1000kWe/60Hz]

S12H-Y2PTAW-1

SPECIFICATION SHEET

MITSUBISHI

DIESEL ENGINES

FUEL SYSTEM

Fuel Injector	_____	Mitsubishi Electrical controlled Unit injector × 12
Maximum Suction Head of Feed Pump - mm Hg (in. Hg)	_____	75 (3.0)
Maximum Static Head of Return Pipe - mm Hg (in.Hg)	_____	220 (8.7)

STARTING SYSTEM

Battery Charging Alternator - V- Ah	_____	24-30
Starting Motor Capacity - V - kW	_____	24-7.5 × 2
Maximum Allowable Resistance of Cranking Circuit - m Ω	_____	1.5
Recommended Minimum Battery Capacity		
At 5°C (41°F) and above - Ah	_____	300
Below 5°C (41°F) through - 5°C (23°F)	_____	600

The specifications are subject to change without notice.

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Standard Model [1000kWe/60Hz]

S12H-Y2PTAW-1

SPECIFICATION SHEET

MITSUBISHI

DIESEL ENGINES

ENGINE RATING

All data represent net performance with standard accessories such as air cleaner, inlet /exhaust manifolds, fuel oil system, L.O. pump, etc. under the condition of 100kPa(29.6inHg) barometric pressure, 77°F(25°C) ambient temperature and 30% relative humidity.

ITEM	UNIT	STAND-BY POWER	PRIME POWER		
		60Hz	60Hz		
Engine Speed	rpm	1800	1800		
No. of Cylinders		12			
Bore	mm (in.)	150 (5.91)			
Stroke	mm (in.)	175 (6.89)			
Displacement	liter (in. ³)	37.11 (2265)			
Brake Horse power without Fan	HP (kW)	1528 (1140)	1389 (1036)		
Brake Mean Effective Pressure without Fan	kgf/cm ² (psi)	20.9 (297)	19.0 (270)		
Mean Piston Speed	m/s (ft/min)	10.5 (2067)	10.5 (2067)		
Maximum Regenerative Power Absorption Capacity without Fan	HP (kW)	145 (108)	145 (108)		
Intake Air flow	m ³ /min (CFM)	102 (3602)	93 (3284)		
Exhaust Gas Flow	m ³ /min (CFM)	270 (9534)	247 (8722)		
Coolant Flow	liter/min (U.S. GPM)	1450 (383)	1450 (383)		
Coolant Flow to Intercooler (PTAW only)	liter/min (U.S. GPM)	500 (132)	500 (132)		
Cooling Air Flow (Std. Fan)	m ³ /min (CFM)	—	—		
Allowable Fan Loss Horse Power	HP (kW)	54 (40)	54 (40)		
Radiated Heat to Ambient	kcal/hr (BTU/min)	76835 (5082)	70236 (4645)		
Heat Rejection to Coolant	kcal/hr (BTU/min)	358563 (23715)	327770 (21678)		
Heat Rejection to Air Cooler (PTAW Version)	kcal/hr (BTU/min)	281728 (18633)	257534 (17033)		
Heat Rejection to Exhaust	kcal/hr (BTU/min)	863831 (57133)	794890 (52573)		
Noise Level (1 m height & distance) (excludes, Intake, Exhaust & Fan)	dB(A)	113	111		

The specifications are subject to change without notice.

APPLICATION : GENERATOR

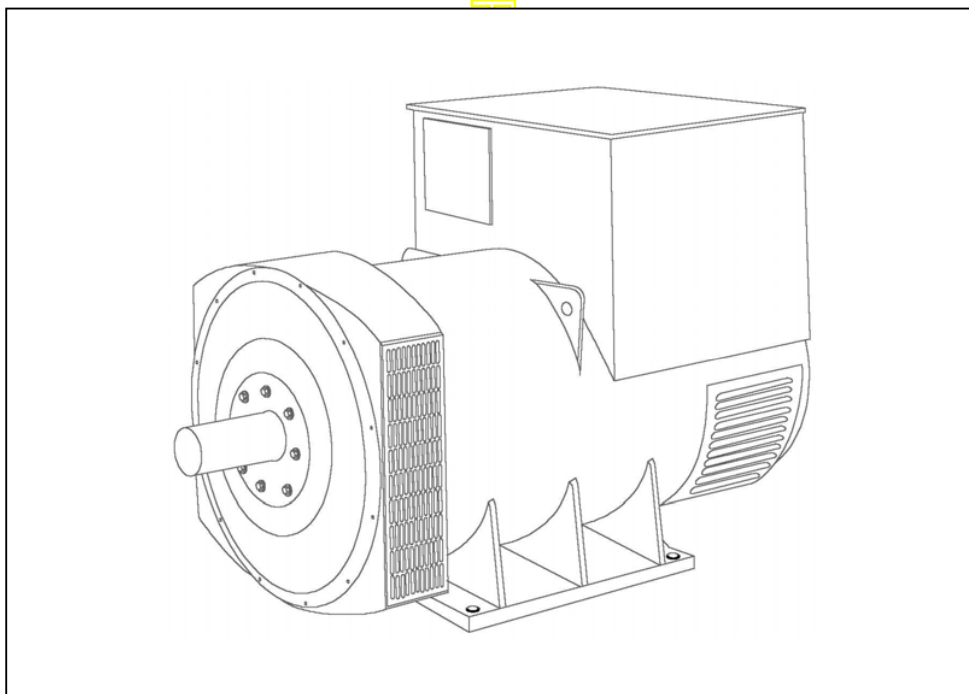
Pub. No. T13-0633-E

Dec. '06 Printed in Japan

STAMFORD®

HCI634K - Winding 311 and 312

Technical Data Sheet



SPECIFICATIONS & OPTIONS

WINDING 311 and 312

STANDARDS

Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359.

Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

MX321 AVR - STANDARD

This sophisticated Automatic Voltage Regulator (AVR) is incorporated into the Stamford Permanent Magnet Generator (PMG) system and is fitted as standard to generators of this type.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators feature a main stator with either 6 ends (Winding 312) or 12 ends (Winding 311) brought out to the terminals, which are mounted on the frame at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

DE RATES

All values tabulated on page 8 are subject to the following reductions

5% when air inlet filters are fitted.

10% when IP44 Filters are fitted.

3% for every 500 metres by which the operating altitude exceeds 1000 metres above mean sea level.

3% for every 5°C by which the operational ambient temperature exceeds 40°C.

Note: Requirement for operating in an ambient exceeding 60°C must be referred to the factory.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

WINDING 311 and 312

CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.	
A.V.R.	MX321	
VOLTAGE REGULATION	± 0.5 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)	

INSULATION SYSTEM	CLASS H							
PROTECTION	IP23							
RATED POWER FACTOR	0.8							
STATOR WINDING	DOUBLE LAYER LAP							
WINDING PITCH	TWO THIRDS							
WINDING LEADS	6 (Wdg 312) or 12 (Wdg 311)							
STATOR WDG. RESISTANCE	0.002 Ohms PER PHASE AT 22°C STAR CONNECTED							
ROTOR WDG. RESISTANCE	2.36 Ohms at 22°C							
EXCITER STATOR RESISTANCE	17 Ohms at 22°C							
EXCITER ROTOR RESISTANCE	0.079 Ohms PER PHASE AT 22°C							
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N. refer to factory for others							
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%							
MAXIMUM OVERSPEED	2250 Rev/Min							
BEARING DRIVE END	BALL. 6224 (ISO)							
BEARING NON-DRIVE END	BALL. 6317 (ISO)							
	1 BEARING				2 BEARING			
WEIGHT COMP. GENERATOR	2541 kg				2581 kg			
WEIGHT WOUND STATOR	1294 kg				1294 kg			
WEIGHT WOUND ROTOR	1093 kg				1048 kg			
WR ² INERTIA	26.5295 kgm ²				25.9823 kgm ²			
SHIPPING WEIGHTS in a crate	2601kg				2622kg			
PACKING CRATE SIZE	194 x 92 x 147(cm)				194 x 92 x 147(cm)			
	50 Hz				60 Hz			
TELEPHONE INTERFERENCE	THF<2%				TIF<50			
COOLING AIR	1.614 m³/sec 3420 cfm				1.961 m³/sec 4156 cfm			
VOLTAGE STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
VOLTAGE PARALLEL STAR (*)	190/110	200/115	208/120	220/127	208/120	220/127	230/133	240/138
VOLTAGE DELTA	220	230	240	254	240	254	266	277
KVA BASE RATING FOR REACTANCE VALUES	1110	1135	1110	1110	1275	1338	1388	1438
Xd DIR. AXIS SYNCHRONOUS	2.78	2.57	2.33	2.08	3.20	3.00	2.85	2.71
X'd DIR. AXIS TRANSIENT	0.22	0.20	0.18	0.16	0.26	0.24	0.23	0.22
X''d DIR. AXIS SUBTRANSIENT	0.15	0.14	0.13	0.11	0.18	0.17	0.16	0.15
Xq QUAD. AXIS REACTANCE	1.63	1.50	1.36	1.21	1.88	1.76	1.67	1.59
X''q QUAD. AXIS SUBTRANSIENT	0.23	0.21	0.19	0.17	0.27	0.25	0.24	0.23
Xl LEAKAGE REACTANCE	0.08	0.07	0.06	0.06	0.09	0.08	0.08	0.07
X2 NEGATIVE SEQUENCE	0.22	0.20	0.18	0.16	0.26	0.24	0.23	0.22
X0 ZERO SEQUENCE	0.02	0.02	0.02	0.02	0.03	0.03	0.03	0.03
REACTANCES ARE SATURATED				VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED				
T'd TRANSIENT TIME CONST.	0.185							
T''d SUB-TRANSTIME CONST.	0.025							
T'do O.C. FIELD TIME CONST.	3.4							
Ta ARMATURE TIME CONST.	0.049							
SHORT CIRCUIT RATIO	1/Xd							

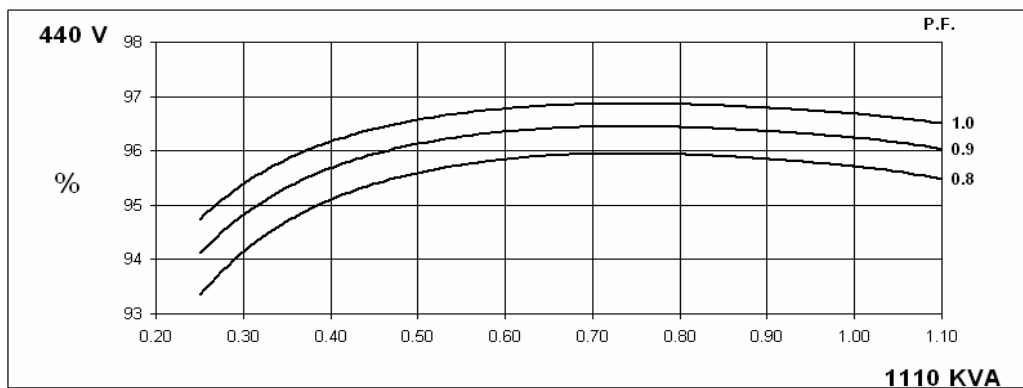
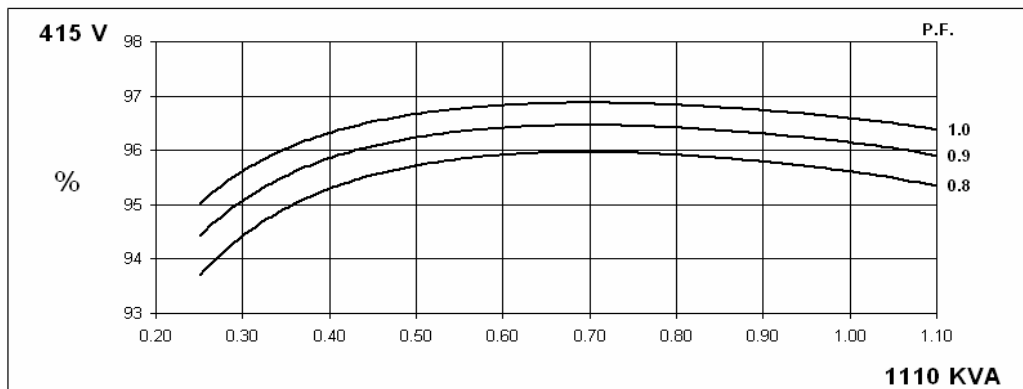
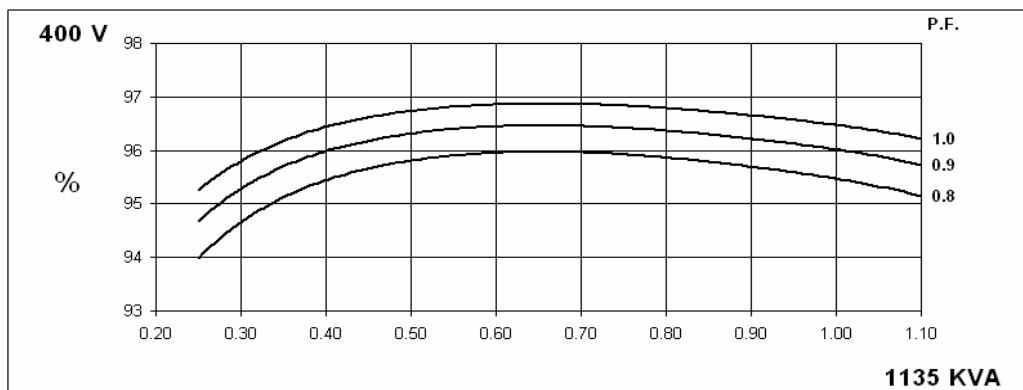
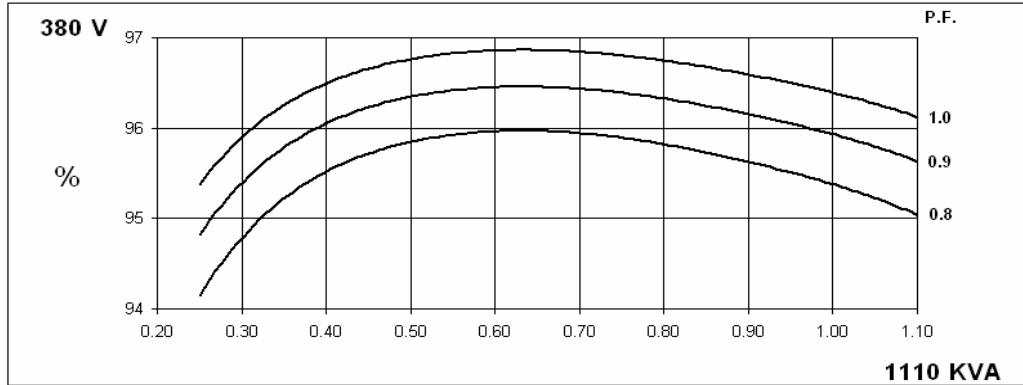
(*) Parallel Star connection only available with Wdg 311

**50
Hz**

HCI634K
WINDING 311 and 312

STAMFORD

THREE PHASE EFFICIENCY CURVES

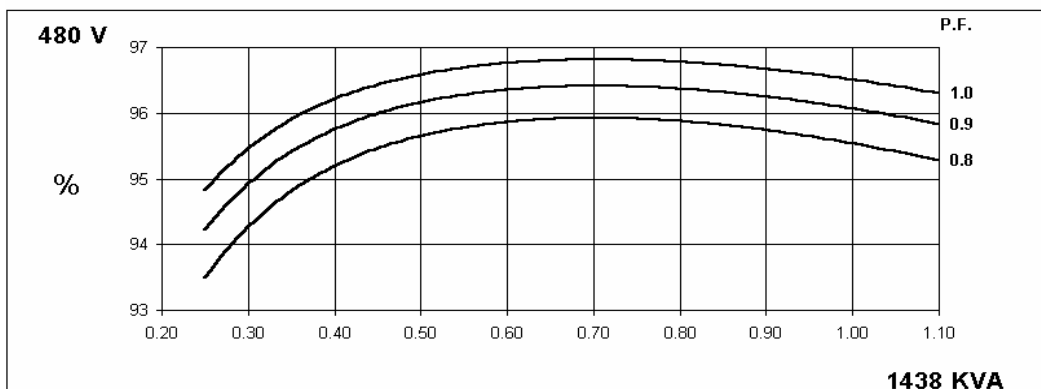
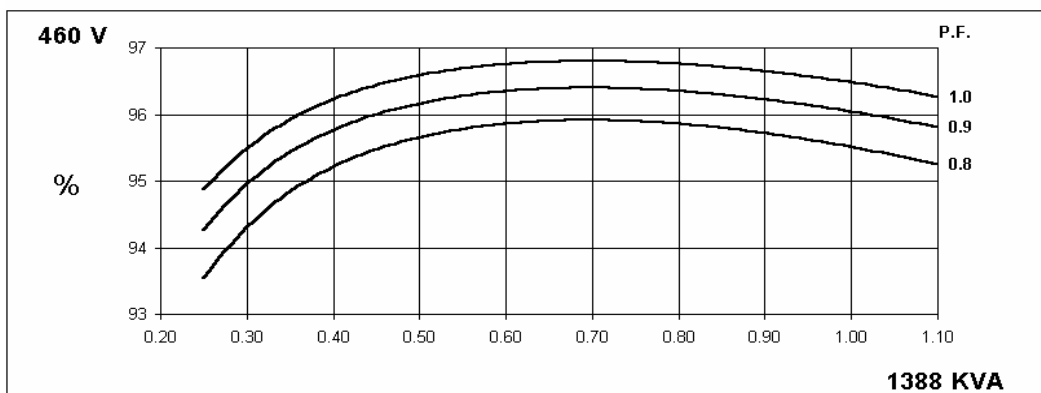
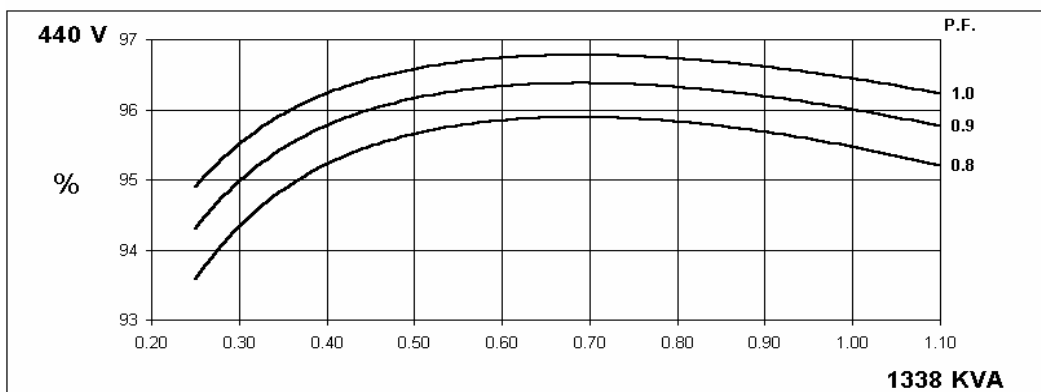
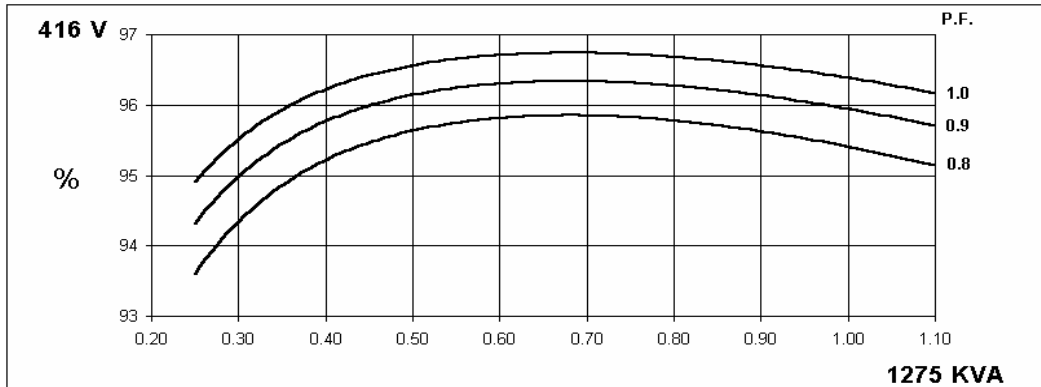


**60
Hz**

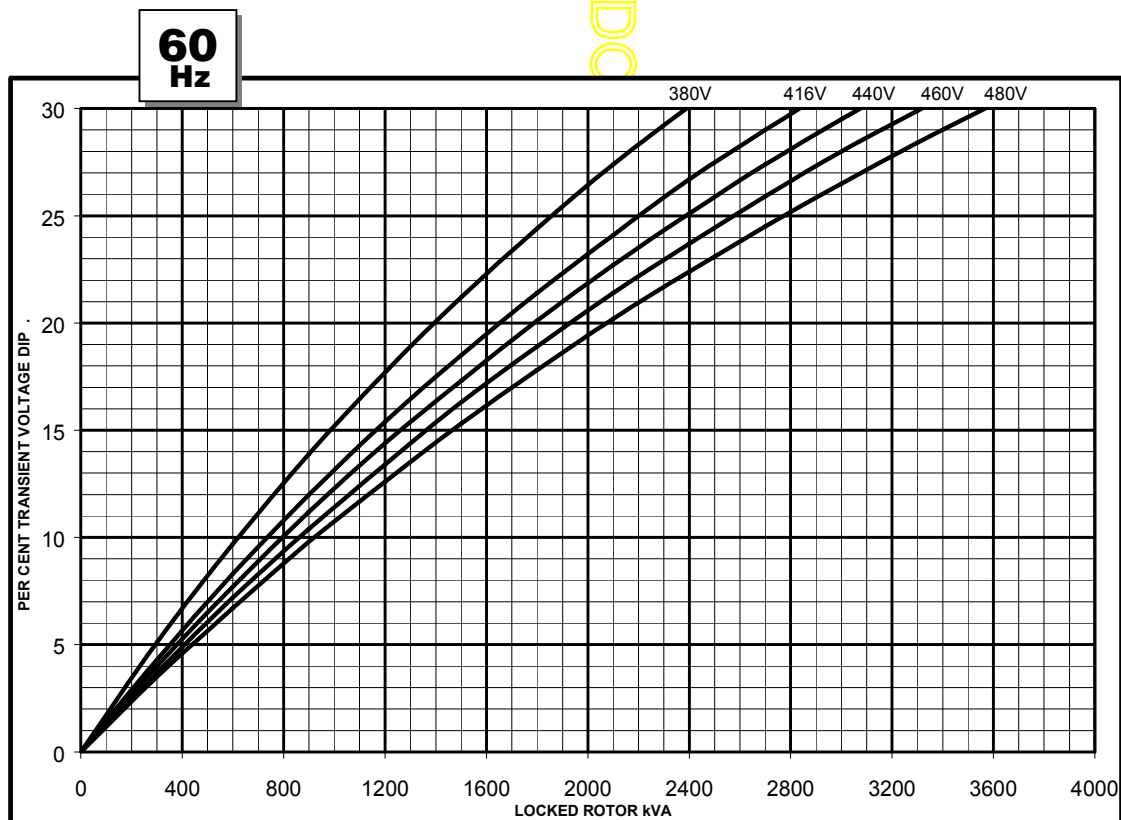
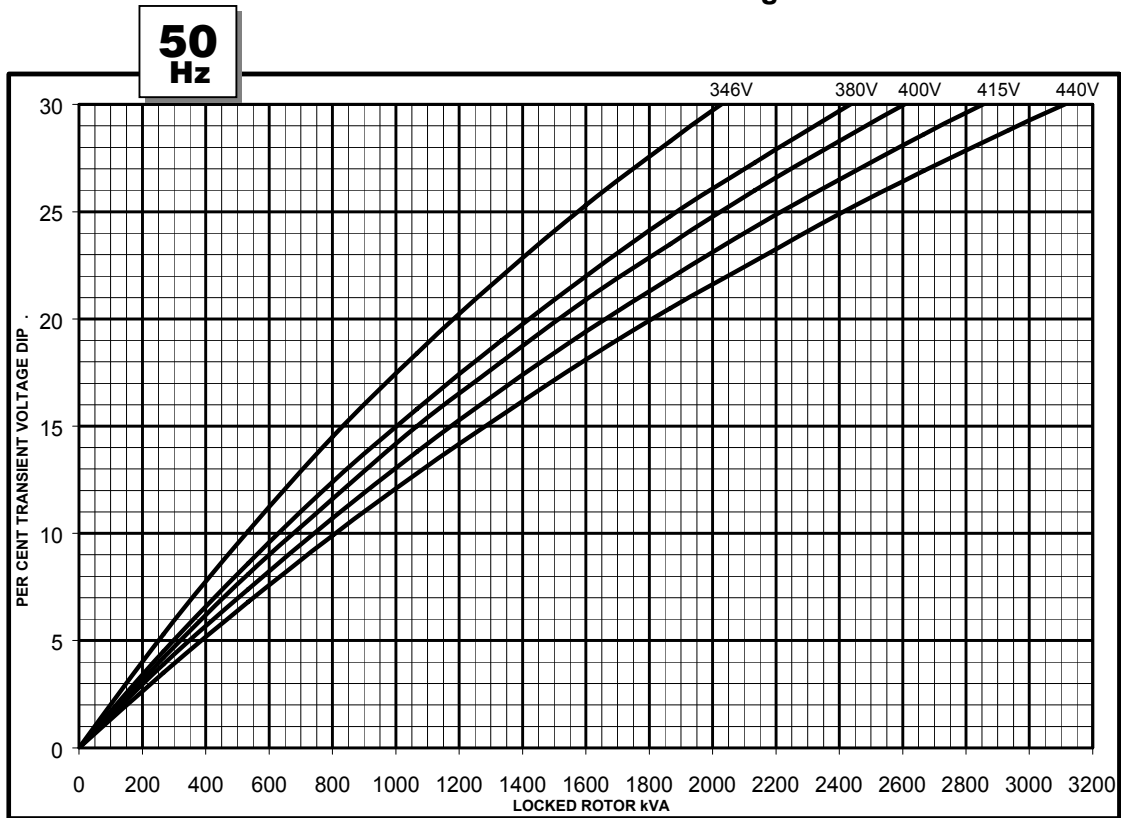
HCI634K
WINDING 311 and 312

STAMFORD

THREE PHASE EFFICIENCY CURVES



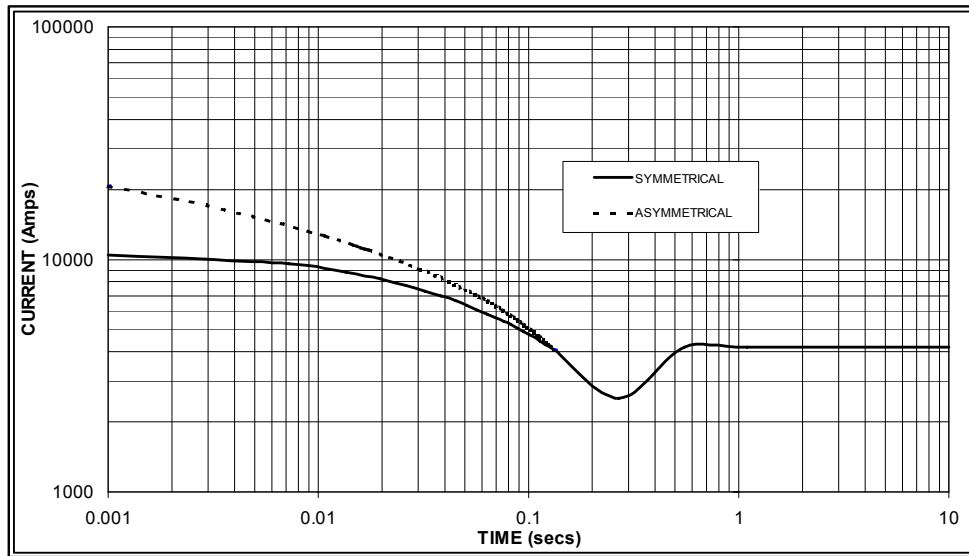
Locked Rotor Motor Starting Curve



WINDING 311 and 312

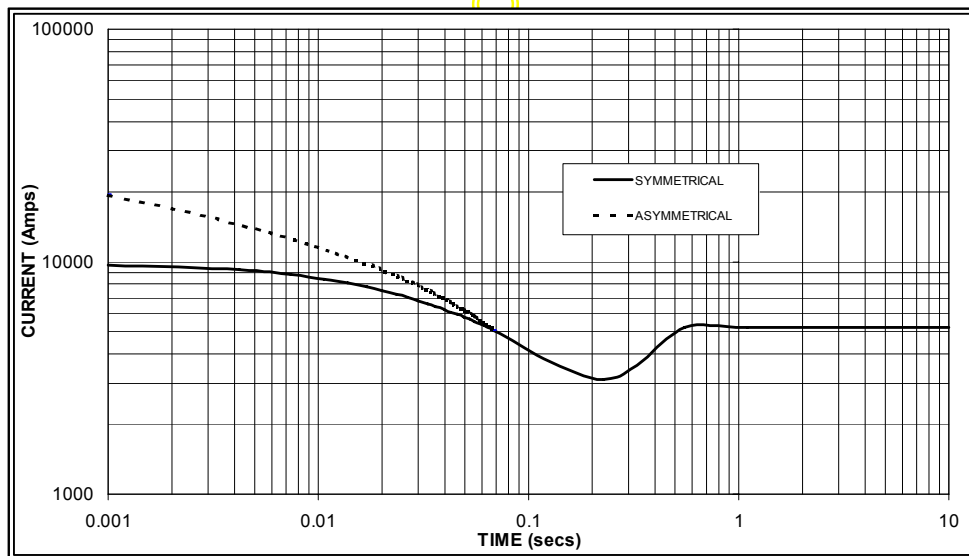
**Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed
Based on star (wye) connection.**

**50
Hz**



Sustained Short Circuit = 4,200 Amps

**60
Hz**



Sustained Short Circuit = 5,200 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
380v	X 1.00	416v	x 1.00
400v	X 1.07	440v	x 1.06
415v	X 1.12	460v	x 1.12
440v	X 1.18	480v	x 1.17

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

Note 3

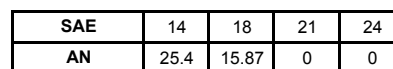
Curves are drawn for Star (Wye) connected machines.
For Delta connection multiply the Curve current value by 1.732

STAMFORD®

RATINGS

60Hz		Star (V)				Delta (V)				Star (V)				Delta (V)			
		416 440 460 480				208 220 230 240				416 440 460 480				208 220 230 240			
		208 220 230 240				416 440 460 480				208 220 230 240				416 440 460 480			
		240 254 266 277				118 123 127 131				240 254 266 277				118 123 127 131			
Parallel Star (V) *		208	220	230	240	208	220	230	240	208	220	230	240	208	220	230	240
Delta (V)		240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
kVA		1188	1238	1275	1313	1275	1338	1388	1438	1350	1413	1469	1525	1400	1463	1519	1575
kW		950	990	1020	1050	1020	1070	1110	1150	1080	1130	1175	1220	1120	1170	1215	1260
Efficiency (%)		95.6	95.6	95.7	95.7	95.4	95.5	95.5	95.5	95.3	95.3	95.4	95.4	95.1	95.2	95.3	95.3
kW Input		994	1036	1066	1098	1069	1121	1163	1205	1133	1186	1232	1279	1178	1229	1275	1322

DIMENSIONS



APPROVED DOCUMENT

STAMFORD

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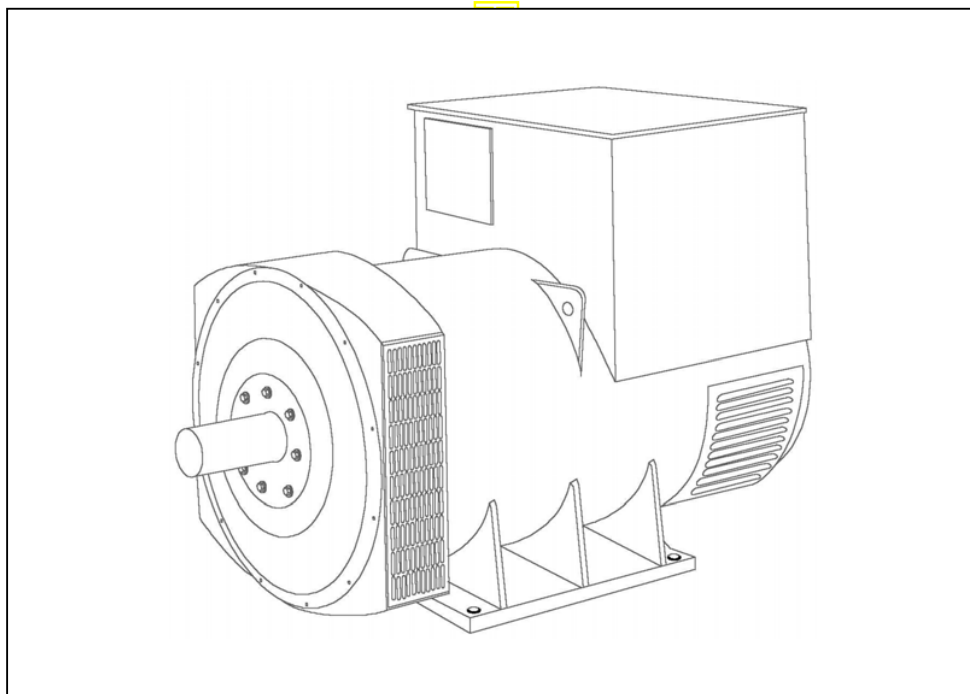
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HCI6K-311-312-TD-EN-SG-A

STAMFORD[®]

HCI634J - Winding 311 and 312

Technical Data Sheet



SPECIFICATIONS & OPTIONS

WINDING 311 and 312

STANDARDS

Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359. Other standards and certifications can be considered on request.

VOLTAGE REGULATORS

MX321 AVR - STANDARD

This sophisticated Automatic Voltage Regulator (AVR) is incorporated into the Stamford Permanent Magnet Generator (PMG) system and is fitted as standard to generators of this type.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators feature a main stator with either 6 ends (Winding 312) or 12 ends (Winding 311) brought out to the terminals, which are mounted on the frame at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

DE RATES

All values tabulated on page 8 are subject to the following reductions

5% when air inlet filters are fitted.

10% when IP44 Filters are fitted.

3% for every 500 metres by which the operating altitude exceeds 1000 metres above mean sea level.

3% for every 5°C by which the operational ambient temperature exceeds 40°C.

Note: Requirement for operating in an ambient exceeding 60°C must be referred to the factory.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

APPROVED DOCUMENT

WINDING 311 and 312

CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.	
A.V.R.	MX321	
VOLTAGE REGULATION	± 0.5 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)	

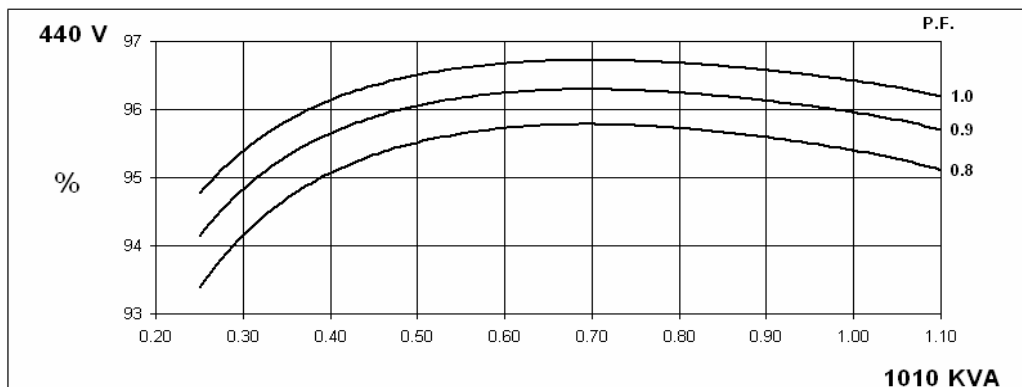
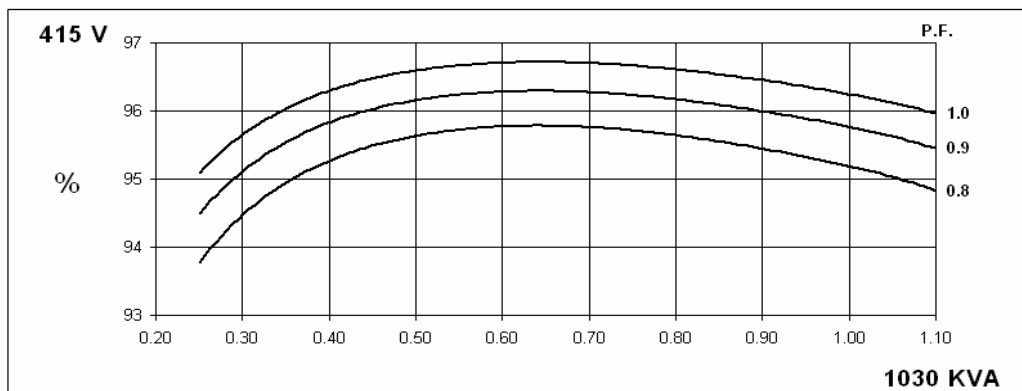
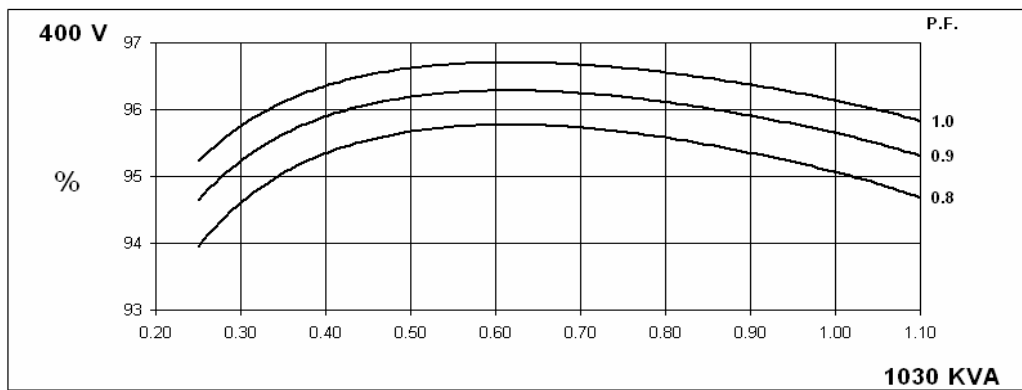
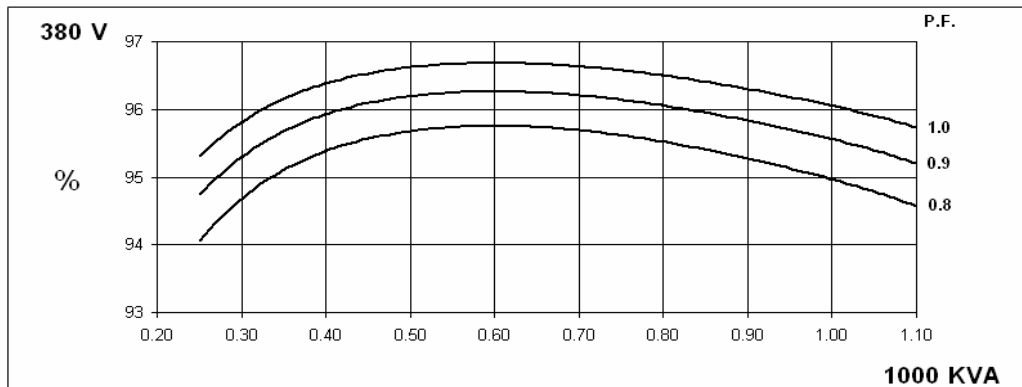
INSULATION SYSTEM	CLASS H							
PROTECTION	IP23							
RATED POWER FACTOR	0.8							
STATOR WINDING	DOUBLE LAYER LAP							
WINDING PITCH	TWO THIRDS							
WINDING LEADS	6 (Wdg 312) or 12 (Wdg 311)							
STATOR WDG. RESISTANCE	0.002 Ohms PER PHASE AT 22°C STAR CONNECTED							
ROTOR WDG. RESISTANCE	2.09 Ohms at 22°C							
EXCITER STATOR RESISTANCE	17 Ohms at 22°C							
EXCITER ROTOR RESISTANCE	0.079 Ohms PER PHASE AT 22°C							
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G, VDE 0875N. refer to factory for others							
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%							
MAXIMUM OVERSPEED	2250 Rev/Min							
BEARING DRIVE END	BALL. 6224 (ISO)							
BEARING NON-DRIVE END	BALL. 6317 (ISO)							
	1 BEARING				2 BEARING			
WEIGHT COMP. GENERATOR	2279 kg				2300 kg			
WEIGHT WOUND STATOR	1120 kg				1120 kg			
WEIGHT WOUND ROTOR	962 kg				916 kg			
WR² INERTIA	22.9287 kgm²				22.3814 kgm²			
SHIPPING WEIGHTS in a crate	2328kg				2329kg			
PACKING CRATE SIZE	183 x 92 x 140(cm)				183 x 92 x 140(cm)			
	50 Hz				60 Hz			
TELEPHONE INTERFERENCE	THF<2%				TIF<50			
COOLING AIR	1.614 m³/sec 3420 cfm				1.961 m³/sec 4156 cfm			
VOLTAGE STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
VOLTAGE PARALLEL STAR (*)	190/110	200/115	208/120	220/127	208/120	220/127	230/133	240/138
VOLTAGE DELTA	220	230	240	254	240	254	266	277
KVA BASE RATING FOR REACTANCE VALUES	1000	1030	1030	1000	1150	1200	1250	1300
Xd DIR. AXIS SYNCHRONOUS	3.02	2.81	2.61	2.25	3.49	3.25	3.10	2.96
X'd DIR. AXIS TRANSIENT	0.24	0.23	0.21	0.18	0.28	0.26	0.25	0.24
X''d DIR. AXIS SUBTRANSIENT	0.17	0.15	0.14	0.12	0.19	0.18	0.17	0.16
Xq QUAD. AXIS REACTANCE	1.78	1.66	1.54	1.33	2.05	1.91	1.82	1.74
X''q QUAD. AXIS SUBTRANSIENT	0.21	0.20	0.19	0.16	0.25	0.23	0.22	0.21
Xl LEAKAGE REACTANCE	0.09	0.08	0.07	0.07	0.10	0.10	0.09	0.09
X2 NEGATIVE SEQUENCE	0.21	0.20	0.19	0.16	0.25	0.23	0.22	0.21
X0 ZERO SEQUENCE	0.03	0.02	0.02	0.02	0.03	0.03	0.03	0.03
REACTANCES ARE SATURATED				VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED				
T'd TRANSIENT TIME CONST.	0.185							
T''d SUB-TRANSTIME CONST.	0.025							
T'do O.C. FIELD TIME CONST.	3.03							
Ta ARMATURE TIME CONST.	0.046							
SHORT CIRCUIT RATIO	1/Xd							

**50
Hz**

HCI634J
WINDING 311 and 312

STAMFORD

THREE PHASE EFFICIENCY CURVES

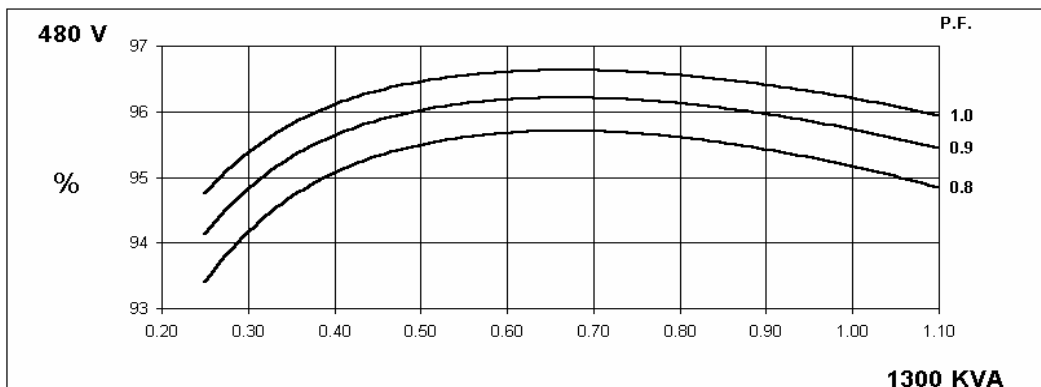
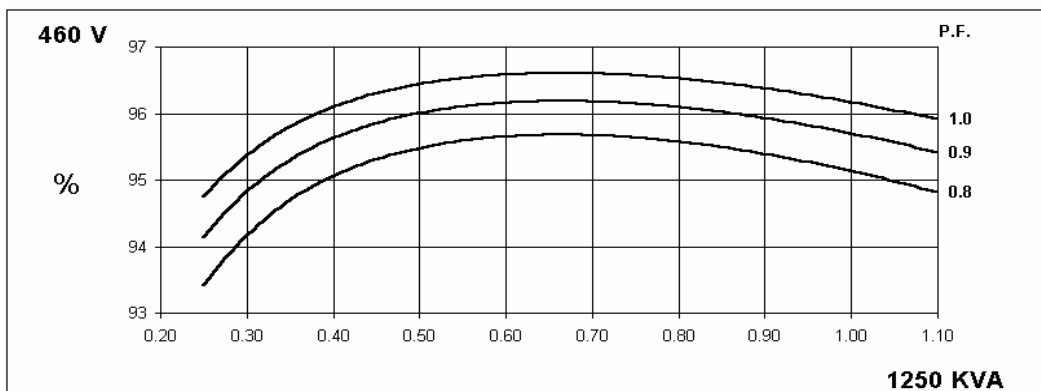
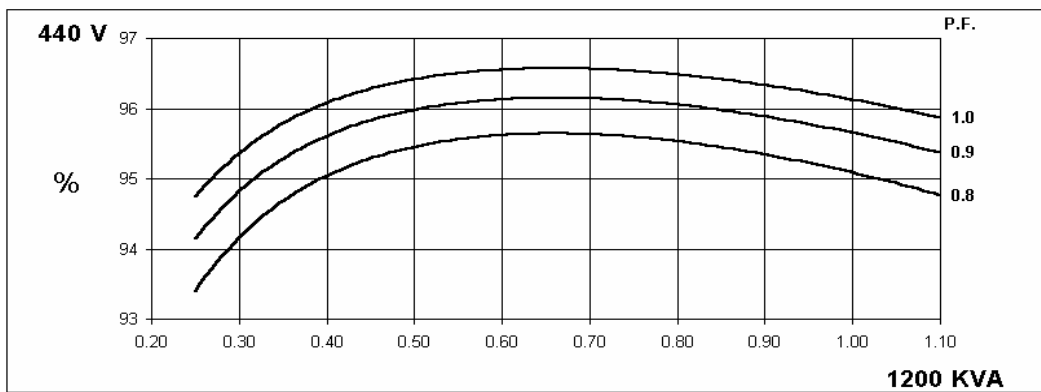
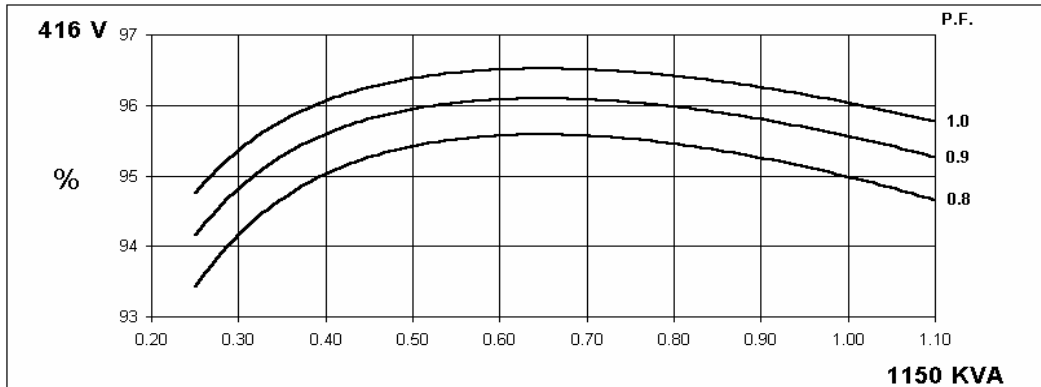


**60
Hz**

HCI634J
WINDING 311 and 312

STAMFORD

THREE PHASE EFFICIENCY CURVES

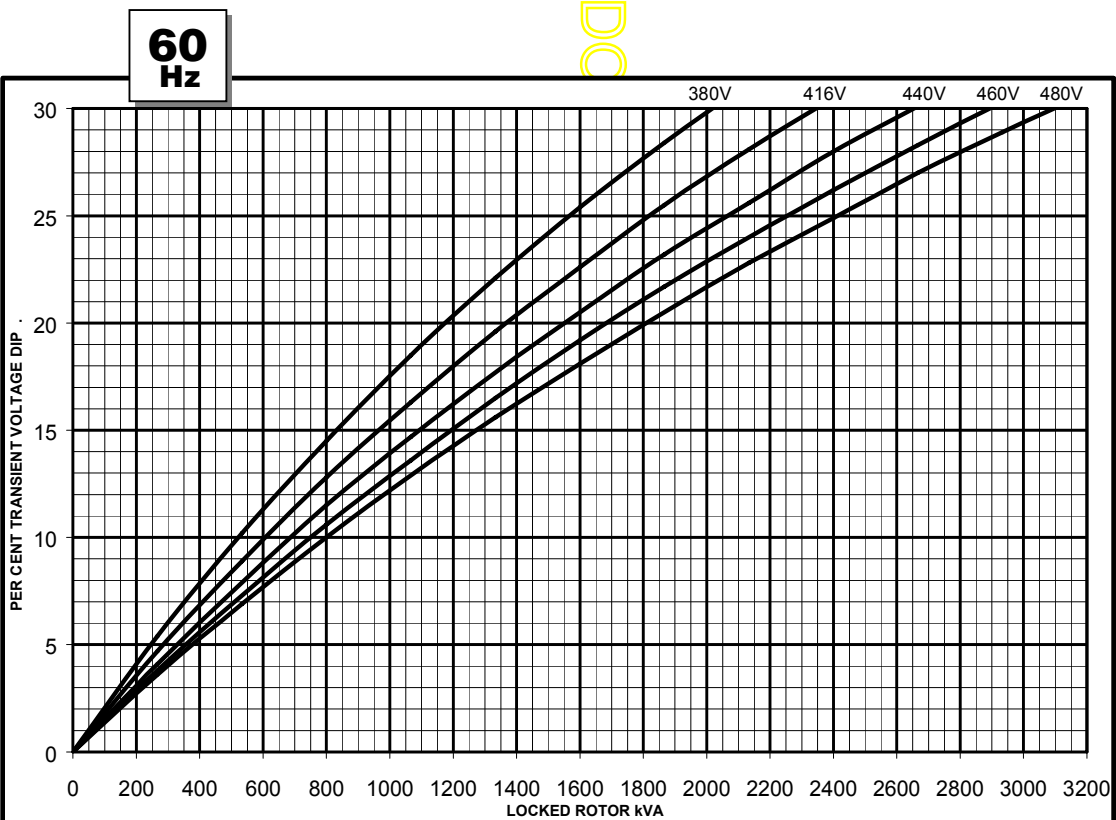
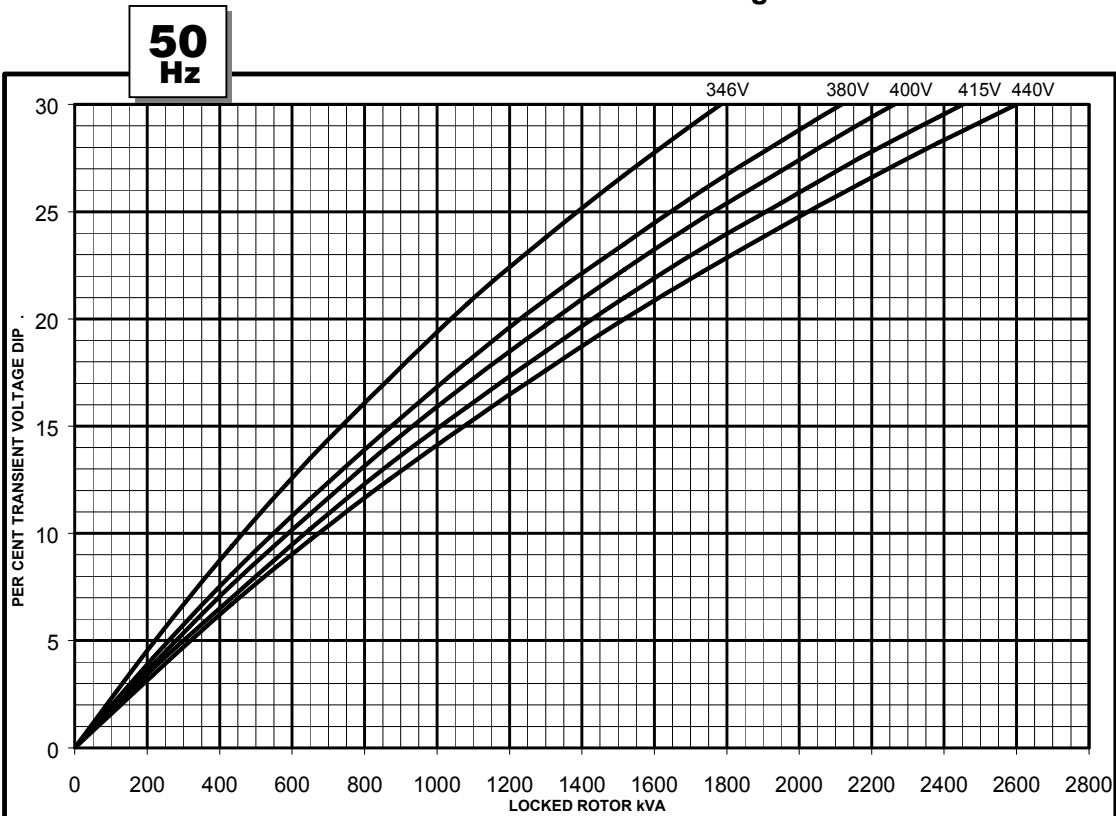


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STAMFORD

WINDING 311 and 312

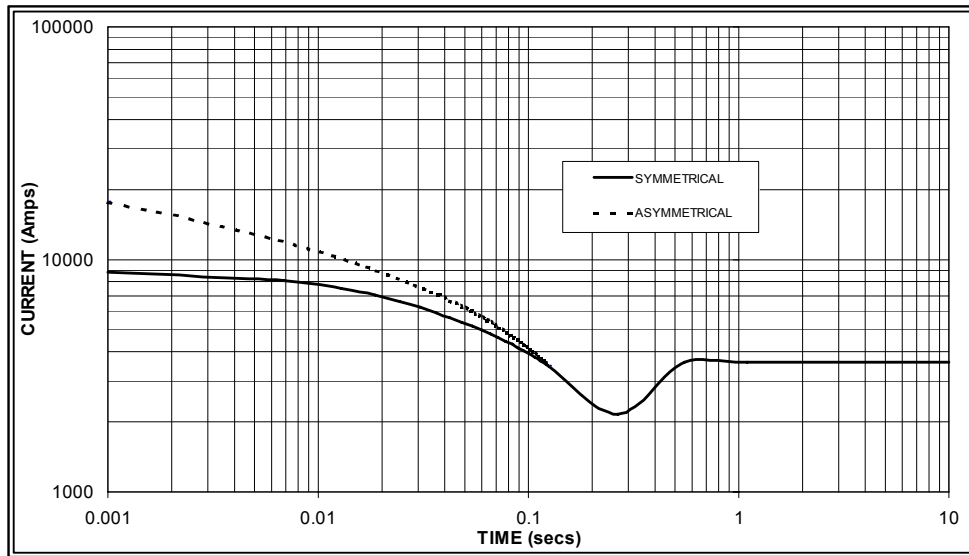
Locked Rotor Motor Starting Curve



WINDING 311 and 312

**Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed
Based on star (wye) connection.**

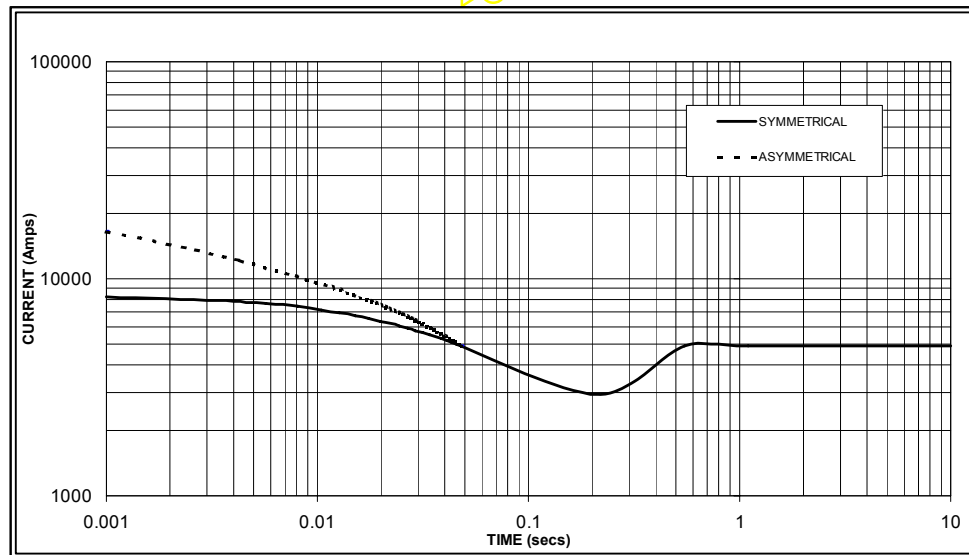
**50
Hz**



Sustained Short Circuit = 3,600 Amps



**60
Hz**



Sustained Short Circuit = 4,900 Amps

Note 1

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
380v	X 1.00	416v	x 1.00
400v	X 1.07	440v	x 1.06
415v	X 1.12	460v	x 1.12
440v	X 1.18	480v	x 1.17

The sustained current value is constant irrespective of voltage level

Note 2

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

Note 3

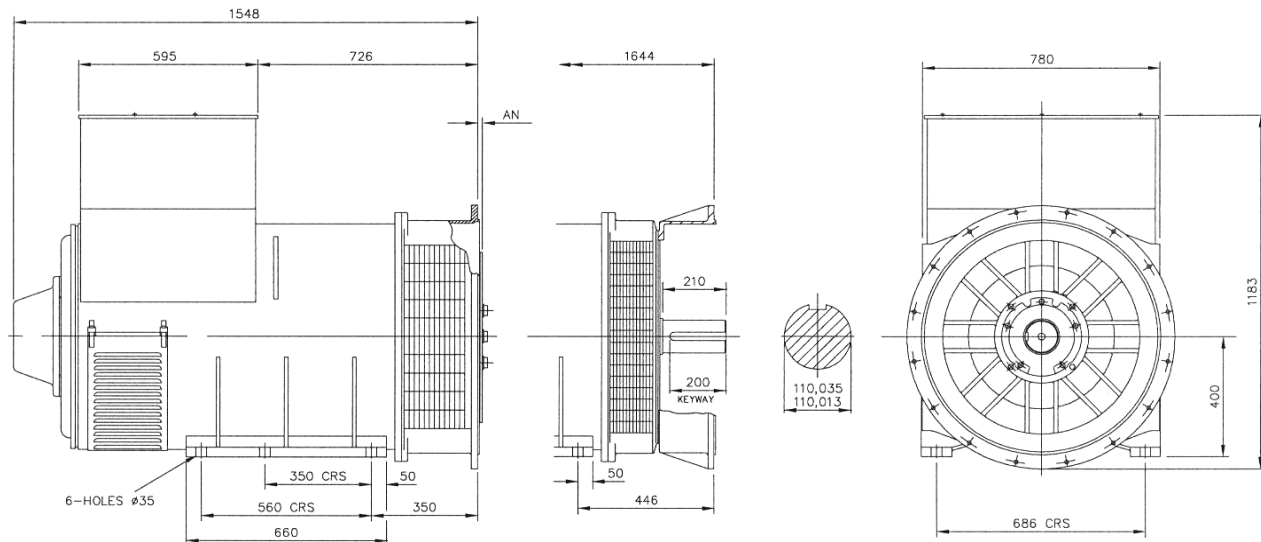
Curves are drawn for Star (Wye) connected machines.
For Delta connection multiply the Curve current value by 1.732

RATINGS

Class - Temp Rise		Cont. F - 105/40°C				Cont. H - 125/40°C				Standby - 150/40°C				Standby - 163/27°C			
50Hz	Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	Parallel Star (V) *	180	200	208	220	180	200	208	220	180	200	208	220	180	200	208	220
	Delta (V)	220	230	240	254	220	230	240	254	220	230	240	254	220	230	240	254
	kVA	900	927	927	900	1000	1030	1030	1010	1060	1070	1070	1060	1100	1110	1110	1100
	kW	720	742	742	720	800	824	824	808	848	856	856	848	880	888	888	880
	Efficiency (%)	95.3	95.4	95.5	95.6	95.0	95.1	95.2	95.4	94.7	94.9	95.1	95.3	94.6	94.8	94.9	95.2
	kW Input	756	777	777	753	842	866	866	847	895	902	900	890	930	937	936	924

60Hz	Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	Parallel Star (V) *	208	220	230	240	208	220	230	240	208	220	230	240	208	220	230	240
	Delta (V)	240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
	kVA	1063	1100	1150	1188	1150	1200	1250	1300	1206	1250	1300	1350	1250	1300	1350	1400
	kW	850	880	920	950	920	960	1000	1040	965	1000	1040	1080	1000	1040	1080	1120
	Efficiency (%)	95.2	95.3	95.3	95.4	95.0	95.1	95.1	95.2	94.8	95.0	95.0	95.1	94.7	94.8	94.9	94.9
	kW Input	893	923	965	996	968	1009	1052	1092	1018	1053	1095	1136	1056	1097	1138	1180

* Parallel Star only available with Wdg 311

DIMENSIONS


SAE	14	18	21	24
AN	25.4	15.87	0	0

APPROVED DOCUMENT

STAMFORD

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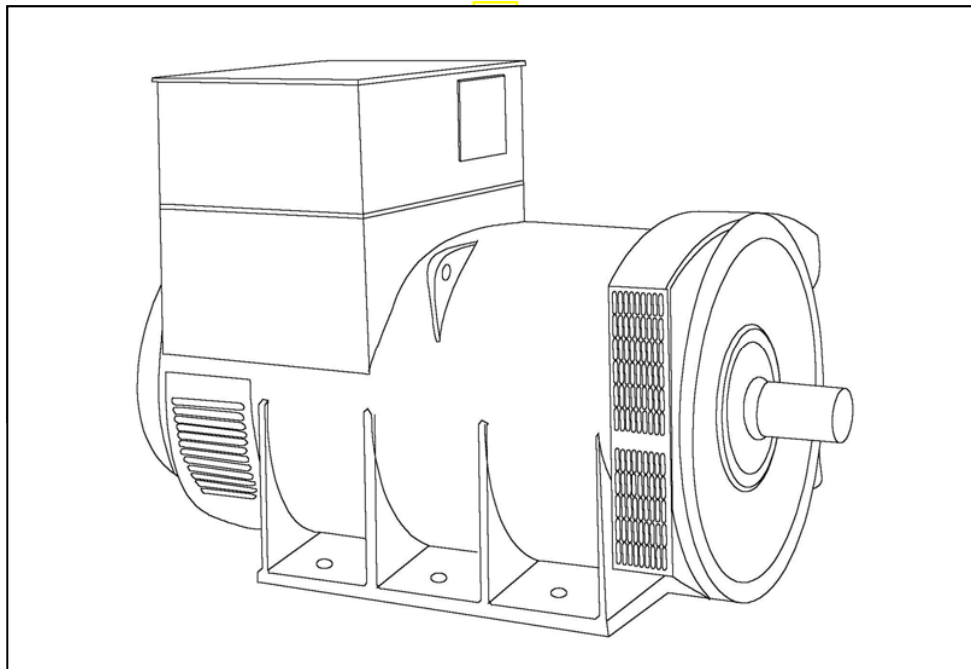
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HCI6J-311-312-TD-EN-SG-A

STAMFORD[®]

HCI634J - Winding 07

Technical  Data Sheet



SPECIFICATIONS & OPTIONS**STANDARDS**

Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359. Other standards and certifications can be considered on request.

VOLTAGE REGULATORS**MX321 AVR - STANDARD**

This sophisticated Automatic Voltage Regulator (AVR) is incorporated into the Stamford Permanent Magnet Generator (PMG) system and is fitted as standard to generators of this type.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds. Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TERMINALS & TERMINAL BOX

Standard generators feature a main stator with 6 ends brought out to the terminals, which are mounted on the frame at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals.

Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001.

At no time will the steady-state voltage regulation exceed 2%.

DE RATES

All values tabulated on page 6 are subject to the following reductions

5% when air inlet filters are fitted.

10% when IP44 filters are fitted.

3% for every 500 metres by which the operating altitude exceeds 1000 metres above mean sea level.

3% for every 5 C by which the operational ambient temperature exceeds 40 C.

Note: Requirement for operating in an ambient exceeding 60 C must be referred to the factory.

NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.

Front cover drawing typical of product range.

APPROVED DOCUMENT

HCI634J**STAMFORD****WINDING 07**

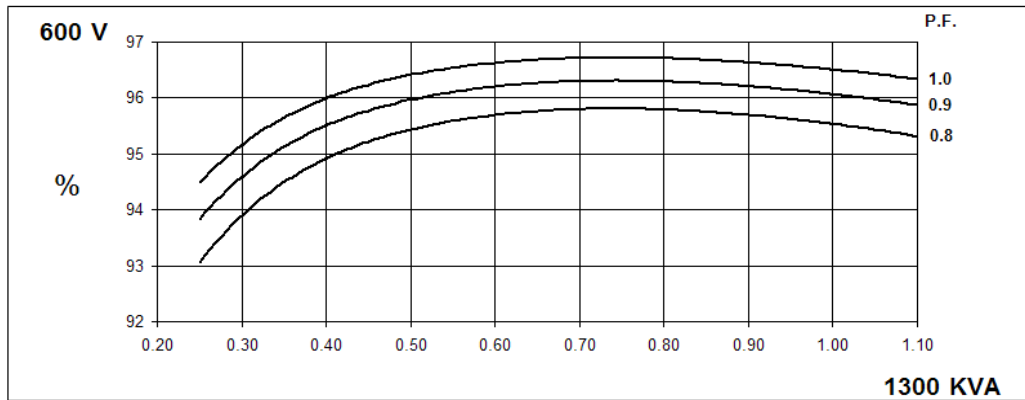
CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.	
A.V.R.	MX321	
VOLTAGE REGULATION	± 0.5 %	With 4% ENGINE GOVERNING
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 5)	
INSULATION SYSTEM	CLASS H	
PROTECTION	IP23	
RATED POWER FACTOR	0.8	
STATOR WINDING	DOUBLE LAYER LAP	
WINDING PITCH	TWO THIRDS	
WINDING LEADS	6	
STATOR WDG. RESISTANCE	0.003 Ohms PER PHASE AT 22°C SERIES STAR CONNECTED	
ROTOR WDG. RESISTANCE	2.09 Ohms at 22°C	
EXCITER STATOR RESISTANCE	17 Ohms at 22°C	
EXCITER ROTOR RESISTANCE	0.079 Ohms PER PHASE AT 22°C	
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4,VDE 0875G, VDE 0875N. refer to factory for others	
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%	
MAXIMUM OVERSPEED	2250 Rev/Min	
BEARING DRIVE END	BALL. 6224 (ISO)	
BEARING NON-DRIVE END	BALL. 6317 (ISO)	
	1 BEARING	2 BEARING
WEIGHT COMP. GENERATOR	2279 kg	2300 kg
WEIGHT WOUND STATOR	1120 kg	1120 kg
WEIGHT WOUND ROTOR	962 kg	916 kg
WR² INERTIA	22.9287 kgm²	22.3814 kgm²
SHIPPING WEIGHTS in a crate	2328 kg	2329 kg
PACKING CRATE SIZE	183 x 92 x 140(cm)	183 x 92 x 140(cm)
TELEPHONE INTERFERENCE	THF<2%	TIF<50
COOLING AIR	1.961 m³/sec 4156 cfm	
VOLTAGE STAR	600V	
VOLTAGE DELTA	346V	
kVA BASE RATING FOR REACTANCE VALUES	1300	
Xd DIR. AXIS SYNCHRONOUS	2.53	
X'd DIR. AXIS TRANSIENT	0.19	
X''d DIR. AXIS SUBTRANSIENT	0.14	
Xq QUAD. AXIS REACTANCE	1.48	
X''q QUAD. AXIS SUBTRANSIENT	0.17	
Xl LEAKAGE REACTANCE	0.06	
X2 NEGATIVE SEQUENCE	0.17	
X0 ZERO SEQUENCE	0.02	
REACTANCES ARE SATURATED		
VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED		
T'd TRANSIENT TIME CONST.	0.185s	
T''d SUB-TRANSTIME CONST.	0.025s	
T'do O.C. FIELD TIME CONST.	3.03s	
Ta ARMATURE TIME CONST.	0.046s	
SHORT CIRCUIT RATIO	1/Xd	

HCI634J

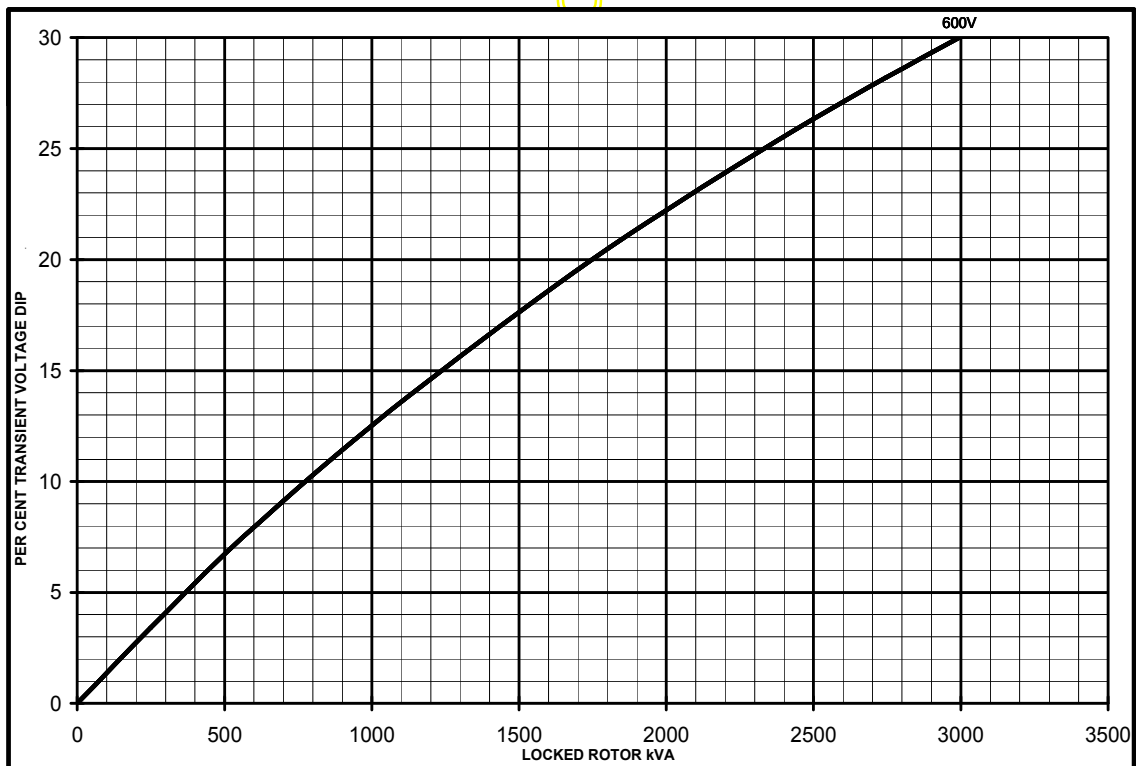
STAMFORD

Winding 07

THREE PHASE EFFICIENCY CURVES



Locked Rotor Motor Starting Curve

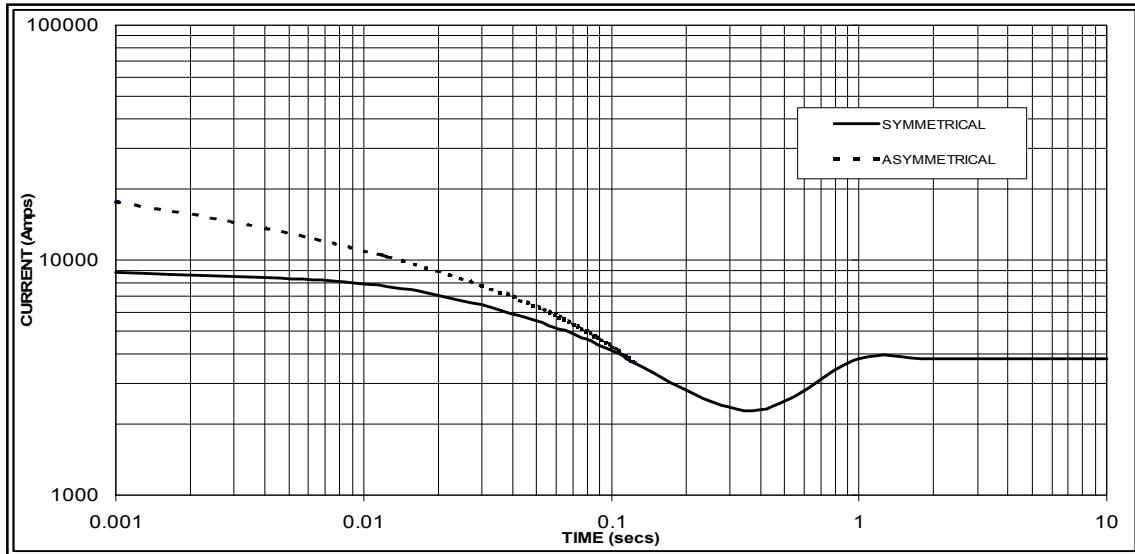


HCI634J

Winding 07

STAMFORD

Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed Based on star (wye) connection.



Sustained Short Circuit = 3800 Amps

Note

The following multiplication factor should be used to convert the values from curve for the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

HCI634J

STAMFORD

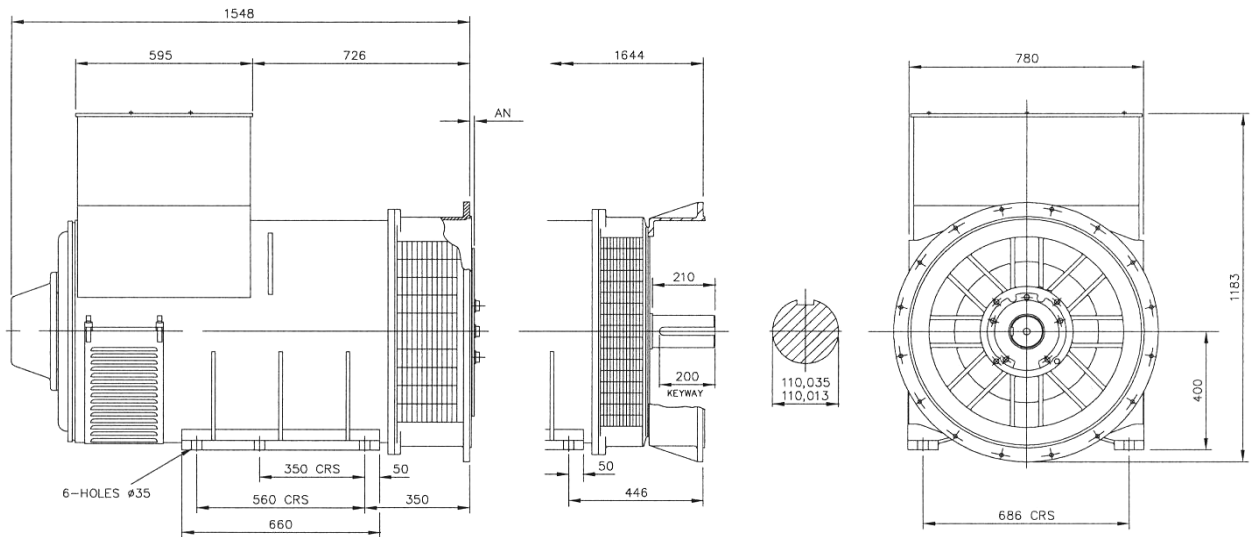
Winding 07 / 0.8 Power Factor

60Hz

RATINGS

Class - Temp Rise	Cont. F - 105/40°C	Cont. H - 125/40°C	Standby - 150/40°C	Standby - 163/27°C
Star (V)	600	600	600	600
Delta (V)	346	346	346	346
kVA	1188	1300	1350	1400
kW	950	1040	1080	1120
Efficiency (%)	95.7	95.5	95.5	95.4
kW Input	993	1089	1131	1174

APPROVED
DIMENSIONS



SAE	14	18	21	24
AN	25.4	15.87	0	0

APPROVED DOCUMENT

STAMFORD

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DSE7410/20 MKII

AUTO START & AUTO MAINS FAILURE CONTROL MODULES

DSE7420 MKII

DSE7410 MKII



KEY FEATURES

- 4-Line back-lit LCD text display
- Multiple Display Languages
- Five key menu navigation
- LCD alarm indication
- Heated display option available
- Customisable power-up text and images
- DSENet expansion compatibility
- Data logging facility upto 20 parameters
- Internal PLC editor
- Protections disable feature
- Fully configurable via PC using USB, RS232, RS485 and ethernet communication
- Front panel configuration with multi-level PIN protection
- Power save mode
- 3 phase generator sensing and protection
- 3 phase mains (utility) sensing and protection (DSE7420 MKII only)
- Automatic load transfer control (DSE7420 MKII only)
- Generator current and power monitoring (kW, kvar, kVA, pf)
- Mains current and power monitoring (kW, kvar, kVA, pf) (DSE7420 MKII only)
- kW and kvar overload and reverse power alarms
- Over current protection
- Unbalanced load protection
- Independent earth fault protection
- Breaker control via fascia buttons
- Fuel and start outputs configurable when using CAN
- 6 configurable DC outputs

- 2 configurable volt-free relay outputs
- 6 configurable analogue/digital inputs
- Support for 0 V to 10 V & 4 mA to 20 mA sensors
- Support for 3 kΩ resistive sensors
- 8 configurable digital inputs
- Configurable 5 stage dummy load and load shedding outputs
- CAN, MPU and alternator frequency speed sensing in one variant
- Real time clock
- Manual and automatic fuel pump control
- Engine pre-heat and post-heat functions
- Engine run-time scheduler
- Engine idle control for starting & stopping
- Fuel usage monitor and low fuel level alarms
- Simultaneous use of RS232, RS485 & ethernet communication ports
- True dual mutual standby using RS232 or RS485 for accurate hours balancing.
- MODBUS RTU & TCP support with configurable MODBUS pages.
- SNMP GET, SET and TRAP support built in.
- Advanced SMS messaging (additional external modem required)
- Start & stop capability via SMS messaging
- 3 configurable maintenance alarms

- Compatible with a wide range of CAN engines, including tier 4 engine support
- J1939-75 support & CAN alarm ignore function
- Uses DSE Configuration Suite PC Software for simplified configuration
- Licence-free PC software
- IP65 rating (with supplied gasket) offers increased resistance to water ingress
- Modules can be integrated into building management systems (BMS) using MODBUS RTU & TCP
- Configurable CAN parameters to read and display CAN information from external CAN devices.

KEY BENEFITS

- Automatically transfers between mains (utility) and generator (DSE7420 MKII only) for convenience.
- Hours counter provides accurate information for monitoring and maintenance periods
- User-friendly set-up and button layout for ease of use
- Multiple parameters are monitored & displayed simultaneously for full visibility
- The module can be configured to suit a wide range of applications for user flexibility
- PLC editor allows user configurable functions to meet user specific application requirements.

RELATED MATERIALS

TITLE

DSE7410 MKII & DSE7420 MKII Installation Instructions
DSE7410 MKII & DSE7420 MKII Operator Manual
DSE7410 MKII & DSE7420 MKII Configuration Suite PC Manual

DEEP SEA ELECTRONICS PLC UK

Highfield House, Hunmanby Industrial Estate, Hunmanby YO14 0PH
TELEPHONE +44 (0) 1723 890099 **FACSIMILE** +44 (0) 1723 893303
EMAIL sales@deepseapl.com **WEBSITE** www.deepseapl.com

PART NO.

053-191
057-263
057-262

DEEP SEA ELECTRONICS INC USA

3230 Williams Avenue, Rockford, IL 61101-2668 USA
TELEPHONE +1 (815) 316 8706 **FACSIMILE** +1 (815) 316 8708
EMAIL sales@deepseausa.com **WEBSITE** www.deepseausa.com

SPECIFICATIONS

DC SUPPLY

CONTINUOUS VOLTAGE RATING

8 V to 35 V Continuous
5 V for up to 1 minute

CRANKING DROPOUTS

Able to survive 0 V for 100 mS, providing supply was at least 10 V before dropout and supply recovers to 5 V. This is achieved without the need for internal batteries. LEDs and backlight will not be maintained during cranking.

MAXIMUM OPERATING CURRENT

510 mA at 12 V, 240 mA at 24 V

MAXIMUM STANDBY CURRENT

330 mA at 12 V, 160 mA at 24 V

CHARGE FAIL/EXCITATION RANGE

0 V to 35 V

GENERATOR & MAINS (UTILITY)

VOLTAGE RANGE

15 V to 415 V AC (Ph to N)
26 V to 719 V AC (Ph to Ph)

FREQUENCY RANGE

3.5 Hz to 75 Hz

MAGNETIC PICKUP

VOLTAGE RANGE

+/- 0.5 V to 70 V

FREQUENCY RANGE

10,000 Hz (max)

INPUTS

DIGITAL INPUTS A TO H

Negative switching

ANALOGUE INPUTS A, B, E & F

Configurable as:
Negative switching digital input
0 V to 10 V sensor
4 mA to 20 mA sensor
Resistive sensor

ANALOGUE INPUTS C & D

Configurable as:
Negative switching digital input
Resistive sensor

OUTPUTS

OUTPUT A & B (FUEL & START)

15 A DC at supply voltage

OUTPUTS C & D

8 A AC at 250 V AC (Volt-free)

AUXILIARY OUTPUTS E, F, G, H, I & J

2 A DC at supply voltage

DIMENSIONS

OVERALL

245 mm x 184 mm x 51 mm
9.6" x 7.2" x 2.0"

PANEL CUT-OUT

220 mm x 160 mm
8.7" x 6.3"

MAXIMUM PANEL THICKNESS

8 mm
0.3"

STORAGE TEMPERATURE RANGE

-40°C to +85 °C
-40 °F to +185 °F

OPERATING TEMPERATURE RANGE

NON-HEATED DISPLAY VARIANT

-30°C to +70 °C
-22 °F to +158 °F

HEATED DISPLAY VARIANT

-40 °C to +70 °C
-40 °F to +158 °F

DSE7410/20 MKII

AUTO START & AUTO MAINS FAILURE CONTROL MODULES

The DSE7410 MKII is an Auto Start Control Module and the DSE7420 MKII is an Auto Mains (Utility) Failure Control Module suitable for a wide variety of single, diesel or gas, gen-set applications.

Monitoring an extensive number of engine parameters, the modules will display warnings, shutdown and engine status information on the back-lit LCD screen, illuminated LEDs, remote PC and via SMS text alerts (with external modem).

The DSE7420 MKII will also monitor the mains (utility) supply. The modules include USB, RS232, RS485 and Ethernet ports as well as dedicated DSENet® terminals for system expansion.

Both modules are compatible with electronic (CAN) and non-electronic (magnetic pick-up/alternator sensing) engines and offer an extensive number of flexible inputs, outputs and extensive engine protections so the system can be easily adapted to meet the most demanding industry requirements.

The extensive list of features includes enhanced event and performance monitoring, remote communications & PLC functionality.

Dual mutual standby is now available on both the DSE7410 MKII & DSE7420 MKII using RS232 or RS485 communications. This provides for a simpler and more convenient installation with more advanced features such as true hours balancing.

The modules also feature SNMP functionality for connection to SNMP systems.

The modules can be easily configured using the DSE Configuration Suite PC software. Selected front panel editing is also available.

ENVIRONMENTAL TESTING STANDARDS

ELECTRO-MAGNETIC COMPATIBILITY

BS EN 61000-6-2
EMC Generic Immunity Standard for the Industrial Environment
BS EN 61000-6-4
EMC Generic Emission Standard for the Industrial Environment

ELECTRICAL SAFETY

BS EN 60950
Safety of Information Technology Equipment, including Electrical Business Equipment

TEMPERATURE

BS EN 60068-2-1
Ab/Ae Cold Test -30 °C
BS EN 60068-2-2
Bb/Be Dry Heat +70 °C

VIBRATION

BS EN 60068-2-6
Ten sweeps in each of three major axes
5 Hz to 8 Hz at +/-7.5 mm,
8 Hz to 500 Hz at 2 gn

HUMIDITY

BS EN 60068-2-30
Db Damp Heat Cyclic 20/55 °C
at 95% RH 48 Hours
BS EN 60068-2-78
Cab Damp Heat Static 40 °C
at 93% RH 48 Hours

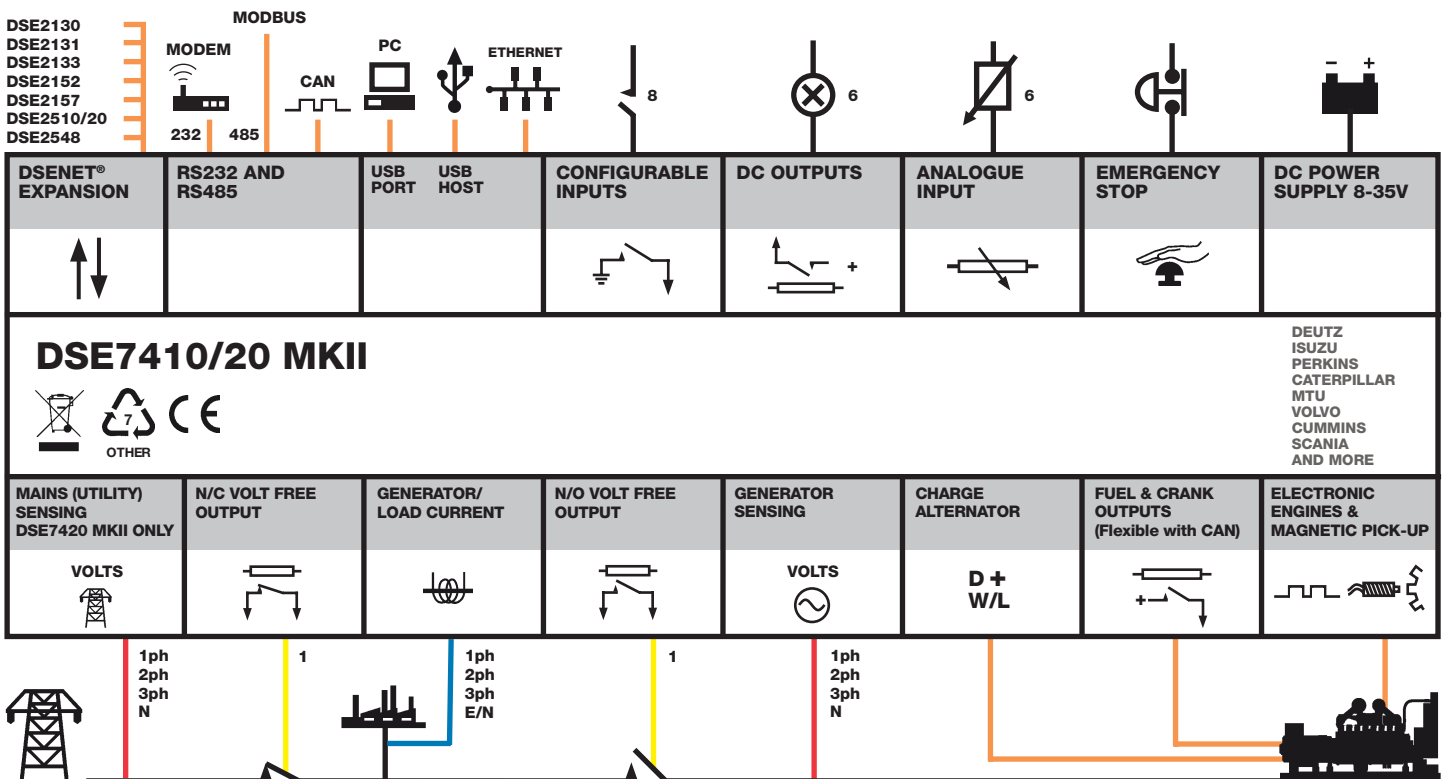
SHOCK

BS EN 60068-2-27
Three shocks in each of three major axes
15 gn in 11 mS

DEGREES OF PROTECTION PROVIDED BY ENCLOSURES

BS EN 60529
IP65 - Front of module when installed into the control panel with the supplied sealing gasket.

COMPREHENSIVE FEATURE LIST TO SUIT A WIDE VARIETY OF GEN-SET APPLICATIONS



Molded Case Circuit Breakers
Power Defense™ UL Global Series
Part Number: PDG63M1600E3RNNNNNNN



Datasheet creation date: 26/08/2019

PRODUCT VIEW *(Use Mouse to Rotate and Zoom)*

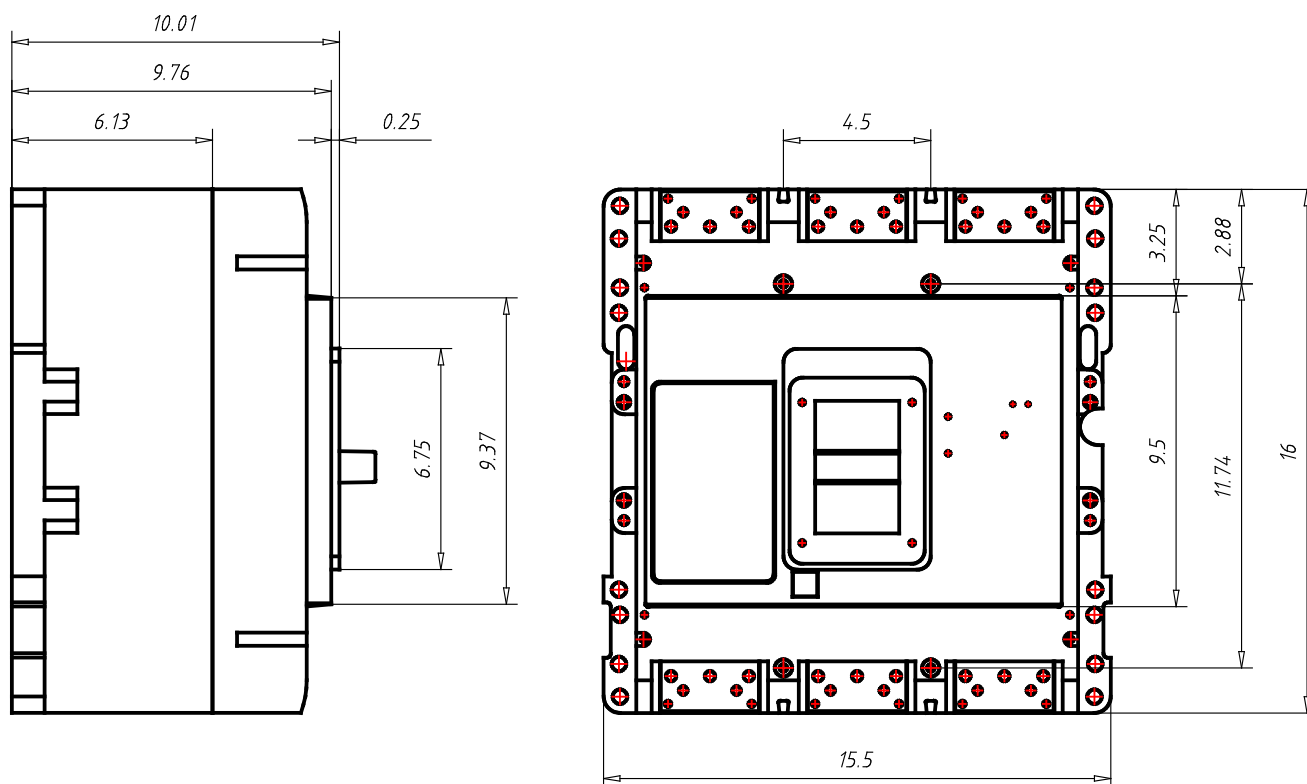
Eaton's Power Defense™ molded case circuit breakers, a globally rated platform designed to help keep your power system safe with latest protection technology. Engineered for the future: IoT and Industry 4.0 features such as built-in communications, advanced energy metering, and algorithms that signal breaker maintenance; zone selective interlock technology that clears faults quickly and locally; ArcFlash reduction options that help protect your people, and not to mention Eaton's best-in-class support and service.

Tech Data for Configured Product

Power Defense Catalog Number	PDG63M1600E3RNNNNNNN
Frame Size	Frame 6
Poles	3 Pole
Voltage	480V AC
Interruption or Breaking Capacity (Icu/Ics)	65kA
Continuous Current Rating (In)	1600A
Trip Unit Type	PXR20
Trip Unit Options 1	LSIG
Trip Unit Options 2	Relays
Indicating Accessories	None
Indicating Accessories Terminal	None
Tripping Accessories	None
Tripping Accessory Terminal	None
Tripping Accessory Voltage	None
Line Type Description	None
Line Conductor Options	N/A
Line Terminal Type	N/A
Load Type Description	None
Load Conductor Options	N/A
Load Terminal Type	N/A
Special Options - Type of Modification	None
Details	None
Additional Description	None

Molded Case Circuit Breakers
Power Defense™ UL Global Series
Part Number: PDG63M1600E3RNNNNNNN

Technical drawings



Molded Case Circuit Breakers
Power Defense™ UL Global Series
Part Number: PDG63M1600E3RNNNNNNN

General Technical Data

Frame Rating (In)	1600A
Reference Standard	UL489, CSA 22.2, IEC 60947-2 & GB
Number of poles	3
Neutral rating	-
Interruption Rating Designator	M / N / P
UL Interruption Rating to UL 489 (240Vac)	125 / 150 / 200kA
UL Interruption Rating to UL 489 (480Vac)	65 / 85 / 100kA
UL Interruption Rating to UL 489 (600Vac)	35 / 50 / 65kA
UL Interruption Rating to UL 489 (125/250Vdc)	
UL Current Limiting	-
Rated breaking capacity to IEC 60947-2 (220-240 Vac Icu)	135 / 150 / 200kA
Rated breaking capacity to IEC 60947-2 (220-240 Vac Ics)	100 / 100 / 100kA
Rated breaking capacity to IEC 60947-2 (380-415 Vac Icu)	70 / 70 / 100kA
Rated breaking capacity to IEC 60947-2 (380-415 Vac Ics)	50 / 50 / 50kA
Rated breaking capacity to IEC 60947-2 (440 Vac Icu)	50 / 70 / 100kA
Rated breaking capacity to IEC 60947-2 (440 Vac Ics)	40 / 50 / 50kA
Rated breaking capacity to IEC 60947-2 (525 Vac Icu)	30 / 35 / 40kA
Rated breaking capacity to IEC 60947-2 (525 Vac Ics)	25 / 25 / 25kA
Rated breaking capacity to IEC 60947-2 (690 Vac Icu)	15 / 20 / 35kA
Rated breaking capacity to IEC 60947-2 (690 Vac Ics)	7.5 / 13 / 18kA
Rated breaking capacity to IEC 60947-2 (125V DC Icu)	
Rated breaking capacity to IEC 60947-2 (250V DC 2P in series Ics)	25
Frequency	50/60Hz
Trip Unit Type	PXR20
Continuous Current Range	Fixed
100% UL489 Rated	Yes
Instantaneous/Short Circuit Range	Adjustable
Magnetic/Instantaneous Override	17500A
Dimensions H x W x D (inches)	16 x 15.5 x 9.75
Pole to pole distance inches	4,5
Approx Weight lbs	135
RoHS Compliance	Yes
UL File Number	E7819
Ambient Temp Calibration	
Derating at 50C	
Derating at 60C	
Derating at 70C	

1. 480Vac corresponds to 277Vac for 1P
2. 600Vac corresponds to 347Vac for 1P

Main characteristics

The Tmax family, conforming to the UL 489 and CSA C22.2 No. 5.1 Standards, is enriched with the Tmax T8 size, which allows 3000 A to be reached. Also available in the 1600 A, 2000 A and 2500 A frames, Tmax T8 is equipped with the same electronic trip units as Tmax T7, thereby guaranteeing extremely high performances able to satisfy all installation requirements. Adequately sized for the performances offered (W=16.8 / D=11.2 / H=15.0 in). Tmax T8 is able to interrupt the following short-circuit currents: 125 kA@480 V and 100 kA@600 V.



Main characteristics

General characteristics

The Tmax T8 size has both circuit breakers and molded case switches (MCS). The following tables show the main characteristics of these ranges.

Circuit breakers for power distribution

			Tmax T8
Frame size		[A]	1600/2000/2500/3000
Number of poles		[No]	3/4
Rated voltage	(AC) 50-60 Hz	[V]	600
	(DC)	[V]	–
Test voltage (1 min) 50-60 Hz		[V]	3000
Interrupting ratings		[kA rms]	V
	240 V AC	[kA rms]	125
	480 V AC	[kA rms]	125
	600 V AC	[kA rms]	100
Trip units	Electronic	PR232/P-T8	■
		PR331/P	■
		PR332/P	■
Dimensions fixed version (3p)	H	[in-mm]	15.0 - 382
	W	[in-mm]	16.8 - 427
	D	[in-mm]	11.2 - 282
Mechanical life		[operations]	15000
Weight (fixed 3p)	1600/2000/2500 A	[lbs]	161
	3000 A	[lbs]	236

Molded case switches (MCS)

The Tmax T8 MCS are derived from the corresponding circuit breakers, of which they keep the overall dimensions, the versions, the fixing systems and the possibility of mounting accessories unchanged. This version only differs from the circuit breakers in the absence of the protection trip units. All molded case switches comply with the UL 489 and CSA C22.2 Standards and are self-protected.

			Tmax T8V-D
Rating		[A]	2000/2500/3000
Poles		[No]	3/4
Magnetic override		[A]	40000
Rated voltage	AC (50-60 Hz)	[V]	600
	DC	[V]	–

NRG

Intelligent Engine Start Battery Charger



The Smart Choice for Mission-Critical Engine Starting

- Fast, accurate, mission-critical charging – gives best starting reliability
- 4-rate, temperature-compensated output – offers longest battery life
- Replace nearly any charger – without planning ahead
- Industry-first battery-fault alarm – helps dispatch service early
- Lasting reliability – field MTBF > 1 million hours with industry-best warranty
- IBC seismic certification – meets latest building codes, no installation delays
- Optional OSHPD pre-approval – already approved for California hospital projects



NRG Battery Charger Benefits and Features



Failure to start due to battery problems is the leading cause of inoperable engine generator sets.

SENS NRG battery charger maximizes starting system reliability while slashing genset servicing costs:

One NRG replaces almost any charger without extra site visits. Installers can select or change at any time 120, 208 or 240 volts AC input, 12 or 24-volt battery and output settings optimized for nearly any lead-acid or nickel cadmium battery.

Easy to understand user interface provides state-of-the-art system status – including digital metering, NFPA 110 alarms and a battery fault alarm that can send service personnel to the site before failure to start.

Batteries charged by NRG give higher performance and last longer. In uncontrolled environments precision charging by SENS increases battery life and watering intervals 400% or more.

NRG meets all relevant industry standards – including UL, NFPA 110 and CE. Seismic Certification per International Building Code (IBC) 2000, 2003, 2006. All units are C-UL listed. 50/60 Hz units add CE marking to UL agency marks.

EnerGenius reliability technology built into every charger includes:

- All-electronic operation with generous component de-rating
- Disconnected/reversed/incorrect voltage battery alarm and protection
- Protection of connected equipment against load dump transients
- Widest temperature rating, and overtemperature protection
- Superior lightning and voltage transient protection
- Demonstrated field MTBF > 1 million hours
- Standard 3-year warranty (10 years magnetics and power semiconductors) and available 10-year extended warranty

Earn the best return on your charger investment – choose SENS NRG

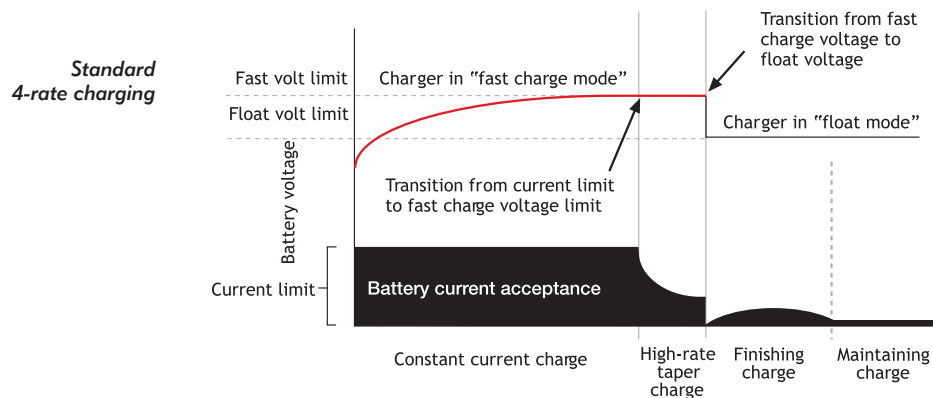
NRG Specifications

AC Input

Voltage	110-120/208-240 VAC, $\pm 10\%$, single phase, field selectable
Input current	10A charger: 6.6/3.3 amps maximum 20A charger: 12.6/6.3 amps maximum
Frequency	60 Hz $\pm 5\%$ standard; 50/60 Hz $\pm 5\%$ optional
Input protection	1-pole fuse, soft-start, transient suppression

Charger Output

Nominal voltage ratings	12 or 24 volt nominal
Optional voltage rating	12/24 volt, field selectable
Battery settings	Six discrete battery voltage programs - Low or high S.G. flooded - Low or high S.G. VRLA - Nickel cadmium 9, 10, 18, 19 or 20 cells
Regulation	$\pm 0.5\%$ (1/2%) line and load regulation
Current	10 or 20 amps nominal
Electronic current limit	105% rated output typical – no crank disconnect required
Charge characteristic	Constant voltage, current limited, 4-rate automatic equalization
Temperature compensation	Enable or disable anytime, remote sensor optional
Output protection	Current limit, 1-pole fuse, transient suppression



User Interface, Indication and Alarms

Digital meter	Automatic meter alternately displays output volts, amps ¹
Accuracy	$\pm 2\%$ volts, $\pm 5\%$ amps
Alarms	LED and Form C contact(s) per table:



Front panel status display

Alarm System Functions

Alarm code "C" (meets requirements of NFPA 110)	
AC good	LED
Float mode	LED
Fast charge	LED
Temp comp active	LED
AC fail	LED and Form C contact ²
Low battery volts	LED and Form C contact ²
High battery volts	LED and Form C contact ²
Charger fail	LED and Form C contact ²
Battery fault ³	LED and Form C contact ²

- Three-position jumper allows user to select from three display settings: alternating volts / amps (normal), constant volts, or constant amps
- Contacts rated 2A @ 30 VDC resistive
- Battery fault alarm indicates these fault conditions:
 - Battery disconnected - Battery polarity reversed - Mismatched charger battery voltage - Open or high resistance charger to battery connection
 - Open battery cell or excessive internal resistance

Controls

AC input voltage select
Optional 12/24-volt output select
Battery program select
Meter display select
Fast charger enable/disable
Temp compensation enable
Remote temp comp enable

Field-selectable switch
Field-selectable two-position jumper
Field-selectable six-position jumper
Field-selectable three-position jumper
Field-selectable two-position jumper
Standard. Can be disabled or re-enabled in the field
Connect optional remote sensor to temp comp port



Simple field adjustments

Environmental

Operating temperature
Over temperature protection
Humidity
Vibration (10A unit)
Transient immunity
Seismic Certification

-20C to +60C, meets full specification to +45C
Gradual current reduction to maintain safe power device temperature
5% to 95%, non-condensing
UL 991 Class B (2G sinusoidal)
ANSI/IEEE C62.41, Cat. B, EN50082-2 heavy industrial, EN 61000-6-2
IBC 2000, 2003, 2006, 2009 Maximum S_{ds} of 2.28 g, Optional OSHPD pre-approval

Agency Standards

Safety

C-UL listed to UL 1236 (required for UL 2200 gensets), UL Category BBGQ,
CSA standard 22.2 no. 107.2-M89
CE: 50/60 Hz units DOC to EN 60335

Agency marking

60 Hz: C-UL-US listed

EMC

50/60 Hz: C-UL-US listed plus CE marked
Emissions: FCC Part 15, Class B; EN 50081-2

NFPA standards

Immunity: EN 61000-6-2

Optional agency compliance

NFPA 70, NFPA 110. (NFPA 110 requires Alarms "C")
OSHPD pre-approval

Construction

Housing/configuration
Dimensions
Printed circuit card
Cooling
Protection degree
Damage prevention
Electrical connections

Material: Non-corroding aluminum. C-UL listed enclosure.
See Drawings and Dimensions page for details
Surface mount technology, conformal coated
Natural convection
Listed housing: NEMA-1 (IP20). Optional IP21 drip shield. Optional NEMA 3R enclosure
Fully recessed display and controls
Compression terminal blocks

Warranty

Standard warranty

Three year parts and labor warranty (10 years magnetics and power semiconductors) from date of shipment

Optional warranty

If specified at time of order, warranty coverage for the standard warranty period can be upgraded to reimburse customer's documented field service costs up to the original charger price. Alternatively, standard parts and labor warranty coverage can be increased to 5 or 10 years. Contact the factory for full details

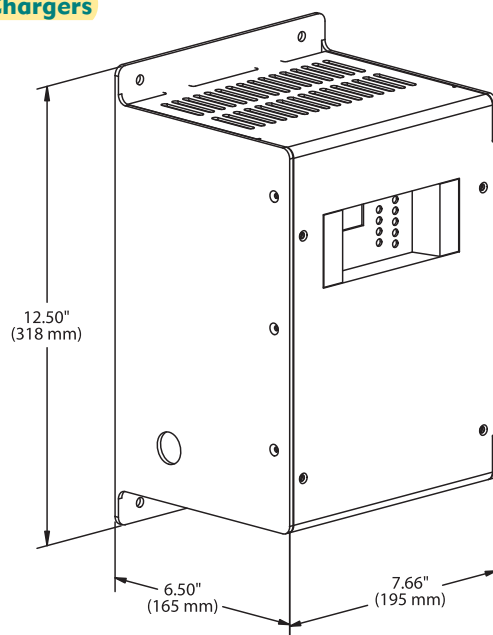
Optional features

Input
Remote temp comp sensor
Drip shield meets s/b (IP21)
NEMA 3R housing

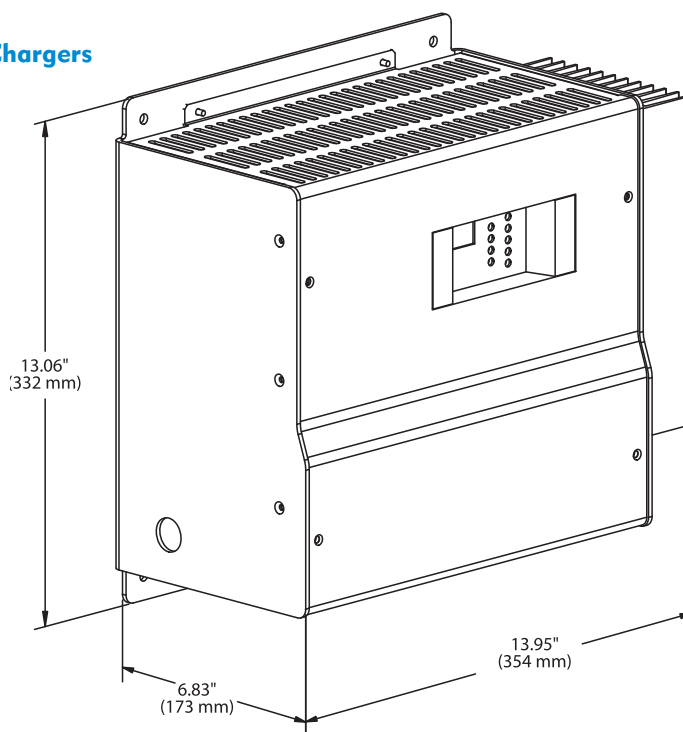
Input frequency, 50/60 Hz
Recommended where battery and charger are in different locations
Protects from dripping water
Enables outdoor installation (remote temp sensor recommended)

Drawings and Dimensions

10A Chargers



20A Chargers



Housing Dimensions Table

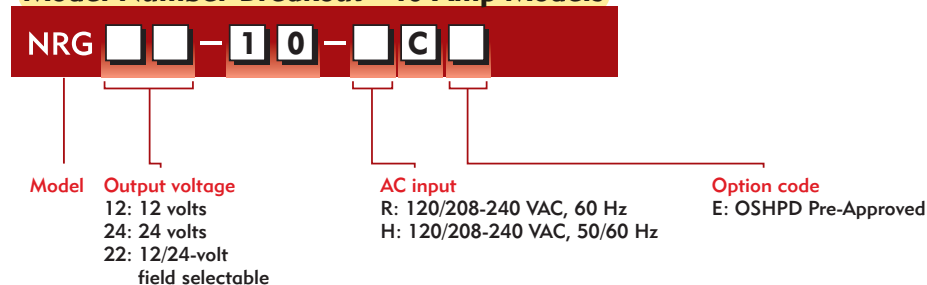
Amps	Width	Depth	Height
10	7.66" (195 mm)	6.50" (165 mm)	12.50" (318 mm)
20	13.95" (354 mm)	6.83" (173 mm)	13.06" (332 mm)

NRG Ordering Information

Output volts	Output amps	Model	NFPA 110 Alarms	Lbs/Kg	Shipping Lbs/Kg
12	10	NRG12-10-RC	Yes	23 / 10.4	25 / 11.4
24	10	NRG24-10-RC	Yes	23 / 10.4	25 / 11.4
12/24	10	NRG22-10-RC	Yes	23 / 10.4	25 / 11.4
12	20	NRG12-20-RC	Yes	39 / 17.7	43 / 19.5
24	20	NRG24-20-RC	Yes	42 / 19.1	46 / 20.9
12/24	20	NRG22-20-RC	Yes	42 / 19.1	46 / 20.9

All models offer field-selectable input 120/208-240 volts. 60 Hz input is standard with C-UL listing. Optional 50/60 Hz input includes C-UL listing and adds CE mark.

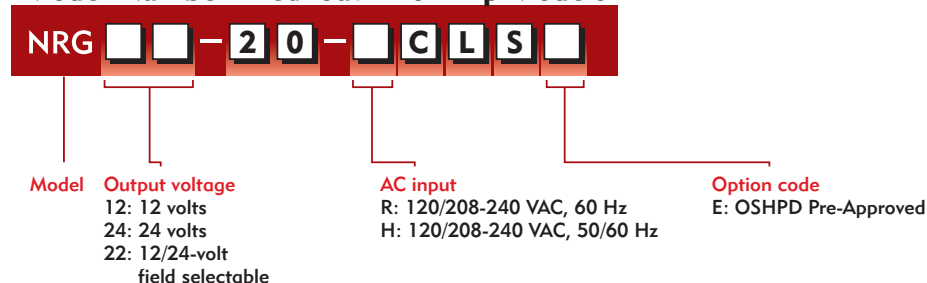
Model Number Breakout - 10 Amp Models



All NRG models are C-UL Listed to UL1236

All NRG models provide LEDs and Form C contacts to meet NFPA 110

Model Number Breakout - 20 Amp Models



The Smart Choice for Mission-Critical Engine Starting

Additional Information

Contact SENS or your local sales representative for additional specification, engineering and installation information. Check the SENS web site for latest available data. Specification is subject to change without notice.



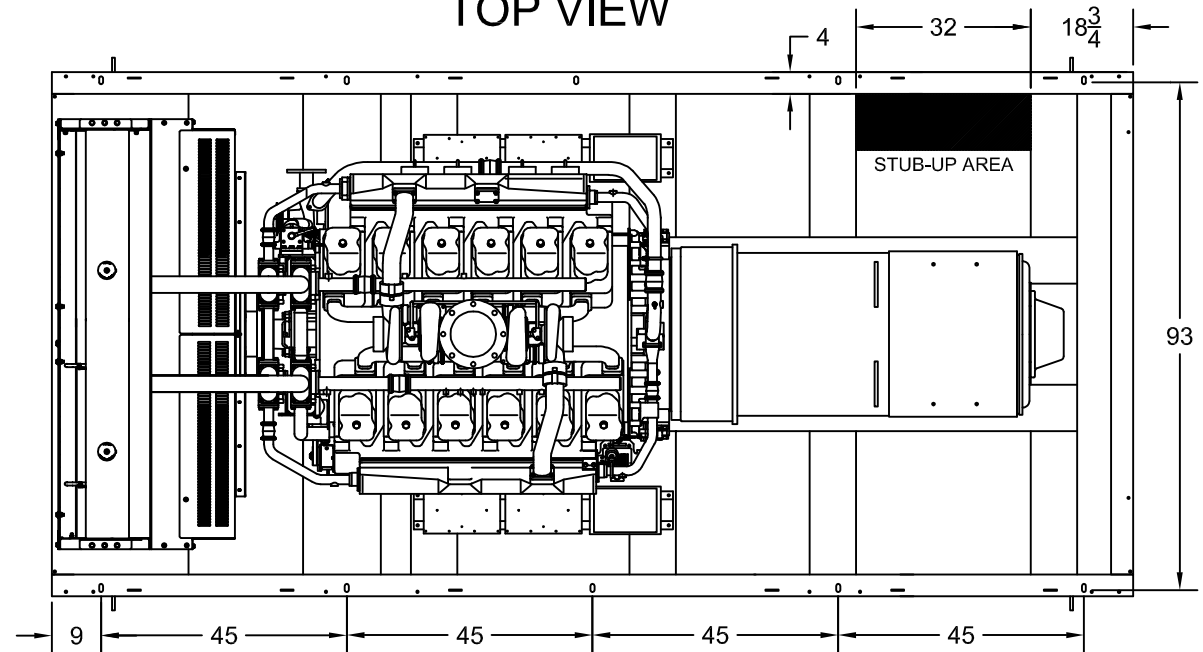
Contact Information

For information and service on any SENS product, please contact us at:
Sales 1.866.736.7872 • 303.678.7500 • Fax 303.678.7504
www.sens-usa.com • info@sens-usa.com
1840 Industrial Circle, Longmont, CO 80501 USA

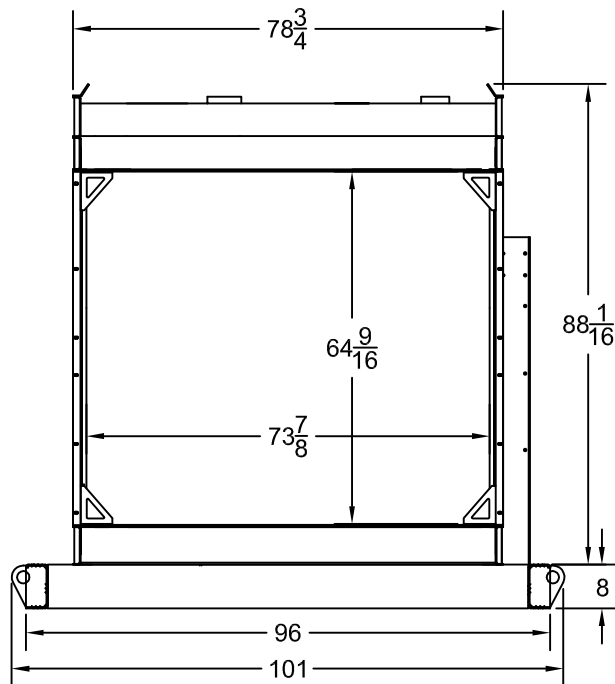


SPMI-1M OPEN DIMENSIONAL OVERVIEW

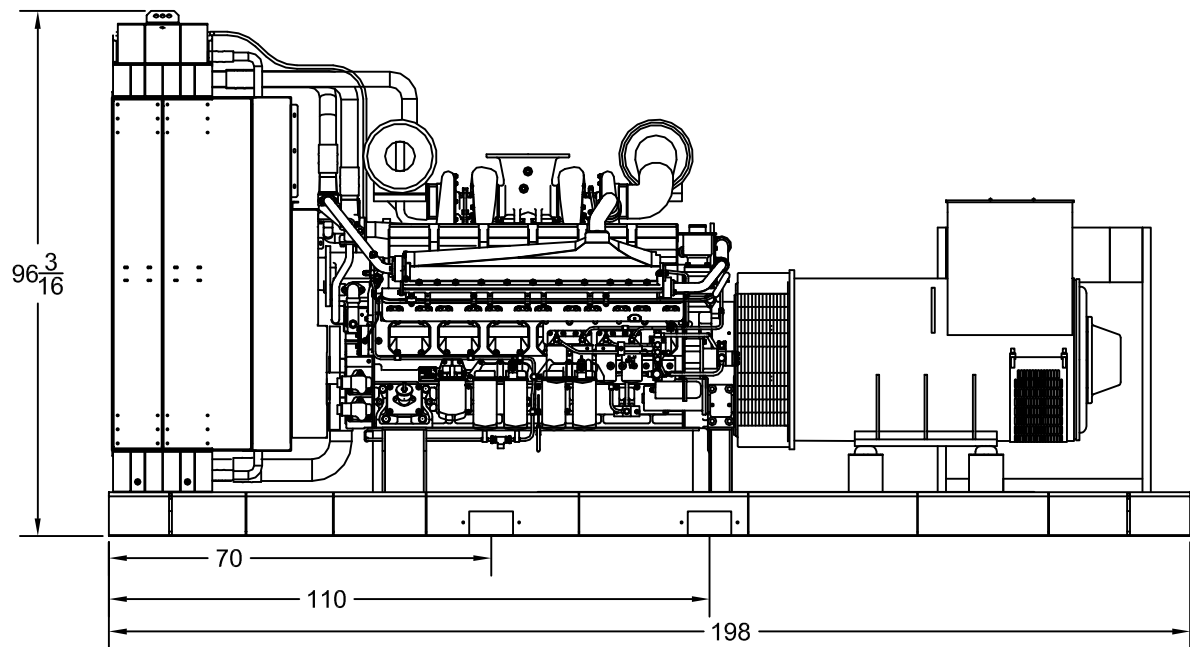
TOP VIEW



RADIATOR VIEW



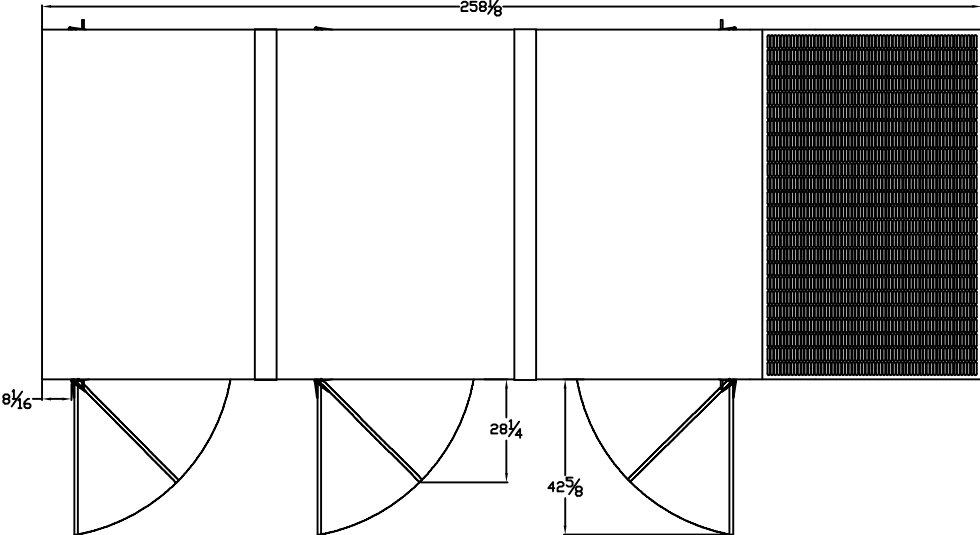
SIDE VIEW



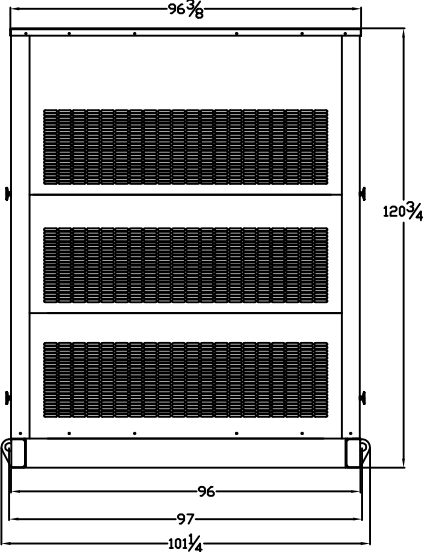
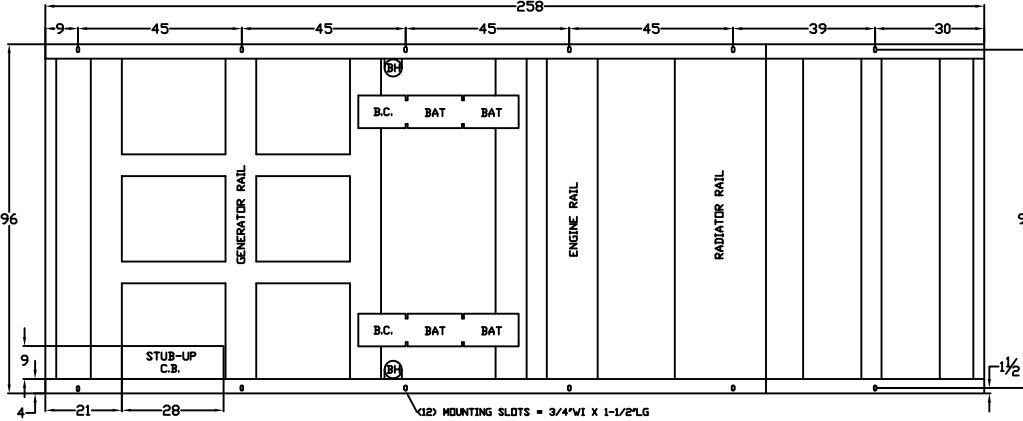
FOR SPMI-1M

TOP VIEW

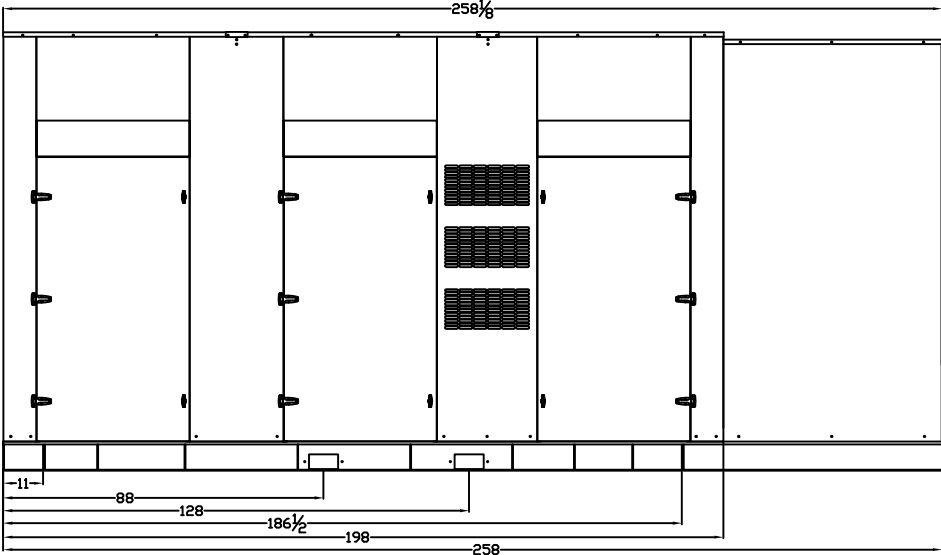
(GEN-SET HAS (6) DOORS, (3) SHOWN OPEN ARE TYPICAL FOR BOTH SIDES.



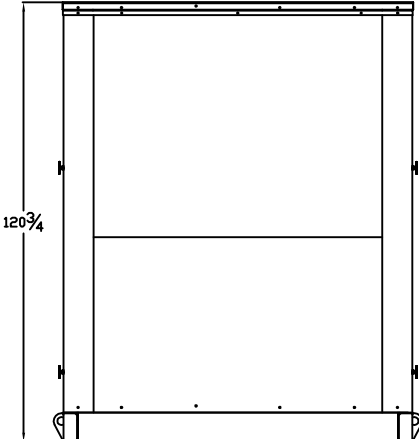
FRAME VIEW



GENERATOR END VIEW



SIDE VIEW



RADIATOR END VIEW