



**ENGINEERING STRUCTURAL CALCULATIONS**  
**For**  
**Gillette 152" Frame Gensets**

**May 5, 2025**

**152" LG Frame Genset Models:**

<b>PR-1800</b>	<b>SP-3000P</b>	<b>T4D-2500</b>
<b>PR-2400</b>	<b>SP-3000</b>	<b>T4D-3000</b>
<b>SP-2650</b>	<b>SP-3500</b>	<b>T4D-3500</b>
<b>SP-2000</b>	<b>SPVD-5000</b>	<b>T4D-6000</b>
<b>SP-2500P</b>	<b>SPVD-6000</b>	

**Location: Florida**

**Designed in compliance with: 2023 Florida Building Code, 8th Edition**  
**ASCE 7 - 22 Minimum Design Loads for Buildings and Other Structures**  
**2020 Aluminum Association Design Manual**  
**ANSI/AISC 360-22 - Specification for Structural Steel Buildings**

Anchoring: 1/2" Bolt/Anchors - Minimum (8) per side (16) total

## Project Information

**Project Name/Model #** - Gillette 152" Frame Gensets  
**Project Number** -  
**Project Description** - Sound Attenuated Generator Enclosure  
**Project Location** - Florida  
**Customer** -  
**Mounting Location** - Ground

## Enclosure Materials

**Roof Beam** - 11 Gauge CRS  
**Roof Panels** - 0.080 Aluminum Panel - 5052-H34  
**Wall Panels** - 0.080 Aluminum Panel - 5052-H34  
**Base Frame/Skid** - Formed Aluminum/Steel 'C' Channel

## Components

**GenSet Manufacturer** - Gillette  
**GenSet Size and Model** - PR-1800, PR-2400, SP-2650, SP-2000, SP-2050P, SP-3000P, SP-3000, SP-3500, SPVD-5000, SPVD-6000, T4D-2500, T4D-3000, T4D-3500, T4D-6000  
**Base** - Formed Aluminum/Steel 'C' Channel

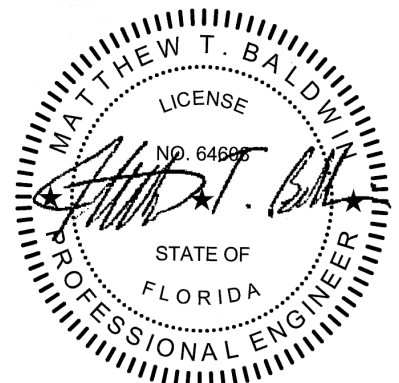
Supported by - Base

## Fasteners/Hardware

	Bolt Size	Washer	Nut	Grade/Finish
Roof to Walls	5/16" - 18 Bolts	5/16" Washer	Nut Clip	Grade 18-8/SS
Wall to Wall	5/16" - 18 Bolts	5/16" Washer	Nut Clip	Grade 18-8/SS
Walls to Base	5/16" - 18 Bolts	5/16" Washer	Nut Clip	Grade 18-8/SS
Base to Slab/Tank	1/2" Set Bolt Anchors	Flat Washers	Hex Nuts	Grade 5/Galv.

## Specification Requirements

**Wind Speed** - 200 mph  
**Exposure Category** - D  
**Risk Category** - III  
**Ground Snow Load ( $P_g$  Fig 7.1)** - 0 psf  
**Ice Thickness ( $t$  Fig 10-2 to 10-6)** - 0.25 in  
**and Concurrent Wind Gust ( $V_c$ )** - 30 mph  
**Seismic Site Class** - B



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# Enclosure Dimensions & Component Weights

## Gillette 152" Frame Gensets

Roof Style-     Flat

### Enclosure Dimensions (ft)

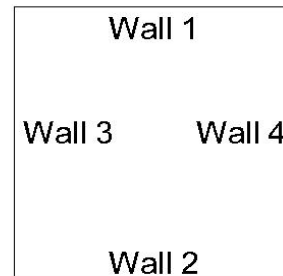
Wall	Length (ft)		Height (ft)
1	6	x	7.21
2	6	x	7.21
3	16.84	x	7.21
4	16.84	x	7.21

### Base Dimensions

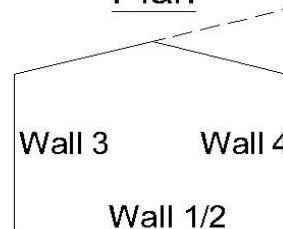
Width (Wall 1/2 Side)	=	72	in
Length (Wall 3/4 Side)	=	152	in
Height	=	8	in

### Roof/Eave Information

Roof Pitch Angle	-	( $\theta$ )	=	0.0	Degrees
Eave/Roof Height	-	h	=	7.877	



Plan



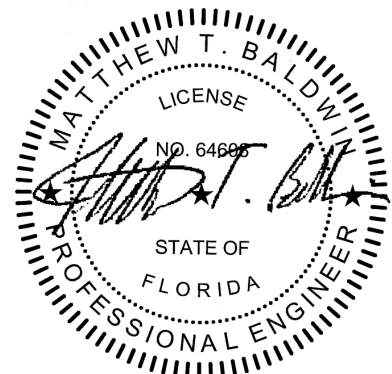
Elevation

### Structure Areas

Walls 1/2 Area	-	(w1)	=	47.3	ft <sup>2</sup>	=	6,805	in <sup>2</sup>
Walls 3/4 Area	-	(w3)	=	132.6	ft <sup>2</sup>	=	19,101	in <sup>2</sup>
Roof Area	-	(R)	=	101.0	ft <sup>2</sup>	=	14,550	in <sup>2</sup>
Base Side 1/2		(T1)	=	576.0	in2			
Base Side 3/4		(T3)	=	1,216.0	in2			

### Component Weights (lightest setup for worst case)

Genset	=	0	lbs	(Varies, so will use zero to be conservative/most uplift to resist)
Enclosure	=	300	lbs	(Based on Aluminum to be conservative/most uplift to resist)
Base	=	250	lbs	(Based on Aluminum to be conservative/most uplift to resist)



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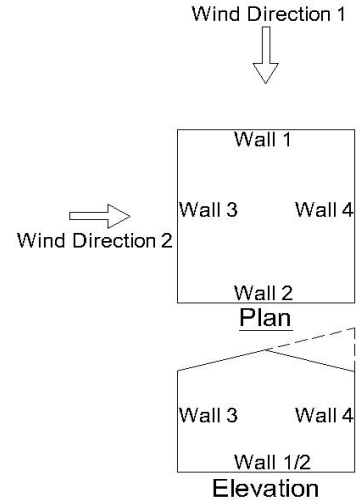
# MWFRS Net Pressures

## Gillette 152" Frame Gensets

### Wind

Analytical Procedure method and Load Combinations from ASCE 7 are utilized in these calculations.

Enclosure Classification	-	Enclosed
Exposure Category	-	D
Basic Wind Speed	(V)	200 mph
Importance Factor (Wind)	(I <sub>w</sub> )	1.15
Wind Directionality Factors	(K <sub>d</sub> )	0.85
Internal Pressure Coefficients	(GC <sub>pi</sub> )	± 0.18
Velocity Pressure Exposure Coefficient	(K <sub>z</sub> )	1.03
Roof Mean Height Above Ground Level	(z)	8.54 ft
Velocity Pressure	(q)	103.12 psf



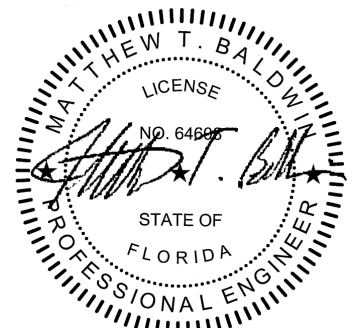
### Wind Direction 1

	Enclosure							
	Wall #			Roof				
	1	2	3&4	Parallel to Ridge				
				(C <sub>p</sub> )1 (Distance From Windward Edge)				(C <sub>p</sub> )2
	Windward	Leeward	Side	0 to 3.9	3.9 to 7.9	7.9 to 15.8	> 15.8	
Background Response Factor (Q)	0.97	0.97	0.96	0.97				
Gust Effect Factors (G)	0.91	0.91	0.90	0.91				
External Pressure Coefficients (C <sub>p</sub> )	0.80	-0.26	-0.70	-0.90	-0.90	-0.50	-0.3	-0.18
Net Pressures with + (GC <sub>pi</sub> ) - psf (Net <sub>p+</sub> )	56.5	-42.9	-83.8	-103.0	-103.0	-65.5	-46.7	-35.5
Net Pressures with - (GC <sub>pi</sub> ) - psf (Net <sub>p-</sub> )	93.6	-5.8	-46.7	-65.9	-65.9	-28.4	-9.6	1.7

### Wind Direction 2

	Enclosure							
	Wall #			Roof - Normal To Ridge				
	3	4	1&2	(C <sub>p</sub> )1 (Distance From Windward Edge)				(C <sub>p</sub> )2
	Windward	Leeward	Side	0 to 3.9	> 3.9			
Background Response Factor (Q)	0.96	0.96	0.97	0.96				
Gust Effect Factors (G)	0.90	0.90	0.91	0.90				
External Pressure Coefficients (C <sub>p</sub> )	0.80	-0.5	-0.70	-1.04	-0.70			-0.18
Net Pressures with + (GC <sub>pi</sub> ) - psf (Net <sub>p+</sub> )	56.0	-65.2	-84.3	-115.5	-83.8			-35.3
Net Pressures with - (GC <sub>pi</sub> ) - psf (Net <sub>p-</sub> )	93.1	-28.0	-47.1	-78.4	-46.7			1.8

Plus and minus signs signify pressures acting toward or away from the surfaces, respectively.



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## Snow

Importance Factor (Snow)	$(I_s)$	1.1
Exposure Factor	$(C_e)$	0.8
Thermal Factor	$(C_t)$	1.2
Slope Factor	$(C_s)$	1.0

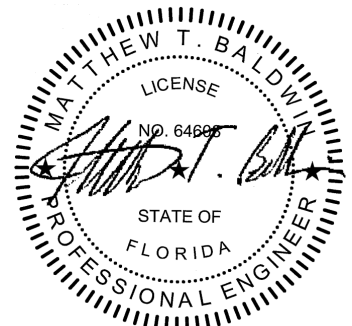
Flat Roof Snow Load  $(p_s)$  0 psf

## Seismic

Importance Factor (Seismic)	$(I_{sm})$	1.25	
Mapped Acceleration Parameter	$(S_s)$	0.14	Figures 22-1 Thru 22-14
Mapped Acceleration Parameter	$(S_1)$	0.07	Figures 22-1 Thru 22-14
Site Coefficient	$(F_a)$	1	
Site Coefficient	$(F_v)$	1	
MCE Spectral Resp. Accel. Short Per.	$(S_{MS})$	0.140	
MCE Spectral Resp. Accel. 1-s Period	$(S_{M1})$	0.07	
Design Spectral Accel. Short Period	$(S_{DS})$	0.093	
Design Spectral Accel. 1-s Period	$(S_{D1})$	0.04667	
Fundamental Period of Structure	$(T_a)$	0.088	sec
Long Period Transistion Period	$(T_L)$	8	sec Figure 22-15 Thru 22-20
Seismic Design Category	-	A	
Total Effective Seismic Weight	$(W_{eff})$	2,046	lbs
Response Modification Coefficient	$(R)$	2	Table 12.2-1
System Overstrength Factor	$(\Omega_o)$	2.5	Table 12.2-1
Deflection Amplification Factor	$(C_d)$	2	Table 12.2-1
Seismic Response Coefficient	$(C_s)$	0.058	

## Resultant Seismic Forces

Horizontal Seismic Load Effect	-	$(E_h)$	
Force at Base of Base	=	0.0	kips
Force at Top of Base	=	0.0	kips
Force at Top/Bottom of Enclosure	=	0.003	kips
Force on Silencer	=	0	kips
Vertical Seismic Load Effect $(E_v)$	=	0	(Factor, Used With Deadweight in Load Combinations)



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# Structural Calculations - Roof

## Gillette 152" Frame Gensets

### Critical Loads & Pressures

#### Wind Pressures

Downforce 1.784 psf = 0.01 psi  
Uplift -115.5 psf = -0.80 psi

#### Snow Pressure

0 psf = 0.000 psi

#### Seismic Load

Horizontal = 3 lbs  
Vertical Factor = 0

#### Roof Live Load

Downforce 20.0 psf = 0.1389 psi or 300 lbs Concentrated Load

Pressures & loads are the numerical maximums to be analyzed for shear, bending tension, and compression.

### Section Properties

11 Gauge CRS

Cross Sectional Area (A) = 0.77 in<sup>2</sup>  
Moment of Inertia - x (I<sub>x</sub>) = 0.970 in<sup>4</sup>  
Moment of Inertia - y (I<sub>y</sub>) = N/A in<sup>4</sup>  
Section Modulus - x (S<sub>x</sub>) = 0.980 in<sup>3</sup>  
Section Modulus - y (S<sub>y</sub>) = N/A in<sup>3</sup>  
Radius of Gyration - x (r<sub>x</sub>) = 1.130 in  
Radius of Gyration - y (r<sub>y</sub>) = N/A in

Weight (w) = 0.120 lbs/in  
Modulus of Elasticity (E) = 2.90E+04 ksi  
Safety Factor (Ω) = 1.95  
Plastic Section Mod. - x (Z<sub>x</sub>) = 0.24  
Plastic Section Mod. - y (Z<sub>y</sub>) = 0.24  
Tensile Ultimate Strength (F<sub>tu</sub>) = 58 ksi  
Tensile Yield Strength (F<sub>ty</sub>) = 36 ksi  
Compressive Yield Strength (F<sub>cy</sub>) = 22 ksi  
Shear Ultimate Strength (F<sub>su</sub>) = 36 ksi

### Roof Frame Calculations

Member Designed for Forces Acting on the **Strong Axis**

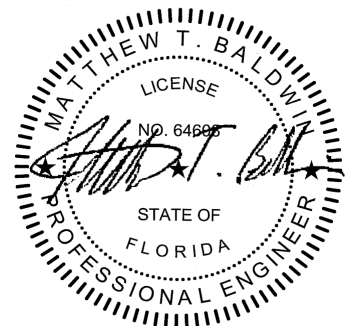
#### Interior Beam Critical Member Dimensions

Interior Beam Length (L<sub>i</sub>) = 71.8 in  
Load Spanned Width (W<sub>i</sub>) = 25.35 in

#### Interior Beam Calculated Forces

##### Distributed Loads

Weight of Beam (w) = 0.029 lbs/in  
Wind Load Downforce (w<sub>d</sub>) = 0.314 lbs/in  
Wind Load Uplift Force (w<sub>u</sub>) = -20.333 lbs/in



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**Shear Forces (Maximum at End)**

Beam Weight Shear ( $V_b$ ) = 1.75 lbs  
Wind DownForce Shear ( $V_{wd}$ ) = 9.7 lbs  
Wind Uplift Shear ( $V_{wu}$ ) = -664.3 lbs

Total Shear Downward = 11.5 lbs  
Total Shear Upward = 662.5 lbs

Design Shear ( $V_{bi}$ ) = 662.5 lbs

**Stress Forces (Bending)**

Beam Weight Moment ( $M_b$ ) = 11 lb-in  
Wind Downforce Moment ( $M_d$ ) = 47 lb-in  
Wind Uplift Moment ( $M_u$ ) = -3,223 lb-in

Total Moments Downward = 59 lb-in  
Total Moments Upward = 3,211 lb-in

Design Moment ( $M_T$ ) = 3,211 lb-in

Design Stress ( $\sigma_{bi}$ ) = 8,921 psi

**Interior Beam Design Calculations****Allowable Shear Strength**

Slenderness Limit 1 ( $S_1$ ) = -20.08  
Slenderness Limit 2 ( $S_2$ ) = 102.40  
Slenderness Ratio ( $S$ ) = 18.0  
Allowable Shear Stress = 9,856 psi  
Allowable Shear Strength ( $V_n$ ) = 3,548 lbs

**Conclusion**

( $V_{bi}$ ) 663 lbs < ( $V_n$ ) 3,548 lbs **OK**

**Allowable Stresses For Tension And Compression (Bending)****Tension**

Allowable Tensile Stress ( $F_t$ ) = 36,960 psi

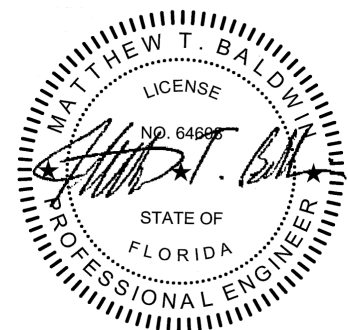
**Compression**

Slenderness Limit 1 ( $S_1$ ) = 25.0  
Slenderness Limit 2 ( $S_2$ ) = 125.0  
Slenderness Ratio ( $S$ ) = 41.3  
Allowable Compressive Stress ( $F_c$ ) = 13,121 psi

The Allowable Compressive Stress is the controlling failure design  
Therefore, ( $F_b$ ) = 13,121 psi

**Conclusion**

( $\sigma_{bi}$ ) 8,921 psi < ( $F_b$ ) 13,121 psi **OK**



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## Entire Roof Uplift Calculations

### Roof Area

Area of Roof Subjected to Uplift  $(R) = 14,550 \text{ in}^2$  (not including discharge hood area)

### Roof Uplift Calculated Forces

Roof Weight  $(w_a) = 102 \text{ lbs}$

Wind Load Uplift Force  $(w_{ru}) = -11,670 \text{ lbs}$

Total Roof Design Uplift  $(W_{ru}) = -11,568 \text{ lbs}$

### Mounting Hardware - Roof Frame to Wall Panels

Screws Along Length - 1 Side  $= 12$  5/16" - 18 Bolts

Screws Along Width - 1 Side  $= 4$  5/16" - 18 Bolts

Total Mounting Screws  $= 32$  5/16" - 18 Bolts

### Entire Roof Uplift Design Calculations

Grade 18-8/SS Ult. Strength  $= 150,000 \text{ psi}$

5/16" Bolt Nominal Diameter  $= 0.255 \text{ in}$

5/16" Bolt Effective Area  $= 0.051 \text{ in}^2$

5/16" Bolt Threads per Inch  $= 18$

Washer Nominal Diameter  $= 0.875 \text{ in}$

Wall Panel Tensile Ult. Strength  $= 34 \text{ ksi}$

Wall Panel Tensile Yield Strength  $= 26 \text{ ksi}$

Safety Factor  $= 3$

Wall Panel Nominal Thickness  $= 0.0800 \text{ in}$

Maximum Tensile Strength  $= 566.7 \text{ lbs}$

Maximum Shear/Bearing Strength  $= 408.6 \text{ lbs}$

Max. Tensile Load per Bolt  $= 408.6 \text{ lbs}$

Max. Total Screws Tensile Strength  $(P_{ts}) = 13,074 \text{ lbs}$

### Conclusion

$(W_{ru}) \quad 11,568 \text{ lbs} < (P_{ts}) \quad 13,074 \text{ lbs} \quad \text{OK}$

## Roof Panel Uplift Calculations

### Roof Panel Critical Member Dimensions

Critical Panel Length  $(L_p) = 53.40 \text{ in}$

Critical Panel Width  $(W_p) = 72.00 \text{ in}$

### Roof Panel Uplift Calculated Forces

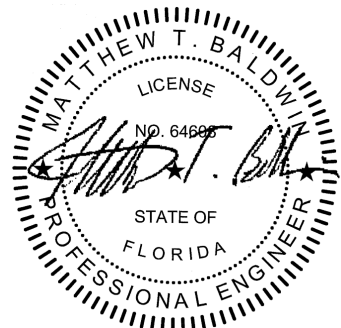
#### Distributed Loads

Wind Load Uplift Force  $(w_{pu}) = 3,083.8 \text{ lbs}$

### Mounting Hardware - Roof Panel to Roof Frame

Screws Along Length - 1 Side  $= 4$  5/16" - 18 Bolts - Grade 18-8/SS

Screws Along Width - 1 Side  $= 4$  5/16" - 18 Bolts - Grade 18-8/SS



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### Roof Panel Uplift Design Calculations

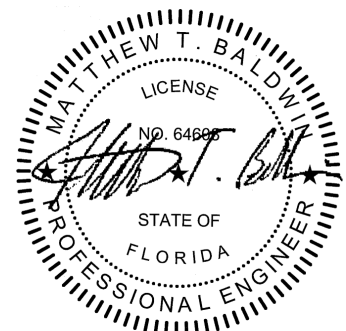
Grade 18-8/SS Ult. Strength = 150,000 psi  
5/16" Bolt Nominal Diameter = 0.255 in  
5/16" Bolt Effective Area = 0.051 in<sup>2</sup>  
5/16" Bolt Threads per Inch = 18  
Washer Nominal Diameter = 0.875 in  
Roof Panel Tensile Ult. Strength = 34 ksi  
Roof Panel Tensile Yield Strength = 26 ksi  
Safety Factor = 3  
Roof Panel Nominal Thickness = 0.0800 in

	Roof Frame		(Accounts for screw pull-over and pull-out strengths)
Maximum Tensile Strength	=	566.7	
Maximum Shear/Bearing Strength	=	408.6	
Max. Tensile Load per Screw	=	408.6	

Max. Total Screws Tensile Strength ( $P_{ts}$ ) = 6,537 lbs

### Conclusion

( $w_{pu}$ ) 3,084 lbs < ( $P_{ts}$ ) 6,537 lbs **OK**



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# Structural Calculations - Wall Panel

## Gillette 152" Frame Gensets

### Critical Loads & Pressures

#### Walls 1 & 2

Maximum Pressures Acting:

Toward	93.6	psf	=	0.6502	psi
Away	-84.3	psf	=	-0.5851	psi

#### Walls 3 & 4

Maximum Pressures Acting:

Toward	93.1	psf	=	0.6467	psi
Away	-83.8	psf	=	-0.5820	psi

### Roof Forces on Critical Panel (From Roof Frame Calculations)

Maximum Downforce	$(W_d)$	=	2,123	lbs
Wind Load Uplift Force	$(w_{pu})$	=	3,084	lbs

Pressures and weights are the numerical maximums to be analyzed for shear, tension, and compression.

### Critical Wall Panel Dimensions

Critical/Maximum Panel Width	=	68.00	in
Critical/Maximum Panel Height	=	70.00	in

### Section Properties

0.080 Aluminum Panel - 5052-H34

Cross Sectional Area	$(A)$	=	3.79	in <sup>2</sup>
Moment of Inertia - x	$(I_x)$	=	0.050	in <sup>4</sup>
Moment of Inertia - y	$(I_y)$	=	N/A	in <sup>4</sup>
Section Modulus - x	$(S_x)$	=	0.800	in <sup>3</sup>
Section Modulus - y	$(S_y)$	=	N/A	in <sup>3</sup>
Radius of Gyration - x	$(r_x)$	=	0.110	in
Radius of Gyration - y	$(r_y)$	=	N/a	in
Weight	$(w)$	=	0.026	lbs/in <sup>2</sup>
Modulus of Elasticity	$(E)$	=	1.02E+04	ksi
Safety Factor	$(\Omega)$	=	1.95	
Plastic Section Mod. - x	$(Z_x)$	=	0.13	
Plastic Section Mod. - y	$(Z_y)$	=	0.13	
Tensile Ultimate Strength	$(F_{tu})$	=	34	ksi
Tensile Yield Strength	$(F_{ty})$	=	26	ksi
Compressive Yield Strength	$(F_{cy})$	=	24	ksi
Shear Ultimate Strength	$(F_{su})$	=	20	ksi

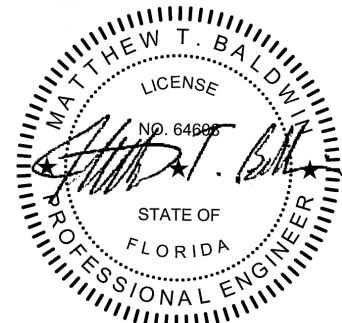
### Wall Panel Calculations

#### Critical Wall Area

Area of Wall Panel	$(W)$	=	4,760.0	in <sup>2</sup>
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#### Mounting Hardware - Roof Frame to Wall Panels

Screws Along Height - 1 Side	=	4	5/16" - 18 Bolts
Screws Along Width - 1 Side	=	8	5/16" - 18 Bolts
Total Mounting Screws	=	24	5/16" - 18 Bolts



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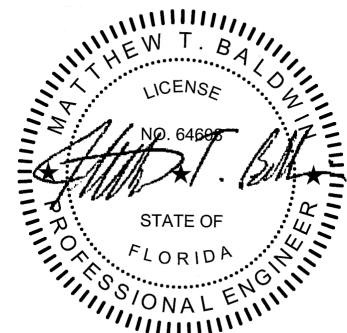
Grade 5 Ultimate Strength = 150,000 psi  
 5/16" Bolt Nominal Diameter = 0.255 in  
 5/16" Bolt Effective Area = 0.051 in<sup>2</sup>  
 5/16" Bolt Threads per Inch = 18  
 Washer Nominal Diameter = 0.875 in  
 Roof Panel Tensile Ult. Strength = 34 ksi  
 Roof Panel Tensile Yield Strength = 26 ksi  
 Safety Factor = 3  
 Roof Panel Nominal Thickness = 0.0800 in

		Roof Frame	
Maximum Tensile Strength	=	388.7	(Accounts for screw pull-over and pull-out strengths)
Maximum Shear/Bearing Strength	=	300.0	
Max. Tensile Load per Bolt	=	300.0	

Max. Total Screws Tensile Strength ( $P_{ts}$ ) = 6,391 lbs

**Conclusion**

( $w_{pu}$ ) 3,095 lbs < ( $P_{ts}$ ) 6,391 lbs **OK**




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# Structural Calculations - Enclosure to Base

## Gillette 152" Frame Gensets

### Critical Pressures & Loads

To determine maximum moment forces, pressures are algebraically combined relative to toward or away forces (+ & -) and each wind direction.

#### Wind Direction 1

To be conservative, roof downforce is neglected.

##### Net Pressures with + Internal Pressure(+Gcpi)

Walls 1 & 2	-	99.4	psf =	0.6906	psi
Wall 3 or 4	-	83.8	psf =	0.5820	psi
Roof Uplift	-	103.0	psf =	0.7154	psi

##### Net Pressures with - Internal Pressure(-Gcpi)

Walls 1 & 2	-	99.4	psf =	0.6906	psi
Wall 3 or 4	-	46.7	psf =	0.3242	psi
Roof Uplift	-	65.9	psf =	0.4576	psi

#### Wind Direction 2

##### Net Pressures with + Internal Pressure(+Gcpi)

Walls 3 & 4	-	121.2	psf =	0.8415	psi
Wall 1 or 2	-	84.3	psf =	0.5851	psi
Roof Uplift	-	115.5	psf =	0.8021	psi

##### Net Pressures with - Internal Pressure(-Gcpi)

Walls 3 & 4	-	121.2	psf =	0.8415	psi
Wall 1 or 2	-	47.1	psf =	0.3273	psi
Roof Uplift	-	78.4	psf =	0.5443	psi

### Seismic

Horizontal Seismic Force ( $E_h$ ) = 3 lbs

### Enclosure Critical Dimensions & Weights

Total Enclosure Weight	( $W_t$ )	=	300.0	lbs	(Includes all components)
Walls 1/2 Area	-	( $w1$ )	=	6805.4	in <sup>2</sup>
Walls 3/4 Area	-	( $w3$ )	=	19100.6	in <sup>2</sup>
Roof Area	-	( $R$ )	=	14549.8	in <sup>2</sup>

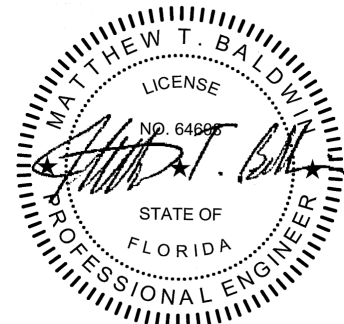
### Enclosure Calculated Forces

#### Maximum Wind Load Forces on Walls

##### Wind Direction 1

##### Net Forces with + Internal Pressure(+Gcpi)

Walls 1/2	-	=	4,700	lbs
Wall 3 or 4	-	=	11,117	lbs
Roof Uplift	-	=	10,409	lbs



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**Net Forces with - Internal Pressure(-Gcpi)**

Walls 1/2	-	=	4,700	lbs
Wall 3 or 4	-	=	6,192	lbs
Roof Uplift	-	=	6,658	lbs

**Wind Direction 2****Net Forces with + Internal Pressure(+Gcpi)**

Walls 3/4	-	=	16,072	lbs
Wall 1 or 2	-	=	3,982	lbs
Roof Uplift	-	=	11,670	lbs

**Net Forces with - Internal Pressure(-Gcpi)**

Walls 3/4	-	=	16,072	lbs
Wall 1 or 2	-	=	2,227	lbs
Roof Uplift	-	=	7,919	lbs

**Enclosure Overturn Forces (Includes Seismic)**

(Postive forces act upward, negative forces act downward)

**Wind Direction 1****Net Forces with + Internal Pressure(+Gcpi)**

Overturn on Walls 1/2	=	6,154	lbs
Overturn on Walls 3/4	=	12,351	lbs

**Net Forces with - Internal Pressure(-Gcpi)**

Overturn on Walls 1/2	=	4,278	lbs
Overturn on Walls 3/4	=	7,244	lbs

**Wind Direction 2****Net Forces with + Internal Pressure(+Gcpi)**

Overturn on Walls 3/4	=	16,235	lbs
Overturn on Walls 1/2	=	6,616	lbs

**Net Forces with - Internal Pressure(-Gcpi)**

Overturn on Walls 3/4	=	14,359	lbs
Overturn on Walls 1/2	=	4,330	lbs

Design Overturn Force ( $O_E$ ) = 16,235 lbs Acting On Wall 3/4

**Mounting Hardware - Enclosure to Base/Tank or Pad**

To be conservative, bolt connections along the adjacent walls are neglected.

No. of Bolt Connections Along Wall 3/4 = 8 5/16" - 18 Bolts - Grade 18-8/S

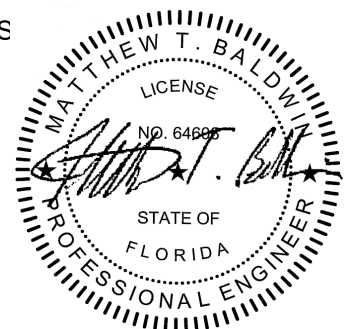
**Enclosure Overturn Design Calculations**

Grade 18-8 Ultimate Strength	=	150,000	psi	
Grade 8.8 Nom. Tensile Stress	=	112,500	psi	(Includes Reduction Factor)
5/16" Bolt Effective Area	=	0.051	in <sup>2</sup>	
Tensile Strength per Bolt	=	2,873	lbs	

Total Bolts Tensile Strength = 22,982 lbs

**Conclusion**

( $O_E$ ) 16,235 lbs < ( $R_v$ ) 22,982 lbs **OK**



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# Structural Calculations - Enclosure With Base/Tank to Pad

## Gillette 152" Frame Gensets

### Critical Wind Load Pressures

To determine maximum moment forces, pressures are algebraically combined relative to toward or away forces (+ & -) and each wind direction.

#### Wind Direction 1

To be conservative, roof downforce is neglected.

##### Net Pressures with + Internal Pressure(+G<sub>cpi</sub>)

Walls 1 & 2	-	99.4	psf =	0.6906	psi
Wall 3 or 4	-	83.8	psf =	0.5820	psi
Roof Uplift	-	103.0	psf =	0.7154	psi

##### Net Pressures with - Internal Pressure(-G<sub>cpi</sub>)

Walls 1 & 2	-	99.4	psf =	0.6906	psi
Wall 3 or 4	-	46.7	psf =	0.3242	psi
Roof Uplift	-	65.9	psf =	0.4576	psi

#### Wind Direction 2

##### Net Pressures with + Internal Pressure(+G<sub>cpi</sub>)

Walls 3 & 4	-	121.2	psf =	0.8415	psi
Wall 1 or 2	-	84.3	psf =	0.5851	psi
Roof Uplift	-	115.5	psf =	0.8021	psi

##### Net Pressures with - Internal Pressure(-G<sub>cpi</sub>)

Walls 3 & 4	-	121.2	psf =	0.8415	psi
Wall 1 or 2	-	47.1	psf =	0.3273	psi
Roof Uplift	-	78.4	psf =	0.5443	psi

### Seismic

Enclosure Horiz. Seismic Force	(E <sub>Eh</sub> )	=	3	lbs
Base/Tank Horiz. Seismic Force	(E <sub>Bh</sub> )	=	20	lbs

### Enclosure With Base/Tank Critical Dimensions & Weights

Total Enclosure Weight	(W <sub>t</sub> )	=	550	lbs	(Includes all components)
Walls 1/2 Area	-	(w <sub>1</sub> )	=	7,381	in <sup>2</sup> (Includes Base/Tank Surface Area)
Walls 3/4 Area	-	(w <sub>3</sub> )	=	20,317	in <sup>2</sup> (Includes Base/Tank Surface Area)
Roof Area	-	(R)	=	14,550	in <sup>2</sup>

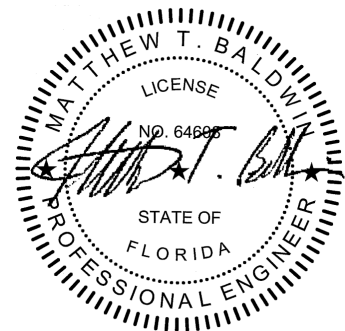
### Enclosure With Base/Tank Calculated Forces

#### Maximum Wind Shear Forces on Walls Including Base/Tank

##### Wind Direction 1

##### Net Forces with + Internal Pressure(+G<sub>cpi</sub>)

Walls 1/2	-	=	5,097	lbs
Wall 3 or 4	-	=	11,824	lbs
Roof Uplift	-	=	10,409	lbs



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**Net Forces with - Internal Pressure(-Gcpi)**

Walls 1/2	-	=	5,097	lbs
Wall 3 or 4	-	=	6,587	lbs
Roof Uplift	-	=	6,658	lbs

**Wind Direction 2****Net Forces with + Internal Pressure(+Gcpi)**

Walls 3/4	-	=	17,096	lbs
Wall 1 or 2	-	=	4,319	lbs
Roof Uplift	-	=	11,670	lbs

**Net Forces with - Internal Pressure(-Gcpi)**

Walls 3/4	-	=	17,096	lbs
Wall 1 or 2	-	=	2,416	lbs
Roof Uplift	-	=	7,919	lbs

Enclosure with Base/Tank Maximum Wind Force = 17,096 lbs Acting On Wall 3/4

Coefficient of Friction - Steel to Wet Concrete ( $\mu_s$ ) = 0.45

Frictional Resisting Force (Total Weight x  $\mu_s$ ) = 248

Enclosure with Base/Tank Design Shear ( $V_{EB}$ ) = 16,848

**Enclosure With Base/Tank Overturn Forces (Includes Seismic)**

Postive forces act upward

**Wind Direction 1****Net Forces with + Internal Pressure(+Gcpi)**

Overturn on Walls 1/2	=	6,225	lbs
Overturn on Walls 3/4	=	13,354	lbs

**Net Forces with - Internal Pressure(-Gcpi)**

Overturn on Walls 1/2	=	4,349	lbs
Overturn on Walls 3/4	=	7,750	lbs

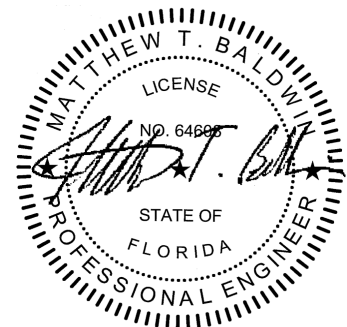
**Wind Direction 2****Net Forces with + Internal Pressure(+Gcpi)**

Overturn on Walls 3/4	=	17,738	lbs
Overturn on Walls 1/2	=	6,658	lbs

**Net Forces with - Internal Pressure(-Gcpi)**

Overturn on Walls 3/4	=	15,862	lbs
Overturn on Walls 1/2	=	4,300	lbs

Design Overturn Force ( $O_{EB}$ ) = 17,738 lbs Acting On Wall 3/4



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**Mounting Hardware - Enclosure With Base/Tank to Pad**

No. of Bolt Connections Along Wall 3/4 = 8 Bolts 1/2" Set Bolt Anchors - Grade 5/Galv.

**Enclosure With Base/Tank Design Calculations**

**Mounting Hardware - Shear and Tension**

Grade 5 Ultimate Stress = 120,000 psi  
Grade 5 Nom. Shear Stress = 48,000 psi  
Grade 5 Nom. Tensile Stress = 90,000 psi  
1/2" Bolt Nominal Area = 0.159 in<sup>2</sup>  
Shear Strength per Bolt = 3,816 lbs  
Tensile Strength per Bolt = 7,155 lbs  
Avail. Tensile Strength per Bolt = 2,519 lbs (Combined Tension and Shear)

Total Bolts Shear Strength ( $R_{vb}$ ) = 30,528 lbs  
Total Bolts Tensile Strength ( $R_{tb}$ ) = 20,148 lbs

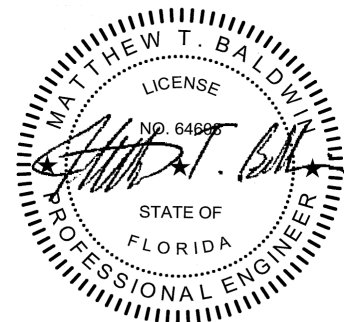
**Conclusion**

**Shear**

( $V_{EB}$ ) 16,848 lbs < ( $R_{tb}$ ) 30,528 lbs **OK**

**Tension**

( $O_{EB}$ ) 17,738 lbs < ( $R_{tb}$ ) 20,148 lbs **OK**



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